

SUPPLEMENTAL/BID BULLETIN

Republic of the Philippines
Metals Industry Research and Development Center
Gen. Santos Ave., Bicutan, Taguig City 1631
Tel Nos. 837 0431 to 38 loc. 402; Fax No. 838 7876
Email: bac@mirdc.dost.gov.ph

ADDENDUM NO. 1

This Supplemental Bid Bulletin No. 1 is being issued to further clarify, modify and amend items, specifications in the Bid Documents to address key issues for the “**SUPPLY OF LABOR AND MATERIALS FOR SHOT BLASTING MACHINE AND ITS ACCESSORIES**”

TECHNICAL SPECIFICATIONS	
ORIGINAL	REVISION
SHOT BLASTING MACHINE	
a. General	
iv. Minimum weight of at least 560 kg/batch	iv. Minimum weight of at least 500 kg/batch
v. Minimum weight of the largest piece is at least 50 kg per piece	v. (Remove)
vii. Apron conveyor must be of endless rubber type, with shot release holes of 9mm in diameter, and with iron lead	vii. Apron conveyor must be of endless rubber type
x. Required air volume for dust collector is at least 20m ³ /min with air pressure of at least 2.35 kPa	x. Required air volume for dust collector is at least 50m ³ /min
b. Accessories	
iv.	iv. 1 unit electric chipping hammer with the following specifications a. Rated input power of at least 1,025 W b. Impact energy of at least 6.8 J

v.	v. 1 unit Portable sand blaster with the following specifications a. Capacity of at least 10 gallons b. With sandblaster gun and hose c. With assorted ceramic blast nozzles with the following sizes d. PPE (eye, respiratory, clothing)
c. Bucket loader	
i. Must be equipped with a bucket loader, pit type, with electric chain block	i. Must be equipped with a bucket loader, pit type, rated to at least 500kg
ii. With safety fence in the loading part area, with light curtain for added safety	(Remove)
<u>C. Training, Commissioning, Warranty and Other Requirements</u>	
d.	d. Supplier must have supplied foundry equipment locally within the last 2 years. A list of local installation of supplied foundry equipment must be provided.

This shall form an integral part of the Bidding Documents for the **“SUPPLY OF LABOR AND MATERIALS FOR SHOT BLASTING MACHINE AND ITS ACCESSORIES”**

For the guidance and information of all concerned.

Sgd.
MS. AUREA T. MOTAS
BAC Chairman
Metals Industry Research and Development Center