

# **Metals Industry Research** and **Development Center**

CITIZEN'S CHARTER 2021 (4<sup>th</sup> Edition)



#### METALS INDUSTRY RESEARCH AND DEVELOPMENT CENTER

To develop and expand the metals industry of the Philippines, Republic Act No. 4724, dated 18 June 1966, established the Metals Industry Development center (MIDC). The Center was primarily tasked to work for close rapport between the government and the industry to foster the advancement of metals, engineering and allied industries in the country.

This was amended by Republic Act No. 6428, dated 31 May 1972, reorganizing and renaming the MIDC into the Metals Industry Research and Development Center (MIRDC), giving it corporate existence and enlarging its powers. The administration of the Center and the exercise of its corporate authority were vested exclusively in a Board of Trustees organized under this Act.

Later presidential issuances reflected the Center's change of thourust and direction. These were Executive Order No. 602, transferring the MIRDC from the National Science Development Board (now Department of Science and Technology) to then Ministry of Trade & Industry (now Department of Trade & Industry) for policy and program coordination and direction; Presidential Decree No. 1765, reorienting its thourust from research and development to direct assistance to the metals industry; and Executive Order No. 128, transferring the Center from the Department of Trade & Industry to the Department of Science & Technology as a separate and attached agency.

Finally, Executive Order No. 494 dated 6 December 1991 transformed the MIRDC into a regular government agency of the Department of Science and Technology. This was fully implemented on 27 May 1993.

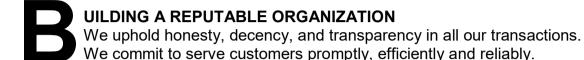






#### PERFORMANCE PLEDGE

We, the officials and employees of the Metals Industry Research and Development Center commit to serve you **B E S T**:



# We empower employees to

We empower employees to take responsible actions and deliver excellent performance.

We commit to continually improve organizational effectiveness thourough our quality and environmental management systems, comply with applicable statutory and regulatory requirements, and provide products and services with the highest standards of quality and reliability to meet customer satisfaction.

#### ERVICE BEFORE SELF

We put our professional duties to take precedence over personal desires and interests.

We commit to serve customers professionally, responsibly and competently and abide by the Center's rules and regulations and the code of conduct and ethical standards for public officials and employees being a productive and law abiding citizen and public servant.

#### **RUST AND RESPECT FOR EVERYONE**

We value diversity and treat with justness and fairness every individual at work.

We commit to serve customers of any group, sector, status, gender, culture, or religion with utmost courtesy, vigor and enthusiasm.

All these we pledge, because YOU deserve the BEST!



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# **ANALYSIS AND TESTING DIVISION**

# **External Services**



#### I. Testing Services

Conduct of Chemical, Mechanical, Metallurgical, Physical, Non-destructive testing of metals and metal products.

**One-Day Testing** are available for the following services, provided samples are submitted first thing in the morning.

- a. Hardness test
- b. Breaking Load/Proof Load
- c. Axial Tension (Bolts)
- d. Radiographic Test
- e. Penetrant Testing
- f. C/S Analysis using IR Combustion
- g. Tension Tests (Bars, Flat, Sheets, Wires)
- j. Complete Physical test (Rebars Angle Bars, Wires)
- k. Magnetic Particle test
- I. Thickness Gauging
- m. Chemical Analysis using XRF Spectrometer

#### A. Auto-parts Testing Laboratory

1. Auto-Parts Testing Services - Fatigue Test

Fatigue Testing is the environmental exposure of a specimen to a repeated loading condition. The test may be conducted using Load Control or Strain Control.

**Frequency** is number of cycles per second equivalent to 1 Hertz (Hz)

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Fatigue Tester	Repeated loading on a Specimen (Load Control or Stroke Control)	Electro-mechanical Actuator Capacity: 10kN Stroke: 0-400mm  Servo-hydraulic Actuator Capacity: 20kN Stroke: 0-100mm



Division:	Analysis and Tostin	na Division - Dh	veical Laborate	orios Saction		
Classification:		Analysis and Testing Division – Physical Laboratories Section				
Type of Transaction:	Complex G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government					
Who may avail:	All					
CHECKL	IST OF REQUIREM	ENTS	WHERE	TO SECURE		
1. Submission	of sample/s for testi	ng				
as description/sp	esting with complete ecification, test required to dated company che	rements and	Company/Ind for testing	ustry requesting		
1.2 One (1) Author than Company's	orization Letter (for perependent per	erson other	Company/Ind for testing	ustry requesting		
issued ID	pany ID and one (1) (		for testing	ustry requesting		
1.5 For students: Discount and Sch	one (1) Letter of Re nool ID	quest for	School/Unive student is enr	rsity where the olled		
2. Claiming of To	2. Claiming of Test Certificates					
	nal or photocopy of is	ssued	MIRDC-ATD- Auto-parts Testing			
Technical Service	. , ,	1000	Laboratory			
Receipt	nal or photocopy of is		Cashier Office, MIRDC-Finance and Admin Division			
	orization Letter (for p	erson other		ustry requesting		
than Company's	pany ID and one (1)	government	for testing	ustry requesting		
issued ID	party is and one (1)	government	for testing			
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE		
1. Proceed to Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for the required test.	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate two (2) copies of the Technical Service Request (TSR) through ULIMS	None	30 minutes	Supervising Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section or		



				Laboratory Technician I Physical Laboratories Section
2. Review carefully the contents of TSR and ensure that all the requirements for the requirements are included.  Sign the Conforme in both copies of the TSR.	2.1 Sign the Laboratory Representative at the bottom portion of both TSR  Note: A copy of the TSR shall remain at the laboratory  2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to the TSR information	None	30 minutes	Supervising Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section or Laboratory Technician I Physical Laboratories Section
3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	none	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Section



4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment 4.2 Issue the Official Receipt 4.3 Stamp TSR with "PAID" and return to customer 4.4 Sign MIRDC Visitor's Pass	P300/ sample/hour For witnessing: P250/ TSR/Day	10 minutes	Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section
5. Tract the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number.	5. Set-up Fixtures of the samples	None	4 hours	Science Research Specialist II, Physical Laboratories Section and Laboratory Technician I, Physical Laboratories Section
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.	6. Conduct of Test	None	1 day & 2 hours  Note: number of hours of exposure for 10,000 cycles for 1 Hz.	Science Research Specialist II, Physical Laboratories Section and Laboratory Technician I, Physical Laboratories Section



7. None	7.1 Evaluation of Measurement Results		4 hours	Supervising Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section
	7.2 Typing, checking, signing of Test Certificates and submission to ATD-DHO.		1 day	Supervising Science Research Specialist, Physical Laboratories Section and Science Research Specialist II, Physical Laboratories Section
8. Upon claiming of certificate/s, proceed to ATD-DHO and present the customer's TSR, Official Receipt and Authorization Letter (if representative).	8. Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office or Administrative Assistant 1, ATD-Division Head Office or Administrative
	8.1. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	Assistant 1, ATD- Division Head Office Or



9. Sign the Pink Copy of the Certificates	9. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Authorized Contract of Service Personnel, ATD- Division
10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Head Office
11. Sign Property Exit Slip	11. Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip 4.2 Instruct the ATL personnel to release the sample/s to the customer	none	5 minutes	
		Total	3 days, 2 hou	urs, 50 minutes



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If available fixtures of the Laboratory used in Fatigue Testing do not fit in the sample submitted	Client may avail of the services of Technical Services Solution (TSS)	Technical Services Solution (TSS)	Test fixture for Fatigue Testing is fabricated with additional fees
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
Processing Time of the Conduct of Test was based on 10,000 cycle for a frequency of 1 Hz.	Auto-parts Testing Laboratory will add the same amount of processing time during the conduct of test for every 10,000 cycle for a frequency of 1 Hz or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current facility and manpower capacity of Auto-parts Testing Laboratory.



## 2. Auto-Parts Testing Services - PUV Dimensional Measurement

The Component part/s of a car vehicle either a whole system or part of a system that 1 are vital for safety and reliability of the road vehicle unit.

Division:		Analysis and Testing Division – Physical Laboratories			
		Section			
Classification:		Highly Technical			
			vernment to		
Type of Transact	tion:	G2B - Government to Business Entity G2G - Government to Government			
			vernment to	Government	
Who may avail:		All			
CHECKLIS <sup>-</sup>	T OF R	EQUIREM	IENTS	WHERE	TO SECURE
1. Submission o	f samp	ole/s for te	esting		
1.1 Company ID fo	or clien	t's employ	ee, or		
Authorization Letter representative	er (Orio	ginal Copy	) if client's	Company req	uesting the test
1.2 Endorsement clients under the <i>I</i>					f Transportation
DOTr	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	7 0 7 7 708	<i>y, a,,,,</i> o, a,,o	(DOTr)	
1.3 Vehicle Unit -	Compl	etely Built	Unit (CBU)	Company requesting the test	
1.4 Vehicle Comp	lete Sp	ecification	S	Company requesting the test	
1.5 Payment (Con	npany	Check / Ca	ash)	Company requesting the test	
2. Claiming of Te	st Cer	tificates			
2.1. One (1) origin			of issued	MIRDC-ATD-	Auto-parts Testing
Technical Service			-	Laboratory	_
2.2. One (1) origin	nal or p	hotocopy o	of issued		e, MIRDC-Finance
Official Receipt	orizatio	n Lottor (fo	or noroon	and Admin Di	
2.3. One (1) Authorother than Compa				testing	ustry requesting for
2.4. One (1) Comp				Company/Industry requesting for	
government issue			( )	testing	
2.5. Release Lette	er for th	e Unit		Department of Transportation (DOTr)	
CLIENT CTERS	AG	ENCY	FEES TO	PROCESS-	PERSON
CLIENT STEPS ACTION BE PAID			BE PAID	ING TIME	RESPONSIBLE
1. Proceed to		/aluate	None	30 minutes	Supervising
Analysis and	•	e/s and			Science Research
Testing Division		required			Specialist,
- Division Head	-	eters for			Physical
Office (ATD-	testing	<b>]</b> .			Laboratories
DHO)					Section
					or



	T		Г	
Centralized	1.2 Receive			Science Research
Receiving Area	the required			Specialist II,
and request for	documents, as			Physical
the required	necessary			Laboratories
test.				Section
	1.3 Generate			or
	two (2) copies			Laboratory
	of the			Technician I
	Technical			Physical
	Service			Laboratories
	Request (TSR)			Section
	through ULIMS			
2. Review	2.1 Sign the	None	30 minutes	Supervising
carefully the	Laboratory			Science Research
contents of TSR	Representative			Specialist,
and ensure that	at the bottom			Physical
all the	portion of both			Laboratories
requirements for	TSR			Section
the requested				or
test services are	Note: A copy			Science Research
included.	of the TSR			Specialist II,
	shall remain at			Physical
Sign the	the laboratory			Laboratories
Conforme in				Section
both copies of	2.2 Update			or
the TSR.	Sample List			Laboratory
	Sheet			Technician I
				Physical
	2.3 Label			Laboratories
	sample/s			Section
	submitted			
	according to			
	the TSR			
	information			
<u> </u>	<u> </u>		<u>l</u>	



3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	none	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  4.4 Sign MIRDC Visitor's Pass	See table of testing fees	10 minutes	Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section
5. Tract the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number.	5.1 Conduct sample preparation and Levelling of the Unit	None	6 days	Science Research Specialist II, Physical Laboratories Section and Laboratory Technician I,



	5.2 Conduct of			Physical
	Dimensional Measurements			Laboratories Section
6. None	6.1 Evaluation of Measurement Results		1 day	Supervising Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section
	6.2 Typing, checking, signing of Test Certificates and submission to ATD-DHO.		1 day	Supervising Science Research Specialist, Physical Laboratories Section and Science Research Specialist II, Physical Laboratories Section
7. Upon claiming of certificate/s, proceed to ATD-DHO and present the customer's TSR, Official Receipt and Authorization Letter (if representative).	7.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office or Administrative Assistant 1, ATD-Division Head Office or Administrative
	7.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	Assistant 1, ATD- Division Head Office Or



9. Sign the Pink Copy of the Certificates	9. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Authorized Contract of Service Personnel, ATD- Division Head Office
10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	
11. Sign Property Exit Slip	11. Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip 4.2 Instruct the ATL personnel to release the sample/s to the customer	none	5 minutes	
		Total	8 working da minutes	ays, 1 hour, 50



TABLE OF FEES				
	FEE			
A. Class 2 and 3	PhP 17,830/unit			
I. Overall height, width and length	PhP 4,110/meas.			
II. Wheel base and front and rear overhang	PhP 2,140/meas.			
III. Cabin Dimensions	PhP 1,150/meas.			
IV. Seat Dimensions and Seat Layout	PhP 1,640/meas.			
V. Space for each standing passenger	PhP 1,520/meas.			
VI. Step Board Dimensions	PhP 1,640/meas.			
VII. Service Door Dimensions	PhP 650/meas.			
VIII. Emergency Exit Dimensions	PhP 650/meas.			
IX. Hand Rails	PhP 1,150/meas.			
X. External Projections	PhP 4,110/meas.			
XI. Field of Vision	PhP 1,640/meas.			

	FEE
B. Class 1	PhP 20,500/unit
I. Overall height, width and length	PhP 4,110/meas.
II. Wheel base and front and rear overhang	PhP 2,140/meas.
III. Cabin Dimensions	PhP 1,150/meas.
IV. Seat Dimensions and Seat Layout	PhP 1,640/meas.
V. Step Board Dimensions	PhP 1,640/meas.
VI. Service Door Dimensions	PhP 650/meas.
VII. Emergency Exit Dimensions	PhP 1,640/meas.
VIII. Hand Rails	PhP 1,150/meas.
IX. External Projections	PhP 4,110/meas.
X. Field of Vision	PhP 3,120/meas.



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Client under PUV Modernization Program of the DOTr	The Test Certificate shall be sent directly to DOTr Office. No copy of the Test Certificate shall be issued to the Client.	ATD-DHO Centralized Receiving Area	DOTr Policy
Processing Time of the Conduct of Test was based on 1 unit sample to be measured	Auto-parts Testing Laboratory will add the same amount of processing time during the conduct of test for every 1 unit sample.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Auto- parts Testing Laboratory



## 3. Auto-Parts Testing Services – Tire Endurance Test

Tire Endurance Test is the ability to withstand the declared rating of the commercial pneumatic tires; i.e. speed and load rating.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Tire Endurance	Load/Speed Performance	Capacity: 0.8kN~10kN
	Tester	Test, Tire Endurance Test Motorcycle	Speed 30~300 kph
2	Tire Endurance	Load/Speed Performance	Capacity: 2kN~28kN
	Tester	Test, Tire Endurance Test Passenger Car	Speed: 30~300 kph
3	Tire Endurance	Load/Speed Performance	Capacity: 10kN~100kN
	Tester	Test, Tire Endurance Test Truck/Buses	Speed: 20~150 kph

	I A	D: : : DI : II I : : :		
Division:	Analysis and Testing Division – Physical Laboratories Section			
Classification:				
Classification:	Highly Technical			
	G2C - Government to			
Type of Transaction:		G2B - Government to Business Entity		
	G2G - Government to	o Government		
Who may avail:	All			
CHECKLIST OF R	EQUIREMENTS	WHERE TO SECURE		
1. Submission of sam	ple/s for testing			
1.1. Company ID for clie	ent's employee, or			
Authorization Letter (Ori	ginal Copy) if client's	Company requesting the test		
representative				
1.2 For client's securing PS Mark:		Bureau of Product Standards		
Request For Test		(BPS) - DTI		
1.3 Tire Sample/s		Company requesting the test		
1.4 Tire Complete Spec	ifications	Company requesting the test		
1.5 Payment (Company Check / Cash)		Company requesting the test		
2. Claiming of Test Certificates				
2.1. One (1) original or photocopy of issued		MIRDC-ATD- Auto-parts Testing		
Technical Service Request (TSR)		Laboratory		
2.2. One (1) original or p	photocopy of issued	Cashier Office, MIRDC-Finance		
Official Receipt		and Admin Division		



2.3. One (1) Authorization Letter (for person other than Company's representative)		Company/Industry requesting for testing		
2.4. One (1) Company ID and one (1) government issued ID		Company/Industry requesting for testing		
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Proceed to Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for the required test.	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service Request (TSR) through ULIMS	None	30 minutes	Supervising Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section or Laboratory Technician I Physical Laboratories Section Specialist II, Specialist II, And Specialist II,
2. Review carefully the contents of TSR and ensure that all the requirements for the requested test services are included  Sign the Conforme on both copies of the TSR.	2.1 Sign the Laboratory Representative at the bottom portion of both TSR.  Note: A copy of the TSR shall remain at the laboratory  2.2 Update Sample List Sheet  2.3 Label sample/s submitted	None	30 minutes	- same as step 2 -



	according to the TSR information			
3. Proceed to Cashier's Office "Order of Payment" Window and submit a copy of the TSR for payment	3.1 Received and Review the TSR  3.2 Issue Order of Payment	none	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Section Officer V Financial Management Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  5.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section



5. Tract the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number.	1. Conduct sample preparation (Rim mounting, balancing, pneumatic air charging) 2. Warm up	None	4 hours	Science Research Specialist II, Physical Laboratories Section and Laboratory Technician I, Physical
	equipment and Conduct Test/s in accordance with PNS 25			Laboratories Section
	Option 1 - Load-speed Testing		4 hours	
	Option 2 - Tire Endurance Test			
	3. Issue Preliminary Report for "Witnessing of Test"		48 hours (continuous testing)	
6. None	6.1 Evaluation of Measurement Results		4 hours	Supervising Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section
	6.2 Typing, checking, signing of Test		1 day	Supervising Science Research



	Certificates and submission to ATD-DHO.			Specialist, Physical Laboratories Section and Science Research Specialist II, Physical Laboratories Section
7. Upon claiming of certificate/s, proceed to ATD-DHO and present the customer's TSR, Official Receipt and Authorization Letter (if representative).	7.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office or Administrative Assistant 1, ATD-Division Head Office or Administrative
	7.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	Assistant 1, ATD- Division Head Office Or Authorized
9. Sign the Pink Copy of the Certificates	9. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Contract of Service Personnel, ATD- Division Head Office
10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	
11. Sign Property Exit Slip	11. Stamp TSR with "RELEASED" and return to customer the	none	5 minutes	



TSR, OR		
together with		
the test		
certificates a	nd	
property exit		
slip		
4.2 Instruct the	ne	
ATL personn	el	
to release the	Э	
sample/s to		
the customer	•	
	Total	5 working days, 5 hours, 50 minutes

TABLE OF FEES			
	FEE		
1. Load/Speed Performance Test			
I. Motorcycle	PhP 4,800/sample		
II. Passenger Car	PhP 8,100/sample		
III. Truck/Buses	PhP 11,200/sample		
2. Tire Endurance Test			
I. Motorcycle	Per quotation basis		
II. Passenger Car	Per quotation basis		
III. Truck/Buses	Per quotation basis		
3. Photo	PhP 80/photo		
4. Witnessing of Test	PhP 250/TSR/Day		
5. Courier Service	PhP 120/TSR		



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client is securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
	The Test Certificate shall be sent directly to BPS Office. No copy of the Test Certificate shall be issued to the Client.		



chamber/enclosure on the equipment, maximum capability can't be achieved.

## 4. Auto-Parts Testing Services – Vibration Test

Vibration is a mechanical movement of oscillations that generates stress on the sample under test and is measured by acceleration.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1.	Vibration Tester	Sine Sweep Test RMS Random Transient Shock	Capacity: 10kN 92.7G (Bare table) 15.6G (Vertical table) 42.5G (Cubic Fixture) Frequency: 3~2000Hz  Note: Due to unavailability of the

Division:	Analysis and Testing Division	n – Physical Laboratories Section		
Classification:	Complex			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All			
CHECKLIST	CHECKLIST OF REQUIREMENTS WHERE TO SECURE			
1. Submission of	Submission of sample/s for testing			
	or client's employee, or er (Original Copy) if client's	Company requesting the test		
1.2 Samples for Te	1.2 Samples for Testing Company requesting the test			
1.3 Parameters of	Vibration Testing	Company requesting the test		
1.4 Appropriate Fix	Company requesting the test			
1.5 Payment (Com	npany Check / Cash)	Company requesting the test		



2. Claiming of Test Certificates	
2.1. One (1) original or photocopy of issued	MIRDC-ATD- Auto-parts Testing
Technical Service Request (TSR)	Laboratory
2.2. One (1) original or photocopy of issued	Cashier Office, MIRDC-Finance
Official Receipt	and Admin Division
2.3. One (1) Authorization Letter (for person	Company/Industry requesting for
other than Company's representative)	testing
2.4. One (1) Company ID and one (1)	Company/Industry requesting for
government issued ID	testing

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
1. Proceed to Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for the required test.	1.1 Evaluate sample/s and check required parameters for testing. Required parameters shall be within the capability of the available equipment  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service Request (TSR) through ULIMS	None	30 minutes	Supervising Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section or Laboratory Technician I Physical Laboratories Section
2. Review carefully the contents of TSR and ensure that all the requirements for the requested test services are included  Sign <i>Conforme</i> on both copies of the TSR.	2.1 Sign the Laboratory Representative at the bottom portion of both TSR.  Note: A copy of the TSR shall remain at the laboratory and retain one copy.	None	30 minutes	- same as step 2 -



	2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to the TSR information			
3. Proceed to Cashier for payment and present the TSR.	3.1 Received and Review the TSR  3.2 Issue Order of Payment	none	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Officer V Financial Management Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment 4.2 Issue the Official Receipt 4.3 Stamp TSR with "PAID" and return to customer 5.4 Sign MIRDC Visitor's Pass	P300/ sample/ hour/axis For Witnessin g P 250/ TSR/Day	5 minutes	Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section
5. Tract the status of service requested at mirdc.dost.gov .ph/tracking/	5.1 Set-up Fixtures of the samples for Vibration Test		2 days	Science Research Specialist II, Physical Laboratories



using the issued TSR Reference Number.	5.2 Warm up Vibration Tester prior to the conduct of test and proceed with the test required for vibration test, i.e. Sine Sweep Test / Random Sweep / Transient Shock	None	Note: number of hours of exposure is 4hrs.	Section and Laboratory Technician I, Physical Laboratories Section
6. None	6.1 Evaluation of Measurement Results	None	4 hours	Supervising Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section
	6.2 Typing, checking, signing of Test Certificates and submission to ATD-DHO.	None	1 day	Supervising Science Research Specialist, Physical Laboratories Section and Science Research Specialist II, Physical Laboratories Section
7. Upon claiming of certificate/s, proceed to ATD-DHO and	7.1 Evaluate TSR and advise customer to settle balance, if any.	None	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office
present the customer's	7.2. Advise customer to sign	none	5 minutes	or



TSR, Official Receipt and Authorization Letter (if representative). 8. Sign the Pink Copy of the Certificates	the Pink Copy of Test Certificates  8. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Administrative Assistant 1, ATD-Division Head Office or Administrative Assistant 1, ATD- Division Head Office Or
9. Customer fills out Customer Satisfaction Survey Form when necessary  10. Sign Property Exit Slip	9. Receive and file the Customer Satisfaction Survey Form  10. Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip 4.2 Instruct the ATL personnel to release the sample/s to the customer	none	5 minutes 5 minutes	Authorized Contract of Service Personnel, ATD- Division Head Office
		Total	3 working da minutes	ys, 5 hours, 45



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If available fixtures of the Laboratory used in Vibration Testing do not fit in the sample submitted	Client may avail of the services of Technical Services Solution (TSS)	Technical Services Solution (TSS)	Test fixture for Fatigue Testing is fabricated with additional fees
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
Processing Time of the Conduct of Test was based on 4 - hours exposure.	Auto-parts Testing Laboratory will add the same amount of processing time during the conduct of test for every 4hr exposure or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current facility and manpower capacity of Auto- parts Testing Laboratory.



## **B.** Corrosion Laboratory

# 1. Corrosion Laboratory Testing Services - Complete Adhesion Tests of Dry-Film Organic Coatings on Metal Sheets

This service covers various destructive tests in assessing the adhesion and flexibility of paint coatings applied onto metal sheets. This includes bend, impact, tape and pencil hardness test.

Division:	Analysis and Testing Division - Analytical Laboratories Section		
Classification:	Complex		
Type of	G2C – Government to Citizen		
Transaction:	G2B – Government to Busine	, i	
	G2G – Government to Gove	rnment	
Who may avail:	All		
CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE	
A. Submission of	Samples for Testing		
coil (W x L) dime	c. with 1 ft. x width of the nsion, with complete details n/specification, test	Company requesting for testing	
	Authorization Letter (for Company's representative)	Company requesting for testing	
3 Company ID and	d a government issued ID	Company requesting for testing	
4 For BPS endorsed samples: Photocopy of BPS Request for Test for each laboratory		Department of Trade and Industry - Bureau of Philippine Standards (DTI-BPS)	
5 For students: O Request for Disco	riginal or Photocopy Letter of unt and School ID	School/University where the student is enrolled	
B. Claiming of Te	st Certificates		
Original or Photocopy of issued Technical Service Request (TSR)		MIRDC-ATD- Corrosion Laboratory	
Original or Photocopy of issued Official Receipt		Cashier Office, MIRDC-Finance and Admin Division	
	ocopy of Authorization Letter nan the Company's	Company requesting for testing	
4. Company ID an	d a government issued ID	Company requesting for testing	



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
1. Proceed to ATD-DHO Centralized Receiving area and request for the required tests/analysis	1.1 Evaluate sample/s and check required parameters for testing  1.2 Receive the required documents  1.3 Generate two (2) Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS) to be signed by the customer and the laboratory representative	none	20 minutes	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory
2. Sign the two (2) Technical Service Request (TSR) Form generated by the receiving personnel.	2.1 Review TSR, affix signature and give one (1) copy to customer that will serve as claim stub/ 2.2 Update Google Monitoring Sheet 2.3 Label sample/s submitted according to TSR	none	10 minutes	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE	
3. Proceed to Cashier for payment and	3.1 Issue Order of Payment	Bend P 240.00/spl.	5 minutes		
present the TSR.		Tape P 215.00/spl.		Administrative Officer IV Financial	
		Impact P 300.00/spl.		Management Section Or	
		Pencil Hardness 250.00/spl.		Administrative Assistant II, Financial Management	
		Other Fees: Witnessing 250.00/TSR		Section Or Administrative Officer V	
		Note: Students 20% discount Additional 30% for rush analys parameters	on total cost % on total cost	Financial Management Section	
4. Wait for the issuance of Order of Payment and pay.	4.1 Accept payment based on the Order of Payment 4.2 Issue the Official Receipt	None	10 minutes	Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services	
5. Track the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number as reference.	5.1 Conduct sample preparation (Cutting/Flatten ing/Grinding/Pa int Removal) 5.2 Preparation of Stripping Solution	None	2 days	Section Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory	



CLIENT STEPS	AGENCY	FEES TO	PROCESS-	PERSON
	ACTION	BE PAID	ING TIME	RESPONSIBLE
For Clients who	6.1 Conduct Testing of	None	3 days	Science Research Specialist II,
have requested	samples		(for each	Corrosion
for Witnessing:			type of	Laboratory
return on the			adhesion	or
scheduled date			test)	Metals
of witnessing				Technologist III,
				Corrosion
				Laboratory
	6.2 Evaluation	None	2 hours	Supervising
	of test results			Science Research
				Specialist,
				Analytical
				Laboratories
				Section
				or
				Science Research
				Specialist II,
				Corrosion
				Laboratory
	6.3 Typing and	None	1 hour	Science Research
	printing of Test			Specialist II,
	Certificate			Corrosion
				Laboratory
				or <i>Metals</i>
				Technologist III, Corrosion
				Laboratory
				Laboratory
	6.4 Checking	None	1 day	Supervising
	and signing of			Science Research
	test certificate			Specialist, ALS
				and Science Research
				Specialist II,
				Corrosion
				Laboratory
				Laboratory



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
	6.5 Sealing of Test Certificate	None	5 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
7. Proceed to ATD-DHO and submit the requirements	7. Check documents and advise customer to settle balance, if any.	none	10 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
8. Proceed to Cashier and settle balance.	8.Issue the Official Receipt	See Fees indicated on Step 3	15 minutes	Administrative Officer IV, Financial Management Section and Administrative Officer V, Administrative and General Services Section



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
9. Go back to ATD-DHO and present Official Receipt	9. Check Official Receipt and have the customer signed on the Laboratory's Receiving copy (Pink Copy) of Test Certificate and give the original copy to customer	None	5 minutes	REGI GIRGIBEE
10. Sign the Pink Copy of Test Certificate	10.1 Issue Property Exit Slip  10.2 Call the laboratory personnel to bring the tested samples at ATD-DHO for releasing.  10.3 Let the customer fill out the Customer Satisfaction Survey Form	None	15 minutes	Production Planning Control Officer 1 or Administrative Assistant 1 or Authorized Contract of Service Personnel, ATD-DHO
11. Customer fills out Customer Satisfaction Survey Form when necessary	11. Receive the accomplished CSC form and file the document.	none	5 minutes	



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
12. Sign the	12. Stamp	none	5 minutes	Production
property Exit	TSR with			Planning Control
Slip	"RELEASED"			Officer 1
	and return to			ATD-DHO
	customer			or
	together with			Administrative
	the OR.			Assistant 1
				ATD-DHO
				or
				Authorized Contract
				of Service
				Personnel,
				ATD-DHO
		TOTAL	6 days, 4 hou	rs, and 45 minutes



### 2. Corrosion Laboratory Testing Services – Complete Physical Tests for Plain and Prepainted Galvanized Sheets

This service covers a complete set of destructive tests assessing the following:

- a) Mass of Coating (MC) per unit area on plain and prepainted galvanized sheets and:
- b) The thickness, adhesion and flexibility of paint coatings applied onto metal sheets.

This includes paint thickness, bend, impact, tape and pencil hardness test.

Division:	Analysis and Testing Division - Analytical Laboratories Section				
Classification:	Highly Technical				
Type of	G2C – Government to Citizen				
Transaction:	G2B – Government to Business Entity				
	G2G – Government to Government				
Who may avail:	All				
CHECKLIST O	F REQUIREMENTS	WHERE TO SECURE			
A. Submission of Sa	amples for Testing				
width of the coil dir or 1 pc. 1 ft. x 1 ft. (I with complete details description/specificati	on, test requirements	Company requesting for testing			
person other than Co	uthorization Letter (for mpany's representative)	Company requesting for testing			
3. Company ID and a	government issued ID	Company requesting for testing			
	samples: (1) Photocopy est for each laboratory	Department of Trade and Industry - Bureau of Philippine Standards – (DTI-BPS)			
5. For students: Orig	inal or Photocopy Letter of	School/University where the student			
Request for Discount	and School ID	is enrolled			
B. Claiming of Test					
2.1.(1) Original or Photocopy of issued Technical Service Request (TSR)		MIRDC-ATD- Corrosion Laboratory			
2.2(1) Original or Photocopy of issued Official Receipt		Cashier Office, MIRDC-Finance and Admin Division			
2.3. (1) Original or Ph Letter (for person other representative)	otocopy of Authorization er than Company's	Company requesting for testing			
2.4. (1) Company ID a	and (1) government issued	Company/Industry requesting for testing			



CLIENT STEPS	AGENCY	FEES TO BE	PROCESS-	PERSON
CLIENT STEPS	ACTION	PAID	ING TIME	RESPONSIBLE
1. Proceed to ATD-DHO Centralized Receiving area and request for the required tests/analysis	1.1 Evaluate sample/s and check required parameters for testing 1.2 Receive the required documents 1.3 Generate two (2) Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS) to be signed by the customer and the laboratory representative.	none	20 minutes	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory
2. Sign the two (2) Technical Service Request (TSR) Form generated by the receiving personnel.	2.1 Review TSR, affix signature and give one (1) copy to customer that will serve as claim stub/ 2.2 Update Google Monitoring Sheet 2.3 Label sample/s submitted according to TSR	none	10 minutes	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory



CLIENT STEPS	AGENCY	FEES TO BE	PROCESS-	PERSON
	ACTION	PAID	ING TIME	RESPONSIBLE
3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	A. For GI Sheets  Package 1 - Triple Spot MC, Bend Tests P 760/sample	5 minutes	
		Package 2 – Averaging MC, Bend Tests P 670/sample B. For Prepainted Sheets		Administrative Officer IV Financial Management
		Package 3 – Triple Spot MC, Paint Thick, Bend, Tape, Impact, Pencil HardnessTests P2,075/sample		Section Or Administrative Assistant II, Financial Management Section Or
		Package 4- Averaging MC, Paint Thick. Bend, Tape, Impact, Pencil Hardness Tests P 2025/sample		Administrative Officer V Financial Management Section
		Other Fees: Witnessing P 250/TSR		
		Note: Students ca discount on total c		
		Additional 30% or rush analysis paramet	on some	



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
4. Wait for the issuance of Order of Payment and pay.	4.1 Accept payment based on the Order of Payment  4.2 Issue the Official Receipt	None	10 minutes	Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section
5. Track the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number as reference.	5.1 Conduct sample preparation (Cutting/Flatte ning/Grinding/Paint Removal)  5.2 Preparation of Stripping Solution	None	3 days	Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory
For Clients who have requested for Witnessing: return on the scheduled date of witnessing.	6.1 Conduct all tests.	None	9 days	Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory
	6.2 Computation of Results and Measurement of Uncertainty (MU)	None	2 hours	Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
	6.3 Evaluation of test results/MU	None	2 hours	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion Laboratory
	6.4Typing and printing of Test Certificate	None	1 hour	Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory
	6.5 Checking and signing of test certificate	None	1 day	Supervising Science Research Specialist, ALS and Science Research Specialist II, Corrosion Laboratory



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
	6.6 Sealing of Test Certificate	None	5 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
7. Proceed to ATD-DHO and submit the requirements	7. Check documents and advise customer to settle balance, if any.	none	10 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
8. Proceed to Cashier and settle balance.	8.Issue the Official Receipt	See Fees indicated on Step 3	15 minutes	Administrative Officer IV, Financial Management Section and Administrative Officer V, Administrative and General Services Section



CLIENT STEPS	AGENCY	FEES TO BE	PROCESS-	PERSON
9. Go back to ATD-DHO and present Official Receipt	9. Check Official Receipt and have the customer signed on the Pink Copy (Laboratory's Receiving copy) of Test Certificate and give the original copy to	None	5 minutes	Production
10. Sign the Pink Copy of Test Certificate	customer  10.1 Issue Property Exit Slip  10.2 Call the laboratory personnel to bring the tested samples at ATD-DHO for releasing.  10.3 Let the customer fill out the Customer Satisfaction Survey Form	None	15 minutes	Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
11. Customer fills out Customer Satisfaction Survey Form when necessary	11. Receive the accomplished CSC form and file the document.	none	5 minutes	



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSI NG TIME	PERSON RESPONSIBLE
12. Sign the	12. Stamp	none	5 minutes	Production
property Exit	TSR with			Planning Control
Slip	"RELEASED"			Officer 1
	and return to			ATD-DHO
	customer			or
	together with			Administrative
	the OR.			Assistant 1
				ATD-DHO
				or
				Authorized
				Contract of
				Service
				Personnel,
				ATD-DHO
	TOTAL	Depends on the	12 days,	
		availed Test	6 hours,	
			and 45	
			minutes	

SITUATION	ACTION	LOCATION	REMARKS
		OF ACTION	
For Client securing	The Test Certificate	ATD-DHO	BPS Policy
PS Mark	shall be sent directly to	Centralized	
Certification	BPS Office. No copy of	Receiving	
	the Test Certificate shall	Area	
	be issued to the Client.		



# 3. Corrosion Laboratory Testing Services – Determination of Mass Coating (MC) per Unit Area for Plain/Prepainted GI Sheets and Plain Wires

This service covers the determination of mass of zinc or zinc-alloy coating per unit area on plain sheets, wires and pre-painted galvanized steel sheets based on dissolution/gravimetric method.

Division:	Analysis and Testing Division - Analytical Laboratories Section				
Classification:	Complex				
Type of Transaction:	G2C – Government to Citizen G2B – Government to Business Entity G2G – Government to Government				
Who may avail:	All				
CHECKLIS	ST OF REQUIREMENTS	WHERE TO SECURE			
A. Submission o	<b>.</b>				
Average M	Prepainted Sheets: IC: 1 pc 1ft x 1ft (L x W)				
Triple Spot MC: 1 pc with 1ft L x width (W) of the coil 1.2 <b>For Wires:</b> 1 meter long, with complete details such as description/specification, test requirements		Company requesting for testing			
Original Copy of Authorization Letter (for person other than Company's representative)		Company requesting for testing			
3. Company ID ar	nd a government issued ID	Company requesting for testing			
4. For BPS endorsed samples: (1) Photocopy of BPS Request for Test for each laboratory		Bureau of Philippine Standards (BPS) – Department of Trade and Industry (DTI)			
	Original or Photocopy Letter of ount and School ID	School/University where the student is enrolled			
B. Claiming of To	est Certificates				
Original or Photocopy of issued Technical     Service Request (TSR)		MIRDC-ATD- Corrosion Laboratory			
Original or Photocopy of issued Official     Receipt		Cashier Office, MIRDC-Finance and Admin Division			
person other than	of Authorization Letter (for Company's representative)	Company requesting for testing			
4. Company ID ar	nd any government issued ID	Company requesting for testing			



CLIENT	AGENCY	FEES TO BE	PROCESS-	PERSON
STEPS	ACTION	PAID	ING TIME	RESPONSIBLE
1. Proceed to ATD-DHO Centralized Receiving area and request for the required tests/analysis	1.1 Evaluate sample/s and check required parameters for testing  1.2 Receive the required documents  1.3 Generate two (2) Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS) to be signed by the customer and the laboratory representative.	none	20 minutes	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion
2. Sign the two (2) Technical Service Request (TSR) Form generated by the receiving personnel.	2.1 Review TSR, affix signature and give one (1) copy to customer that will serve as claim stub/ 2.2 Update Google Monitoring Sheet 2.3 Label sample/s submitted according to TSR	none	10 minutes	Laboratory or Metals Technologist III, Corrosion Laboratory



CLIENT	AGENCY	FEES TO BE	PROCESS-	PERSON
STEPS	ACTION	PAID	ING TIME	RESPONSIBLE
3. Proceed to Cashier for	3.1 Issue Order of Payment	For Averaging MC (in PHP)		
payment and		GI Sheets		
present the		430/ spl.		Administrative
TSR.		Pre-painted GI		Officer IV
		Sheets		Financial
		540/ spl.		Management
		GI Wires		Section
		P420/spl.		Or
		For Triple	5 minutes	Administrative
		Spot MC (in PHP)		<i>Assistant II</i> , Financial
		GI Sheets		Management
		520/ spl.		Section
		Pre-painted GI		Or
		Sheets		Administrative
		590/ spl.		Officer V
		Other Fees:		Financial
		Witnessing 250/TSR		Management Section
		Note:  Students can	avail of 20%	
		discount on to	otal cost.	
		Additional 30	% on total	
		cost for rush	analysis on	
		some parame	eters	
4. Wait for the issuance of	4.1 Accept payment based	None	5 minutes	Administrative Officer V
Order of	on the Order of			Administrative
Payment and	Payment			and General
pay.	aymont			Services
μω,	4.2 Issue the			Section
	Official Receipt			or
				Administrative
				Officer II
				Administrative
				and General
				Services
				Section



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
5. Track the status of service requested at mirdc.dost.g ov.ph/trackin g/ using the issued TSR Reference Number as reference. or For Clients who have requested for Witnessing: return on the scheduled date of witnessing	5.1 Conduct sample preparation (Cutting/Flattenin g/Grinding/Paint Removal)  5.2 Preparation of Stripping Solution  5.3 Conduct Testing of samples	None	2 days	Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory or Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion
	6.1 Computation of Results and Measurement of Uncertainty (MU)	None	2 hours	Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory
	6.2 Evaluation of test results/MU	None	2 hours	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion Laboratory



CLIENT	AGENCY	FEES TO BE	PROCESS-	PERSON
STEPS	6.3 Typing and printing of Test Certificate	PAID None	1 hour	Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory
	6.4 Checking and signing of test certificate	None	1 day	Supervising Science Research Specialist, ALS and Science Research Specialist II, Corrosion Laboratory
	6.5 Sealing of Test Certificate	None	5 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1, ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
7. Proceed to ATD-DHO and submit the requirements.	7. Check documents and advise customer to settle balance, if any.	none	10 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1, ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
8. Proceed to Cashier to settle balance.	8.Issue the Official Receipt	See Fees indicated on Step 3	10 minutes	Administrative Officer IV, Financial Management Section and Administrative Officer V, Administrative and General Services Section
9. Go back to ATD-DHO and present Official Receipt	9. Check Official Receipt and have the customer signed on the Pink Copy (Laboratory's Receiving copy) of Test Certificate and give the original copy to customer	None	5 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1, ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
10. Sign the Pink Copy of Test Certificate	10.1 Issue Property Exit Slip 10.2 Call the laboratory personnel to bring the tested samples at ATD- DHO for releasing. 10.3 Let the customer fill out the Customer Satisfaction Survey Form	None	15 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO
11. Customer fills out Customer Satisfaction Survey Form when necessary	11. Receive the accomplished CSC form and file the document.	none	5 minutes	or Authorized Contract of Service Personnel, ATD-DHO
12. Sign the property Exit Slip	12. Stamp TSR with "RELEASED" and return to customer together with the OR.	none	5 minutes	
		TOTAL	6 days, 6 hor minutes	urs, and 35



#### 4. Corrosion Laboratory Testing Services – Salt Spray Testing of Metals and Metal Products

This service provides relative information utilized from metal/metal products exposed in a controlled corrosive (marine) environment.

Division:	Analysis and Testing Division - Analytical Laboratories Section				
Classification:	Highly Technical				
Type of	G2C – Government to Citizen				
Transaction:	G2B – Government to Business Entity				
	G2G – Government to Governr	nent			
Who may avail:	All				
CHECKLIST OF REQUIREMENTS WHERE TO SECURE					
A. Submission of S	Samples for Testing				
spray chamber with dimension, with com	t be not bigger than the salt 50" x 29" x 25" (LxWxH) oplete details such as otion, test requirements	Company requesting for testing			
2. Original Copy of A other than Company	Authorization Letter (for person /s representative)	Company requesting for testing			
3.Company ID and a	a government issued ID	Company/Industry requesting for testing			
	d samples: (1) Photocopy of est for each laboratory	Department of Trade and Industry - Bureau of Philippine Standards (DTI-BPS)			
1.5 For students: (1) Original or Photocopy Letter of Request for Discount and School ID		School/University where the student is enrolled			
B. Claiming of Tes	t Certificates				
1.Original or Photocopy of issued Technical Service Request (TSR)		MIRDC-ATD- Corrosion Laboratory			
2. Original or Photocopy of issued Official Receipt		MIRDC Cashier			
3. Original or Photocopy of Authorization Letter (for person other than Company's representative)		Company requesting for testing			
4. Company ID and	a government issued ID	Company requesting for testing			



JO	JOB ENTRY AND SUBMISSION OF TEST SAMPLES				
OLIENT OTERO	AGENCY	FEES TO BE	PROCESS-	PERSON	
CLIENT STEPS	ACTION	PAID	ING TIME	RESPONSIBLE	
1. Proceed to ATD-DHO Centralized Receiving area and request for the required tests/analysis	1.1 Evaluate sample/s and check required parameters for testing  1.2 Receive the required documents  1.3 Generate two (2) Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS) to be signed by the customer and the laboratory representative.	none	20 minutes	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory	
2. Sign the two (2) Technical Service Request (TSR) Form generated by the receiving personnel.	2.1 Review TSR, affix signature and give one (1) copy to customer that will serve as claim stub/  2.2 Update Google Monitoring Sheet  2.3 Label sample/s submitted	none	10 minutes	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion Laboratory or Metals Technologist III,	



	according to TSR			Corrosion Laboratory
3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	A. For the First Sample:  A.1 Weekday P2,410/24hrs A.2 Weekend P3,060/24hrs* (*applicable for requests beyond 96 hrs)  B. Additional Sample P300/sample  C. Other Fees (optional) C.1 Photo P 80./shot C.2 Witnessing P 250/TSR	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Section Section
		Note:Students of 20% discount of Additional 30% for rush analysis parameters	n total cost on total cost	
4. Wait for the issuance of Order of Payment and pay.	4.1 Accept payment based on the Order of Payment 4.2 Issue the Official Receipt	None	10 minutes	Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section



CLIENT STEPS	AGENCY	FEES TO BE	PROCESS-	PERSON
	ACTION	PAID	ING TIME	RESPONSIBLE
5. Track the	5.1 Conduct	None	2 day	Science
status of service	sample			Research
requested at	preparation			Specialist II,
mirdc.dost.gov	(Cutting/Flatte			Corrosion
.ph/tracking/	ning/Grinding/			Laboratory
using the issued	Sealing of			or
TSR Reference	Holes, rough			Metals
Number as	edges etc.)			Technologist III,
reference.				Corrosion
				Laboratory
_	6.1 Conduct	None	4 days	Science
For Clients who	Testing of			Research
have requested	samples		(for up to	Specialist II,
for Witnessing:			72-hour test	Corrosion
return on the			request)	Laboratory
scheduled date				or
of witnessing				Metals
				Technologist III,
				Corrosion
				Laboratory
	6.2 Evaluation	None	2 hours	Supervising
	of test results			Science
				Research
				Specialist,
				Analytical
				Laboratories
				Section
				or
				Science
				Research
				Specialist II,
				Corrosion
	00 T : I	N.1	0.1	Laboratory
	6.3 Typing and	None	2 hours	Science
	printing of Test			Research
	Certificate and			Specialist II,
	photos.			Corrosion
				Laboratory
				or Mate/a
				Metals
				Technologist III,
				Corrosion
				Laboratory



CLIENT STEPS	AGENCY	FEES TO BE	PROCESSI	PERSON
OLILITI OTLI O	ACTION	PAID	NG TIME	RESPONSIBLE
	6.4 Checking and signing of test certificate	None	1 day	Supervising Science Research Specialist, ALS and Science Research Specialist II, Corrosion Laboratory
	6.5 Sealing of Test Certificate	None	5 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
7. Proceed to ATD-DHO and submit the requirements	7. Check documents and advise customer to settle balance, if any.	none	10 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
8. Proceed to Cashier and settle balance.	8.Issue the Official Receipt	See Fees indicated on Step 3	15 minutes	Administrative Officer IV, Financial Management Section and Administrative Officer V, Administrative and General Services Section
9. Go back to ATD-DHO and present Official Receipt	9. Check Official Receipt and have the customer signed on the Pink Copy (Laboratory's Receiving copy) of Test Certificate and give the original copy to customer	None	5 minutes	Production Planning Control Officer 1 ATD-DHO
10. Sign the Pink Copy of Test Certificate	10.1 Issue Property Exit Slip  10.2 Call the laboratory personnel to bring the tested samples at ATD-DHO for releasing.  10.3 Let the customer fill out the Customer Satisfaction Survey Form	None	15 minutes	or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
11. Customer	11. Receive the	none	5 minutes	Production
fills out Customer	accomplished CSC form and			Planning Control Officer 1
Satisfaction	file the			ATD-DHO
Survey Form	document.			or
when necessary				Administrative
				Assistant 1
12. Sign the	12. Stamp TSR	none	5 minutes	ATD-DHO
property Exit	with			Or A : the a vi- a al
Slip	"RELEASED"			Authorized
	and return to customer			Contract of Service
	together with			Personnel,
	the OR.			ATD-DHO
		TOTAL	7 days 5 hour minutes	rs, and 45

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
The above processing time of the conduct of test is based on the 72-hour test exposure.	The laboratory will add appropriate processing time for the conduct of the test for every additional hours of exposure time.	ATD-DHO Centralized Receiving Area	Salt spray test is conducted on a scheduled basis due to availability of machine, personnel and time of submission of sample/s.



## 5. Corrosion Laboratory Testing Services – Thickness Determination of Dry-Film Organic Coatings on Metal Sheets

This service covers the thickness measurement of dried organic film coatings like paint, varnish, lacquer on metal sheets using micrometer.

Division:	Analysis and Testing Division - Analytical Laboratories Section			
Classification:	Complex			
Type of Transaction:	G2C – Government to Citizen G2B – Government to Business Entity G2G – Government to Government			
Who may avail:	All			
CHECKLIST (	OF REQUIREMENTS	WHERE TO SECURE		
A. Submission of Sa	amples for Testing			
One piece of samp dimension with comp description/specificati	lete details such as	Company requesting for testing		
	uthorization Letter (for mpany's representative)	Company requesting for testing		
3. Company ID and a	government issued ID	Company requesting for testing		
4 For BPS endorsed s Request for Test for e	samples: Photocopy of BPS each laboratory	Department of Trade and Industry -Bureau of Philippine Standards (DTI-BPS)		
5 For students: (1) O Request for Discount	riginal or Photocopy Letter of and School ID	School/University where the student is enrolled		
B. Claiming of Test	Certificates			
1.Original or Photocopy of issued Technical Service Request (TSR)		MIRDC-ATD- Corrosion Laboratory		
2. Original or Photocopy of issued Official Receipt		MIRDC Cashier		
_	ppy of Authorization Letter Company's representative)	Company requesting for testing		
4. Company ID and a	ny government issued ID	Company requesting for testing		



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
1. Proceed to ATD-DHO Centralized Receiving area and request for the required tests/analysis	1.1 Evaluate sample/s and check required parameters for testing 1.2 Receive the required documents 1.3 Generate two (2) Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS) to be signed by the customer and the laboratory representative.	none	20 minutes	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II,
2. Sign the two (2) Technical Service Request (TSR) Form generated by the receiving personnel.	2.1 Review TSR, affix signature and give one (1) copy to customer that will serve as claim stub/ 2.2 Update Google Monitoring Sheet 2.3 Label sample/s submitted according to TSR	none	10 minutes	Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	Thickness Test P480/spl  Other Fees: Witnessing P250/ TSR  Note: Students can avaitiscount on total Additional 30% of for rush analysis	cost n total cost	Administrative Officer IV, Financial Management Section
4. Wait for the issuance of Order of Payment and pay.	4.1 Accept payment based on the Order of Payment 4.2 Issue the	parameters None	5 minutes	Administrative Officer V, Administrative and General Services Section
5. Track the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number as reference.	Official Receipt 5.1 Conduct sample preparation (Cutting/Flatteni ng/Grinding)	None	1 day	Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory
have requested for Witnessing: return on the scheduled date of witnessing	6.1 Conduct Testing of samples	None	3 days	Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory



AGENCY	FEES TO BE	PROCESS-	PERSON
ACTION	PAID	ING TIME	RESPONSIBLE
6.2 Computation	None	3 hours	Science
			Research
			Specialist II,
Uncertainty			Corrosion
(MU)			Laboratory
			or
			Metals
			Technologist III,
			Corrosion
			Laboratory
	None	3 hours	Supervising
			Science
results/MU			Research
			Specialist,
			Analytical
			Laboratories
			Section
			or
			Science
			Research
			<i>Specialist II</i> , Corrosion
C 4T. min at a said	Mana	4 6 6	Laboratory Science
	None	1 nour	
			Research
Certificate			<i>Specialist II,</i> Corrosion
			Laboratory or
			Metals
			Technologist III,
			Corrosion
			Laboratory
	ACTION 6.2 Computation of Results and Measurement of Uncertainty	ACTION 6.2 Computation of Results and Measurement of Uncertainty (MU)  6.3 Evaluation of test results/MU  6.4Typing and printing of Test  None  None  None  None	ACTION 6.2 Computation of Results and Measurement of Uncertainty (MU)  6.3 Evaluation of test results/MU  6.4Typing and printing of Test  None  None  None  3 hours  3 hours  1 hour



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
	6.5 Checking and signing of test certificate	None	1 day	Supervising Science Research Specialist, ALS and Science Research Specialist II, Corrosion Laboratory
	6.6 Sealing of Test Certificate	None	5 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1, ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
7. Proceed to ATD-DHO and submit the requirements	7. Check documents and advise customer to settle balance, if any.	none	10 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
8. Proceed to Cashier's Office to settle balance.	8.Issue the Official Receipt	See Fees indicated on Step 3	10 minutes	Administrative Officer IV, Financial Management Section and Administrative Officer V, Administrative and General Services Section
9. Go back to ATD-DHO and present Official Receipt	9. Check Official Receipt and have the customer signed the Laboratory's Receiving copy (Pink Copy) of Test Certificate and give the original copy to customer	None	5 minutes	Production Planning Control Officer 1 ATD-DHO
10. Sign the Pink Copy of Test Certificate	10.1 Issue Property Exit Slip  10.2 Call the laboratory personnel to bring the tested samples at ATD-DHO for releasing.  10.3 Let the customer fill out the Customer Satisfaction Survey Form	None	15 minutes	or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
11. Customer fills out Customer Satisfaction Survey Form when necessary	11. Receive the accomplished CSC form and file the document.	none	5 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of
12. Sign the property Exit Slip	12. Stamp TSR with "RELEASED" and return to customer together with the OR.	none	5 minutes	Service Personnel, ATD-DHO
		TOTAL	6 days an	d 40 minutes



## 6. Corrosion Laboratory Testing Services – Thickness Determination of Metallic Coatings on Various Base Metals

This procedure covers the thickness measurement of metallic coating applied on various base metals using either magnetic induction or coulometric method.

Division:	Analysis and Testing Division - Analytical Laboratories Section				
Classification:	Complex				
Type of	G2C – Government to Citizen				
Transaction:	G2B – Government to Business Entity				
	G2G – Government to Government				
Who may avail: All					
CHECKLIST OF REQUIREMENTS		WHERE TO SECURE			
A. Submission of	Samples for Testing				
Samples for testing (must have flat surface with minimum width/diameter of 20 mm) with complete details such as description/specification, test requirements		Company requesting for testing			
2. Original Copy of Authorization Letter (for person other than Company's representative)		Company requesting for testing			
3. Company ID an ID	d a government issued	Company requesting for testing			
each laboratory	Request for Test for	Department of Trade and Industry - Bureau of Philippine Standards (DTI- BPS)			
	) Original or Photocopy for Discount and School	School/University where the student is enrolled			
B. Claiming of Te	est Certificates				
Original or Photocopy of issued     Technical Service Request (TSR)		MIRDC-ATD- Corrosion Laboratory			
2. Original or Photocopy of issued Official Receipt		MIRDC Cashier			
3. Original or Photocopy of Authorization Letter (for person other than Company's representative)		Company/Industry requesting for testing			
	d a government issued	Company/Industry requesting for testing			



OLIENT OTERO	AGENCY	FEES TO BE	PROCESS-	PERSON
CLIENT STEPS	ACTION	PAID	ING TIME	RESPONSIBLE
1. Proceed to ATD-DHO Centralized Receiving area and request for the required tests/analysis	1.1 Evaluate sample/s and check required parameters for testing  1.2 Receive the required documents  1.3 Generate two (2) Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS) to be signed by the customer and the laboratory representative.	none	20 minutes	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory
2. Sign the two (2) Technical Service Request (TSR) Form generated by the receiving personnel.	2.1 Review TSR, affix signature and give one (1) copy to customer that will serve as claim stub/ 2.2 Update Google Monitoring Sheet 2.3 Label sample/s submitted	none	10 minutes	Supervising Science Research Specialist, Analytical Laboratories Section or Science Research Specialist II, Corrosion Laboratory or Metals Technologist III, Corrosion Laboratory



	according to TSR			
3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	Coulometric Single Layer P570/spl. Additional Layer P300/layer  Magnetic Induction P550/spl. Other Fees: Witnessing P250/TSR Note: Students 20% discount of Additional 30% for rush analysis parameters None	n total cost on total cost	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Administrative Administrative Administrative
issuance of Order of Payment and pay.	payment based on the Order of Payment  4.2 Issue the Official Receipt	None	10 minutes	Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section
5. Track the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number as reference.	5.1 Conduct sample preparation (Cutting/Flatte ning/Grinding/ Paint Removal)	None	1 working day	Science Research Specialist II, Corrosion Laboratory or  Metals Technologist III, Corrosion Laboratory



CLIENT STEPS	AGENCY	FEES TO BE	PROCESS-	PERSON
	ACTION	PAID	ING TIME	RESPONSIBLE
For Clients who	6.1 Conduct	None	1 day	Science
have requested	Testing of			Research
for Witnessing:	samples			Specialist II,
return on the				Corrosion
scheduled date				Laboratory
of witnessing				or
				Metals
				Technologist III,
				Corrosion
				Laboratory
	6.2	None	2 hours	Science
	Computation of			Research
	Results and			Specialist II,
	Measurement			Corrosion
	of Uncertainty			Laboratory
	(MU)			or
				Metals
				Technologist III,
				Corrosion
	0.0 5 1 1	<b>N</b> 1	0.1	Laboratory
	6.3 Evaluation	None	2 hours	Supervising
	of test			Science
	results/MU			Research
				Specialist,
				Analytical Laboratories
				Section
				or
				Science
				Research
				Specialist II,
				Corrosion
				Laboratory
	6.4Typing and	None	1 hour	Science
	printing of Test	140110	Tiloui	Research
	Certificate			Specialist II,
	33			Corrosion
				Laboratory
				or
				Metals
				Technologist III,
				Corrosion
				Laboratory



	AGENCY	FEES TO BE	PROCESS-	PERSON
CLIENT STEPS	ACTION	PAID	ING TIME	RESPONSIBLE
	6.5 Checking and signing of test certificate	None	1 day	Supervising Science Research Specialist, ALS and Science Research Specialist II, Corrosion Laboratory
	6.6 Sealing of Test Certificate	None	5 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
7. Proceed to ATD-DHO and submit the requirements	7. Check documents and advise customer to settle balance, if any.	none	10 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
8. Proceed to Cashier and settle balance.	8.Issue the Official Receipt	See Fees indicated on Step 3	15 minutes	Administrative Officer IV, Financial Management Section and Administrative Officer V, Administrative and General Services Section
9. Go back to ATD-DHO and present Official Receipt	9. Check Official Receipt and have the customer signed on the Pink Copy (Laboratory's Receiving copy) of Test Certificate and give the original copy to customer	None	5 minutes	Production Planning Control Officer 1 ATD-DHO or Administrative
10. Sign the Pink Copy of Test Certificate	10.1 Issue Property Exit Slip  10.2 Call the laboratory personnel to bring the tested samples at ATD-DHO for releasing.  10.3 Let the customer fill out the Customer Satisfaction Survey Form	None	15 minutes	Assistant 1 ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
11. Customer	11. Receive	none	5 minutes	Production
fills out	the			Planning Control
Customer	accomplished			Officer 1
Satisfaction	CSC form and			ATD-DHO
Survey Form	file the			or
when necessary	document.			Administrative
				Assistant 1
12. Sign the	12. Stamp	none	5 minutes	ATD-DHO
property Exit	TSR with			or
Slip	"RELEASED"			Authorized
'	and return to			Contract of
	customer			Service
	together with			Personnel,
	the OR			ATD-DHO
		TOTAL	3 days, 6 hor minutes	urs, and 45



## C. Mechanical Metallurgy Laboratory

# 1. Mechanical Metallurgy Laboratory Testing Services - Axial Tension Test

**Axial Tension Test** is a test used to measure the maximum tensile load capacity of threaded fasteners.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Universal	Tension Testing (big	Capacity (max):
	Testing Machine (2000kN)	samples)	2000kN
2	Universal Testing Machine (50kN)	Tension Testing (for small samples)	Capacity (max): 50kN
3	Digital Caliper	Major Diameter Measurement	Capacity : 0-150mm Resolution: 0.01mm
4	Vernier Caliper	Major Diameter Measurement	Capacity : 0-300mm Resolution: 0.05mm
5	Optical Projector	Minor Diameter Measurement	Capacity : Up to 40 mm Resolution: 0.01mm

Division:	Analysis and Testing Division – Physical Laboratories Section			
Classification:	Simple			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All			
CHECKLI	CHECKLIST OF REQUIREMENTS WHERE TO SECURE			
1. Submission	of sample/s for testing			
1.1 Samples for testing with complete details such as description/specification, test requirements and payment (cash or dated company check).  Company/Industry requesting for testing				
1.2 One (1) Author than Company's	orization Letter (for person other representative)	Company/Industry requesting for testing		



1.3 One (1) Company ID and one (1)			Company/Industry		
	government issued ID			requesting for testing	
	s: one (1) Letter o	f Request for		versity where the	
Discount and S			student is e	nrolled	
	Test Certificates	- <b>f</b> :	NAIDDO ATI	D. Mlil	
	ginal or photocopy ce Request (TSR)	ot issued	_	D- Mechanical	
	ginal or photocopy	of issued	Metallurgy L	ice, MIRDC-	
Official Receipt	girial or priotocopy	OI 133UCU		d Admin Division	
	thorization Letter (	for person	Company/Ir		
	pany's representat		requesting f	_	
2.4. One (1) Co	mpany ID and one	: (1)	Company/Ir	ndustrv	
government iss		( )	requesting f	_	
OLIENT	ACENOV	FEEO TO DE	PROCES	DEDOON	
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	SING	PERSON RESPONSIBLE	
SIEPS	ACTION	PAID	TIME	RESPONSIBLE	
1. Proceed to	1.1 Evaluate	None	30	Supervising	
Analysis and	sample/s and		minutes	Science	
Testing	check required			Research	
Division -	parameters for			Specialist,	
Division Head	testing.			Physical	
Office (ATD-	1.2 Receive the		Note:	Laboratories Section	
DHO) Centralized	required		maximum	or	
Receiving	documents, as		of 20	Sr. Science	
Area and	necessary		samples	Research	
request for			only for	Specialist,	
the required	1.3 Generate		the	Physical	
test.	two copies of		specified	Laboratories	
	the Technical		time	Section	
	Service			or	
	Request (TSR)			Science	
	through ULIMS			Research	
2. Review	2.1 Sign the	None	.30	Specialist II,	
carefully the	Laboratory		minutes	Physical Laboratories	
contents of TSR and	Representative at the bottom			Section	
ensure that all	portion of both		Note:	or	
the	TSR.		maximum	Laboratory	
requirements	1011.		of 20	Inspector II,	
for the	Note: A copy of		samples	Physical	
requested test	the TSR shall		only for	Laboratories	
services are	remain at the		the	Section	
included, and	laboratory and		specified	or	
sign the	retain one copy		time		



Conforme in both copies of the TSR.	for the laboratory  2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to the TSR information			Laboratory Technician I, Physical Laboratories Section
3. Proceed to Cashier for payment and present the TSR.	3. Issue Order of Payment	none	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Section Officer V Financial Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment 4.2 Issue the Official Receipt 4.3 Stamp TSR with "PAID" and return to customer	1. Tension Test Bolts (Axial/ Wedge) P390/sample  2. Sectioning Cost a. Up to 1 in² P 160/sample b. 1-04 in² P 220/sample  3. Photo P80/photo	10 minutes	Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section



	4.4 Sign MIRDC Visitor's Pass	4. <b>Witnessing</b> P250/TSR/ day		
5. Track the status of service requested at mirdc.dost.g ov.ph/trackin g/ using the issued TSR Reference Number.	<ul><li>5.1. Conduct sample preparation</li><li>5.2 Cutting</li><li>5.3 Tagging</li></ul>	None	4 hours Note: maximum of 20 samples only for the specified time	Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II Physical Laboratories Section or Laboratory Technician I Physical Laboratory Section Section Section Section Section Section
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.	6. Conduct of test	None	1 Day  Note: maximum of 20 samples only for the specified time	Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II Physical Laboratories Section or Laboratory Technician I



				Physical Laboratories Section
7. Track the status of service requested at mirdc.dost.g ov.ph/trackin g/ using the issued TSR Reference Number.	7.1 Evaluation of Measurement Results	None	4 hours  Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science Research Specialist or Science Research Specialist Il of Mechanical Metallurgy Laboratory
	7.2 Typing, checking, signing of Test Certificates and submission to ATD-DHO.	None	4 hours  Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science Research Specialist Science Research Mechanical Metallurgy Laboratory
8. Upon claiming of certificate/s, proceed to ATD-DHO	8.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division
and present the customer's	8.2. Advise customer to sign the Pink	none	5 minutes	Head Office <i>or</i>



TSR, Official Receipt and Authorization Letter (if representative ).	Copy of Test Certificates		45	Administrative Assistant 1, ATD-Division Head Office or Administrative
9. Sign the Pink Copy of the Certificates	9. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Assistant 1, ATD- Division Head Office Or Authorized Contract of
10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Service Personnel, ATD- Division Head Office
11. Sign Property Exit Slip	11.1 Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip  11.2 Instruct the laboratory personnel to release the sample/s to the customer	none	5 minutes	
	TOTAL		2 days, 5 hominutes	ours and 50



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
When there is no available test jig/fixture in the laboratory	Customer shall provide the required test jig/fixture	Preferred machine shop of the customer	<ul><li>1. Available fixture conforms to ASTM Standards.</li><li>2. The customer supplied fixture can be retrieved after the test.</li></ul>
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
Processing Time of the Conduct of Test was based on the 20 samples to be tested	Mechanical Metallurgy Laboratory will add the same amount of processing time during the conduct of test for every 20 samples or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Mechanical Metallurgy Laboratory

TABLE OF TESTING FEES				
1. Tension Test				
1.1 Bolts (Axial/Wedge)	PhP 390/sample			
2. Sectioning Cost				
2.1 Up to 1 in <sup>2</sup>	PhP 160/sample			
2.2 1-04 in <sup>2</sup>	PhP 220/sample			
3. Photo	PhP 80/photo			
4. Witnessing	PhP 250/TSR/day			



# 2. Mechanical Metallurgy Laboratory Testing Services - Complete Physical Tests of Equal Leg Angle Steel Bar

**Complete Physical Test** is a measure to check the physical and mechanical properties of an equal leg angle steel bar in accordance with standard specification (PNS 657). Complete physical test includes dimensional measurement, camber, out of square, variation in mass and tension test.

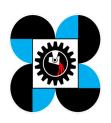
No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Universal Testing Machine (2000kN)	Tension Testing (for standard and thick samples)	Capacity (max): 2000kN
2	Universal Testing Machine (50kN)	Tension Testing (for thin samples)	Capacity (max): 50kN
3	Bevel Protractor	Out of Square	Capacity: 0-180 deg. Resolution: 5 arc min
4	Digital Micrometer	Thickness measurement	Capacity: 0-25mm Resolution: 0.001mm
5	Digital Caliper	Width, gage length measurement	Capacity: 0-150mm Resolution: 0.01mm
6	Vernier Caliper	Gage length measurement	Capacity: 0-300mm Resolution: 0.05mm
7	Steel Rule	Length measurement	Capacity: 0-1 000mm Resolution: 1 mm
8	Top Loading Balance	Weight	Capacity: 0-20 kg Resolution: 2g
9	Digital Weighing Scale	Weight	Capacity: 0-300 kg Resolution: 100g
10	Straight Edge	Straightness	Capacity: 0-2 000 mm



Division:	Analysis and Testing Division – Physical Laboratories Section				
Classification:	Complex				
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government				
Who may avail:	All				
CHECKLIST (	OF REQUIREME	ENTS	WHER	E TO SECURE	
1. Submission of	sample/s for te	sting			
1.1 Samples for test such as description requirements and properties company check).	/specification, te	st	Company/Inc testing	lustry requesting for	
1.2 One (1) Authori other than Compan	y's representativ	/e)	testing	lustry requesting for	
1.3 One (1) Compa government issued	ĬĎ		testing	lustry requesting for	
1.4 For BPS endors Request for Test an PCIMS	•	•		Department of Trade and Industry  – Bureau of Philippine Standards (DTI-BPS)	
1.5 For students: c	. ,	Request	School/University where the		
for Discount and So 2. Claiming of Tes			student is enrolled		
2.1. One (1) original		of iccuad	MIRDC-ATD-	Mechanical	
Technical Service F		1 133464	Metallurgy La		
2.2. One (1) original Official Receipt		f issued	Cashier Office, MIRDC-Finance and Admin Division		
2.3. One (1) Author other than Compan			Company/Inc		
2.4. One (1) Compa government issued		1)	Company/Industry requesting for testing		
2.5 For BPS endors be uploaded to PCI	•	sults will	Department of Trade and Industry  – Bureau of Philippine Standards (DTI-BPS)		
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE	
1. Proceed to Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories	



and request for	documents,			Section
the required test.	as necessary			or Science
				Research Specialist
	1.3 Generate			II,
	2 copies of			Physical
	the Technical			Laboratories
	Service			Section
	Request			Or Laboratory
	(TSR)			Inspector II,
	through			Physical
	ULIMS			Laboratories
				Section
				or Laboratory
				Technician I,
				Physical
				Laboratories
				Section
2. Review	2.1 Sign the	None	30 minutes	Supervising
carefully the	Laboratory			Science Research
contents of TSR	Representativ		Note:	Specialist, Physical
and ensure that	e at the		maximum	Laboratories
all the	bottom		of 20	Section
requirements for	portion of		samples	or
the requested test	both TSR.		only for the	Sr. Science
services are			specified	Research
included.	Note: A copy		time	Specialist, Physical
	of the TSR			Laboratories
Sign the	shall remain			Section
Conforme in both	at the			or
copies of the	laboratory			Science Research
TSR.				Specialist II,
	2.2 Update			Physical
	Sample List			Laboratories
	Sheet			Section
				Or
	2.3 Label			Laboratory
	sample/s			Inspector II,
	submitted			Physical
	according to			Laboratories
	the TSR			Section
	information			or
				Laboratory
				Technician I,
				Physical
				Laboratories
				Section



3. Proceed to	3.1 Received	None	5 minutes	Administrative
Cashier's Office	and Review			Officer IV,
"Order of	the TSR			Financial
Payment"				Management
Window and	3.2 Issue			Section
submit a copy of	Order of			or
the TSR for	Payment			Administrative
payment	,			Assistant II,
				Financial
				Management
				Section
				or
				Administrative
				Officer V
				Financial
				Management
				Section
4. Pay the	4.1 Accept	See	10 minutes	Administrative
required testing	and process	Table of		Officer V
fees and received	payment .	Testing		Administrative and
the Official	based on the	Fees		General Services,
Receipt, copy of	Order of			Section
the TSR stamped	Payment			or
"Paid"				Administrative
	4.2 Issue the			Officer II
	Official			Administrative and
	Receipt			General Services,
				Section
	4.3 Stamp			
	TSR with			
	"PAID" and			
	return to			
	customer			
	4.4 Sign			
	MIRDC			
	Visitor's Pass			



5. Track the	5.1 Conduct	None	1 Day 4	Science
status of		None	hours	Research
service	sample		Note:	Specialist II,
	preparation			•
requested at			maximum of	Physical
mirdc.dost.go	- 0 0 W		20 samples	Laboratories
v.ph/tracking/	5.2 Cutting		only for the	Section
using the			specified	and
issued TSR	5.3 Tagging		time	Laboratory
Reference				Inspector II
Number.				Physical
				Laboratories
				Section
				or
				Laboratory
				Technician I
				Physical
				Laboratories
				Section
6. Witness the	6.Conduct of	None	3 days	Sr. Science
conduct of the	Test		Note:	Research
actual testing	1 000		maximum of	Specialist,
(optional) on			20 samples	Physical
the schedule			only for the	Laboratories
set by the			specified	Section
laboratory.			time	or
laboratory.			unic	Science
				Research
				Specialist II,
				Physical Laboratories
				Section
				and
				Laboratory
				Inspector II
				Physical
				Laboratories
				Section
				or
				Laboratory
				Technician I
				Physical
				Laboratories
				Section



7. Track the status of service requested at mirdc.dost.go v.ph/tracking/ using the issued TSR Reference Number.	7.1 Evaluation of Measurement Results	None	1 day Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science Research Specialist or Science Research Specialist II of Mechanical Metallurgy Laboratory
	7.2 Typing, checking, signing of Test Certificates and submission to ATD-DHO.	None	4 hours Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science Research Specialist Science Research Specialist II of Mechanical Metallurgy Laboratory
8. Upon claiming of certificate/s, proceed to ATD-DHO and	8.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office
present the customer's TSR, Official Receipt and Authorization	8.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	or Administrative Assistant 1, ATD-Division Head Office



Letter (if representative)  9. Sign the Pink Copy of the Certificates	9. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	or Administrative Assistant 1, ATD- Division Head Office Or Authorized Contract of Service
10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Personnel, ATD- Division Head Office
11. Sign Property Exit Slip	vith "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip  11.2 Instruct the laboratory personnel to release the sample/s to the customer	none	5 minutes	
	TOTAL			Days, d 50 minutes



#### **TABLE OF TESTING FEES**

1. Complete Physical Test for Angle Bars	
1.1 Tension Using Shimadzu 2000kN	PhP 205/sample
1.2 Tension Using Shimadzu 50kN	PhP 390/sample
1.3 Dimension Test	PhP 230/sample
1.4 Out of square Test	PhP 205/sample
1.5 Test of Camber	PhP 185/sample
1.6 Variation in Mass	PhP 50/sample
2. Photo	PhP 80/ photo
3. Payment for Courier Service	PhP 120/TSR
4. Witnessing	PhP 250/TSR/day

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If sample requires machining	Client may avail of the services of Technical Services Solution (TSS)	Technical Services Solution (TSS)	Samples are machined to specified dimensions as per standard. Additional fees are required.
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
For Client securing PS Mark Certification	The Test Certificate shall be sent directly to BPS Office. No copy of the Test Certificate shall be issued to the Client.	ATD-DHO Centralized Receiving Area	BPS Policy
Processing Time of the Conduct of Test was based on the 20 samples to be tested	Mechanical Metallurgy Laboratory will add the same amount of processing time during the conduct of test for every 20 samples or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Mechanical Metallurgy Laboratory



# 3. Mechanical Metallurgy Laboratory Testing Services - Complete Physical Tests of Reinforcing Steel Bars

**Complete Physical Test** is a measure to check the physical and mechanical properties of a rebar in accordance with standard specification (PNS 49). Complete physical test includes deformation measurement, variation in mass, tension and bend tests.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Universal Testing Machine (2000kN)	Tension Testing (10- 40mmØ), Bending	Capacity (max): 2000kN
2	Universal Testing Machine (50kN)	Tension Testing (6,7 and 8mm $\emptyset$ )	Capacity (max): 50kN
3	Digital Caliper	Gage length measurement	Capacity: 0-150mm Resolution: 0.01mm
4	Vernier Caliper	Gage length measurement	Capacity: 0-300mm Resolution: 0.05mm
5	Steel Rule	Length measurement	Capacity: 0-1 000mm Resolution: 1 mm
6	Digital Weighing Scale	Mass	Capacity: 0-20 kg Resolution: 2g
			Capacity: 0-300 kg Resolution: 100g



Division:	Analysis and Testing Division – Physical Laboratories Section
Classification:	Complex
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government
Who may avail:	All

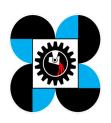
willo may avail.	
CHECKLIST OF REQUIREMENTS	WHERE TO SECURE
1. Submission of sample/s for testing	
1.1 Samples for testing with complete details such as description/specification, test	Company/Industry requesting for testing
requirements and payment (cash or dated company check).	
1.2 One (1) Authorization Letter (for person other than Company's representative)	Company/Industry requesting for testing
1.3 One (1) Company ID and one (1) government issued ID	Company/Industry requesting for testing
1.4 For BPS endorsed samples: Original BPS Request for Test and Uploaded Request on PCIMS	Department of Trade and Industry – Bureau of Philippine Standards (DTI- BPS)
1.5 For students: one (1) Letter of Request for Discount and School ID	School/University where the student is enrolled
2. Claiming of Test Certificates	
2.1. One (1) original or photocopy of issued Technical Service Request (TSR)	MIRDC-ATD- Mechanical Metallurgy Laboratory
2.2. One (1) original or photocopy of issued Official Receipt	Cashier Office, MIRDC-Finance and Admin Division
2.3. One (1) Authorization Letter (for person other than Company's representative)	Company/Industry requesting for testing
2.4. One (1) Company ID and one (1) government issued ID	Company/Industry requesting for testing
2.5 For BPS endorsed samples, results will be uploaded to PCIMS	Department of Trade and Industry – Bureau of Philippine Standards (DTI- BPS)



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
1. Proceed to Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for the required test.	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service Request (TSR) through ULIMS	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory Inspector II, Physical Laboratories Section or Laboratory Technician I, Physical Laboratories Section
2. Review carefully the contents of TSR and ensure that all the requirements for the requested test services are included.  Sign the Conforme in both copies of the TSR.	2.1 Sign the Laboratory Representative at the bottom portion of both TSR.  Note: A copy of the TSR shall remain at the laboratory  2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory Inspector II, Physical Laboratories Section or



	the TSR information			Laboratory Technician I, Physical Laboratories Section
3. Proceed to Cashier's Office "Order of Payment" Window and submit a copy of the TSR for payment	3.1 Received and Review the TSR  3.2 Issue Order of Payment	None	5 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section or Administrative Officer V Financial Management Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section
5. Track the status of service requested at	5.1 Conduct sample preparation	None	1 day & 4 hours	Science Research Specialist II,



mirdc.dost.gov			Note:	Dhysical
				Physical Section
.ph/tracking/	F 0 0		maximum of	Laboratories Section
using the issued	5.2 Cutting		20 samples	and
TSR Reference	5 0 Ti		only for the	Laboratory Inspector
Number.	5.3 Tagging		specified time	
				Physical
				Laboratories Section
				or
				Laboratory
				Technician I
				Physical
				Laboratories Section
6. Witness the	6. Conduct of	None	2 days	Sr. Science
conduct of the	Test			Research Specialist,
actual testing			Note:	Physical
(optional) on the			maximum of	Laboratories Section
schedule set by			20 samples	or
the laboratory.			only for the	Science Research
			specified time	Specialist II,
				Physical
				Laboratories Section
				and
				Laboratory Inspector
				II
				Physical
				Laboratories Section
				or
				Laboratory
				Technician I
				Physical
				Laboratories Section
7. Track the	7.1 Evaluation	None	1 day	Supervising Science
status of service	of			Research Specialist,
requested at	Measurement		Note:	Physical
mirdc.dost.gov	Results		maximum of	Laboratories
.ph/tracking/			20 samples	Section
using the issued			only for the	and
TSR Reference			specified time	Sr. Science
Number.				Research Specialist
				or
				Science Research
				Specialist II of
				Mechanical
				Metallurgy
				Laboratory
				Laboratory



	7.2 Typing, checking, signing of Test Certificates and submission to ATD-DHO.	None	1 day  Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science Research Specialist Science Research Specialist II of Mechanical Metallurgy Laboratory
8. Upon claiming of certificate/s, proceed to ATD-DHO and present the	8.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	
customer's TSR, Official Receipt and Authorization Letter (if representative).	8.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office or
9. Sign the Pink Copy of the Certificates	9. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Administrative Assistant 1, ATD-Division Head Office or Administrative Assistant 1,
10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	ATD- Division Head Office Or Authorized Contract of Service Personnel, ATD- Division Head
11. Sign Property Exit Slip	11.1 Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test	none	5 minutes	Office



certificates and property exit slip	
11.2 Instruct the laboratory personnel to release the sample/s to the customer	
TOTAL	5 Days, 5 Hours and 50 minutes

TABLE OF TES	STING FEES
1. Tension Test	
1.1 Using Shimadzu 2000kN	
1.1.1 Plate/Cylinder/Round Bars	
1.1.1.1For (≤1000mm²)	PhP 205/sample
1.1.1.2 For 1000-1500mm <sup>2</sup>	PhP 335/sample
1.1.1.3 For ≥ 1500mm <sup>2</sup>	PhP 670/sample
1.2 Using Shimadzu 50kN	PhP 390/sample
2. Bend Test	
2.1 Plate/Cylinder/Rebar	PhP 190/sample
3. Variation in Mass	PhP 50/sample
4. Deformation Measurement	PhP 50/sample
5. Variation in Mass	PhP 50/sample
6. Photo	PhP 80/photo
7. Payment for Courier Service	PhP 120/TSR
8. Witnessing	PhP 250/TSR/day



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
For Client securing PS Mark Certification	The Test Certificate shall be sent directly to BPS Office. No copy of the Test Certificate shall be issued to the Client.	ATD-DHO Centralized Receiving Area	BPS Policy
Processing Time of the Conduct of Test was based on the 20 samples to be tested	Mechanical Metallurgy Laboratory will add the same amount of processing time during the conduct of test for every 20 samples or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Mechanical Metallurgy Laboratory



# 4. Mechanical Metallurgy Laboratory Testing Services - Complete Physical Tests of Wires

**Complete Physical Test** is measure to check the physical and mechanical properties of a wire in accordance with standard specification (PNS 113). Complete physical test includes dimensional measurement, physical appearance, torsion, wind and tension tests.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Universal Testing Machine (50kN)	Tension Testing (6,7 and 8mm $\emptyset$ )	Capacity (max): 50kN
2	Digital Caliper	Gage length measurement	Capacity: 0-150mm Resolution: 0.01mm
3	Vernier Caliper	Gage length measurement	Capacity: 0-300mm Resolution: 0.05mm
4	Torsion Tester	Torsion	Capacity: Up to 13mm Ø Wires
5	Wind Tester	Wind	Capacity: Up to 13mm Ø Wires

Division:	Analysis and Testing Division – Physical Laboratories Section			
Classification:	Complex			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All			
CHECKLIST	CHECKLIST OF REQUIREMENTS WHERE TO SECURE			
1. Submission of	1. Submission of sample/s for testing			
1.1 Samples for testing with complete details such as description/specification, test requirements and payment (cash or dated company check).		Company/Industry requesting for testing		
1.2 One (1) Authorization Letter (for person		Company/Industry requesting for		
other than Company's representative) testing				
1 ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '		Company/Industry requesting for testing		



1.4 For BPS endorsed samples: Original BPS Request for Test and Uploaded Request on PCIMS	Department of Trade and Industry – Bureau of Philippine Standards (DTI- BPS)
1.5 For students: one (1) Letter of Request	School/University where the student
for Discount and School ID	is enrolled
2. Claiming of Test Certificates	
2.1. One (1) original or photocopy of issued	MIRDC-ATD- Mechanical Metallurgy
Technical Service Request (TSR)	Laboratory
2.2. One (1) original or photocopy of issued	Cashier Office, MIRDC-Finance and
Official Receipt	Admin Division
2.3. One (1) Authorization Letter (for person	Company/Industry requesting for
other than Company's representative)	testing
2.4. One (1) Company ID and one (1)	Company/Industry requesting for
government issued ID	testing
2.5 For BPS endorsed samples, results will	Department of Trade and Industry –
be uploaded to PCIMS	Bureau of Philippine Standards (DTI-
	BPS)
FFFC	

			Bi Oj		
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
1. Proceed to Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for the required test.	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service Request (TSR) through ULIMS	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory Inspector II, Physical Laboratories Section or Laboratory Technician I, Physical Laboratory Technician I, Physical Laboratories Section	



2. Review carefully the contents of TSR and ensure that all the requirements for the requested test services are included.  Sign the Conforme in both copies of the TSR.	2.1 Sign the Laboratory Representative at the bottom portion of both TSR.  Note: A copy of the TSR shall remain at the laboratory  2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to the TSR information	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory Inspector II, Physical Laboratories Section or Laboratories Section or Laboratories Section or Laboratories Section or Laboratory Technician I, Physical Laboratories Section Section Section Section Section Section Section
3. Proceed to Cashier's Office "Order of Payment" Window and submit a copy of the TSR for payment	3.1 Received and Review the TSR 3.2 Issue Order of Payment	None	5 minutes	



				Financial Management Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment 4.2 Issue the Official Receipt 4.3 Stamp TSR with "PAID" and return to customer 4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section
5. Track the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number.	5.1 Conduct sample preparation  5.2 Cutting  5.3 Tagging	None	4 hours  Note: maximum of 20 samples only for the specified time	Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II Physical Laboratories Section or Laboratory Technician I Physical Laboratory Section Section Section Section Section Section Section
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.	6. Conduct of Test	None	1 Day, 2 hours and 30 minutes Note: maximum of 20 samples	Sr. Science Research Specialist, Physical Laboratories Section or



7. Track the	7.1 Evaluation	None	only for the specified time	Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II Physical Laboratories Section or Laboratory Technician I Physical Laboratory Section
7. Track the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number.	7.1 Evaluation of Measurement Results	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science Research Specialist or Science Research Specialist II of Mechanical Metallurgy Laboratory
	7.2 Typing, checking, signing of Test Certificates and submission to ATD-DHO.	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science Research Specialist Science Research Specialist II of Mechanical Metallurgy Laboratory



8. Upon claiming of certificate/s, proceed to ATD-DHO and present the customer's TSR, Official Receipt and Authorization Letter (if	8.1 Evaluate TSR and advise customer to settle balance, if any. 8.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes 5 minutes	Production Planning Control Officer 1, ATD- Division Head Office or Administrative Assistant 1, ATD-Division Head Office or
representative).  9. Sign the Pink Copy of the Certificates	9. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Administrative Assistant 1, ATD- Division Head Office Or Authorized Contract of Service
10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Personnel, ATD- Division Head Office
11. Sign Property Exit Slip	11.1 Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip	none	5 minutes	
	11.2 Instruct the laboratory personnel to release the sample/s to the customer TOTAL		4 Days and 20	minutes



TABLE OF TESTING FEES			
Complete Physical Tests for Wires			
1.1 Tension Using 50kN UTM	PhP 390/sample		
1.2 Physical Appearance	PhP 125/sample		
1.3 Dimension Test	PhP 300/sample		
1.4 Torsion Test	PhP 225/sample		
1.5 Winding Test	PhP 225/sample		
2. Photo	PhP 80/photo		
3. Courier Charge	PhP 120/TSR		
4. Witnessing	PhP 250/TSR/day		

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
For Client securing PS Mark Certification	The Test Certificate shall be sent directly to BPS Office. No copy of the Test Certificate shall be issued to the Client.	ATD-DHO Centralized Receiving Area	BPS Policy
Processing Time of the Conduct of Test was based on the 20 samples to be tested	Mechanical Metallurgy Laboratory will add the same amount of processing time during the conduct of test for every 20 samples or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Mechanical Metallurgy Laboratory



## 5. Mechanical Metallurgy Laboratory Testing Services - Hardness Test

**Hardness Test** is a quantitative measure of the resistance of a material to indentation.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Brinell Hardness Tester	Brinell Hardness Test	Applied Load: 500kg, 1500kg and 3000 kg
			Load
2	Brinell Scope	Indentation Diameter measurement	Capacity: 0-6mm Resolution: 0.1mm
3	Rockwell Hardness Tester	Rockwell Hardness Test	Hardness Scales: HRA, HRB, HRC, HR15T, HR30T, HR45T, HR15N, HR30N, HR45T
4	Vickers Hardness Tester	Vickers Hardness Test	Applied Load: 1kg - 50kgs
5	Micro-hardness Tester	Microvickers Hardness Test MicroKnoop Hardness Test	Applied Load: 10gf - 1000gf
6	Portable Microdur Hardness Tester	Ultrasonic Contact Impedance (UCI) Hardness Test	Applied Load: 5kgs



Division:	Analysis and T	esting Divis	sion – Physical La	boratories Section	
Classification:	Complex				
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government				
Who may avail:	All				
CHECKLIST	OF REQUIREM	ENTS	WHERE '	TO SECURE	
1. Submission of	f sample/s for t	esting			
1.1 Samples for to details such as de requirements and company check).	scription/specific	cation, test	Company/Industresting	try requesting for	
1.2 One (1) Authorother than Compa			Company/Indust	try requesting for	
1.3 One (1) Comp government issue	any ID and one		<u> </u>	try requesting for	
1.4 For BPS endo BPS Request for Request on PCIM	rsed samples: O Test and Upload		Department of T	rade and Industry ippine Standards	
1.5 For students: for Discount and S	. ,	Request	School/University where the student is enrolled		
2. Claiming of Te	est Certificates				
2.1. One (1) origing Technical Service		of issued	MIRDC-ATD- Mechanical Metallurgy Laboratory		
2.2. One (1) origin Official Receipt			Cashier Office, MIRDC-Finance and Admin Division		
2.3. One (1) Author other than Compa			Company/Industry requesting for testing		
2.4. One (1) Composernment issue		(1)	Company/Industry requesting for testing		
2.5 For BPS endo		esults will	Department of Trade and Industry  – Bureau of Philippine Standards (DTI-BPS)		
CLIENT STEPS	AGENCY FEES TO BE PAID		PROCESSING TIME	PERSON RESPONSIBLE	
1. Proceed to Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for  1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required			30 minutes  Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist,	



the near time -1	do ourse sust -			Db:1
the required	documents,			Physical
test.	as necessary			Laboratories
	1.2 Comprete			Section
	1.3 Generate			or Science
	2 copies of			Research
	the Technical			Specialist II,
	Service			Physical
	Request			Laboratories
	(TSR) through			Section
	ULIMS			Or Laboratory
				Inspector II,
				Physical
				Laboratories
				Section
				or Laboratory
				Technician I,
				Physical
				Laboratories
				Section
2 Daview	0.4 Ciana tha	Nlana	20	Cunominina
2. Review	2.1 Sign the	None	30 minutes	Supervising
carefully the contents of TSR	Laboratory		Noto	Science Research
	Representativ		Note:	Specialist,
and ensure that	e at the		maximum of	Physical
all the	bottom portion		20 samples	Laboratories
requirements for	of both TSR.		only for the	Section
the requested	Nata: A same		specified time	or Cr. Coionas
test services are	Note: A copy			Sr. Science
included.	of the TSR			Research
0: 41	shall remain			Specialist,
Sign the	at the			Physical
Conforme in	laboratory			Laboratories
both copies of	0.011			Section
the TSR.	2.2 Update			or Caianaa Daaaanah
	Sample List			Science Research
	Sheet			Specialist II,
				Physical
	2.3 Label			Laboratories
	sample/s			Section
	submitted			Or
	according to			Laboratory
	the TSR			Inspector II,
	information			Physical
				Laboratories
				Section
				or



				Laboratory Technician I, Physical Laboratories Section
3. Proceed to Cashier's Office "Order of Payment" Window and submit a copy of the TSR for payment	3.1 Received and Review the TSR  3.2 Issue Order of Payment	None	5 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section or Administrative Officer V Financial Management Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section



5. Track the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number.	<ul><li>5. Conduct sample preparation</li><li>5.1 Cutting</li><li>5.2 Tagging</li><li>5.3 Grinding</li></ul>	None	1 hour 30 minutes Per sample	Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II Physical Laboratories Section or Laboratory Technician I Physical Laboratories Section
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.	6. Conduct of Test	None	3 hours 30 minutes  Per Twenty (20) indentations	Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II Physical Laboratories Section or Laboratories Section or Laboratory Technician I Physical Laboratories Section
7. Track the status of service requested at mirdc.dost.gov .ph/tracking/	7.1 Evaluation of Measurement Results	None	1 hour 30 minutes per 20 indentations	Supervising Science Research Specialist, Physical Laboratories



using the issued				Section
TSR Reference				and
Number.				Sr. Science
				Research
				Specialist
				or
				Science
				Research
				Specialist II of
				Mechanical
				Metallurgy
	7.0 Tyrning	None	1 hour	Laboratory
	7.2 Typing,	None		Supervising
	checking,		30 minutes per	Science Research
	signing of		20	Specialist,
	Test		indentations	Physical
	Certificates			Laboratories
	and			Section
	submission to			and
	ATD-DHO.			Sr. Science
				Research
				Specialist
				Science Research
				Specialist II of
				Mechanical
				Metallurgy
				Laboratory
8. Upon	8.1 Evaluate	none	5 minutes	,
claiming of	TSR and			
certificate/s,	advise			
proceed to ATD-	customer to			
DHO and	settle balance,			
present the	if any.			
customer's TSR,	8.2. Advise	none	5 minutes	Production
Official Receipt	customer to	Hone	Jillillules	Planning Control
and	sign the Pink			Officer 1,
Authorization	Copy of Test			ATD- Division
Letter (if	Copy of Test Certificates			Head Office
`	Certificates			
representative).	0 Potriovo	none	15 minutes	or Administrative
9. Sign the Pink	9. Retrieve	none	15 minutes	
Copy of the	signed Pink			Assistant 1,
Certificates	Copy of the			ATD-Division
	Certificates			Head Office
	and Issue			Or Antoriois (continu
	Property Exit			Administrative
	Slip			Assistant 1,



10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	ATD- Division Head Office Or Authorized Contract of Service Personnel,
11. Sign Property Exit Slip	11.1 Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip  11.2 Instruct the laboratory personnel to release the sample/s to the customer	none	5 minutes	ATD- Division Head Office
	TOTAL		1 Day, 1 Hour	and 50 minutes

TABLE OF TESTING FEES				
1. Hardness Test				
1.1 Rockwell, 5 Indentations	PhP 140			
1.2 Brinell, 2 Indentations	PhP 180			
1.3 Vickers, 5 Indentations	PhP 240			
1.4 Micro Vickers, 1 Indentation	PhP 270			
1.5 Microdur, 5 Indentations	PhP 180			
2. Grinding	PhP 85			
3. Sectioning Cost				
3,1 Up to 1 in <sup>2</sup>	PhP 160			
3.2 1-4 in <sup>2</sup>	PhP 220			
4. Photo	PhP 80/photo			
5. In-plant Jobs (for 2 personnel)				
5.1 Within Metro Manila	PhP 2000/day			
5.2 Outside Metro Manila	PhP 3000/day			
6. Witnessing	PhP 250/TSR/day			



SITUATION	ACTION	LOCATION	REMARKS
		OF ACTION	
If sample requires	Client may avail of the	Technical	Samples are
machining	services of Technical	Services	prepared in
	Services Solution (TSS)	Solution	accordance with the
	/ Physmet	(TSS)/	standard.
		Physmet	Additional fees are
16.011		Lab	required.
If Client requires	Client shall pay	ATD-DHO	See Table of
"Witnessing of Test"	additional witnessing fee	Centralized	Testing Fees
	and coordinate with the	Receiving	
	laboratory the schedule of witnessing.	Area	
If Client requires on-	Client shall ensure that	ATD-DHO	1.Brinell and UCI
site testing	all terms and conditions	Centralized	Hardness Tests
	for in-plant jobs are met.	Receiving	are available for
	Coordinate with the	Area	the on-site testing.
	laboratory for the scheduled in-plant job.		2.Additional fees are required. See
	scrieduled in-plant job.		Table of Testing
			Fees
If Client securing PS	Will require additional	ATD-DHO	See Table of
Mark Certification	payment for photo and	Centralized	Testing Fees
	courier service (from	Receiving	
	MIRDC to BPS Office)	Area	
For Client securing	The Test Certificate	ATD-DHO	BPS Policy
PS Mark	shall be sent directly to	Centralized	2. 2. 3
Certification	BPS Office. No copy of	Receiving	
	the Test Certificate shall	Area	
	be issued to the Client.		
Processing Time of	Mechanical Metallurgy	ATD-DHO	Current Manpower
the Conduct of Test	Laboratory will add the	Centralized	capacity of
was based on the 20	same amount of	Receiving	Mechanical
indentations on 1	processing time during	Area	Metallurgy
sample to be tested	the conduct of test for		Laboratory
	every 20 indentations on		
	1 sample or a fraction		
	thereof.		



### 6. Mechanical Metallurgy Laboratory Testing Services - Tension Testing

**Tension Test** – mechanical test conducted in a material to determine its tensile properties; i.e. Tensile strength, Yield Strength, Percent Elongation and Reduction of Area as applicable.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Universal Testing	Tension Testing (for	Capacity (max):
	Machine (2000kN)	standard and big samples)	2000kN
2	Universal Testing Machine (50kN)	Tension Testing (for sheets)	Capacity (max): 50kN
3	Universal Testing Machine (10kN)	Tension Testing (for wires and small samples)	Capacity (max): 10kN
4	Digital Micrometer	Thickness measurement	Capacity: 0-25mm
	Digital Caliper	(for sheets)	Resolution: 0.001mm
5		Width, diameter and gage length measurement	Capacity: 0-150mm
	Vernier Caliper	G	Resolution: 0.01mm
6		Gage length measurement	Canacity: 0.300mm
			Capacity: 0-300mm Resolution: 0.05mm

Division:	Analysis and Testing Division – Physical Laboratories Section				
Classification:	Complex				
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government				
Who may avail:	All				
CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE			
	OF REQUIREMENTS sample/s for testing	WHERE TO SECURE			



1.2 One (1) Author	•	Company/Industry requesting for testing			
other than Compa 1.3 One (1) Compa		Company/Industry requesting for			
government issued		testing			
1.4 For BPS endor		Department of	Trade and		
Request for Test a	-	-		eau of Philippine	
PCIMS	- 1	•	Standards (DT		
1.5 For students:	one (1) Letter of	Request for	School/Univers	sity where the	
Discount and Scho	ool ID	-	student is enro	olled	
2. Claiming of Te	st Certificates				
2.1. One (1) origin	al or photocopy c	of issued	MIRDC-ATD-	Mechanical	
Technical Service	. , ,		Metallurgy Lab		
2.2. One (1) origin	al or photocopy c	of issued		, MIRDC-Finance	
Official Receipt			and Admin Div		
2.3. One (1) Author				stry requesting for	
other than Compa	•		testing		
2.4. One (1) Comp	•	(1)		stry requesting for	
government issued		sulta will ba	testing	Trada and	
2.5 For BPS endor uploaded to PCIM		suits will be	Department of		
uploaded to F Clivi-	3			Industry – Bureau of Philippine Standards (DTI-BPS)	
	AGENCY	FEES TO	PROCESSIN	PERSON	
CLIENT STEPS	ACTION			RESPONSIBLE	
	ACTION	BE PAID	G TIME	RESPONSIBLE	
1. Proceed to	1.1 Evaluate	None	30 minutes	Supervising	
Analysis and	1.1 Evaluate sample/s and		30 minutes	Supervising Science	
Analysis and Testing Division -	1.1 Evaluate sample/s and check		30 minutes  Note:	Supervising Science Research	
Analysis and Testing Division - Division Head	1.1 Evaluate sample/s and check required		30 minutes  Note: maximum of	Supervising Science Research Specialist,	
Analysis and Testing Division - Division Head Office (ATD-	1.1 Evaluate sample/s and check required parameters		30 minutes  Note: maximum of 20 samples	Supervising Science Research Specialist, Physical	
Analysis and Testing Division - Division Head Office (ATD- DHO)	1.1 Evaluate sample/s and check required		30 minutes  Note: maximum of 20 samples only for the	Supervising Science Research Specialist, Physical Laboratories	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized	1.1 Evaluate sample/s and check required parameters for testing.		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area	1.1 Evaluate sample/s and check required parameters for testing.		30 minutes  Note: maximum of 20 samples only for the	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents,		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist,	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist Specialist II,	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service Request		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service Request (TSR) through		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist Specialist II,	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service Request		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Specialist II, Specialist II, Physical Laboratories Section	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service Request (TSR) through		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory	
Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service Request (TSR) through		30 minutes  Note: maximum of 20 samples only for the specified	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Specialist II, Specialist II, Physical Laboratories Section	



				Laboratories Section or Laboratory Technician I, Physical Laboratories Section
2. Review carefully the contents of TSR and ensure that all the requirements for the requested test services are included.  Sign the Conforme in both copies of the TSR.	2.1 Sign the Laboratory Representative at the bottom portion of both TSR.  Note: A copy of the TSR shall remain at the laboratory  2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to the TSR information	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory Inspector II, Physical Laboratories Section or Laboratory Inspector II, Physical Laboratories Section or Laboratories Section or Laboratory Technician I, Physical Laboratories Section
3. Proceed to Cashier's Office "Order of Payment"	3.1 Received and Review the TSR	None	5 minutes	Administrative Officer IV,



Window and submit a copy of the TSR for payment	3.2 Issue Order of Payment			Financial Management Section or Administrative Assistant II, Financial Management Section or Administrative Officer V Financial Management Section Section Section Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section
5. Track the status of service requested at mirdc.dost.gov. ph/tracking/ using the issued TSR Reference Number.	<ul><li>5. Conduct sample preparation</li><li>5.1 Cutting</li><li>5.2 Tagging</li></ul>	None	2 days & 4 hours Note: maximum of 20 samples only for the specified time	Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II



	5.3 Gauge Marking			Physical Laboratories Section or Laboratory Technician I Physical Laboratories Section
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.	6. Conduct of Test	None	Note: maximum of 20 samples only for the specified time	Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II Physical Laboratories Section or Laboratories Section or Laboratory Technician I Physical Laboratories Section
7. Track the status of service requested at mirdc.dost.gov. ph/tracking/ using the issued TSR Reference Number.	7.1 Evaluation of Measurement Results	None	4 hours  Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science Research Specialist or



	I		I	
				Science
				Research
				Specialist II of
				Mechanical
				Metallurgy
				Laboratory
	7.2 Typing,	None	4 hours	Supervising
	checking,	NOTIC	Tilouis	Science
	•		Note	
	signing of		Note:	Research
	Test		maximum of	Specialist,
	Certificates		20 samples	Physical
	and		only for the	Laboratories
	submission to		specified	Section
	ATD-DHO.		time	and
				Sr. Science
				Research
				Specialist
				Science
				Research
				Specialist II of
				•
				Mechanical
				Metallurgy
				Laboratory
8. Upon claiming	8.1 Evaluate	none	5 minutes	Production
of certificate/s,	TSR and			Planning Control
proceed to ATD-	advise			Officer 1,
DHO and	customer to			ATD- Division
present the	settle balance,			Head Office
customer's TSR,	if any.			or
Official Receipt	8.2. Advise	none	5 minutes	Administrative
and	customer to			Assistant 1,
Authorization	sign the Pink			ATD-Division
Letter (if	Copy of Test			Head Office
representative).	Certificates			or
. ,			45	Administrative
9. Sign the Pink	9. Retrieve	none	15 minutes	
Copy of the	signed Pink			Assistant 1,
Certificates	Copy of the			ATD- Division
	Certificates			Head Office
	and Issue			Or
	Property Exit			Authorized
	Slip			Contract of
10. Customer fills	10. Receive	none	5 minutes	Service
out Customer	and file the			Personnel,
Satisfaction	Customer			ATD- Division
Survey Form	Satisfaction			Head Office
when necessary	Survey Form			
when hecessary	Julyey Fulli			



11. Sign Property Exit Slip	11.1 Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip  11.2 Instruct the laboratory personnel to release the	none	5 minutes	
	release the sample/s to the customer			
	TOTAL			Hours and 50 inutes

TABLE OF FEES					
	FEE				
1. Tension Test					
1.1 Using Shimadzu UTM 2000kN					
1.1.1 Plate/Cylinder/Round Bars					
1.1.1.1 For (≤1000mm² sectional area)	PhP 205/sample				
1.1.1.2 For (1000-1500mm <sup>2</sup>					
sectional area)	PhP 335/sample				
1.1.1.3 For (>1500mm <sup>2</sup> sectional area)	PhP 670/sample				
1.1.2 Bolts (Axial/Wedge)	PhP 375/sample				
1.1.3 Guy Wire	PhP 390/sample				
1.2 Using Shimadzu 50kN	PhP 390/sample				
1.2.1 Bolts (Axial/Wedge)	PhP 390/sample				
Sample Preparation					
2.1 Notching	PhP 125/sample				
2.2 Oxy-acetylene cutting	PhP 50/sample				
2.3 Grinding	PhP 85/sample				
3. Sectioning Cost					
3.1 Upto 1in <sup>2</sup>	PhP 160/sample				
3.2 1-4 in <sup>2</sup>	PhP 220/sample				
4. Photo	PhP 80/photo				
5. Witnessing	PhP 250/TSR/day				



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If sample requires machining	Client may avail of the services of Technical Services Solution (TSS)	Technical Services Solution (TSS)	Samples are machined to specimen as per standard in case full size testing is not possible.
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
For Client securing PS Mark Certification	The Test Certificate shall be sent directly to BPS Office. No copy of the Test Certificate shall be issued to the Client.	ATD-DHO Centralized Receiving Area	BPS Policy
Processing Time of the Conduct of Test was based on the 20 samples to be tested	Mechanical Metallurgy Laboratory will add the same amount of processing time during the conduct of test for every 20 samples or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Mechanical Metallurgy Laboratory



#### 7. Mechanical Metallurgy Laboratory Testing Services - Tests of Nails

**Testing of nails**— a measure to check the dimension and mechanical properties of a nail in accordance with standard specification (PNS 136). Test includes dimensional measurement, tension and bend tests.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Universal Testing Machine (50kN)	Tension Testing, Bending	Capacity (max): 50kN
2	Digital Caliper (	Diameter and length measurement	Capacity: 0-150mm Resolution: 0.01mm
3	Optical Projector	Length and angle measurement	Capacity: 0-360 deg Resolution: 0.33 deg Capacity: 0-40mm Resolution: 0.01mm

Division:	Analysis and Testing Division – Physical Laboratories Section			
Classification:	Complex			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All			
CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE		
1. Submission of	f sample/s for testing			
1.1 Samples for testing with complete details such as description/specification, test requirements and payment (cash or dated company check).		Company/Industry requesting for testing		
1.2 One (1) Authorization Letter (for person other than Company's representative)		Company/Industry requesting for testing		
1.3 One (1) Company ID and one (1) government issued ID		Company/Industry requesting for testing		
1.4 For BPS endorsed samples: Original BPS Request for Test and Uploaded Request on PCIMS		Department of Trade and Industry  – Bureau of Philippine Standards (DTI-BPS)		
1.5 For students: for Discount and S	one (1) Letter of Request	School/University where the student is enrolled		



2. Claiming of Test Certificates	
2.1. One (1) original or photocopy of issued	MIRDC-ATD- Mechanical
Technical Service Request (TSR)	Metallurgy Laboratory
2.2. One (1) original or photocopy of issued	Cashier Office, MIRDC-Finance
Official Receipt	and Admin Division
2.3. One (1) Authorization Letter (for person	Company/Industry requesting for
other than Company's representative)	testing
2.4. One (1) Company ID and one (1)	Company/Industry requesting for
government issued ID	testing
2.5 For BPS endorsed samples, results will be	Department of Trade and Industry
uploaded to PCIMS	<ul> <li>Bureau of Philippine Standards</li> </ul>
	(DTI-BPS)

			(611-61-6)	
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Proceed to Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for the required test.	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate 2 copies of the Technical Service Request (TSR) through ULIMS	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory Inspector II, Physical Laboratories Section or Laboratory Technician I, Physical Laboratory Technician I, Physical Laboratories Section or Laboratory Technician I, Physical Laboratories Section
2. Review carefully the contents of TSR and ensure that	2.1 Sign the Laboratory Representativ e at the	None	30 minutes  Note: maximum of	Supervising Science Research Specialist, Physical Laboratories



all the	bottom portion	_	20 samples	Section
requirements for	of both TSR.		only for the	or
the requested			specified time	Sr. Science
test services are	Note: A copy		•	Research
included.	of the TSR			Specialist, Physical
	shall remain			Laboratories
Sign the	at the			Section
Conforme in				
	laboratory			or Coionne Decembra
both copies of	0011 11			Science Research
the TSR.	2.2 Update			Specialist II,
	Sample List			Physical
	Sheet			Laboratories
				Section
	2.3 Label			Or
	sample/s			Laboratory
	submitted			Inspector II,
	according to			Physical
	the TSR			Laboratories
	information			Section
	Illioilliation			or
				Laboratory
				Technician I,
				Physical
				Laboratories
				Section
3. Proceed to	3.1 Received	None	5 minutes	Administrative
Cashier's Office	and Review	None	J IIIIIules	Officer IV,
				I
"Order of	the TSR			Financial
Payment"				Management
Window and	3.2 Issue			Section
submit a copy of	Order of			or
the TSR for	Payment			Administrative
payment				Assistant II,
				Financial
				Management
				Section
				or
				Administrative
				Officer V
				Financial
				Management
				Section



4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section
5. Track the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number.	<ul><li>5. Conduct sample preparation</li><li>5.1 Cutting</li><li>5.2 Tagging</li></ul>	None	4 hours Note: maximum of 36 samples only for the specified time	Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II Physical Laboratories Section or Laboratory Technician I Physical Laboratories Section Section Section Section Section
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.	6. Conduct of Test	None	2 days  Note: maximum of 36 samples only for the specified time	Sr. Science Research Specialist, Physical Laboratories Section or



				Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II Physical Laboratories Section or Laboratory Technician I Physical Laboratories Section Section Section Section Section Section Section
7. Track the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number.	7.1 Evaluation of Measurement Results	None	Note: maximum of 36 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science
	7.2 Typing, checking, signing of Test Certificates and submission to ATD-DHO.	None	Note: maximum of 36 samples only for the specified time	Research Specialist or Science Research Specialist II of Mechanical Metallurgy Laboratory
8. Upon claiming of certificate/s, proceed to ATD- DHO and present the	8.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head
customer's TSR, Official Receipt and Authorization Letter (if representative).	8.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	Office or Administrative Assistant 1, ATD-Division Head Office



9. Sign the Pink Copy of the Certificates	9. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	or Administrative Assistant 1, ATD- Division Head Office Or Authorized
10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Contract of Service Personnel, ATD- Division Head Office
11. Sign Property Exit Slip	11.1 Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip  11.2 Instruct the laboratory personnel to release the sample/s to the customer	none	5 minutes	
	TOTAL		4 Days, 5 Hours	s and 50 minutes

TABLE OF TESTING FE	ES
1. Test on Nails	
1.1 Tension Test (Using Shimadzu 50kN)	PhP 390/sample
1.2 Bend Test	PhP 190/sample
1.3 Dimensional for Nails	PhP 350/sample
4. Photo	PhP 80/photo
5. Courier Charge	PhP 120/TSR
6. Witnessing	PhP 250/TSR/day



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
For Client securing PS Mark Certification	The Test Certificate shall be sent directly to BPS Office. No copy of the Test Certificate shall be issued to the Client.	ATD-DHO Centralized Receiving Area	BPS Policy
Processing Time of the Conduct of Test was based on the 36 samples to be tested	Mechanical Metallurgy Laboratory will add the same amount of processing time during the conduct of test for every 36 samples or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Mechanical Metallurgy Laboratory



# 8. Mechanical Metallurgy Laboratory Testing Services - Test on LPG Cylinders for Requalification

#### **Definition of Terms:**

**Air Leak Test** – a test for pipes / cylinders where sample is pressurized using air and then submerged in water to determine any leakage.

**Hydrostatic Test** - a test for pipes / cylinders where sample is pressurized using water up to the specified pressure while monitoring the expansion volume. Permanent increase in volume is determined during this test.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Air Compressor	Air Leak	Capacity: Up to 150 psi
2	Vernier Caliper	Diameter and Height measurement	Capacity: 0-300mm Resolution: 0.05mm
3	Digital Weighing Scale	Mass	Capacity: 0-300 kg Resolution: 100g
4	Manual Pump	Hydrostatic Test	Capacity: Up to 25 MPa
5	Burets	Permanent Expansion	Capacity: 500ml Resolution: 10 ml Capacity: 50ml Resolution: 0.1 ml



Division:	Analysis and Testing Division – Physical Laboratories Section					
Classification:	Simple	Simple				
Type of Transaction:	G2B - Governr	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government				
Who may avail:	All					
CHECKLIST	OF REQUIREM	MENTS	WHERE	TO SECURE		
1. Submissio	n of sample/s fo	or testing				
1.1 Samples for to such as description requirements and company check).	on/specification, d payment (cash	test	Company/Indu testing	stry requesting for		
1.2 One (1) Authorn than Comp	orization Letter (f any's representa	tive)	testing	stry requesting for		
1.3 One (1) Com government issue		(1)	Company/Indu	Company/Industry requesting for testing		
	For BPS endorsed samples: Original S Request for Test and Uploaded			Department of Trade and Industry  – Bureau of Philippine Standards (DTI-BPS)		
1.5 For students: for Discount and	one (1) Letter o	f Request	School/University where the student is enrolled			
2. Claiming of Test Certificates						
2.1. One (1) origi Technical Service			_	MIRDC-ATD- Mechanical Metallurgy Laboratory		
2.2. One (1) origi Official Receipt	nal or photocopy	of issued	Cashier Office, MIRDC-Finance and Admin Division			
2.3. One (1) Authorner than Comp			Company/Industry requesting for testing			
	2.4. One (1) Company ID and one (1) government issued ID			Company/Industry requesting for testing		
2.5 For BPS endorsed samples, results will be uploaded to PCIMS				Department of Trade and Industry  – Bureau of Philippine Standards		
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE		
1. Proceed to	1.1 Evaluate	None	30 minutes	Supervising		

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Proceed to	1.1 Evaluate	None	30 minutes	Supervising
Analysis and	sample/s and			Science Research
Testing	check		Note:	Specialist, Physical
Division -	required		maximum of	Laboratories
Division Head	parameters		20 samples	Section
Office (ATD-	for testing.		only for the	or Sr. Science
DHO)			specified time	Research
Centralized	1.2 Receive			Specialist, Physical
Receiving Area	the required			Laboratories



and request for the required test.	documents, as necessary  1.3 Generate 2 copies of the Technical Service Request (TSR) through ULIMS			Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory Inspector II, Physical Laboratories Section or Laboratory Technician I, Physical Laboratories Section Section
2. Review carefully the contents of TSR and ensure that all the requirements for the requested test services are included.  Sign the Conforme in both copies of the TSR.	2.1 Sign the Laboratory Representative at the bottom portion of both TSR.  Note: A copy of the TSR shall remain at the laboratory  2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to the TSR information	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory Inspector II, Physical Laboratories Section or Laboratories Section or Laboratories Section or Laboratory Technician I, Physical Laboratories Section Section or Laboratory Technician I, Physical Laboratories Section



3. Proceed to Cashier's Office "Order of Payment" Window and submit a copy of the TSR for payment	3.1 Received and Review the TSR  3.2 Issue Order of Payment	None	5 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section or Administrative Officer V Financial Management Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section
5. Track the status of service requested at mirdc.dost.go v.ph/tracking/ using the	5.1 Conduct sample preparation 5.2 Tagging	None	1 hour for 1 sample	Science Research Specialist II, Physical Laboratories Section and



,	
issued TSR Laborate	ory
Reference   Inspecto	r II
Number. Physica	al
Laborato	ies
Section	ı
or	
Laborato	ry
Technicia	-
Physica	al
Laborato	
Section	1
6. Witness the 6. Conduct of None 4 hours for 1 Sr. Scien	
conduct of the Test sample Research	
actual testing Speciali	
(optional) on Physical	
the schedule Laborator	
set by the Section	
laboratory.	'
Science Res	earch
Specialis	
Physica Laborator	
Section	1
and	
Laborato	-
Inspecto	
Physica	
Laborato	
Section	1
or	
Laborate	-
Technicia Technicia	
Physica Physica	
Laborato	
Section	
7. Track the 7.1 Evaluation None 1 hour for 1 Supervis	_
status of of sample Science Res	
service Measurement Specialist, P	•
requested at Results Laboraton	
mirdc.dost.go Section	า
v.ph/tracking/ and	
using the Sr. Scier	ice
issued TSR Research	ch
Issued 1510	
Reference Speciality	st



	7.2 Typing, checking, signing of Test Certificates and submission to ATD-DHO.	None	2 hours for 1 sample	Science Research Specialist II of Mechanical Metallurgy Laboratory
8. Upon claiming of certificate/s, proceed to ATD-DHO and present the	8.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office or
customer's TSR, Official Receipt and Authorization Letter (if representative).	8.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	Administrative Assistant 1, ATD-Division Head Office or Administrative
9. Sign the Pink Copy of the Certificates	9. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Assistant 1, ATD- Division Head Office Or Authorized Contract of Service Personnel,
10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	ATD- Division Head Office
11. Sign Property Exit Slip	11.1 Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates	none	5 minutes	



	and property exit slip		
1 t p r	11.2 Instruct he laboratory personnel to release the sample/s to the customer		
+	ΓΟΤΑL	1 Day, 1 Hour	s and 50 minutes

TABLE OF TESTING FEES				
1. Air Leak Test				
1.1 2 Piece Cylinder	PhP 1,600/sample			
1.2 3 Piece cylinder	PhP 2,500/sample			
2. Hydrostatic Test				
2.1 2 Piece Cylinder	PhP 3,650/sample			
2.2 3 Piece cylinder	PhP 4,750/sample			
3. Photo	PhP 80/photo			
4. Payment for Courier Service	PhP 120/TSR			
5. Witnessing	PhP 250/TSR/day			



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If available fixtures of the Laboratory do not fit in the sample submitted	Client may avail of the services of Technical Services Solution (TSS)	Technical Services Solution (TSS)	Test fixture is fabricated with additional fees
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
For Client securing PS Mark Certification	The Test Certificate shall be sent directly to BPS Office. No copy of the Test Certificate shall be issued to the Client.	ATD-DHO Centralized Receiving Area	BPS Policy
Processing Time of the Conduct of Test was based on 1 sample to be tested	Mechanical Metallurgy Laboratory will add the same amount of processing time during the conduct of test for every additional sample.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Mechanical Metallurgy Laboratory



## 9. Mechanical Metallurgy Laboratory Testing Services - Test on New LPG Cylinders

**Tension Test** – a test in which a sample is pulled up to failure. Properties measured under this test are yield strength, tensile strength and % elongation.

**Bend Test** - a qualitative test in which a sample is bent up to certain degree in accordance with specific standard procedure

**Burst Test-** a test for pipes / cylinders where sample is pressurized using water until bursting occurs.

**Macroexamination** – macroscopic examination of weld where the cross-section of the weld is wipe with a suitable etchant to reveal the weld profile.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Universal Testing Machine (2000kN)	Tension Test, Bend Test	Capacity (max): 2000kN
2	Digital Caliper	Gage length measurement	Capacity: 0-150mm Resolution: 0.01mm
3	Vernier Caliper	Diameter, Height and Gage length measurement	Capacity: 0-300mm Resolution: 0.05mm
4	Digital Micrometer	Thickness measurement	Capacity: 0-25mm Resolution: 0.001mm
5	Manual Pump	Hydrostatic Test	Capacity: Up to 25 MPa
6	Digital Weighing Scale	Mass	Capacity: 0-300 kg Resolution: 100g



Division:	Analysis and Testing Division – Physical Laboratories Section					
Classification:	Simple					
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government					
Who may avail:	All					
CHECKLIST	OF REQUIREM	MENTS	V	VHERE	TO SECURE	
1. Submission of	of sample/s for	testing				
such as description	1.1 Samples for testing with complete details such as description/specification, test requirements and payment (cash or dated			Company/Industry requesting for testing		
1.2 One (1) Authorother than Compa			testing	Company/Industry requesting for testing		
1.3 One (1) Comp government issue	ed IĎ	. ,	Compa testing	Company/Industry requesting for testing		
	1.4 For BPS endorsed samples: Original BPS Request for Test and Uploaded			Department of Trade and Industry  – Bureau of Philippine Standards (DTI-BPS)		
1.5 For students: for Discount and		f Request	School	School/University where the student is enrolled		
2. Claiming of To	est Certificates					
	2.1. One (1) original or photocopy of issued Technical Service Request (TSR)			MIRDC-ATD- Mechanical Metallurgy Laboratory		
Official Receipt	2.2. One (1) original or photocopy of issued Official Receipt			Cashier Office, MIRDC-Finance and Admin Division		
2.3. One (1) Authorization Letter (for person other than Company's representative)			Company/Industry requesting for testing			
2.4. One (1) Com government issue	Company/Industry requesting for testing					
be uploaded to PCIMS - B				Department of Trade and Industry  – Bureau of Philippine Standards (DTI-BPS)		
CLIENT	AGENCY	FEES TO BE	PROCES		PERSON RESPONSIBLE	

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Proceed to	1.1 Evaluate	None	30 minutes	Supervising
Analysis and	sample/s and			Science Research
Testing	check		Note:	Specialist, Physical
Division -	required		maximum of	Laboratories
Division Head	parameters		20 samples	Section
Office (ATD-	for testing.		only for the	or Sr. Science
DHO)			specified time	Research
Centralized	1.2 Receive			Specialist, Physical
Receiving Area	the required			Laboratories



and request for the required test.	documents, as necessary  1.3 Generate 2 copies of the Technical Service Request (TSR) through ULIMS			Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory Inspector II, Physical Laboratories Section or Laboratory Technician I, Physical Laboratories Section
2. Review carefully the contents of TSR and ensure that all the requirements for the requested test services are included.  Sign the Conforme in both copies of the TSR.	2.1 Sign the Laboratory Representative at the bottom portion of both TSR.  Note: A copy of the TSR shall remain at the laboratory  2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to the TSR information	None	Note: maximum of 20 samples only for the specified time	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Or Laboratory Inspector II, Physical Laboratories Section or Laboratories Section or Laboratories Section or Laboratory Technician I, Physical Laboratory Section



3. Proceed to Cashier's Office "Order of Payment" Window and submit a copy of the TSR for payment	3.1 Received and Review the TSR  3.2 Issue Order of Payment	None	5 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section or Administrative Officer V Financial Management Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section
5. Track the status of service requested at mirdc.dost.go v.ph/tracking/ using the	5. Conduct sample preparation 5.1 Tagging	None	1 hour for 1 set of specimen	Science Research Specialist II, Physical Laboratories Section and



issued TSR Reference Number.	5.2 Cutting			Laboratory Inspector II Physical Laboratories Section or Laboratory Technician I Physical Laboratories Section
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.	6. Conduct of Test	None	1 day and 1 hour for 1 set of specimen	Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector II Physical Laboratories Section or Laboratories Section or Laboratory Technician I Physical Laboratories Section
7. Track the status of	7.1 Evaluation of	None	4 hours for 1 set of	Supervising Science Research
service requested at	Measurement Results		specimen	Specialist, Physical Laboratories
mirdc.dost.go	7.2 Typing,	None	2 hours for 1	Section
v.ph/tracking/	checking,		set of	and
using the issued TSR	signing of		specimen	Sr. Science
Reference	Test Certificates			Research Specialist
Number.	and			or



9 Upon	submission to ATD-DHO.	nono	5 minutos	Science Research Specialist II of Mechanical Metallurgy Laboratory
8. Upon claiming of certificate/s, proceed to ATD-DHO and present the	8.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office or
customer's TSR, Official Receipt and Authorization Letter (if representative).	8.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	Administrative Assistant 1, ATD-Division Head Office or Administrative
9. Sign the Pink Copy of the Certificates	9. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Assistant 1, ATD- Division Head Office Or Authorized Contract of Service Personnel, ATD- Division Head Office
10. Customer fills out Customer Satisfaction Survey Form when necessary	10. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	
11. Sign Property Exit Slip	11.1 Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip	none	5 minutes	
	11.2 Instruct the laboratory			



sample/s to the custome	r	2 Days an	nd 50 minutes
personnel to release the	)		

TABLE OF TESTING FEES				
1. Tension Test				
1.1 Using Shimadzu 50kN	PhP 390/sample			
2. Bend Test				
2.1 Plate/Cylinder/Rebar	PhP 190/sample			
3. Burst Test				
3.1 2-Piece Cylinder	PhP 1,550/sample			
3.2 3-Piece cylinder	PhP 3,500/sample			
4. Macroexamination	PhP 1,330/sample			
5. Photo	PhP 80/photo			
6. Payment for Courier Service	PhP 120/TSR			
7. Witnessing	PhP 250/TSR/day			



SITUATION	ACTION	LOCATION	REMARKS
If sample requires machining	Client may avail of the services of Technical	Technical Services Solution	Samples are prepared in accordance with the standard.  Additional fees are required.
If available fixtures of the Laboratory in Burst Testing do not fit in the sample submitted	Services Solution (TSS) / Physmet	(TSS) / Physmet Lab	Test fixture for Burst Testing is fabricated with additional fees
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
For Client securing PS Mark Certification	The Test Certificate shall be sent directly to BPS Office. No copy of the Test Certificate shall be issued to the Client.	ATD-DHO Centralized Receiving Area	BPS Policy
Processing Time of the Conduct of Test was based on 1 set of sample to be tested	Mechanical Metallurgy Laboratory will add the same amount of processing time during the conduct of test for every set of sample or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Mechanical Metallurgy Laboratory



#### **D. Non-Destructive Testing Laboratory**

Is an engineering science-based testing of materials the requires competent personnel to inspect welding, shafting, load bearing parts in structural steel building, railways, airplane parts and product certification.

#### 1. Non-Destructive Testing Services - Liquid Penetrant Testing

A very low viscosity liquid is applied to the surface of the test part to penetrate into the fissures or voids that is open to the surface of the material.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Consumables: Dye Penetrant Developer Cleaner	Dye Penetrant Inspection	-
2	UV Light	Dye Penetrant Inspection using Fluorescent Method	UV-A Intensities: >1000µw/cm² @ 1ft distance from Inspected surface

Division:	Analysis and Testing Division – Physical Laboratories Section		
Classification:	Simple		
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government		
Who may avail:	All		
CHECKLIS	T OF REQUIREMENTS	WHERE TO SECURE	
1. Submission	on of sample/s for testing		
1.1 Samples for testing with complete details such as description/specification, test requirements and payment (cash or dated company check).		Company/Industry requesting for testing	
1.2 One (1) Authorization Letter (for person other than Company's representative)			
` '	•	Company/Industry requesting for testing	



1 / For students	· one (1) Letter of E	Poguost	School/Liniversi	ty whore the
1.4 For students: one (1) Letter of Request for Discount and School ID			School/University where the student is enrolled	
2. Claiming of Test Certificates				
	inal or photocopy of	issued	MIRDC-ATD- N	
	e Request (TSR)		Testing Laborat	•
	inal or photocopy of	issued	· ·	MIRDC-Finance
Official Receipt	harization Latter (for	noroon	and Admin Divis	
	horization Letter (for pany's representative		testing	try requesting for
	npany ID and one (1			try requesting for
government issu			testing	
CLIENT	AGENCY	FEES TO BE	PROCESSIN	PERSON
STEPS	ACTION	PAID	G TIME	RESPONSIBLE
1. Proceed to	1.1 Evaluate	None	30 minutes	Supervising
Analysis and	sample/s and			Science
Testing	check required			Research
Division -	parameters for			Specialist,
Division Head Office (ATD-	testing.			Physical
DHO)	1.2 Receive the			Laboratories
Centralized	required			Section
Receiving Area	documents, as			or
and request for	necessary			Sr. Science
the required				Research Specialist,
test.	1.3 Generate two			Physical
	(2) copies of the			Laboratories
	Technical			Section
	Service Request			or
	(TSR) through			Science
2. Review	2.1 Sign the	None	30 minutes	Research
carefully the	Laboratory	IVOITO	00 minutes	Specialist II,
contents of	Representative			Physical
TSR and	at the bottom			Laboratories Section
ensure that all	portion of both			or
the	TSR			Laboratory
requirements				Inspector II,
for the	Note: A copy of			Physical
requested test services are	the TSR shall remain at the			Laboratories
included.	laboratory			Section
moladea.	laboratory			or Laboratory
Sign the				Technician I,
Conforme in				Physical



both copies of the TSR.	2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to the TSR information			Laboratories Section
3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	none	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section



5. Tract the status of service requested at mirdc.dost.go v.ph/tracking/ using the issued TSR Reference Number.	5. Conduct sample preparation	None	7 hours & 20 minutes Note: Per 10 linear feet	Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector I Nondestructive Testing Laboratory
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.  For In-Pant Jobs: Conduct onsite as scheduled date	6.1 Conduct of test			Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector I Nondestructive Testing Laboratory
	6.2 Evaluation of indications and Analysis of Results		1 hour	Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Laboratories Section
	6.3 Preparation and Checking of Test Report		5 hours	Sr. Science Research Specialist and



				Science Research Specialist II of Non-destructive Testing Laboratory
	6.4 Typing, checking, signing of Test Certificates and submission to ATD-DHO.		4 hours	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science Research Specialist, Non-destructive Testing Laboratory and Science Research Specialist II of Non-destructive Testing Laboratory
7. Upon claiming of certificate/s, proceed to ATD-DHO and	7.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division
present the customer's TSR, Official Receipt and Authorization Letter (if representative)	7.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	Head Office or Administrative Assistant 1, ATD-Division Head Office or Administrative
8. Sign the Pink Copy of the Certificates	8. Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Assistant 1, ATD- Division Head Office Or



9. Customer fills out Customer Satisfaction Survey Form when necessary	9. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Authorized Contract of Service Personnel, ATD- Division Head Office
10. Sign Property Exit Slip	10.1 Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip  10.2 Instruct the laboratory personnel to release the sample/s to the customer	none	5 minutes	
	TOTAL		2 days, 3 hours minutes	s and 10

TABLE OF TESTING FEE				
	FEE			
Liquid Penetrant Testing				
1.1. Visible	PhP370/ sq. ft.			
1.2 Visible	PhP360/ linear ft.			
1.3 Fluorescent	PhP420/ sq. ft.			
1.4 Fluorescent	PhP370/ linear ft.			
2. In-plant Jobs (for 2 personnel)				
2.1 Within Metro Manila	PhP 2000/day			
2.2 Outside Metro Manila	PhP 3000/day			
3. Witnessing	PhP 250/TSR/day			



SITUATION	ACTION	LOCATION	REMARKS
		OF ACTION	
If sample requires sample preparation stripping	Client may avail of the services of Corrosion Laboratory	Corrosion Laboratory	Samples are prepared in accordance with the standard. Additional fees are required.
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client requires inplant testing	<ol> <li>Client shall ensure that all terms and conditions for in-plant jobs are met.</li> <li>Area to be inspected shall be cleaned and free of foreign material, dust or oil.</li> <li>Coordinate with the laboratory for the scheduled in-plant job.</li> </ol>	ATD-DHO Centralized Receiving Area	Vehicle shall be provided by the Client for the inplant job.
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
Processing Time for the Inspection was based on the 10 linear feet to be tested	Nondestructive Testing Laboratory will add the same amount of processing time during the conduct of inspection for every 10 linear feet to be inspected or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Nondestructive Testing Laboratory



## 2. Non-Destructive Testing Services - Magnetic Particle Testing

This uses one or more magnetic fields to locate surface and near sub-surface discontinuities in the ferromagnetic materials.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Electromagnetic Yoke	Magnetic Particle Test (Portable)	Weight: 3.4 kg Leg Span: 0-12" Magnetizing Current: AC / DC
2	Magnetic Particle Test Bench	Magnetic Particle Test (In-house Inspection)	Capacity: 2000 Amps. Max. Head Shot: 26" Coil Diameter: 12" Magnetizing Current: AC / DC
3	UV Light	Magnetic Particle & Dye Penetrant Test using Fluorescent Method	UV-A Intensities: >1000μw/cm² @ 1ft distance from inspected surface

Division:	Analysis and Testing Division	Analysis and Testing Division – Physical Laboratories Section		
Classification:	Simple			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All			
CHECKLIST	WHERE TO SECURE			
1. Submission of	Submission of sample/s for testing			
1.1 Samples for testing with complete details such as description/specification, test requirements and payment (cash or dated company check).		Company/Industry requesting for testing		
1.2 One (1) Authorization Letter (for person other than Company's representative)		Company/Industry requesting for		
	any's representative) pany ID and one (1)	testing Company/Industry requesting for		
government issue	• • • • • • • • • • • • • • • • • • • •	testing		



1.4 For students: one (1) Letter of Request	School/University where the
for Discount and School ID	student is enrolled
2. Claiming of Test Certificates	
2.1. One (1) original or photocopy of issued	MIRDC-ATD- Non Destructive
Technical Service Request (TSR)	Testing Laboratory
2.2. One (1) original or photocopy of issued	Cashier Office, MIRDC-Finance
Official Receipt	and Admin Division
2.3. One (1) Authorization Letter (for person	Company/Industry requesting for
other than Company's representative)	testing
2.4. One (1) Company ID and one (1)	Company/Industry requesting for
government issued ID	testing

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSIN G TIME	PERSON RESPONSIBLE
1. Proceed to Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for the required test.	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate two (2) copies of the Technical Service Request (TSR) through ULIMS	None	30 minutes	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Sr. Science
2. Review carefully the contents of TSR and ensure that all the requirements for the requested test services are included.  Sign the Conforme in	2.1 Sign the Laboratory Representative at the bottom portion of both TSR  Note: A copy of the TSR shall remain at the laboratory  2.2 Update Sample List Sheet	None	30 minutes	Specialist II, Physical Laboratories Section or Laboratory Inspector II, Physical Laboratories Section or Laboratory Technician I, Physical Laboratories Section



both copies of the TSR.	2.3 Label sample/s submitted according to the TSR information			
3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	none	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Section Officer V Financial Management Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative
	return to customer 4.4 Sign MIRDC Visitor's Pass			and General Services, Section
5. Tract the status of service requested at mirdc.dost.go v.ph/tracking/ using the issued TSR	5.1. Conduct sample preparation	None	5 hours & 20 minutes Note: Per 10 linear feet	Science Research Specialist II, Physical Laboratories Section and



Reference Number.			Laboratory Inspector I Nondestructive Testing Laboratory
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.  For In-Pant Jobs: Conduct on-	6.1 Conduct of test		Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector I Nondestructive
site as scheduled date			Testing Laboratory
	6.2 Evaluation of indications and Analysis of Results	1 hour	Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Laboratories Section
	6.3 Preparation and Checking of Test Report	5 hours	Sr. Science Research Specialist and Science Research Specialist II of
			Non-destructive Testing Laboratory



	6.4 Typing, checking, signing of Test Certificates and submission to ATD-DHO.		4 hours	Supervising Science Research Specialist, Physical Laboratories Section and Sr. Science Research Specialist, Non-destructive Testing Laboratory and Science Research Specialist II of Non-destructive Testing Laboratory
7. Upon claiming of certificate/s, proceed to ATD-DHO and	7.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office
present the customer's TSR, Official Receipt and Authorization Letter (if representative)	7.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	or Administrative Assistant 1, ATD-Division Head Office or Administrative Assistant 1,
8. Sign the Pink Copy of the Certificates	8.1 Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	ATD- Division Head Office Or Authorized Contract of
9. Customer fills out Customer Satisfaction Survey Form when necessary	9.1 Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Service Personnel, ATD- Division Head Office



10. Sign Property Exit Slip	with "RELEASED" and return to customer the TSR, OR together with the test certificates and property exit slip  10.2 Instruct the laboratory personnel to release the sample/s to the	none	5 minutes	
	customer TOTAL		2 days, 1 hours	s and 10 minutes

TABLE OF TESTING FEE				
	FEE			
Magnetic Particle Test				
1.1. Wet-Visible	PhP410/sq. ft.			
1.2. Wet-Visible	PhP380/linear ft.			
1.3. Fluorescent	PhP430/sq. ft.			
1.4. Fluorescent	PhP390/linear ft.			
2. In-plant Jobs (for 2 personnel)				
2.1 Within Metro Manila	PhP 2000/day			
2.2 Outside Metro Manila	PhP 3000/day			
3. Witnessing	PhP 250/TSR/day			



SITUATION	ACTION	LOCATION	REMARKS
		OF ACTION	
If sample requires sample preparation stripping	Client may avail of the services of Corrosion Laboratory	Corrosion Laboratory	Samples are prepared in accordance with the standard. Additional fees are required.
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client requires inplant testing	<ul> <li>4. Client shall ensure that all terms and conditions for in-plant jobs are met.</li> <li>5. Area to be inspected shall be cleaned and free of foreign material, dust or oil.</li> <li>6. Coordinate with the laboratory for the scheduled in-plant job.</li> </ul>	ATD-DHO Centralized Receiving Area	Vehicle shall be provided by the Client for the inplant job.
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
Processing Time for the Inspection was based on the 10 linear feet to be tested	Nondestructive Testing Laboratory will add the same amount of processing time during the conduct of inspection for every 10 linear feet to be inspected or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Nondestructive Testing Laboratory



## 3. Non-Destructive Testing Services – Radiographic Testing

Industrial radiography involves exposing a test object to penetrating radiation to inspect the test item and record the image of test item in the film that is placed against the test part.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	X-ray Machine	Radiographic Testing of Metallic Materials	Capacity: upto 65mm thickness Fe

Division:	Analysis and Testing Division – Physical Laboratories Section			
Classification:	Complex			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All			
CHECKLIST O	F REQUIREMENTS	WHERE TO SECURE		
1. Submission of	sample/s for testing			
1.1 Samples for testing with complete details such as description/specification, test requirements and payment (cash or dated company check).		Company/Industry requesting for testing		
1.2 One (1) Authorization Letter (for person other than Company's representative)		Company/Industry requesting for testing		
1.3 One (1) Company ID and one (1) government issued ID		Company/Industry requesting for testing		
1.4 For students: c Request for Discou		School/University where the student is enrolled		
1.5 For client's securing PS Mark, Request For Test, where necessary		DTI- Bureau of Product Standards		
2. Claiming of Tes	t Certificates			
2.1. One (1) original or photocopy of issued Technical Service Request (TSR)		MIRDC-ATD- Non Destructive Testing Laboratory		
2.2. One (1) original issued Official Received		Cashier Office, MIRDC-Finance and Admin Division		



2.3. One (1) Authorization Letter (for person other than Company's representative)	Company/Industry requesting for testing
2.4. One (1) Company ID and one (1)	Company/Industry requesting for
government issued ID	testing

**FEES AGENCY PROCESSIN PERSON** TO BE CLIENT STEPS **ACTION G TIME RESPONSIBLE PAID** 30 minutes 1. Proceed to 1.1 Evaluate None Analysis and sample/s and **Testing Division** check required Supervising - Division Head parameters for Science Office (ATDtesting. Research DHO) Specialist, Centralized 1.2 Receive the **Physical** Receiving Area required Laboratories and request for documents, as Section the required necessary or test. Sr. Science 1.3 Generate Research two (2) copies of Specialist. the Technical Physical Service Request Laboratories (TSR) through Section **ULIMS** or 2.1 Sign the 2. Review None 30 minutes Science carefully the Laboratory Research contents of TSR Representative Specialist II, and ensure that at the bottom **Physical** portion of both all the Laboratories requirements for **TSR** Section the requested or test services are Note: A copy of Laboratory included. the TSR shall Inspector II, remain at the **Physical** Sign the laboratory Laboratories Conforme in Section both copies of 2.2 Update or Laboratory the TSR. Sample List Technician I, Sheet **Physical** Laboratories 2.3 Label Section sample/s submitted according to the TSR information



3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	none	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Officer V Financial Management Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section
5. Tract the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number.	5.1. Conduct sample preparation	None		Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector I Nondestructive Testing Laboratory



	T		
6. None	6.1 Conduct of test	2 hours Note: Per film	Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector I Nondestructive Testing Laboratory
	6.2 Evaluation of indications and Analysis of Results	4 hour	Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Laboratories Section
	6.3 Preparation and Checking of Test Report	5 hours	Sr. Science Research Specialist and Science Research Specialist II of Non-destructive Testing Laboratory
	6.4 Typing, checking, signing of Test Certificates and submission to ATD-DHO.	4 hours	Supervising Science Research Specialist, Physical Laboratories Section



				and Sr. Science Research Specialist, Non-destructive Testing Laboratory and Science Research Specialist II of Non-destructive Testing Laboratory
7. Upon claiming of certificate/s, proceed to ATD-DHO and	7.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office
present the customer's TSR, Official Receipt and Authorization Letter (if representative).	7.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	or Administrative Assistant 1, ATD-Division Head Office or
8. Sign the Pink Copy of the Certificates	8.1 Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Authorized Contract of Service Personnel, ATD- Division Head Office
9. Customer fills out Customer Satisfaction Survey Form when necessary	9.1 Receive and file the Customer Satisfaction Survey Form	none	5 minutes	
10. Sign Property Exit Slip	10.1 Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test certificates	none	5 minutes	



and property exit slip		
10.2 Instruct the laboratory personnel to release the sample/s to the customer		
TOTAL	3 days, 5 hours	s and 50 minutes

TABLE OF TESTING FEE				
	FEE			
1. Radiography, X-ray (3.5" X 17" Film)				
1.1 10 mm thick and below	PhP 540/ shot			
1.2 >10-25 mm thick	PhP 570/ shot			
1.3 >25-35 mm thick	PhP 620/ shot			
1.4 >35-50 mm thick	PhP 660/ shot			
2. Radiography, X-ray (14" X 17" Film)				
2.1 10 mm thick and below	PhP 1,140/ shot			
2.2 >10-25 mm thick	PhP 1,165/ shot			
2.3 >25-35 mm thick	PhP 1,190/ shot			
2.4 >35-50 mm thick	PhP 1,230/ shot			
3. Witnessing	PhP 250/TSR/day			
4. Photo	PhP80/photo			
5. Payment for Courier Service	PhP120/TSR			



SITUATION	ACTION	LOCATION	REMARKS
		OF ACTION	
If sample requires sample preparation stripping	Client may avail of the services of Corrosion Laboratory	Corrosion Laboratory	Samples are prepared in accordance with the standard. Additional fees are required.
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client requires inplant testing	7. Client shall ensure that all terms and conditions for in-plant jobs are met. 8. Area to be inspected shall be cleaned and free of foreign material, dust or oil. 9. Coordinate with the laboratory for the scheduled in-plant job.	ATD-DHO Centralized Receiving Area	Vehicle shall be provided by the Client for the inplant job.
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
Processing Time for the Inspection was based on the 10 linear feet to be tested	Nondestructive Testing Laboratory will add the same amount of processing time during the conduct of inspection for every 10 linear feet to be inspected or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Nondestructive Testing Laboratory



## 5. Non-Destructive Testing Services - Ultrasonic Testing

Sound is introduced into the test item using ultrasonic transducer ( probe) to inspect if there is discontinuity in the test part.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	Ultrasonic Flaw Detector	Ultrasonic Flaw Inspection	Penetrating Thickness: 9,999mm

Division:	Analysis and Testing Division – Physical Laboratories Section				
Classification:	Complex				
Type of Transaction:	G2B - Government to Bus	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All				
CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE			
1. Submission	of sample/s for testing				
details such as o	testing with complete description/specification, s and payment (cash or check).	Company/Industry requesting for testing			
1.2 One (1) Authorization Letter (for person other than Company's representative)		Company/Industry requesting for testing			
1.3 One (1) Company ID and one (1) government issued ID		Company/Industry requesting for testing			
	: one (1) Letter of count and School ID	School/University where the student is enrolled			
2. Claiming of T	Test Certificates				
2.1. One (1) original or photocopy of issued Technical Service Request (TSR)  2.2. One (1) original or photocopy of		MIRDC-ATD- Non Destructive Testing Laboratory Cashier Office, MIRDC-Finance and			
issued Official Receipt  2.3. One (1) Authorization Letter (for person other than Company's representative)		Admin Division  Company/Industry requesting for testing			
2.4. One (1) Cor government issu	npany ID and one (1) led ID	Company/Industry requesting for testing			



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSIN G TIME	PERSON RESPONSIBL E
1. Proceed to Analysis and Testing Division - Division Head Office (ATD-DHO) Centralized Receiving Area and request for the required test.  2. Review carefully the contents of TSR and ensure that all the requirements for the requested test services are included.  Sign the Conforme in both copies of the TSR.	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate two (2) copies of the Technical Service Request (TSR) through ULIMS  2.1 Sign the Laboratory Representative at the bottom portion of both TSR  Note: A copy of the TSR shall remain at the laboratory  2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to the TSR information	None	30 minutes	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section or Laboratories Section or Laboratory Inspector II, Physical Laboratories Section or Laboratory Technician I, Physical Laboratories Section or Laboratory Technician I, Physical Laboratories Section
3. Proceed to Cashier for payment and	3.1 Issue Order of Payment	none	5 minutes	Administrative Officer IV



present the TSR.				Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment 4.2 Issue the Official Receipt 4.3 Stamp TSR with "PAID" and return to customer 4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section
5. Tract the status of service requested at mirdc.dost.go v.ph/tracking/ using the issued TSR Reference Number.	5.1. Conduct sample preparation	None	2 Days Note: Per 10 linear feet	Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector I Nondestructive Testing Laboratory



6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.  For In-Pant Jobs: Conduct onsite as scheduled date	6.1 Conduct of test		Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector I Nondestructive Testing Laboratory
date	6.2 Evaluation of indications and Analysis of Results	2 hour	Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Laboratories Section Laboratories Section
	6.3 Preparation and Checking of Test Report	5 hours	Sr. Science Research Specialist and Science Research Specialist II of Non- destructive Testing Laboratory
	6.4 Typing, checking, signing of Test Certificates and	4 hours	Supervising Science Research Specialist,



	submission to ATD-DHO.			Physical Laboratories Section and Sr. Science Research Specialist, Non- destructive Testing Laboratory and Science Research Specialist II of Non- destructive Testing Laboratory
7. Upon claiming of certificate/s, proceed to ATD-DHO and	7.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division
present the customer's TSR, Official Receipt and Authorization Letter (if representative)	7.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	Head Office or Administrative Assistant 1, ATD-Division Head Office or Administrative
8. Sign the Pink Copy of the Certificates	8.1 Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Assistant 1, ATD- Division Head Office Or Authorized Contract of
9. Customer fills out Customer Satisfaction Survey Form when necessary	9.1 Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Service Personnel, ATD- Division Head Office



10. Sign	10.1 Stamp TSR	none	5 minutes	
Property Exit	with			
Slip	"RELEASED"			
•	and return to			
	customer the			
	TSR, OR			
	together with the			
	test certificates			
	and property exit			
	slip			
	10.2 Instruct the			
	laboratory			
	personnel to			
	release the			
	sample/s to the			
	customer			
	TOTAL		3 days ar	nd 5 hours

TABLE OF TESTING FEE			
	FEE		
Ultrasonic Testing			
1.1 Flaw Detection	PhP385/ sq. ft.		
1.2 Flaw Detection	PhP420/ sq. ft.		
1.3 Thickness Gaging	PhP60/ point		
2. In-plant Jobs (for 2 personnel)			
2.1 Within Metro Manila	PhP 3000/day		
2.2 Outside Metro Manila	PhP 3600/day		
3. Witnessing	PhP 250/TSR/day		



SITUATION	ACTION	LOCATION	REMARKS
		OF ACTION	
If sample requires sample preparation stripping	Client may avail of the services of Corrosion Laboratory	Corrosion Laboratory	Samples are prepared in accordance with the standard. Additional fees are required.
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client requires in- plant testing	Client shall ensure that all terms and conditions for in-plant jobs are met.  Area to be inspected shall be cleaned and free of foreign material, dust or oil.  Coordinate with the laboratory for the scheduled in-plant job.	ATD-DHO Centralized Receiving Area	Vehicle shall be provided by the Client for the inplant job.
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
Processing Time for the Inspection was based on the 10 linear feet to be tested	Nondestructive Testing Laboratory will add the same amount of processing time during the conduct of inspection for every 10 linear feet to be inspected or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Nondestructive Testing Laboratory



# 6. Non-Destructive Testing Services - UT Thickness Gaging

Nondestructive testing method utilizing ultrasonic energy to determine the thickness of the material.

No.	Type of Equipment / Device	Description of Testing Service	Range or Capacity
1	UT Thickness Gager	Ultrasonic thickness measurement	Thickness Range: Up to 20mm

Division:	Analysis and Testing Division – Physical Laboratories Section		
Classification:	Simple		
Type of Transaction:	G2C - Government to Citize G2B - Government to Busin G2G - Government to Gitize Gallet	ness Entity	
Who may avail:	All		
CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE	
1. Submission	of sample/s for testing		
1.1 Samples for testing with complete details such as description/specification, test requirements and payment (cash or dated company check).		Company/Industry requesting for testing	
1.2 One (1) Author	orization Letter (for person any's representative)	Company/Industry requesting for testing	
1.3 One (1) Company ID and one (1) government issued ID		Company/Industry requesting for testing	
1.4 For students: for Discount and	one (1) Letter of Request School ID	School/University where the student is enrolled	
2. Claiming of T	est Certificates		
2.1. One (1) original or photocopy of issued Technical Service Request (TSR)		MIRDC-ATD- Non Destructive Testing Laboratory	
2.2. One (1) original or photocopy of issued Official Receipt		Cashier Office, MIRDC-Finance and Admin Division	
2.3. One (1) Authorization Letter (for person other than Company's representative)		Company/Industry requesting for testing	
2.4. One (1) Com government issue	npany ID and one (1) ed ID	Company/Industry requesting for testing	



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSIN G TIME	PERSON RESPONSIBLE
1. Proceed to Analysis and Testing Division - Division Head Office (ATD- DHO) Centralized Receiving Area and request for the required test.	1.1 Evaluate sample/s and check required parameters for testing.  1.2 Receive the required documents, as necessary  1.3 Generate two (2) copies of the Technical Service Request (TSR) through ULIMS  2.1 Sign the	None	30 minutes	Supervising Science Research Specialist, Physical Laboratories Section or Sr. Science Research Specialist, Physical Laboratories Section or
carefully the contents of TSR and ensure that all the requirements for the requested test services are included.  Sign the Conforme in both copies of the TSR.	Laboratory Representative at the bottom portion of both TSR  Note: A copy of the TSR shall remain at the laboratory  2.2 Update Sample List Sheet  2.3 Label sample/s submitted according to the TSR information	INOHE	Ju minutes	Science Research Specialist II, Physical Laboratories Section or Laboratory Inspector II, Physical Laboratories Section or Laboratory Technician I, Physical Laboratories Section
3. Proceed to Cashier for payment and	3.1 Issue Order of Payment	none	5 minutes	Administrative Officer IV



present the TSR.				Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Section
4. Pay the required testing fees and received the Official Receipt, copy of the TSR stamped "Paid"	4.1 Accept and process payment based on the Order of Payment  4.2 Issue the Official Receipt  4.3 Stamp TSR with "PAID" and return to customer  4.4 Sign MIRDC Visitor's Pass	See Table of Testing Fees	10 minutes	Administrative Officer V Administrative and General Services, Section or Administrative Officer II Administrative and General Services, Section
5. Tract the status of service requested at mirdc.dost.go v.ph/tracking/ using the issued TSR Reference Number.	5.1. Conduct sample preparation	None	6 hours & 30 minutes  Note: Per 50 points	Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector I Nondestructive Testing Laboratory



6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.  For In-Pant Jobs: Conduct onsite as scheduled date	6.1 Conduct of test		Science Research Specialist II, Physical Laboratories Section and Laboratory Inspector I Nondestructive Testing Laboratory
	6.2 Averaging of collected data	1 hour	Sr. Science Research Specialist, Physical Laboratories Section or Science Research Specialist II, Physical Laboratories Section Laboratories Section
	6.3 Preparation and Checking of Test Report	5 hours	Sr. Science Research Specialist and Science Research Specialist II of Non-destructive Testing Laboratory
	6.4 Typing, checking, signing of Test Certificates and submission to ATD-DHO.	4 hours	Supervising Science Research Specialist, Physical



				Laboratories Section and Sr. Science Research Specialist, Non-destructive Testing Laboratory and Science Research Specialist II of Non-destructive Testing Laboratory
7. Upon claiming of certificate/s, proceed to ATD-DHO and	7.1 Evaluate TSR and advise customer to settle balance, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division
present the customer's TSR, Official Receipt and Authorization Letter (if representative)	7.2. Advise customer to sign the Pink Copy of Test Certificates	none	5 minutes	Head Office or Administrative Assistant 1, ATD-Division Head Office or Administrative
8. Sign the Pink Copy of the Certificates	8.1 Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	15 minutes	Assistant 1, ATD- Division Head Office Or Authorized
9. Customer fills out Customer Satisfaction Survey Form when necessary	9.1 Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Contract of Service Personnel, ATD- Division Head Office
10. Sign Property Exit Slip	10.1 Stamp TSR with "RELEASED" and return to customer the	none	5 minutes	



	TSR, OR together with the		
	test certificates		
	and property exit		
	slip		
	4001 1 11		
	10.2 Instruct the		
	laboratory		
1 -	personnel to		
1	release the		
	sample/s to the		
	customer		
-	TOTAL		hour and inutes

TABLE OF TESTING FEE			
	FEE		
4. Ultrasonic Testing			
1.1 Flaw Detection	PhP385/ sq. ft.		
1.2 Flaw Detection	PhP420/ sq. ft.		
1.3 Thickness Gaging	PhP60/ point		
5. In-plant Jobs (for 2 personnel)			
2.1 Within Metro Manila	PhP3000/day		
2.2 Outside Metro Manila	PhP 3600/day		
6. Witnessing	PhP 250/TSR/day		



SITUATION	ACTION	LOCATION	REMARKS
		OF ACTION	
If sample requires sample preparation stripping	Client may avail of the services of Corrosion Laboratory	Corrosion Laboratory	Samples are prepared in accordance with the standard. Additional fees are required.
If Client requires "Witnessing of Test"	Client shall pay additional witnessing fee and coordinate with the laboratory the schedule of witnessing.	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
If Client requires in- plant testing	<ul> <li>10. Client shall ensure that all terms and conditions for inplant jobs are met.</li> <li>11. Area to be inspected shall be cleaned and free of foreign material, dust or oil.</li> <li>12. Coordinate with the laboratory for the scheduled in-plant job.</li> </ul>	ATD-DHO Centralized Receiving Area	Vehicle shall be provided by the Client for the inplant job.
If Client securing PS Mark Certification	Will require additional payment for photo and courier service (from MIRDC to BPS Office)	ATD-DHO Centralized Receiving Area	See Table of Testing Fees
Processing Time for the Inspection was based on the 10 linear feet to be tested	Nondestructive Testing Laboratory will add the same amount of processing time during the conduct of inspection for every 10 linear feet to be inspected or a fraction thereof.	ATD-DHO Centralized Receiving Area	Current Manpower capacity of Nondestructive Testing Laboratory



## E. Physico-Chemical Laboratory

1. Physico-Chemical Testing Services – Chemical Analysis using Optical Emission Spectrometer (OES)

This service covers the determination of elemental composition of Ferrous and Non-Ferrous based metal sample using OES.

Division:	Analysis and Testing Division - Analytical Laboratories Section		
Classification:	Highly Technical		
Type of	G2C – Government to	Citizen	
Transaction:	G2B – Government to I		
	G2G – Government to	Government	
Who may avail:	All		
CHECKLIST OF	REQUIREMENTS	WHERE TO SECURE	
1. Submission of San	·		
1.1 Samples for testing (must have flat surface with minimum width/diameter of 16mm and thickness of 2 mm) with complete details such as description/specification, test requirements and payment (cash or dated company check).		Company/Industry requesting for testing	
1.2 One (1) Authorizati other than Company's	` ·	Company/Industry requesting for testing	
1.3 One (1) Company government issued ID	ID and one (1)	Company/Industry requesting for testing	
1.4 For BPS endorsed Photocopy of BPS Red laboratory		Department of Trade and Industry Bureau of Philippine Standards (DTI- BPS)	
1.5 For students: one for Discount and School		School/University where the student is enrolled	
2. Claiming of Test C	ertificates		
2.1. One (1) original or photocopy of issued Technical Service Request (TSR)		MIRDC-ATD- Physico-Chemical Laboratory	
2.2. One (1) original or photocopy of issued Official Receipt		Cashier Office, MIRDC-Finance and Admin Division	
2.3. One (1) Authorizat other than Company's	representative)	Company/Industry requesting for testing	
2.4. One (1) Company government issued ID	ID and one (1)	Company/Industry requesting for testing	



CLIENT	AGENCY	FEES TO BE	PROCESS-	PERSON
STEPS	ACTION	PAID	ING TIME	RESPONSIBLE
1. Proceed to ATD-DHO Centralized Receiving area and request for the required tests/analysis	1.1 Evaluate sample/s and check required parameters for testing  1.2 Receive the required documents  1.3 Generate two (2) Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS) to be signed by the customer and the laboratory representative.	none	20 minutes	Supervising Science Research Specialist, Analytical Laboratories Section (ALS) or Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of Laboratory Inspectors I, II and III, ALS
2. Sign the two (2) Technical Service Request (TSR) Form generated by the receiving personnel.	2.1 Review TSR, affix signature and give one (1) copy to customer that will serve as claim stub  2.2 Update Google Monitoring Sheet  2.3 Label sample/s submitted according to TSR	none	10 minutes	Supervising Science Research Specialist, ALS or Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of Laboratory Inspectors I, II and III, ALS



CLIENT	AGENCY	FEES TO BE	PROCESS-	PERSON
STEPS	ACTION	PAID	ING TIME	RESPONSIBLE
3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	Ferrous-Based Samples  ● ₱3,550.00/ sample for Complete Chemical Analysis (C,Si,Mn,P,S,Cr,Mo,Ni,Cu)  ● ₱395.00/ element for Additional Element (B,V,Nb,Ti, Mg)  ● ₱3,550.00/ sample for Weldable Rebars (C,Si,Mn,P,S) and Equal Leg Angle Bars (C,P,S)  ● ₱1,810.00/ sample for Non-Weldable Rebars (P and S)  Non Ferrous-Based Samples  A. Copper-Based  ● ₱3,900.00/ sample	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section



Т	T _	
	for Complete Chemical Analysis of Pure Copper (Cu,Sn,Pb,Fe,Al ,Ni,Mn,Ag,P,S,C o,Sb)	
	● ₱395.00/ element For Additional Element (Bi,Si,Zn)	
	● ₱3,900.00/ sample for Complete Chemical of Brass,Bronze and other Copper alloys (Cu,Sn,Pb,Fe,Al ,Ni,Mn,Ag,P,S,C o,Zn)	
	● ₱395.00/ element for Additional Element (Bi,Si,Mg) B. Aluminum	
	and Aluminum Alloys  ● ₱3,900.00/ sample for Complete Chemical Analysis (Al,Mn,Mg,Cu,Z	
	n,Ni,Cr,Pb,Fe,Ti ) • ₱395.00/ element	



		for Additional Element		
		(Ag,Bi,Co,P)		
		Other Fees:		
		Other rees.		
		● ₱190.00/		
		sample		
		for Sample		
		Preparation of rebars sizes		
		10mm and		
		12mm Ø		
		● ₱750.00/		
		sample		
		for Metals		
		Identification		
		● ₱250.00/		
		TSR		
		Witnessing Fee		
		● ₱80.00/		
		shot		
		Photo		
		Students can		
		avail 20%		
		discount on total		
		cost		
		Additional 30%		
		on total cost for		
		rush analysis on		
		some parameters		
4. Wait for the	4.1 Accept	none	10 minutes	Administrative
issuance of	payment based			Officer V
Order of	on the Order of			Administrative
Payment and	Payment			and General
pay.				Services Section
				Section



CLIENT	4.2 Issue the Official Receipt		PROCESS	or Administrative Officer II Administrative and General Services Section
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
5. Tract the status of service requested at mirdc.dost.gov .ph/tracking/ using the issued TSR Reference Number as reference.	5.1 Conduct sample preparation (Cutting/Flattenin g/Grinding)	None	3 working days	Laboratory Inspectors I, ALS
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.	6. Conduct Analysis of samples. Maximum of three (3) similar alloy samples for complete parameters or twenty (20) rebar/angle bar samples (as per PNS requirements) can be analyzed.	None	3 working days	Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of Laboratory Inspectors II and III, ALS
7. None	7.1 Compute for Measurement of Uncertainty (MU)	None	2 hours	Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of



			Laboratory Inspectors II and III, ALS
7.2 Evaluation of test results/MU	None	2 hours	Supervising Senior Science Research Specialist, ALS or Senior Science Research Specialist, ALS or Science Research Specialist II, ALS
7.3 Typing and printing of Test Certificate	None	1 hour	Laboratory Inspectors II and III, ALS or Science Research Specialist II, ALS or Senior Science Research Specialist, ALS
7.4 Checking and signing of test certificate	None	1 working day	Supervising Science Research Specialist, ALS and Senior Science Research Specialist, ALS or Science Research Specialist II, ALS



	7.5 Sealing of	None	10 minutes	Senior Science
	Test Certificate	None	10 minutes	Research
	1 est Certificate			
				Specialist, ALS
				or
				Science
				Research
				Specialist II,
				ALS
				and
				Production
				Planning
				Control Officer
				1,
				ATD-DHO
				or
				Administrative
				Assistant 1,
				ATD-DHO
				or
				Authorized
				Contract of
				Service
				Personnel,
				ATD-DHO
8. Upon	8. Check	nono	10 minutes	Production
•	documents and	none	10 minutes	Planning
claiming of				Control Officer
certificate/s,	advise customer			
proceed to	to settle balance,			1,
ATD-DHO and	if any.			ATD-DHO
present the				or
customer's				Administrative
TSR, Official				Assistant 1,
Receipt and				ATD-DHO
Authorization				or
Letter (if				Authorized
representative				Contract of
).				Service
				Personnel,
				ATD-DHO
9. Proceed to	9. Issue the	See Fees	15 minutes	Administrative
Cashier and	Official Receipt	indicated on		Officer IV
settle balance.	<b>'</b>	Step 3		Financial
		'		Management
				Section
				and
				5.115
			ı	



	1		Г	
				Administrative
				Officer V
				Administrative
				and General
				Services
				Section
10. Go back to	10. Check	None	5 minutes	Production
ATD-DHO and	Official Receipt			Planning
present	and have the			Control Officer
Official	customer signed			1,
Receipt	on the Pink Copy			ATD-DHO
	(Laboratory's			or
	Receiving copy)			Administrative
	of Test			Assistant 1,
	Certificate and			ATD-DHO
	give the original			or
	copy to customer			Authorized
				Contract of
				Service
				Personnel,
				ATD-DHO
11. Sign the	11.1 Issue	None	5 minutes	Production
Pink Copy of	Property Exit Slip			Planning
Test				Control Officer
Certificate				1,
				ATD-DHO
				or
				Administrative
				Assistant 1,
				ATD-DHO
				or
				Authorized
				Contract of
				Service
				Personnel,
				ATD-DHO
	11.2 Call the	None	10 minutes	Production
	laboratory			Planning
	personnel to			Control Officer
	bring the tested			1,
	samples at ATD-			ATD-DHO
	DHO for			or
	releasing.			Administrative
				Assistant 1,
	11.3 Let the			ATD-DHO
	customer fill out			or



	the Customer Satisfaction Survey Form			Authorized Contract of Service Personnel, ATD-DHO
12. Customer fills out Customer Satisfaction Survey Form when necessary	12. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Production Planning Control Officer 1, ATD-DHO or Administrative Assistant 1, ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
13. Sign the property Exit Slip	13. Stamp TSR with "RELEASED" and return to customer together with the OR.	none	5 minutes	Production Planning Control Officer 1, ATD-DHO or Administrative Assistant 1, ATD-DHO or Authorized Contract of Service Personnel, ATD-DHO
		TOTAL	7 days, 6 ho	urs, 50 minutes



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If sample requires machining	Client may avail of the services of MIRDC-Technical Services	Technical Services Solution	Samples are machined to specimen as per standard in case full size
F Olit	Solution (TSS)	(TSS)	testing is not possible.
For Client securing PS Mark Certification	The Test Certificate shall be sent directly to BPS Office. No copy of	ATD-DHO Centralized Receiving	BPS Policy
Certification	the Test Certificate shall be issued to the Client.	Area	
Processing time of the conduct of test is	The laboratory will add the same amount of	ATD-DHO Centralized	
based on the maximum number of	processing time for the testing/analysis part for	Receiving Area	
samples, specified	every 3 alloys or 25	71100	
in Step 6,that can be analyzed	rebars/angle bar samples or a fraction		
simultaneously.	thereof.		



## 2. Physico-Chemical Testing Services – Chemical Analysis using Wet and Instrumental Method

This service covers the determination of elemental composition of Ferrous and Non-Ferrous based metal samples that cannot be analyzed using OES. The process is a combination of electro/gravimetric, titration, Infra-red Combustion, Atomic Absorption Spectrometry (AAS), and UV-Visible Spectrophotometry methods of analysis.

Division:	Analysis and Testing Division	- Analytical Laboratories Section			
Classification:	Highly Technical				
Type of	G2C – Government to Citizer	1			
Transaction:	G2B – Government to Busine				
	G2G – Government to Govern	nment			
Who may avail:	All				
	T OF REQUIREMENTS	WHERE TO SECURE			
	f Samples for Testing				
	esting <i>(at least 50 grams</i>	Company/Industry requesting for			
•	ight in chips or compact form)	testing			
with complete det					
	ication, test requirements				
and payment (cas	sh or dated company check).				
1.2 One (1) Author	orization Letter (for person	Company/Industry requesting for			
. ,	any's representative)	testing			
•	,	3			
. , , .	pany ID and one (1)	Company/Industry requesting for			
government issue	ed ID	testing			
1.4 For BPS endo	orsed samples: one (1)	Bureau of Philippine Standards			
Photocopy of BPS	S Request for Test for each	(BPS) – Department of Trade and			
laboratory		Industry (DTI)			
	one (1) Letter of Request for	School/University where the student			
Discount and Sch	ool ID	is enrolled			
2. Claiming of To	est Certificates				
2.1 One (1) origin	al or photocopy of issued	ATD Dhysics Chemical Laboratory			
Technical Service		ATD- Physico-Chemical Laboratory			
2.2. One (1) origin	nal or photocopy of issued	Cashier Office, MIRDC-Finance and			
Official Receipt		Admin Division			
` ,	orization Letter (for person	Company/Industry requesting for			
other than Compa	any's representative)	testing			
2.4. One (1) Com	pany ID and one (1)	Company/Industry requesting for			
government issue	ed ID	testing			



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
1. Proceed to ATD-DHO Centralized Receiving area and request for the required tests/analysis	1.1 Evaluate sample/s and check required parameters for testing  1.2 Receive the required documents  1.3 Generate two (2) Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS) to be signed by the customer and the laboratory representative.	none	20 minutes	Supervising Science Research Specialist Analytical Laboratories Section (ALS) or Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of Laboratory Inspectors I, II and III, ALS
2. Sign the two (2) Technical Service Request (TSR) Form generated by the receiving personnel.	2.1 Review TSR, affix signature and give one (1) copy to customer that will serve as claim stub  2.2 Update Google Monitoring Sheet  2.3 Label sample/s submitted according to TSR	none	10 minutes	Supervising Science Research Specialist, ALS or Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of Laboratory Inspectors I, II and III, ALS



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	See Table of Fees for the Chemical Analysis using Wet Method  Students can avail 20% discount on total cost	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Section Officer V Financial Management Section
4. Wait for the issuance of Order of Payment and pay.	4.1 Accept payment based on the Order of Payment  4.2 Issue the Official Receipt	none	10 minutes	Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section
5. Tract the status of service requested at mirdc.dost.gov. ph/tracking/ using the issued TSR Reference Number as reference.	5.1 Conduct sample preparation (Cutting/Drilling)	None	3 working days	Laboratory Inspectors I, ALS



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS- ING TIME	PERSON RESPONSIBLE
6. Tract the status of service requested at mirdc.dost.gov. ph/tracking/ using the issued TSR Reference Number as reference.	6.1 Conduct Analysis of samples	None	9 working days	Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of Laboratory Inspectors II and III, ALS
	6.2 Compute for Measurement of Uncertainty (MU)	None	2 hours	Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of Laboratory Inspectors II and III, ALS
	6.3 Evaluation of test results/MU	None	2 hours	Supervising Senior Science Research Specialist, ALS or Senior Science Research Specialist, ALS or Science Research Specialist II, ALS
	6.4 Typing and printing of Test Certificate	None	1 hour	Laboratory Inspectors II and III, ALS, or Science



-				
				Research Specialist II, ALS or Senior Science Research Specialist, ALS
	6.5 Checking and signing of test certificate	None	1 day	Supervising Science Research Specialist, ALS and Senior Science Research Specialist, ALS or Science Research Specialist II, ALS
	6.6 Sealing of Test Certificate	None	10 minutes	Senior Science Research Specialist, ALS or Science Research Specialist II, ALS and Production Planning Control Officer 1, ATD-DHO or Administrative Assistant 1, ATD- DHO or Authorized Contract of



	T		I	
				Service
				Personnel,
			10 1	ATD-DHO
7. Upon claiming	7. Check	none	10 minutes	Production
of certificate/s,	documents and			Planning
proceed to ATD-	advise customer to			Control Officer
DHO and	settle balance, if			1,
present the	any.			ATD-DHO
customer's TSR,				or
Official Receipt				Administrative
and				Assistant 1,
Authorization				ATD- DHO
Letter (if				or
representative).				Authorized
				Contract of
				Service
				Personnel, ATD-DHO
8. Proceed to	8 Issue the Official	See Table	15 minutes	Administrative
Cashier and		1. Fees for	13 minutes	Officer IV
settle balance.	Receipt	the		Financial
Settle Dalance.		Chemical		Management
		Analysis		Section
		Using Wet		and
		Method		Administrative
		Wictifod		Officer V
				Administrative
				and General
				Services
				Section
9. Go back to	9. Check Official	None	5 minutes	Production
ATD-DHO and	Receipt and have			Planning
present Official	the customer			Control Officer
Receipt	signed on the Pink			1,
'	Copy (Laboratory's			ATD-DHO
	Receiving copy) of			or
	Test Certificate			Administrative
	and give the			Assistant 1,
	original copy to			ATD- DHO
	customer			or
				Authorized
				Contract of
				Service
				Personnel,
				ATD-DHO



10. Sign the Pink	10.1 Issue	None	5 minutes	Production Planning
Copy of Test Certificate	Property Exit Slip			Control Officer
Ochinicate				1,
				ATD-DHO
				or
				Administrative
				Assistant 1,
				ATD- DHO
				or
				Authorized
				Contract of
				Service
				Personnel,
	1000 1111		40	ATD-DHO
	10.2 Call the	None	10 minutes	Production
	laboratory			Planning
	personnel to bring			Control Officer 1,
	the tested samples at ATD-DHO for			ATD-DHO
	releasing.			or
	Toloasing.			Administrative
	10.3 Let the			Assistant 1,
	customer fill out			ATD- DHO
	the Customer			or
	Satisfaction			Authorized
	Survey Form			Contract of
				Service
				Personnel,
				ATD-DHO
11. Customer fills	11. Receive and	none	5 minutes	Production
out Customer	file the Customer			Planning
Satisfaction	Satisfaction			Control Officer
Survey Form	Survey Form			<i>1,</i> ATD-DHO
when necessary				or
				Administrative
				Assistant 1,
				ATD- DHO
				or
				Authorized
				Contract of
				Service
				Personnel,
				ATD-DHO



12. Sign the	12. Stamp TSR	none	5 minutes	Production
property Exit Slip	with "RELEASED"			Planning
	and return to			Control Officer
	customer together			1,
	with the OR.			ATD-DHO
				or
				Administrative
				Assistant 1,
				ATD- DHO
				or
				Authorized
				Contract of
				Service
				Personnel,
				ATD-DHO
	TOTAL		13 days, 6 ho	ours, 50 minutes



Table 1: Fees for the Chemical Analysis Using Wet Method

MATERIAL	LECO	WET/ELECTROLYSIS					AAS	UV-VIS		TOTAL COST
Ferrous Based	Ferrous Based									
Low Alloy Steel	C,S ₱650/elemen	Si	Р				Mn,Ni,Cu,Cr	Мо		
	t	₱1130	₱1160				₱670/element	₱1530		₱7,800.00
Cast Iron	C,S ₱650/elemen	Si	Р				Mn,Ni,Cu,Cr	Мо		
	t	₱1130	₱1160				₱670/element	₱1730		₱8,000.00
Stainless Steel	C,S ₱650/elemen	Si	Р	Ni	Cr		Mn,Cu	Мо		
	t	₱1130	₱1160	₱1120	₱840		₱670/element	₱1530		₱8,420.00
Manganese Steel	C,S ₱650/elemen	Si	Р	Mn			Cu,Ni,Cr	Мо		
	t	₱1130	₱1160	₱1620			₱670/element	₱1530		₱8,750.00
Tool Steel	C,S ₱650/elemen	Si	Р				Mn,Ni,Cu,Cr	Мо		
	t	₱1130	₱1160				₱670/element	₱1730		₱8,000.00

#### Non-Ferrous Based

Solder, Lead Base, Tin Base, Babbitt and other similar alloys

Colder, Lead Base, Til	. Dass, Dassiii a.	ia caror carr	iiai aiiojo		 
a. Pb(rem)				Sn, Sb, Cu, Ag, Ni, Fe, Bi, Zn, Al	
>20%				₱670/element	₱6,030 .00
b. Pb(rem)		Sb	Sn	Cu, Ag, Ni, Fe, Bi, Zn, Al	
>20%		₱680	₱725	₱670/element	₱6,095.00
c. Sn (rem)				Pb, Sb, Cu, Ag, Ni, Fe, Bi, Zn, Al	
>75%				₱670/element	₱6,030.00
c. Sn (rem), Pb (wet)		Pb	Sb	Cu, Ag, Ni, Fe, Bi, Zn, Al	
(> 75%) (=/<20%)		₱1140	₱680	₱670/element	₱6,510.00

Complete chemical analysis shall be done if Pb and Sn are to be reported.

It is possible to analyze one or more elements provided Pb is not to be reported and % Sn is less than 75%.



Table 1 (cont): Fees for the Chemical Analysis Using Wet Method

MATERIAL	LECO	,	WET/ELECTR	OLYSIS	AAS	UV-VIS		TOTAL COST
Copper Based Metals				,				
Copper (Pure)		Cu			Cd, Co, Fe, Mn, Ni, Ag, Zn			
99.75% and over		₱1085			 ₱670/element			₱5,775.00
Brass	S	Cu			Pb, Sn, Al, Ni, Fe, Mn, Sb, Ag, Co	Р		
Zn (rem)	₱650	₱1085			 ₱670/element	₱1100		₱8,865.00
Bronze	S	Cu	Sn		Pb, Al, Ni, Fe, Mn, Sb, Ag, Co	Р		
Zn (rem) if > 5%, Cu > 40%	₱650	<b>₱</b> 1085	₱725		 ₱670/element	₱1100		₱8,920.00
Bronze	S	Cu	Sn		Zn, Pb, Al, Ni, Fe, Mn, Sb, Ag, Co	Р		
if Zn < 5% /Cu Alloys	₱650	₱1085	₱725		₱670/element	₱1100		₱9,590.00
Copper - Lead Alloy	S ₱650	Cu ₱1085	Pb ₱1140		Zn, Sn, Al, Ni, Fe, Mn, Sb, Ag, Co ₱670/element	P ₱1100		₱10,005.00
Cu-Ni Alloy/	P00U	P1085	P1140		Pb, Sn, Fe, Mn,	PIIUU		P10,005.00
Cu-Ni-Zn Alloy Zn (rem)		Cu ₱1085	Ni ₱1120		Al, Sb, Co, Ag ₱670/element			₱7,565.00
Cu-Ni Alloy/		Cu	Ni		Zn, Pb, Sn, Fe, Mn, Al, Sb, Co, Ag			,
Cu-Ni-Zn Alloy Zn < 5%		₱1085	₱1120		₱670/element			₱8,235.00
Manganese - Copper Alloy	C,S ₱650/elemen	Cu	Mn	Р				
Оорры Аноу	t	₱1085	₱1620	₱1100				₱5,105.00



MATERIAL	LECO	WET/ELECTROLYSIS					AAS	UV-VIS			TOTAL COST
Aluminum Based											
Aluminum (Pure)							Mn, Mg, Cu, Zn, Ni, Cr, Pb, Sn	Si	Fe	Ti	
Al (rem)							₱670/element	₱1130	₱670	₱730	₱7,890.00
Al - Si Alloy		Si					Mn, Mg, Cu, Zn, Ni, Cr, Pb, Sn	Fe	Ti		
Al (rem)		₱1130					₱670/element	₱670	₱730		₱7,890.00
Al - Si - Mg Alloy		Si					Mn, Cu, Zn, Ni, Cr, Pb, Sn	Fe	Ti		
Al (rem)		₱1130					₱670/element	₱670	₱730		₱7,220.00
Nickel Alloys Nickel (Pure)	C,S ₱650/elemen	Si	Ni				Mn, Cu, Co, Fe				
Al (rem)	t	₱1130	₱1120				₱670/element				₱6,230.00
Nickel - Copper Alloy	C,S ₱650/elemen	Cu	Ni				Mn, Al, Co, Fe				
Al (rem)	t	₱1085	₱1120				₱670/element				₱6,185.00
Ni - Cr Alloy	C,S ₱650/elemen	Si	Ni	Cr	Р		Mn, Al, Co, Fe, Cu	Мо			
	t	₱1130	₱1120	₱840	₱1160		₱670/element	₱1530			₱10,430.00
Ni - Cr - Fe Alloy	C,S ₱650/elemen	Si	Ni	Cr	Р	Fe ₱128	Mn, Al, Co, Cu	Мо			

P650/elemen t P1130 P1120 P840 P1160 0 P670/element P1530

Table 1 (cont): Fees for the Chemical Analysis Using Wet Method

### Table 1 (cont): Fees for the Chemical Analysis Using Wet Method

MATERIAL	LECO	WET/ELECTROLYSIS			AAS	uv-vis	TOTAL COST
	1						
Zinc (Pure)					Cu, Fe, Cd, Pb, Al, Sn, Mg		
Zn (rem)					₱670/element		₱4,690.00
NON-ISO Silver Brazing		Cu	Ag				
_		Cu	Ag				
Al (rem)		₱1085	₱1160				₱2,245.00
Silver Brazing		Cu	Ag		Zn, Cd		
Al (rem)		₱1085	₱1160		₱670/element		₱3,585.00
High P Brazing Alloy		Cu	Ag			Р	
Al (rem)		₱1085	<b>₱</b> 1160			₱1100	₱3,345.00



OTHER FEES	
Metals	
Identification	₱750.00/sample
Witnessing	
Fee	₱250.00/TSR
Photo	₱80.00/shot

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Too hard samples that can't be drilled may require annealing process	Client may avail of the services of MIRDC- Technical Services Solution (TSS) with a corresponding fee	Technical Services Solution (TSS)	Hardness shall be reduced to ≤ 20HRC



or

# 3. Physico-Chemical Testing Services – Chemical Analysis using X-ray Fluorescence (XRF) Spectrometer

This service covers the nondestructive determination of alloying and residual elements in metal samples

Division:	Analy	sis and Testin	g Divisio	า - Ar	nalytical Laborator	ies Section	
Classification:	Com				•		
Type of	G2C – Government to Citizen						
Transaction:	G2B – Government to Business Entity						
		<ul><li>Government</li></ul>	t to Gove	rnme	nt		
Who may avail:	All						
		EQUIREMEN'			WHERE TO	SECURE	
1. Submission of							
1.1 Samples for te			details	Con	npany requesting t	or testing	
such as description	•	•					
requirements and	oayme	ent (cash or da	ted				
company check).							
1.2 One (1) Author			rson	Con	npany requesting t	for testing	
other than Compar					1.	·:	
1.3 One (1) Compa		and one (1)		Company requesting for testing			
government issued		\   attair of Dan		Cabaal/I Injurysity whoma the aturdant is			
1.4 For students: ODiscount and School		) Letter of Req	uest for	School/University where the student is enrolled			
2. Claiming of Tes		tificatos		eriiolled			
2.1.One (1) original			ued.				
Technical Service		, ,	ueu	ATD- Physico-Chemical Laboratory			
2.2.One (1) origina	I or pl	notocopy of iss	ued	Cas	Cashier Office, MIRDC-Finance and		
Official Receipt				Admin Division			
2.3. One (1) Autho		•	erson	Company/Industry requesting for testing			
other than Compar				Company/maddity requesting for testing			
2.4. One (1) Comp		and one (1)		Company/Industry requesting for testing			
government issued							
CLIENT STEPS		AGENCY ACTION	FEES BE PA		PROCESSING TIME	PERSON RESPONSIBLE	
1. Proceed to ATD		.1 Evaluate	none	;	20 minutes	Supervising	
DHO Centralized		ample/s and				Science	
Receiving area and		neck required				Research	
request for the	parameters for				Specialist		
required	te	esting				Analytical	
tests/analysis		0.5				Laboratories	
	1.	.2 Receive				Section (ALS)	

the required

documents



	1.3 Generate two (2) Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS) to be signed by the customer and the laboratory representative			Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of Laboratory Inspectors I, II and III, ALS
2. Sign the two (2) Technical Service Request (TSR) Form generated by the receiving personnel.	2.1 Review TSR, affix signature and give one (1) copy to customer that will serve as claim stub  2.2 Update Google Monitoring Sheet  2.3 Label sample/s submitted according to TSR	none	10 minutes	Supervising Science Research Specialist, ALS or Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of Laboratory Inspectors I, II and III, ALS
3. Proceed to Cashier for payment and present the TSR.	3.1 Issue Order of Payment	P2,000.00/ sample  Other fee: Witnessing Fee (optional): P250.00/ TSR	5 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II,



				F
		Students can avail 20% discount on total cost  Additional 30% on total cost for rush analysis		Financial Management Section Or Administrative Officer V Financial Management Section
4. Wait for the issuance of Order of Payment and pay.	4.1 Accept payment based on the Order of Payment  4.2 Issue the Official Receipt	none	10 minutes	Administrative Officer V Administrative and General Services Section or Administrative Officer II Administrative and General Services Section
5. Tract the status of service requested at mirdc.dost.gov.ph/ tracking/ using the issued TSR Reference Number as reference.	5.1 Conduct sample preparation (Cleaning/Grin ding)	None	30 minutes	Laboratory Inspectors I, ALS
6. Witness the conduct of the actual testing (optional) on the schedule set by the laboratory.	6. Conduct Analysis of samples	None	3 working days	Senior Science Research Specialist, ALS or Science Research Specialist II, ALS or any of Laboratory Inspectors II and III, ALS,
7. None	7.1 Evaluation of test results	None	2 hours	Supervising Senior Science



7.2 Typing and printing of Test	None	1 hour	Research Specialist, ALS or Senior Science Research Specialist, ALS or Science Research Specialist II, ALS Laboratory Inspectors II and III,
Certificate			ALS or Science Research Specialist II, ALS or Senior Science Research Specialist, ALS
7.3 Checking and signing of test certificate	None	1 working day	Supervising Science Research Specialist, ALS and Senior Science Research Specialist, ALS Or Science Research Specialist II, ALS



	7.4 Sealing of Test Certificate	None	10 minutes	Senior Science Research Specialist, ALS or Science Research Specialist II,
				ALS and Production Planning Control Officer 1,
				ATD-DHO or  Administrative  Assistant 1,  ATD-DHO or
				Authorized Contract of Service Personnel, ATD-DHO
8. Upon claiming of certificate/s, proceed to ATD-DHO and present the customer's TSR,	8. Check documents and advise customer to settle balance,	none	10 minutes	Production Planning Control Officer 1, ATD-DHO or
Official Receipt and Authorization Letter (if representative).	if any.			Administrative Assistant 1, ATD-DHO or Authorized
				Contract of Service Personnel, ATD-DHO
9. Proceed to Cashier and settle balance.	9. Issue the Official Receipt	See Fees indicated on Step 3	15 minutes	Administrative Officer IV Financial Management Section and



				Administrative Officer V Administrative and General Services Section
10. Go back to ATD- DHO and present Official Receipt	10. Check Official Receipt and have the customer signed on the Pink Copy (Laboratory's Receiving copy) of Test Certificate and give the original copy to customer	None	5 minutes	Production Planning Control Officer 1, ATD-DHO or  Administrative Assistant 1, ATD-DHO or  Authorized Contract of Service Personnel, ATD-DHO
11. Sign the Pink Copy of Test Certificate	11.1 Issue Property Exit Slip	None	5 minutes	Production Planning Control Officer 1, ATD-DHO or  Administrative Assistant 1, ATD-DHO or  Authorized Contract of Service Personnel, ATD-DHO
	11.2 Call the laboratory personnel to bring the tested samples at ATD-DHO for releasing.  11.3 Let the customer fill out the	None	10 minutes	Production Planning Control Officer 1, ATD-DHO or  Administrative Assistant 1, ATD-DHO or Authorized Contract of Service



	Customer Satisfaction Survey Form			Personnel, ATD-DHO
12. Customer fills out Customer Satisfaction Survey Form when necessary	12. Receive and file the Customer Satisfaction Survey Form	none	5 minutes	Production Planning Control Officer 1, ATD-DHO or
				Administrative Assistant 1, ATD-DHO or
				Authorized Contract of Service Personnel, ATD-DHO
13. Sign the property Exit Slip	13. Stamp TSR with "RELEASED" and return to customer	none	5 minutes	Production Planning Control Officer 1, ATD-DHO or Administrative
	together with the OR.			Assistant 1, ATD-DHO or
				Authorized Contract of Service Personnel,
	TOTAL	₱2,000.00/	4 working	ATD-DHO
		sample	days, 5 hours,	
		(Regular rate)	20 minutes	
		₱1,600.00/		
		sample		
		(Students' rate)		



#### II. In-House Calibration Services

In-house calibration services conducted at MIRDC Instrumentation and Metrology laboratories, covers the parameters on Dimensional Metrology, Pressure, Torque, Force, Weight (Electronic Balances or Non-automatic weighing scale), Thermometry and Electrical Instruments. These services are provided for the metals, engineering and allied industries through comparison with MIRDC laboratory reference standards to ensure their accuracy and traceability to System International (SI) units through standards maintained by a National Measurement Institute.

Division :	Analysis and Testing Divisi	on – Instrumentation and Metrology Section			
Classification:	Highly Technical				
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government				
Who may avail:	All				
CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE			
1. Submission Ir	nstruments/ Equipment				
must be in good v services do not in	Equipment for calibration vorking condition. Our clude repairs.  The all the accessories	Company requesting for calibration			
(batteries, manua	lls, charger, power supply, ment deemed necessary				
1.2 Technical Ser	vice Request (TSR) form	Analysis and Testing Division Head Office (ATD-DHO) Centralized Receiving Area			
` '	orization Letter (for person any's representative)	Company requesting for calibration			
1.4 One (1) Comp government issue	pany ID and one (1) ed ID	Company requesting for calibration			
1.5 For students: for Discount and	one (1) Letter of Request School ID	School/University requesting for calibration			
2. Claiming of Ca	alibration Certificates				
2.1. The original copy of issued Technical Service Request (TSR) form with "PAID" stamped		Issued by Analysis and Testing Division Head Office (ATD-DHO) Centralized Receiving Area upon job acceptance.  To be stamped at the MIRDC- Cashier			
2.2 Official Recei	pt and Invoice, if any.	MIRDC- Cashier			



2.3 If check payment, the customer shall provide a dated company check issued to MIRDC.	Company/Industry requesting for calibration
2.4. One (1) Authorization Letter (for person other than Company's representative)	Company/Industry requesting for calibration
2.5. One (1) Company ID and one (1) government issued ID	Company/Industry requesting for calibration
2.6 Property Exit Slip	Issued by Analysis and Testing Division Head Office (ATD-DHO) Centralized Receiving Area

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1.0 Sign in the Visitor's Log Book at the Office Lobby	None	None	1 minute	Guard on duty at MIRDC Gold Building (Admin. Bldg.)
2.0 Proceed to ATD-DHO Centralized Receiving Area and submit instruments subject for In-house Calibration service.	2.1 Evaluate instrument/s and check the functionality test and the required parameters for calibration.  2.2 MIRDC agrees to provide Inhouse calibration services in accordance with the issued Technical Service Request (TSR) form and the terms and conditions stated therein.	No down payment is required for all inhouse calibration service.  Refer to DOST AO No. 006 Series of 2018, prescribed calibration fees	15 minutes	Senior Science Research Specialist,  Science Research Specialist II,  ECE Technician IV,  ECE Technician III,  Laboratory Inspector I  and  Laboratory Technician I



3. Review carefully the contents of TSR and ensure that all the requirements for the conduct of in-house calibration service are met.	2.3 Generate three (3) copies (One copy for the Customer, for the Laboratory, and for ATD-DHO) of Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS).  3. Sign all three (3) copies of issued TSR forms.	None	5 minutes	
4. Sign the Conforme in all copies of generated TSR forms.	4. Put tag or labels on each instrument for in-house calibration service	None	5 minutes	
5. Present all company required documents, if applicable (PO, Receiving documents copies, etc.)	5. Receive the required documents, if applicable (PO, Receiving documents copies, etc.)	None	2 minute	
6. Present the exit pass form issued by the lobby guard.	6.1 Signed exit pass form	None	1 minute	



	6.2 Distribute the instrument/ equipment to laboratory areas as per parameter.	None	1 minute	
7. Track the status of service requested at mirdc.dost.gov.ph /tracking/ using the issued TSR Reference Number.	7. Instrument preparation and acclimatization to laboratory's environmental condition.  Preparation of worksheets	none	1 day	Science Research Specialist II, ECE Technician IV, ECE Technician III, Laboratory Inspector I and Laboratory Technician I
8. None	8.1 Conduct of Calibration		10 working days	Science Research Specialist II, ECE Technician IV, ECE Technician III, Laboratory Inspector I, Laboratory Technician I
	8.2 Submission and checking of draft reports	Subtotal	1 day	Science Research Specialist II, ECE Technician IV, ECE Technician III, Laboratory Inspector I and Laboratory Technician I
	8.3 Typing/ encoding of calibration certificates		1 day	Administrative Assistant I, Administrative Assistant III
	8.4 Checking and signing of		1 day	



	calibration certificates  8.4 Sealing of Calibration Certificates			Senior Science Research Specialist and Science Research Specialist II Production Planning Control Officer, Administrative Assistant I, Administrative Assistant III
9. Sign in the Visitor's Log Book at the Office Lobby	9. None	None	1 minute	Guard on duty at MIRDC Gold Building (Admin. Bldg.)
10. Upon claiming of Calibration Certificate, proceed to ATD-DHO Centralized Receiving Area. and present the original copy of TSR form.  In case of lost original copy of the TSR, the person who claims the calibration certificates and/ or items, must present a signed letter from the listed Customer, stating that such person is authorized to retrieve said items.	10.1 Evaluate the TSRs customer's copy.  10.2 Advise customer to settle balance first, if any.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office or Administrative Assistant 1, ATD-Division Head Office or Administrative Assistant 1, ATD- Division Head Office or Authorized Contract of Service Personnel, ATD- Division Head Office
11. Proceed to Financial Management Section, Cashier's	11.1 Received and Review the TSR	Refer to DOST AO No. 006 Series of	5 minutes	Administrative Officer IV, Financial Management



Office "Order of Payment" Window	11.2 Issue Order of	2018, prescribed		Section (FMS) Or Administrative
and present copy of TSR for payment	Payment	calibration fees		Assistant II, FMS Or Administrative Officer V FMS
12.0 Pay the required calibration fees and received the Official Receipt, copy of the TSR stamped "Paid"	12.1 Accept and process payment based on the Order of Payment  12.2 Issue the Official Receipt  12.3 Stamp TSR with "PAID" and return to customer	Full payment to be settled upon completion of in-house calibration service with calibration certificates issued.	10 minutes	Production
ATD-DHO Centralized Receiving Area, and present the TSR form with stamped "PAID", Official Receipt and Invoice, if any	13. Advise customer to sign the Pink Copy of Test/ Calibration Certificates	none	3 minutes	Production Planning Control Officer 1, ATD- Division Head Office or Administrative Assistant 1, ATD-Division Head Office or Administrative Assistant 1, ATD- Division Head Office or Authorized Contract of Service Personnel, ATD- Division Head Office
14. Sign the Pink Copy of the Certificates	14.1 Retrieve signed Pink Copy of the	none	3 minutes	



	Certificates and Issue Property Exit Slip 14.2 ATD -DHO staff calls the assigned laboratory personnel to bring the calibrated instruments at the ATD-DHO for releasing	None	15 minutes	
15. Sign Property Exit Slip	15. Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test/calibration certificates and property exit slip	none	5 minutes	
16. Customer fills out Customer Satisfaction Survey Form when necessary	16. Receive and file the Customer Satisfaction Survey Form	none	3 minutes	Production Planning Control Officer 1, ATD-DHO or  Administrative Assistant 1, ATD-DHO or  Authorized Contract of Service Personnel, ATD-DHO
		Total	14 days 1 hou	ır and 20 minutes



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
For multiple jobs or TSRs requests and complexity of the instruments evaluated and received within the day	Conduct of calibration will be on scheduled basis depending on the availability of laboratory reference standard and calibration officers  14 working days from receipt of sample, depending on the quantity and complexity of test / calibration performed.	Laboratory	Queueing system (First In First Out)
For un-stable laboratory environmental condition due to Air-Conditioning system and other Influence Quantity factors	The Client will be informed that the stabilization time process will be extended.	Laboratory	Queueing system (First In First Out)
For complex instrument not included in the Fees and Charges in the DOST Administrative Order No.006	The Client will be provided with Quotation approved by the Head of Agency or his Authorized Representative. The calibration process will only commence upon approval/acceptance of the quotation and the corresponding issuance of Purchase Order by the client	Laboratory	Follow MIRDC procedure on Tender Request and Contract
For clients with payment balance	Client will have to proceed to Cashier's Office to pay the remaining balance and have their TSR stamped "paid" with a notation paid in full	Cashier's Office	Processing of payment will entail 10 minutes.



## **II. In-plant Calibration Services**

In-plant calibration services conducted at customer's plant-site, covers the parameters on Dimensional Metrology, Pressure, Torque, Force, Weight (Electronic Balances or Non-automatic weighing scale), Thermometry and Electrical Instruments. These services are provided for the metals, engineering and allied industries through comparison with MIRDC laboratory reference standards to ensure their accuracy and traceability to System International (SI) units through standards maintained by a National Measurement Institute.

Division:	Analysis and Testing Division – Metrology and Instrumentation Section					
Classification:	Highly Technical	Highly Technical				
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government					
Who may avail:	All					
CHECKLIST OF	REQUIREMENTS	WHERE TO SECURE				
1.1 Quotation with Condition for the Ir Services.		Issued by ATD- Instrumentation and Metrology Section				
1.2 Purchase Orde	er	Client/Industry requesting for calibration				
form	rice Request (TSR)	Analysis and Testing Division Head Office (ATD-DHO) Centralized Receiving Area				
1.4 Fifty (50)% of the total charges down payment is required before the conduct of In-Plant Calibration Service.		Client/Industry requesting for calibration to MIRDC Cashier				
1.5 Customer shall provide air- conditioned transportation (land/ sea/ air) of MIRDC personnel, materials and equipment necessary from MIRDC to the calibration site and vice versa.		Client/Industry requesting for calibration				
1.6 One (1) Authorization Letter (for person other than Company's representative)		Company/Industry Requesting for Calibration				
1.7 One (1) Compa government issued	any ID and one (1) d ID	Company requesting for calibration				
1.8 For students: Request for Discor	unt and School ID	School/University requesting for calibration				
2. Claiming of Te	st Certificates					



2.1. The original copy of issued Technical Service Request (TSR) form with "PAID" stamped		Issued by Analysis and Testing Division Head Office (ATD-DHO) Centralized Receiving Area upon job acceptance.			
			To be stamped at the MIRDC- Cashier		
2.2 Fifty (50)% bal payment of TSR jo calibration service	bbs for In-plant	Company/ MIRDC- C		uesting for calibration to	
2.3 Official Receip	t and Invoice, if any.	MIRDC- C	ashier		
issued to MIRDC.	ed company check	Company/	Industry req	uesting for calibration	
2.5. One (1) Author person other than representative)	Company's	Company/	Industry req	uesting for calibration	
2.6. One (1) Comp government issued	oany ID and one (1)	. ,		uesting for calibration	
2.7 Property Exit S	Blip	Issued by Analysis and Testing Office (ATD-DHO) Centralized F			
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCES SING TIME	PERSON RESPONSIBLE	
1.0 Sign in the Visitor's Log Book at the Office Lobby	None	None	1 minute	Guard on duty at MIRDC Gold Building (Admin. Bldg.)	
2.0 Proceed to ATD-DHO Centralized Receiving Area and present Quotation, P.O. and other documents, if applicable	2.1. Evaluate the Quotation and Purchase Order  2.2 MIRDC agrees to provide In-plant calibration services in accordance with the issued Technical Service Request (TSR) form and the terms and conditions stated therein.  2.3 Discussed and finalized the agreed In-plant	None 15 minutes Research Specialist Science Research Specialist II, ECE Technician IV, ECE Technician III, Laboratory Inspector		Research Specialist, Science Research Specialist II, ECE Technician IV, ECE Technician III, Laboratory Inspector I	



	calibration schedule.  2.4 Generate three (3) copies (One copy for the Customer, for the Laboratory, and for ATD-DHO) of Technical Service Request (TSR) forms using Unified Laboratory Information Management System (ULIMS).			
3.0 Review carefully the contents of TSR and ensure that all the requirements for the conduct of inplant calibration services are met.	3.1 Sign all three (3) copies of issued TSR forms.	None	5 minutes	
4.0 Sign the Conforme in all copies of generated TSR forms.	Receive other required documents of the customer, if applicable (PO, Receiving documents copies, etc.)	None	5 minutes	
5. Proceed to Financial Management Section, Cashier's Office "Order of Payment" Window and present copy of TSR for payment	5.1 Received and Review the TSR 5.2 Issue Order of Payment	None	5 minutes	Administrative Officer IV Financial Management Section, FAD Or Administrative Assistant II, Financial Management Section, FAD Or Administrative Officer V



6. Pay the required calibration fees and received the Official Receipt, copy of the TSR stamped "Paid"	6.1 Accept and process payment based on the Order of Payment 6.2 Issue the Official Receipt, stamp TSR with "PAID" and return to customer	50% Down Payment Required; Client may opt to pay in full.  Refer to DOST AO No. 006 Series of 2018, prescribe d calibratio n fees	10 minutes	Financial Management Section, FAD  Administrative Officer V Administrative and General Services, Section (AGSS) or Administrative Officer II AGSS
7. Proceed to ATD-DHO Centralized Receiving Area. and present the TSR form with stamped "PAID", Official Receipt and Invoice, if any	7. Evaluate the TSR and the Official Receipt	None	3 minutes	Administrative Assistant I, Production and Planning Control Officer 1 (PPCO 1)
8. Present the exit pass form issued by the lobby guard.	8. Signed exit pass form	None	1 minute	Guard on duty at MIRDC Gold Building (Admin. Bldg.)
9. During the scheduled inplant calibration, Proceed to ATD-Instrumentation and Metrology Section to pickup the Calibration Officers.	9. Secured all the calibration standards on the vehicle provided by the customer.	none	5 minutes	Science Research Specialist II, ECE Technician IV, ECE Technician III, Laboratory Inspector I, Laboratory Technician I



Customer shall provide air-conditioned transportation (land/ sea/ air) of MIRDC personnel, materials and equipment necessary from MIRDC to the calibration site and vice versa.				
10. Travel going to the plant-site	10. None	None	2 hours (estimate d travel time if within NCR)	
11. Arrival at plant site location.  Provide competent machine/ equipment operator to assist MIRDC personnel.  The customer shall provide hotel accommodations (for overnight stay) to MIRDC	11. Conduct proper on-site calibration.  Procedure conducted as per parameter (Dimensional metrology, Thermometry, Electrical, Pressure, Weight/ Mass, etc.)	None	5 hours (average time allotted per day upon arrival at plant site location)	Science Research Specialist II, ECE Technician IV, ECE Technician III, Laboratory Inspector I, Laboratory Technician I
personnel 12. Travel to MIRDC	12.1 None	None	2 hours	



			(estimate d travel	
			time if within NCR)	
	12.2 Secure all the standards back to the laboratory	None	5 minutes	Science Research Specialist II, ECE Technician IV, ECE Technician III, Laboratory Inspector I, Laboratory Technician I
13. Present exit pass to Security Guard on duty upon leaving MIRDC compound	13. Sign customer's exit pass	None	2 minutes	Guard on duty at MIRDC Gold Building (Admin. Bldg.)
14. Track the status of service requested at mirdc.dost.gov. ph/tracking/ using the issued TSR Reference Number.	14. Finish and checking in-plant calibration draft reports.	None	1 hour	Science Research Specialist II, ECE Technician IV, ECE Technician III, Laboratory Inspector I, Laboratory Technician I
15. None	15.1 Typing/ encoding of in- plant calibration certificates		1 hour	Administrative Assistant 3, ATD-Division Head Office or Administrative Assistant 1, ATD- Division Head Office
	15.2 Checking and signing of in-plant calibration certificates		30 minutes	Senior Science Research Specialist and Science Research Specialist II
	15.3 Sealing of Calibration Certificates		10 minutes	Administrative Assistant 3, ATD-Division Head Office or



		T	1	
				Administrative Assistant 1,
				ATD- Division Head Office
16. Upon claiming of Calibration Certificate, proceed to ATD- DHO Centralized	16.1 Evaluate the TSRs customer's copy.	none	5 minutes	Production Planning Control Officer 1, ATD- Division Head Office or Administrative Assistant
Receiving Area. and present the original copy of TSR form.	16.2 Advise customer to settle 50% balance first.			1, ATD-Division Head Office or
In case of lost original copy of				Administrative Assistant 1, ATD- Division Head
the TSR, the person who claims the calibration certificates and/ or items, must present a signed letter from the listed Customer, stating that such person is authorized to				Office or Authorized Contract of Service Personnel, ATD- Division Head Office
retrieve said items.				
17.0 Proceed to Financial Management Section, Cashier's Office "Order of Payment" Window and present copy of TSR for payment	17.1 Received and Review the TSR 17.2 Issue Order of Payment	Refer to DOST AO No. 006 Series of 2018, prescribe d calibratio n fees	5 minutes	Administrative Officer IV Financial Management Section (FMS) Or Administrative Assistant II, FMS Or Administrative Officer V FMS
18. Pay the required calibration fees	18.1 Accept and process payment	Full payment to be	10 minutes	



and received the Official Receipt, copy of the TSR stamped "Paid"	based on the Order of Payment 18.2 Issue the Official Receipt 18.3 Stamp TSR with "PAID" and return to customer	settled upon completio n of in- house calibratio n service with calibratio n certificate s issued.		
19.0 Proceed to ATD-DHO Centralized Receiving Area, and present the TSR form with stamped "PAID", Official Receipt and Invoice, if any	19. Advise customer to sign the Pink Copy of Test/ Calibration Certificates	none	3 minutes	Production Planning Control Officer 1, ATD- Division Head Office or Administrative Assistant 1, ATD-Division Head Office or
20. Sign the Pink Copy of the Certificates	20.1 Retrieve signed Pink Copy of the Certificates and Issue Property Exit Slip	none	3 minutes	Administrative Assistant  1,  ATD- Division Head  Office  or
	20.2 ATD -DHO staff calls the assigned laboratory personnel to bring the calibrated instruments at the ATD-DHO for releasing	None	15 minutes	Authorized Contract of Service Personnel, ATD- Division Head Office
21. Sign Property Exit Slip	21. Stamp TSR with "RELEASED" and return to customer the TSR, OR together with the test/calibration certificates and property exit slip	none	5 minutes	
22. Customer fills out Customer	22. Receive and file the Customer	none	3 minutes	Production Planning Control Officer 1,



Satisfaction	Satisfaction			ATD-DHO or
Survey Form when necessary	Survey Form			Administrative Assistant 1, ATD-DHO or
				Authorized Contract of Service Personnel, ATD-DHO
		Total	1 day 6 l	hours and 31 minutes

SITUATION	TION ACTION		REMARKS
For multiple jobs or TSRs requests and complexity of the instruments evaluated and received within the day	Conduct of calibration will be on scheduled basis depending on the availability of laboratory reference standard and calibration officers  1 day from the scheduled in-plant calibration service, depending on the quantity and complexity of all required parameters for in-plant calibration service performed.	Company Plant site/ On-site	Queueing system (First In First Out)
For complex instrument not included in the Fees and Charges in the DOST Administrative Order No.006	The Client will be provided with Quotation approved by the Head of Agency or his Authorized Representative. The calibration process will only commence upon approval/acceptance of the quotation and the corresponding issuance of Purchase Order by the client	Laboratory	Follow MIRDC procedure on Tender Request and Contract
For clients with payment balance	Client will have to proceed to Cashier's Office to pay the remaining balance and have their TSR stamped "paid" with a notation paid in full	Cashier's Office	Processing of payment will entail 10 minutes.



### **TABLE OF CALIBRATION FEE**

(Per DOST Administrative Order No. 006, series of 2018 "Prescribe Calibration Fees for ITDI, MIRDC, PAG-ASA and Regional Metrology Laboratories (RMLs)")

Type of Equipment/Device	Fees (Pesos)
ELECTRICAL	
AC Current Source/Standard	
up to 50A	2,650.00
per succeeding range	750.00
AC Voltage Source/Standard	
up to 1000V	1,750.00
succeeding range	550.00
Ammeter (AC,20 A)	750.00
1 to 2 ranges	750.00
1 to 5 ranges	1,200.00
Ammeter (DC,2 A and below) 1 to 2 ranges	700.00
1 to 5 ranges	1,150.00
Ammeter (DC,above 2 A)	1,130.00
1 to 2 ranges	1,000.00
1 to 5 ranges	1,700.00
AC Clampmeter (up to 500A)	1,1 0 0 10 0
up to 500A	800.00
per succeeding range	300.00
Current Shunt, (AC, 10 A)	1,300.00
Current Shunt, (AC, 50 A)	1,650.00
Current Shunt, (DC, 10 A)	1,400.00
Current Shunt, (DC, 50 A)	1,700.00
DC Current Source/Standard	2 400 00
Up to 50A	2,100.00
per succeeding range	900.00
DC Voltage Source/Standard	
by direct measurement	4.400.00
up to 1000V	1400.00
per succeeding range	650.00
by transfer method up to 1000V	2,600.00
per succeeding range	1,100.00
DC Clampmeter	1,100.00
	000 00
up to 500A	900.00 350.00
per succeeding range	
Decade Resistance Box (per dial)	1,100.00
Double Bridge	



1st range per succeeding range	1,800.00 1,100.00
Earth Tester 1st range per succeeding range	1,350.00 400.00
Electronic Load up to 20A per succeeding range	1,200.00 800.00
Groundstrap Tester/Checker 1st range per succeeding range	550.00 330.00
High Voltage Meter (up to 10 kV ) Up to 10 kV per succeeding range	2,000.00 1,150.00
Insulation Tester (Megohmeter) up to 1000V per succeeding range	1,050.00 350.00
Megohmmeter up to $1000MΩ$ per succeeding range	1,090.00 350.00
Kelvin Bridge up to per succeeding range	1MΩ 1,250.00
Millivolt Potentiometer Up to 100mV	1,850.00
per succeeding range Multimeter, Analog Multimeter, Digital,	900.00 2,250.00
3 ½ digits 4 ½ digits 5 ½ digits 6 ½ digits	3,250.00 5,050.00 7,900.00 10,150.00
Ohmmeter $100m\Omega$ to $100G\Omega$ per succeeding range	900.00 350.00
Ohmmeter (0-14 pH) Puncture Tester 1st range	700.00 950.00
per succeeding range Puncture w/ Insulation Tester	400.00
Up to 5Kv AC/DC, 2A AC/DC, and 100 MΩ Resistance Box 1st five points	1,950.00 550.00
per succeeding point Rheostat Stopwatch (15 minutes. minimum) Standard Resistor	150.00 550.00 680.00



by direct measurement by ratio	3,150.00 4,250.00
Surface Resistance Checker  1st range per succeeding range Tachometer Ultrasonic Tester Variable AC Transformer Voltmeter, (1000V, AC/DC)	850.00 510.00 700.00 1,600.00 700.00
1st range per succeeding range Tachometer Wattmeter (AC 240V, 5A)	700.00 350.00 700.00
1st range per succeeding range Wattmeter (DC 240V, 5A)	1,800.00 900.00
1st range per succeeding range Wheatstone Bridge Temperature	1,845.00 800.00 3,350.00
Clinical Thermometer (-20 to 80°C)	1,700.00
Digital Thermometer, T/C  1st range per succeeding range  Digital Thermometer, Add'l Probe	1,800.00 500.00 1,800.00
Digital Thermometer, RTD  1st range per succeeding range Class (Filled (Pimetellia Thermometer)	1,800.00 500.00
Glass/Filled/Bimetallic Thermometer  -30 +120 °C (1st 5 points) per additional point 0 to 100 °C (1st 5 points) per additional point 0 to 200 °C (1st 5 points) per additional point 0 to 350 °C (1st 5 points) per additional point 50 to 600 °C (1st 5 points) per additional point	1,750.00 500.00 1,700.00 500.00 1,700.00 500.00 1,750.00 500.00 1,700.00 500.00
Furnace 50 to 500°C, single test point per additional test point 500 to 1000°C, single test point per additional test point Oven/Freezer	2,100.00 500.00 2,700.00 650.00
-30 to +500 °C, single test point	2,100.00



per additional test point	500.00
RTD Calibrator/Simulator 1st range	2,100.00
RTD Probe/Wire, Industrial	_,
-30 to +500 °C (1st 5 points)	1,950.00
per additional test point	750.00
RTD Probe/Wire, Standard -30 to +500 °C (1st 10 points)	3,700.00
per additional test point	900.00
Surface Temperature Probe	
50 to 300 °C	1,400.00
Sling Psychourometer (bulb-type) 0 to 50 °C	1,940.00
Temperature Controller (RTD, T/C)	1,800.00
Temperature Indicator (RTD,T/C)	1,800.00
Temperature Recorder (RTD,T/C)	
Single-point 1st range	1,800.00
per succeeding range	450.00
Multi-point	
1st range	2,900.00 650.00
per succeeding range Thermocouple Calibrator/Simulator	030.00
1st range	2,200.00
per succeeding range	650.00
Thermocouple Probe/Wire	1 750 00
-30 to +100 °C (1st 5 points) per additional test point	1,750.00 500.00
0 to 100 °C (1st 5 points)	1,250.00
per additional test point	500.00
0 to 200 °C (1st 5 points)	1,450.00
per additional test point 0 to 300 °C (1st 5 points)	500.00 1,750.00
per additional test point	500.00
0 to 500 °C (1st 5 points)	1,850.00
per additional test point	500.00
50 to 1000 °C (1st 5 points) per additional test point	2,000.00 500.00
Thermohygrograph	1,450.00
Electronic/Dial Thermohygrometer	1,550.00
Hygrograph	650.00
Electronic/Dial type hygrometer Thermostat	700.00 750.00
Water Bath, -30 to +500 °C	7 30.00
1st temperature setting	2,100.00
per additional temperature setting	550.00
PRESSURE	



Current to Pressure (I/P) Transducer	1,400.00
Pressure to Current (P/I) Transducer	1,400.00
Differential Transmitter (D/P Cell)	4 400 00
Electronic	1,400.00
Pneumatic Pressure Gauge	1,300.00
Pneumatic, industrial grade	900.00
Hydraulic, industrial grade	900.00
Test Gauge	
Pneumatic	2,300.00
Hydraulic	2,300.00
Pneumatic Deadweight Pressure Tester	2,950.00
Measurement of Piston Diameter	700.00
Weighing of Deadweight (per piece)	250.00
Hydraulic Deadweight Pressure Tester  FORCE	2,850.00
Electronic Balance	
500 g capacity and below	1,350.00
above 500 g capacity up to 100 kg	1,550.00
Gram Gauge	900.00
Push-Pull Gauge up to 100 kg	1,100.00
Rockwell Hardness Tester (per scale)	2,350.00
UTM	
for one range	3,700.00
for additional ranges	1,545.00
Torque Wrench single direction	1,300.00
dual direction	1,950.00
DIMENSIONAL MEASUREMENT	1,550.00
Dimensional Inspection (per sample)	
Roundness Measurement	500.00
Surface Roughness Assessment	500.00
Straightness Measurement	500.00
Radius Gauge	500.00
Impact Specimen	500.00
G.I. Pipes	500.00
Machine Components/Equipment  Parts/Instruments not included in the list	500.00
Roundness Measurement	800.00
(conventional method)	000.00
Pneumatic Pressure Calibrator	
0 to 40 bar (1st range)	2,300.00
per succeeding range	1,300.00
Pneumatic Controller	1,000.00
Pneumatic Indicator	900.00
Pneumatic Recorder	1,000.00
Pneumatic Pressure Switch	900.00



Pressure Measuring Instrument	
(Barometer, Barograph, Electronics)	
(reg. 6 test points)	
700hPa – 1040hPa	700.00
per succeeding test points	250.00
Mercurial Barometer (reg. 6 test points)	
700hPa – 1040 hPa	850.00
per succeeding test points	300.00
Torque Meter	
single direction	1,950.00
dual direction	3,250.00
Triple Beam Balance	1,140.00
Non-Automatic Weighing Instruments	
Electronic Type 0-100 kg	1,550.00
Performance Testing	
Mechanical Type (up to 1 ton)	1,550.00
Electronic Type	
up to 1 ton	1,550.00
additional fee in excess ton	70.00
Straightness Measurement	750.00
(conventional method)	
Dimensional Measurement using	
LASER per sample	
0-300 mm range	2,150.00
Dimensional Measurement using	
CMM per hour.	500.00
Conventional measurement using	
V. caliper, Dial Gauge,	
O. micrometer, etc.	500.00
Vernier Caliper	
0 - 150 mm range	850.00
0 - 250 mm range	1,225.00
above 150 - 200 mm range	950.00
above 200 - 300 mm range	1,225.00
above 300 - 600 mm range	1,300.00
above 600 - 1000 mm range	1,300.00
External Micrometer	
0 - 25 mm range	700.00
above 25 - 100 mm range	800.00
above 100 - 150 mm range	1,000.00
above 150 - 200 mm range	1,250.00
above 200 - 250 mm range	1,600.00
above 250 - 300 mm range	1,800.00
Setting Rod calibration per piece	550.00
Tubular Micrometer calibration for	
Micrometer head only	1,500.00
Depth Micrometer	750.00



Feeler Gauge per leaf	300.00
Combination Set	
Centering Head	700.00
Protractor Head	1,000.00
Square Head	1,000.00
Steel Rule	650.00
Dial Gauge, Dial Thickness Gauge	
and Dial Test Indicators using	
calibration tester	
0-20.0 mm range	850.00
Dial/Thickness Gauge with	
Non-Removable Handle	
0-50 mm range	1,650.00
Height Master, 0-310mm, per column	2,700.00
Vernier and Digimatic Height Gauge	
0 - 600 mm range	1,000.00
Gauge Block	
Grade 0 (per piece)	700.00
Grade 1 (per piece)	550.00
Grade 2 (per piece)	360.00
Deburring (per piece)	150.00
Rectangular Gauge Block	
Grade 0 (Steel)	1,160.00
Grade 1 (Steel)	1,030.00
Grade 2 (Steel)	1,030.00
Fixed Gauge (Plug/Go-No Go) per side	850.00
Pin Gauge (per piece)	300.00
Toolmakers Microscope	2,800.00
Optical Projector	2,800.00
Mu-Checker (for one range)	1,800.00
per additional setting range	850.00
Calibration Tester	2,300.00
Caliper Checker - 600 mm and below	2,900.00
Precision Check Master	
600 mm and below	3,300.00
Precision Straight Edge	
1000 mm and below	1,500.00
Granite Surface Plate	
Diagonal Length in mm:	
Over up to including 354mm	3,500.00
354mm to 566mm	3,600.00
566 mm to 891mm	4,000.00
891 mm to 1414mm	4,300.00
1414 mm to 2236mm	4,500.00
2236 mm to 2968mm	4,700.00
Dial Caliper Gauges	1,400.00
Machine Tools: (using LASER)	



Linear Positioning Error	
per axis/meter	3,600.00
Straightness Error per axis/meter	3,600.00
Squareness per axis/meter	7,200.00
Steel Rule	
0-300 mm	500.00
above 300-600 mm	650.00
above 600-1000 mm	900.00
above 1000-1500 mm	900.00
above 1500-2000 mm	900.00
Steel Rule (using LASER)	
0-1000 mm range	1,100.00
above 1000 – 1500 mm range	2,150.00
above 1500 – 2000 mm range	2,800.00
Glass Scale	,
0-100 mm, max. 10 points	600.00
0-200 mm, max. 10 points	800.00
0-300 mm, max. 10 points	900.00
0-400 mm, max. 10 points	900.00
Dimensional Measurement using	000.00
LASER per sample	
0-300 mm range	2,150.00
Dimensional Measurement using	2,100.00
CMM per hour.	500.00
Conventional Measurement	500.00
Coordinate Measuring Machine	000.00
Linear Error/Axis	4,300.00
Straightness of axis	4,300.00
Squareness of axis	4,300.00
Precision Square	1,000.00
200 x 300 mm and smaller	1,550.00
Precision Square Master (using LASER)	2,900.00
Bevel Protractor	1,350.00
Precision Level per scale	1,200.00
Rockwell Hardness Tester (per scale)	2,350.00
UTM	2,000.00
for one range	3,700.00
for additional ranges	1,545.00
Bore Gauge – 300 mm and below	1,900.00
Microindicators	1,650.00
Vernier Depth Gauge	1,200.00
Ball Bar Testing	2,500.00
Digimatic Indicator	1,650.00
Comparison of LASER using:	1,000.00
UMM for x-axis only (combined)	3,900.00
Precision Square Master	4,900.00
MASSES	7,500.00
IVII (OOLO	



NAWI, Electronic Type Only (On-site Calibration)	
`up to 2kg	
(using OIML Class E2)	2,000.00
up to 60 kg	
(using OIML Class F1)	1,530.00
up to 200kg	4 500 00
(using OIML Class F2)	1,530.00
up to 300kg	1 520 00
(using OIML Class M1)	1,530.00
Snap Gauge/Snap Meter, 0-25mm 0 – 25 mm	1 700 00
25 – 100mm	1,700.00 2,100.00
Carpenter Square	2,100.00
Squareness	1,500.00
Linear Scale per leg	800.00
De-burring of other Small Tools	750.00
Caliper Type Inside Micrometer	1,650.00
Depth Micrometer	700.00
Tape Measure	
up to 10m	700.00
additional fee per meter	70.00
Digital Thickness Gauge	
(Non-removable)	1,650.00
Dial Gauges (>20mm)	1,650.00
NAWI, Electronic & Mechanical Types	
(Base Laboratory or On-site Calibration)	
High Accuracy II	4 000 00
(using OIML Class F2)	1,200.00
Medium Accuracy II & Ordinary III	
(using OIML Class M1 and	1 090 00
substitution material)	1,080.00
Add'I fee for every ton thereafter in excess of 1 ton	
In-Plant Charge	
•	Php 2,000.00 per
Within Metro Manila	Team
	Php 3,000.00 per
Outside Metro Manila	Team



# FINANCE AND ADMINISTRATIVE DIVISION

## **Internal Services**



### 1. General Services

Provide general services such as but not limited to carpentry, plumbing, electrical, telephone line and air-conditioning unit repairs.

	Division:	Finance and Administrative Division						
Classification:			Complex	Complex				
Type of Transaction:			G2G - G	ove	rnment	to Government		
	Who may avail:		MIRDC E	Ξmp	oloyees	/ Personnel		
	CHECKLIST	OF REQUIR	EMENTS		WHERE TO SECURE			
	Request for Mair	ntenance				General Maintenance Unit (GMU)		
	CLIENT STEPS	AGENCY A	ACTION	T	EES O BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
	1. Fill-up the Request for Maintenance form (GMU 001)	generate Woo Order throug Computerize Maintenance Managemer System (CM 1.4 Facili signature of authorized signatories Computerize	est mine fication lectrical, one id on are and ork gh the ed e it IMS) tate	r	none	3 minutes 5 minutes 30 minutes	Engineer III, GMU  Engineer III, GMU  Administrative Aide VI, GMU	
		Computerize Maintenance Managemer System (CM	e nt					



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	1.5 Issue Work Order to person responsible		5 minutes	Administrative Aide VI, GMU
	1.6 Conduct initial assessment of the work requested and, if repairable, determine materials needed. If not repairable, inform requester.	None	30 minutes	Engineer III, GMU
	1.7 Check availability of materials needed for the work requested. If materials are not available, inform requesting party to prepare Purchase Request	None	15 minutes	Engineer III, GMU
2. Inform delivery of materials needed	2.1 Receive and check appropriateness and/or completeness of materials	None	15 minutes	Engineer III, GMU
	2.2 Execute work request	None	Time will depend on the type and scope of work	Engineer III, GMU
	2.3 Once work is completed, indicate work details done in the Work Order and forward the same to requesting party for signature	None	10 minutes	Engineer III, GMU



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
3.Acknowledge the work done by signing at the "conforme" portion of the Work Order and submit the same to the GMU	1.8 Received the acknowledged Work Order and record details in the CMMS	None	20 minutes	Administrative. Aide VI, GMU
	TOTAL		2 hours 14 minutes (excluding the execution of work requested)	

# 2. Transportation Services

Deliver passenger to destinations.

Office or Divis	sion:	Finance and Administrative Division			
Classification	:	Complex			
Type of Transaction:		G2G - Government to Government			
Who may avai	il:	MIRDC Empl	oyees / Pe	rsonnel	
CHECKL	IST OF	REQUIREMENTS WHERE TO SECURE			O SECURE
Approved Requ	uest for	r Vehicle (GMU 002) General Maintenance Unit			nance Unit
		AGENCY FEES TO BE PAID			
CLIENT STEPS		_	_	PROCESSING TIME	PERSON RESPONSIBLE



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	1.2 Determine destination and availability of vehicle and driver	None	5 minutes	Administrative Aide VI, GMU
	1.3 Fill-up and Approved trip ticket form	none	5 minutes	Administrative Aide VI, GMU
	1.4 Assign and instruct driver for schedule of travel 1.5 Fill-out	None	5 minutes	Administrative Aide VI, GMU
	Request for Fuel (GMU 017) and submit to Head of GMU for the release of payment for fuel	None	3 minutes	<i>Driver,</i> GMU
	1.6 Refuel at the accredited gasoline station along the way to destination			
	1.7 Provide transportation services to the requesting party  1.8 Fill-out Trip Ticket form (GMU 003) for signature of passenger/s	None	Time will depend on the destination	<i>Driver,</i> GMU
2. Sign Trip Ticket Form	2. File Trip Ticket	None	5 minutes	<i>Driver,</i> GMU
	TOTAL		•	excluding travel ne)



## 3. Purchasing of Supplies and Materials

Procurement of requested supplies and materials including equipment using alternative mode of procurement

Office or Divisi	ion:	Finance and Adm	inistrative	Division	Finance and Administrative Division				
Classification:		Simple and Highly	y Technica	ıl					
Type of Transaction:		G2G - Government to Government							
Who may avail	:	MIRDC Employees / Personnel including project personnel							
CHECKL	IST (	OF REQUIREMEN	TS	WHERE	TO SECURE				
For Requisition	of Ite	ms							
Approved PPMF Monitoring System	-	paded to the Prope PPMS)	erty	End-user					
Approved Purch				End-user					
For purchasing				0 1 14	(11.27/01/12)				
Signed Abstract		<u> </u>		Supply Manag	ement Unit (SMU)				
Signed Disburse Signed Inspection Signed Requisit Property Acknow	gned Disbursement Voucher (DV) gned Inspection and Acceptance Report (IAR) gned Requisition and Issue Slip (RIS) operty Acknowledgment Receipt (PAR)/ Inventory Custodian Slip (ICS), if applicable		Property Management Unit (PMU)						
CLIENT STEPS	۸,								
Locally available items				PROCESSING TIME					
		ems	BE PAID		PERSON RESPONSIBLE				
Locally availab  1. Prepare the Purchase Request and									
Locally availab  1. Prepare the Purchase	ole ite	e <b>ms</b> Receive	BE PAID	TIME	Administrative Officer (AO) 1,				



	CLIENT STEPS	AGENCY AC	TION FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
		1.4 Assign co number, re in the logb and enter control nu in the PPN	ecord book, None mber	3 minutes	Administrative Officer 1, SMU
		1.5 Prepare a send required quotation potential suppliers	est of	10 minutes	Administrative Officer III / Administrative Officer V, buyers, SMU
		1.6 Gather rec number of quotation prepare A	and None	3 days	Administrative Officer III /Administrative Officer V, Buyer, SMU
		1.7 Check AC	OC None	2 minutes	Administrative Officer V, SMU
		1.8 Forward A end-user to evaluation	for	5 minutes	Administrative Officer III /Administrative Officer V, Buyer, SMU
2.	preference	2.1 Receive A	None None	2 minutes	Administrative Officer 1, SMU
	and sign AOC then return AOC to SMU	2.2 Route AO Bid and A Committee (BAC) me for signate	wards e None mbers	2 days	Administrative Officer 1, SMU
		2.3 Prepare Purchase (PO) and PO numbe	assign None	15 minutes	Administrative Officer 1, SMU



CLIENT	AGENCY ACTION	FEES TO	PROCESSING	PERSON
STEPS	AGENCI ACTION	BE PAID	TIME	RESPONSIBLE
	2.4 Forward PO to Financial Management Section (FMS) for signature of signing authorities as to funds availability and approval of purchase	None	10 minutes	Administrative Officer 1, SMU
	2.5 Receive approved PO and forward to designated buyer	None	5 minutes	Administrative Officer 1, SMU
	2.6 Send approved PO to supplier	None	10 minutes	Administrative Officer III/ Administrative Officer V, Buyer, SMU
	2.7 Gather supplier's conforme to the order/s and forward PO to PMU	None	5 minutes	Administrative Officer III/ Administrative Officer V, Buyer, PMU
	2.8 Receive PO and monitor delivery of order/s	None	5 minutes	Administrative Officer III/ Administrative Officer V, Buyer, PMU
	2.9 Receive and inspect deliveries	None	30 minutes	Administrative Officer 1/ Administrative Officer III /Administrative Officer V, PMU



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	2.10 Prepare IAR, DV, and RIS When applicable, prepare also Property Acknowledgment Receipt (PAR)/ Inventory Custodian Slip (ICS)		50 minutes	Administrative Officer 1/ Administrative Officer III /Administrative Officer V, PMU
	2.11 Facilitate the signing of DV, IAR and IRS by the end- user		30 minutes	Administrative Officer 1, PMU
3. Return the signed DV, IAR and IRS to PMU	3.1 Forward documents to FMS for processing of payment		3 minutes	Administrative Officer 1/ Administrative Officer V, PMU
	TOTAL			nours and 20 nutes

## • Process covered by RA 9184

SITUATION	ACTION	LOCATION	REMARKS
Canvass is dependent on supplier's response	Follow up on request for quotation from supplier, or look for other suppliers	SMU	Canvassing will take longer



SITUATION	ACTION	LOCATION	REMARKS
If cost of item is more than P50,000	Post PR at Philgeps, MIRD website and at conspicuous places at MIRDC for 3 days	SMU	Requirement under RA 9184
If mode of procurement is shopping and submitted quotations are less than three	Repost for another 3 days until there are at least 3 quotations obtained	SMU	Requirement under RA 9184
The response of the Supplier to confirm delivery of items may take time.	Consistent follow up	SMU	

## 4. Recruitment, Selection and Placement

Screening and selection of applicants to fill in the vacant position.

Office or Division:	Finance and Administrative Division				
Classification:	Highly Technical				
Type of Transaction:	G2G - Government to G	overnment			
Who may avail:	End-user of the vacant p	position			
CHECKLIST OF	REQUIREMENTS	WHERE TO SECURE			
If end-user					
Request for Employee (RFE) signed by the Executive Director		Personnel Administrative Unit (PAU), Administrative and General Services Section (AGSS)			
If recruit is the qualifie	If recruit is the qualified next-in-rank employees				
Updated Personal Data	Sheet	Internal applicant			
If the recruit is a disint	If the recruit is a disinterested qualified next-in-rank employees				
Filled-out waiver of disin	terest	FAD-AGSS, PAU			



#### If recruit has undergone the process of selection

Completed Interview Sheet

Completed Potential Assessment Form Instrumentation for Evaluation for Personal Qualities and Attributes Form

List of Peers/Subordinates for Personality Traits Evaluation

End-user/immediate supervisor of applicants coming from other government office

### If applicant refuses to undergo the examination or withdrew their application

Signed Waiver	Applicant

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
For Positions	below Salary Grade 22	2		
1. Submit duly approved RFE	1.1 Review appropriateness of the qualification stated in the RFE based on the CSC qualification standard	none	10 minutes	Administrative Officer V, FAD- AGSS, PAU
	1.2 Post vacant position not limited to:  a. CSC website b. MIRDC website c. MIRDC Bulletin Boards	none	12 days	Administrative Officer V, FAD- AGSS, PAU Administrative Aide VI/ III, CRO
	1.3 Receive and check the completeness, authenticity of documents submitted and qualifications of the applicant against the position applied for.	none	10 minutes	Administrative Officer V, FAD- AGSS, PAU  Administrative Officer IV, FAD- AGSS, PAU  Administrative Assistant III, FAD-AGSS, PAU



				Administrative Officer II, FAD- CRO  Authorized Contract of Service
	1.4 Arrange schedule of applicant's interview	none	1 hour	Personnel, FAD- AGSS Administrative Officer V, FAD- AGSS, PAU
				Authorized Contract of Service Personnel, FAD- AGSS
	1.5 Forward applicant documents to end-user for initial screening	none	4 hours	Administrative Officer V, FAD- AGSS, PAU
	1.6 Facilitate interview with all interviewers and applicants	none	14 days	Administrative Officer V, FAD- AGSS, PAU
2. Submit List of Peers/Subord inates for Personality Traits Evaluation of internal applicants	2.1 Receive list and release Instrumentation for Evaluation for Personal Qualities and Attributes forms to targeted respondents	none	3 days	Administrative Officer V, FAD- AGSS, PAU
	2.2 Retrieve forms and summarize scores			



3. Submit completed Interview Sheet, Potential Interview Form and together with applicants documents	3.1 Receive and check completeness of potential ratings	none	5 minutes	Administrative Officer V, FAD- AGSS, PAU
	3.2 Conduct examinations to applicants	none	6 hours	Administrative Officer V, FAD- AGSS, PAU
	3.3 Conduct background investigation of	none	4 days	Administrative Officer V, FAD- AGSS, PAU
	applicants			Authorized Contract of Service Personnel, FAD- AGSS
	3.4 Arrange	none	3 hours	Administrative
	schedule of Personnel Selection	Hone	3 Hours	Officer V, FAD- AGSS, PAU
	Board (PSB) deliberation, and prepare and disseminate notice of meeting			Authorized Contract of Service Personnel, FAD- AGSS/ Administrative Aide III, CRO
	3.5 Consolidate, summarize and prepare deliberation documents	none	2 hours	Administrative Officer V, FAD- AGSS, PAU
	3.6 Facilitate the conduct of deliberation process	none	4 hours	Administrative Officer V, FAD- AGSS, PAU
	3.7 Prepare PSB Resolution	none	1 hour	Administrative Officer V, FAD- AGSS, PAU



T			-
3.8 Route PSB resolution for signature of PSB members	none	7 days	Administrative Officer V, FAD- AGSS, PAU
3.9 Forward signed PSB Resolution to Executive Director for selection and	none	2 days	Administrative Officer V, FAD- AGSS, PAU
approval of appointee			Executive Director, MIRDC
3.10 Prepare letter to applicants on the result of application for signing of PSB Chairperson	none	5 minutes	Administrative Officer V, FAD- AGSS, PAU
3.11 Release signed letter to applicants	none	3 days	Administrative Aide III, CRO
3.12 Inform selected applicants on the pre- appointment requirements	none	20 minutes	Administrative Officer V, FAD- AGSS, PAU
3.13 Check the completeness of requirements submitted by	none	10 minutes	Administrative Officer V, FAD- AGSS, PAU
3.14 selected applicants			
3.15 Prepare the following: a. Appointment paper b. Position Description Form	none	5 minutes 1 day	Administrative Officer V, FAD- AGSS, PAU



3.16 Facilitate the signing of appointment by the highest HOURM Officer, the PSB Chair and the Executive Director	none	3 days	Administrative Officer V, FAD- AGSS, PAU
3.17 Issue Appointment to new appointee and ask date of assumption	none	5 minutes	Administrative Officer V, FAD- AGSS, PAU
3.18 Prepare and post a notice announcing the appointment of the newly	none	20 minutes	Administrative Officer V, FAD- AGSS, PAU
hired/promoted employee			Administrative Aide III, CRO
3.19 Prepare memorandum on the assumption of new appointee and schedule Oath taking	none	15 minutes	Administrative Officer V, FAD- AGSS, PAU
3.20 Facilitate the Oath taking	none	10 minutes	Administrative Officer V, FAD- AGSS, PAU
3.21 Coordinate onboarding/ orientation of new appointee	none	5 minutes	Administrative Officer V, FAD- AGSS, PAU
3.22 Facilitate the conduct of onboarding/ orientation	none	2 hours	Administrative Officer V, FAD- AGSS, PAU
TOTAL		2 months 7 d	ays and 4 hours



For Positions a	above Salary Grade 22	2		
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Submit duly approved RFE	1.1 Review appropriateness of the qualification stated in the RFE based on the CSC qualification standard	none	10 minutes	Administrative Officer V, FAD- AGSS, PAU
	1.2 Post vacant position not limited to: a. CSC website b. MIRDC website c. MIRDC Bulletin Boards	none	12 days	Administrative Officer V, FAD- AGSS, PAU Administrative Aide VI/ III, CRO
	1.3 Receive and check the completeness, authenticity of documents submitted and qualifications of the applicant against the position applied for.	none	10 minutes	Administrative Officer V, FAD- AGSS, PAU  Administrative Officer IV, FAD- AGSS, PAU  Administrative Assistant III, FAD-AGSS, PAU  Administrative Officer II, FAD- CRO  Authorized Contract of Service Personnel, FAD-AGSS



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	1.4 Arrange schedule of applicants interview	none	1 hour	Administrative Officer V, FAD- AGSS, PAU or Authorized Contract of Service Personnel, FAD- AGSS
	1.5 Forward applicant documents to enduser for initial screening	none	4 hours	Administrative Officer V, FAD- AGSS, PAU
	1.6 Facilitate individual and panel interviews with all interviewers and applicants	none	14 days	Administrative Officer V, FAD- AGSS, PAU
2. Submit List of Peers/Subord inates for Personality Traits Evaluation of internal applicants	2.1 Receive list and release Instrumentation for Evaluation for Personal Qualities and Attributes forms to targeted respondents  2.2 Retrieve forms and summarize	none	3 days	Administrative Officer V, FAD- AGSS, PAU
3. Submit completed Interview Sheet, Potential	scores  3.1 Receive and check completeness of potential ratings and Personality Evaluation	none	5 minutes	Administrative Officer V, FAD- AGSS, PAU
Interview Form and together with applicants documents	3.1 Schedule and inform applicants for examinations to be conducted by external provider	none	2 hours	Administrative Officer V, FAD- AGSS, PAU



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	3.2 Conduct background investigation of applicants	none	4 days	Administrative Officer V, FAD- AGSS, PAU or Authorized Contract of Service Personnel, FAD-AGSS
	3.3 Arrange schedule of Personnel Selection Board (PSB) deliberation, prepare and disseminate notice of meeting	none	3 hours	Administrative Officer V, FAD- AGSS, PAU or Authorized Contract of Service Personnel, FAD-AGSS / or
	3.4 Consolidate, summarize and prepare deliberation documents	none	2 hours	Administrative Aide III, CRO Administrative Officer V, FAD- AGSS, PAU
	3.5 Facilitate the conduct of deliberation process	none	4 hours	Administrative Officer V, FAD- AGSS, PAU
	3.6 Prepare PSB Resolution	none	1 hour	Administrative Officer V, FAD- AGSS, PAU
	3.7 Route PSB resolution for signature of PSB members	none	7 days	Administrative Officer V, FAD- AGSS, PAU Authorized Contract of Service Personnel, FAD-AGSS



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	3.8 Forward signed PSB Resolution to Executive Director for selection and approval of appointee	none	2 days	Administrative Officer V, FAD- AGSS, PAU Executive
				Director, MIRDC
	3.9 Prepare letter to applicants on the result of application for signing of PSB Chairperson	none	5 minutes	Administrative Officer V, FAD- AGSS, PAU
	3.10 Release signed letter to applicants	none	3 days	Administrative Aide III, CRO
	3.11 Inform selected applicants on the pre-appointment requirements	none	20 minutes	Administrative Officer V, FAD- AGSS, PAU
	3.12 Check the completeness of requirements submitted by selected applicants	none	10 minutes	Administrative Officer V, FAD- AGSS, PAU
	3.13 Prepare the following:	none		Administrative Officer V, FAD-
	a. Appointment paper		5 minutes	AGSS, PAU
	b. Position Description Form		1 day	
	3.14 Facilitate the signing of appointment by the highest HOURM Officer, the PSB Chair and the Executive Director	none	3 days	Administrative Officer V, FAD- AGSS, PAU



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	3.15 Issue Appointment to new appointee and ask date of assumption	none	5 minutes	Administrative Officer V, FAD- AGSS, PAU
	3.16 Prepare and post a notice announcing the appointment of the newly	none	20 minutes	Administrative Officer V, FAD- AGSS, PAU
	hired/promoted employee			Administrative Aide III, CRO
	3.17 Prepare memorandum on the assumption of new appointee and schedule Oath taking	none	15 minutes	Administrative Officer V, FAD- AGSS, PAU
	3.18 Facilitate the Oath taking	none	10 minutes	Administrative Officer V, FAD- AGSS, PAU
	3.19 Coordinate onboarding/ orientation of new appointee	none	5 minutes	Administrative Officer V, FAD- AGSS, PAU
	3.20 Facilitate the conduct of onboarding/ orientation	none	2 hours	Administrative Officer V, FAD- AGSS, PAU
	TOTAL	none	2 months 7 days and 4 hours	

<sup>\*</sup>Prescribed period for the publication and posting of vacancies are covered under 2017 Omnibus Rules of Appointment and Other Human Resource Actions (ORAOHOURA) and RA 7041.



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If there were no applicants or the Executive Director/End-User requested for more applicants	Repost vacancies for additional applicants and accept additional applicants	FAD-AGSS, PAU	The 12 days posting will still have to be complied
If the interviewer becomes unavailable to interview the applicant on the scheduled date of interview	Re-schedule the interview	FAD-AGSS, PAU	Subject to availability of the interviewer and the interviewee
If the members of the PSB are on official business or is unable to sign the PSB Resolution for one reason or another.	The Resolution is endorsed to the other members of the PSB until all the members have signed the Resolution.		The Resolution will be put on hold until all the members have signed the document



# MATERIALS AND PROCESS RESEARCH DIVISION

**External Services** 



#### I. Materials and Process Research Section - Contract Research/ Joint Research

This service is offered to conduct research and development in partnership with the private/government firms with the aim to improve their products and processes.

Office or Division	า:	Materials and Process Research Division				
Classification:		Highly <sup>-</sup>	Technic	al		
Type of Transact	ion:	G2B - 0	Governr	nent to	o Citizen o Business Entity o Government	У
Who may avail:		All				
CHECKLIST OF	REQUIRE	MENTS		٧	VHERE TO SEC	URE
1. Submission of Proposal						
1.1 Letter of Inte	ent			Clier	nt	
1.2 Concept / D	rawing / D	esign e		Clier	nt	
1.3 Sample Pro				Clier	nt	
2. Claiming of R&D Output						
2.1. One (1) Or issued Project			y of	MPR	D	
2.2. One (1) Or issued Official	riginal or P		y of		nier Office, MIRD inistrative Divisio	
CLIENT STEPS	AGEN ACTI		FEES BE P	_	PROCESSIN G TIME	PERSON RESPONSIBL E
1. Proceed to MPRD-DHO	1.1 Attendocustomer inquiry  1.2 Reviewhether to inquiry is contract/juresearch MPRD and assign to researche otherwise inquiry to suitable decent of the total suitable of the t	w he a oint for id er, e, refer	Noi	ne	1 hour 10 minutes	Chief, MPRD together with the prospective MPRD Researcher



	submit Letter of Intent		1 minute	Chief, MPRD, together with the prospective MPRD researcher
2. Submit Letter of Intent	2.1 Receive Letter of Intent	None	5 minutes	MPRD-DHO receiving personnel
	2.2 Assign and discuss with MPRD researcher		15 minutes	Chief, MPRD, together with the concerned Supervising SRS and assigned MPRD Researcher
3. With assistance from MIRDC, prepare and submit proposal using prescribed form. Revise, if needed.	3.1 Identify and discuss with the client the requirements, needs and responsibilities of the concerned parties for the contract research	None	10 days	Assigned MPRD Researcher
	3.2 Assist the client in the preparation of the proposal		5 days	Assigned MPRD Researcher
	3.3 Present proposal to R&D Committee for review and approval		1 day	Chief, MPRD and Assigned MPRD Researcher
	3.4 Inform client of the comments. Jointly, revise the proposal if needed and		2 days	Assigned MPRD Researcher



	resubmit to R&D Committee.			
4. Review Memorandum of Agreement (MOA) and provide feedback	4.1 Once the proposal is approved, prepare and send copy of the Memorandum of Agreement (MOA) to Customer for comments to MIRDC-Legal	None	2 days	Assigned MPRD researcher
	4.2 Review feedback and amend MOA as needed		1 day	Assigned MPRD Researcher
	4.3 Prepare 5 copies of revised MOA and send back to client for signing		2 days	Assigned MPRD Researcher
5. Sign the Memorandum of Agreement (MOA), if agreeable to the terms, and	5.1 Receive the MOA and route for internal signatures	None	3 days	Assigned MPRD Researcher
submit signed copy to researcher	5.2 Return agency signed copy of the Contract/MOA to client for notarization		1 day	Assigned MPRD Researcher
6. Submit copy of the notarized MOA. Secure one (1) copy.	6.1 Receive notarized MOA 6.2 Fill-out two (2) copies of Project Order (PO) Form	None	10 minutes	Assigned MPRD Researcher



7. Review and sign two (2) copies of PO.  Receive one (1) copy of PO.	7.1 Review and Sign PO by Receiving staff 7.2 Issue a copy of PO to client	None	5 minutes	Chief, MPRD  Assigned MPRD Researcher
8. Present Visitor's Pass for signature	8.1 Sign and return Visitor's Pass	None	1 minute	MPRD staff
9. Proceed to Cashier's Office "Order of Payment" Window and present the PO for payment	9.1 Receive and Review the PO  9.2 Create Order of Payment manually.  9.3 Reflect invoice details or application of deposit if there is any;  9.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).	None	20 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Section



10. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of PO stamped "PAID"	10.1 Receive documents and process Official Receipt based on the Order of Payment.  10.2 Receive payment (cash) Stamp "PAID" all documents.  If payment is in the form of check, review the check as to amount, date and signatory.  10.3 Release to Customer Official Receipt and all billing documents except accounting copy.	Contract Cost highly dependent on the complexity, duration and deliverable s of the project	5 minutes	Administrative Officer V, Finance and Admin Division and Administrative Officer V, Cashier, AGSS, Finance and Admin Division
11. None	11.1 Implement Research and Development project based on approved workplan / duration  11.2 Inform customer on the completion of the project	None	Depending on the agreed / required project scope and duration	Assigned MPRD Researcher



12. Proceed to MPRD, present copy of OR and and PO, Accept/receive R&D Project output/s and documents	12.1 Turn-over /release the Research and Development Project Output/s.  12.2 Prepare and request the customer to sign the Property Entry/Exit Slip, Acknowledgeme nt Receipt of Equipment, Certificate of Project Completion and/or Certificate of Acceptance, as applicable.	None	1 hour  1 hour	MPRD-DHO, Assigned  MPRD Researcher
13. Fill out Customer Satisfaction Survey and submit to Phys Met staff	13.1 Issue Customer Satisfaction Survey	None	5 minutes	Assigned MPRD Researcher
	Total		27 days 4 hours 17 minutes (not including actual implementation)	



SITUATION	ACTION	LOCATION	REMARKS
If the inquiry in Agency Action 1.1 requires more than one engineering / science field	Meeting with experts/ researches may be required	MIRDC	Will take longer time depending on the assessments / arguments of experts/ researchers
If the R&D Committee has concerns / comments that need to be addressed in Agency Action 3.3	Coordinate with the client and inform them on the concerns / comments.  Provide necessary actions to address the concerns / comments.	MIRDC	Will take longer time depending on the next schedule of review of the R&D Committee
Projects above Php 2M will be subject to approval of the MIRDC Governing Council (GC)	Project proposal will be included in the Agenda for the Meeting or subject to a referendum	Venue of GC Meeting	Process will take additional time



### **II. Physical Metallurgy Laboratory Testing Services**

Office or

Division:

### 1. Physical Metallurgy Laboratory Testing Services - Energy Dispersive Spectroscopy (EDS)

It is an analytical technique used in conjunction with scanning electron microscopy (SEM) to determine which chemical elements are present in a sample and estimate their relative abundance.

Materials and Process Research Division

Classification:	Complex		
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government		
Who may avail:	All		
CHECK	KLIST OF REQUIREMENTS	WHERE TO SECURE	
1. Submission of	of samples		
width, 3 inche -Bigger/thi cutting/sectio -Smaller/tl mounting pro	icker samples may require additional ning process to fit in SEM ninner samples may require additional cess	Company/Industry requesting for testing (samples)  Physical Metallurgy Laboratory (simple cutting services and mounting)  Technical Solution Services Section (TSSS), MIRDC (complex cutting services)	
Discount to E and Provide o and bring Sch		School/University where the student is enrolled	
2.Claiming of te			
2.1. One (1) ( Order (JO)	Original or Photocopy of issued Job	Physical Metallurgy, Titanium Building	
2.2. One (1) ( Official Recei	Original or Photocopy of issued pt	Cashier Office, MIRDC-Finance and Administrative Division (FAD)	
Letter (for per representative		Company requesting for testing	
2.4. One (1) ( government is	Company ID/School ID and/or One (1) ssued ID	Company requesting for testing	



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSI NG TIME	PERSON RESPONSIBLE
1. Submit sample for testing and other requirements to Physical Metallurgy,	1.1 Evaluate sample/s and discuss additional processes, if necessary	None	10 minutes	Senior Science Research Specialist, Physical Metallurgy Laboratory or
Titanium Building	1.2 Label sample/s submitted and mark agreed orientation/test area		10 minutes	Metals Technologist IV Physical Metallurgy Laboratory or Metals
	1.3 Generate Job Order (JO) in two (2) copies		5 minutes	Technologist II Physical Metallurgy Laboratory
	1.4 Update Google Monitoring Sheet		3 minutes	
2. Review and sign two (2) copies of JO.  Receive one	2.1 Review and Sign JO by Receiving staff 2.2 Issue a	None	5 minutes	- same as step 1 -
(1) copy of JO.	copy of JO to client			
3. Present Visitor's Pass for signature	3.1 Sign and return Visitor's Pass	None	1 minute	- same as step 1 -
4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO  4.2 Create Order of Payment manually.	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section



	4.3 Reflect invoice details or application of deposit if there is any; 4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).			Or Administrative Officer V Financial Management Section
5. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.  If payment is in the form of check, review the check as to amount, date and signatory.  5.3 Release to Customer Official Receipt and all billing documents except accounting copy.	Php 2,000.00/ sample  plus  SEM Fees: Conductive Sample Php 2,000.00/sample  Non-conductive Sample Php 2,600.00/sample  plus  Other Fees: Refer to Metallurgical Sample Preparation	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division



	T =		Π	
6. None	6.1 Conduct	None	1 day	Metals
	sample			Technologist IV
	preparation			Physical
	(cutting,			Metallurgy
	mounting), if			Laboratory
	necessary			or
				Metals
				Technologist II
				Physical
				Metallurgy
				Laboratory
				Laboratory
				Senior Science
	6.2 Conduct of		1 day 4	Research
	SEM Viewing		hours	Specialist
	and EDS		Hours	Physical
	analysis			Metallurgy
				Laboratory
	6.3 Encode/			Senior Science
	Print/ Sign Test		1 hour	Research
	Certificate/s by		i iloui	Specialist
	Analyst and			Physical
	Technician			
	rechnician			Metallurgy
				Laboratory
	6.4 Checking			Supervising
	and signing of			Science
	Test		1 day	Research
	Certificate/s		i uay	
	Certificate/s			Specialist
				Physical
				Metallurgy
				Laboratory
				and
				Chief Science
				Research
				Specialist
				Physical
				Metallurgy
			_	Laboratory
7. Proceed to	7.1 Check JO	None	5 minutes	- same as step
the Physical	and OR			1 -
Metallurgy				
Laboratory,	7.2 Record OR			
Titanium	No. and			
Building and	Amount on JO			



present the JO and Official Receipt	(Phys Met copy) and return OR to client			
8. Sign "Items retrieved by:", if applicable, on laboratory's file copy of JO; sign and receive copy of reports/ certificates and samples	8.1 Issues and explains (if requested by client) Test Reports/ Certificates  8.2 Return samples to Client	None	10 minutes	- same as step 1 -
9. Fill out Customer Satisfaction Survey and submit to Phys Met staff	9.1 Issue Customer Satisfaction Survey	None	5 minutes	- same as step 1 -
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 1 -
	TOTAL		3 days 6 ho	urs 15 minutes



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Witnessing during testing is requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Physical Metallurgy Laboratory, Titanium Building	Reckoning of target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Sample needs complex cutting.	Client to enter job in TSSS and schedule a date for the cutting of the specimen.	Technical Solution Services Section	Separate target processing time.
Up to five (5) samples can be prepared (from grinding to etching) for one day.  Mounting of first sample needs at least one (1) hour to	Appropriate number of days will be added for every additional five (5) samples.	Physical Metallurgy Laboratory, Titanium Building	May exceed the seven days processing time for complex process if more than five samples, depending on what sample preparations are needed.
complete. Twenty (20) minutes for every succeeding sample.			



## 2. Physical Metallurgy Laboratory Testing Services - Failure investigation/Failure Analysis

It is a process of collecting information and data through different metallurgical, mechanical and chemical tests, and analyze these information and test results to determine the cause of failure.

Office or Division:	Materials and Process Research Di	ivision		
Classification:	Highly Technical			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Ent G2G - Government to Government	ity		
Who may avail:	All			
CHECK	LIST OF REQUIREMENTS	WHERE TO SECURE		
1. Submission of	of samples			
		Company/Industry requesting for testing (samples)		
1.1 Sample/s for testing (fracture surface must be protected from further damage and contamination)     -Needs sectioning for other tests		Physical Metallurgy Laboratory (simple cutting services and sample preparation)  Technical Solution Services Section (TSSS), MIRDC (complex cutting services)		
1.2 Applicable test results, depending on nature of failure, metal grade, size of sample, etc.,				
etc.) 1.2.2posi	mical analysis (OES, wet method, ) tive material identification (PMI) g XRF analyzer	Chemical Laboratory, ATD, MIRDC or from any other chemical laboratory of choice		
1.2.3 tens 1.2.4 hard 1.2.5 ben	dness test	Mechanical Testing Laboratory, ATD, MIRDC or from any other mechanical laboratory of choice		
	n-destructive tests (radiography, c, magnetic particle, penetrant)	Non-destructive Testing Laboratory, ATD, MIRDC or from any other non-destructive laboratory of choice		
	er tests not identified above but necessary upon assessment	-		



1.3 Relevant documents (incident report, photos on site of incident, materials specification and technical requirements, maintenance and inspection record, etc)			Company/Indust testing (samples	
Discount to E adviser and F	nts: Write Letter of xecutive Director Provide one (1) co od bring School ID	endorsed by py to Physical	School/University student is enrolled	
2. Claiming of	test certificates			
Order (JO)		opy of issued Job	Physical Metallui Building	
2.2. One (1) 0 Official Recei	Original or Photoc pt	opy of issued	Cashier Office, Nand Administrative	/IIRDC-Finance /e Division (FAD)
2.3. One (1) ( Authorization Company's re	Driginal or Photoc Letter (for persor epresentative)	other than	Company reques	,
2.4. One (1) ( (1) governme	Company ID/Scho nt issued ID	ool ID and/or one	Company reques	sting for testing
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Submit sample for testing and other requirements to Physical Metallurgy, Titanium Building	1.1 Evaluate sample/s and discuss additional required tests not available in physical metallurgy laboratory  1.2 Label sample/s (preliminary) submitted and mark agreed orientation/tes t area  1.3 Generate Job Order (JO) in two (2) copies	None	10 minutes 5 minutes	Senior Science Research Specialist, Physical Metallurgy Laboratory or Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory



	1.4 Update Google Monitoring Sheet		3 minutes	
2. Review and sign two (2) copies of JO.	2.1 Review and Sign JO by Receiving staff	None	5 minutes	- same as step 1 -
Receive one (1) copy of JO.	2.2 Issue a copy of JO to client			
3. Present Visitor's Pass for signature	3.1 Sign and return Visitor's Pass	None	1 minute	- same as step 1 -
4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO  4.2 Create Order of Payment manually.  4.3 Reflect invoice details or application of deposit if there is any;  4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section



5. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.	Failure Investigation PhP 25,000.00/ case  plus  Physical Metallurgy Test Fees (as deemed necessary) Refer to Table of Fees below	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division
	If payment is in the form of check, review the check as to amount, date and signatory.			
	5.3 Release to Customer Official Receipt and all billing documents except accounting copy.			
6. None	6.1 Conduct visual inspection	None	2 days	Senior Science Research Specialist
	6.2 Thorough labeling/taggin g of sample/s (if necessary, such as in wire ropes)		5 days	Physical Metallurgy Laboratory or Metals Technologist IV Physical Metallurgy Laboratory or



6.3 Conduct		Metals
Preparation	5 days	Technologist II
and	•	Physical
Macroexamina		Metallurgy
tion		Laboratory
		assisting
6.4 Conduct		Senior Science
Selection,		Research
Preparation,	9 days	Specialist
and	9 days	•
		Physical
Microexaminat		Metallurgy
ion		Laboratory
G E Conduct		Camian Caianaa
6.5 Conduct		Senior Science
Selection,		Research
Preparation,	2 days 4 hours	Specialist
Examination		Physical
and Analysis		Metallurgy
on		Laboratory
Metallographic		
Sections		Senior Science
		Research
6.6 Fracture		Specialist
determination		Physical
or failure	2 days	Metallurgy
mode		Laboratory
		,
6.7 Correlation		Senior Science
of results with	1 day	Research
other	,	Specialist
submitted test		Physical
results		Metallurgy
results		Laboratory
6.8 Final		Laboratory
analysis and	1 day	Senior Science
conclusion	luay	Research
Conclusion		
6054-		Specialist
6.9 Encode	A I	Physical
/Print/ Sign	4 hours	Metallurgy
Test		Laboratory
Certificate/s		
by Analyst and		Senior Science
Technician		Research
		Specialist
		Physical
6.10 Prepare		Metallurgy
Failure		Laboratory



	Analysis Report  6.11 Checking and signing of Test Certificate/s and Failure Analysis Report		5 days	Senior Science Research Specialist Physical Metallurgy Laboratory  Senior Science Research Specialist Physical Metallurgy Laboratory  Supervising Science Research Specialist Physical Metallurgy Laboratory and Chief Science Research Specialist Physical Metallurgy Laboratory and Chief Science Research Specialist Physical Metallurgy
7. Proceed to the Physical Metallurgy Laboratory, Titanium Building and present client's copy of JO and Official Receipt	7.1 Check JO and OR 7.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client	None	5 minutes	Laboratory - same as step 1 -
8. Sign "Items retrieved by:", if applicable, on laboratory's file	8.1 Issues and explains (if requested by client) Test	None	30 minutes	- same as step 1 -



		TOTAL	34 days 2 hou	ırs 25 minutes
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 1 -
9. Fill out Customer Satisfaction Survey and submit to Phys Met staff	9.1 Issue Customer Satisfaction Survey	None	5 minutes	- same as step 1 -
copy of JO; sign and receive copy of reports/ certificates and samples	Reports/ Certificates  8.2 Return samples to Client			



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Witnessing during testing is requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Physical Metallurgy Laboratory, Titanium Building	Reckoning of target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Sample needs complex cutting.	Client to enter job in TSSS and schedule a date for the cutting of the specimen.	Technical Solution Services Section	Separate target processing time and may be added to the total duration of this service.
Up to five (5) samples can be prepared (from grinding to etching) for one day.  Mounting of first sample needs at least one (1) hour to complete. Twenty (20) minutes for every succeeding sample.	Appropriate number of days will be added for every additional five (5) samples.	Physical Metallurgy Laboratory, Titanium Building	May exceed the seven days processing time for complex process if more than five samples, depending on what sample preparations are needed.



### **Table of Fees**

Physical Metallurgy	Cost/sample
A. Metallography (inclusive of grinding, polishing. etching, one (1) high magnification photo and one (1) low magnification photo	
printed in test report	4 000 00
Plain Carbon Steel	1,600.00
Cast Iron	2,000.00
Aluminum/Aluminum Alloy	2,050.00
Copper/Copper Alloy	2,200.00
Thickness of Coating	2,200.00
Stainless Steel	2,250.00
Low Alloy Steel/High Alloy Steel	2,250.00
Boiler Tubes	2,500.00
Galvanized Sheet	2,500.00
Multi-layered Bearings	2,600.00
Weldments	3,500.00
Lead/Lead Alloy	3,800.00
B. Macroexamination	1,850.00
C. Photomicrography (per photograph)	80.00
D. Scanning Electron Microscopy	
Conductive Sample	2,000.00
Non-conductive Sample	2,600.00
E. Energy Dispersive Spectroscopy	2,000.00
F. Metal Classification/Certification	750.00
G. Fractographic Evaluation	7,000.00
H. Failure Investigation	25,000.00
I. Sample Preparation	
Cutting	140.00
Mounting	
Hot Mounting	80.00
Cold Mounting	360.00
Metallographic Grinding	400.00
Metallographic Polishing	350.00
Etching	120.00



### 3. Physical Metallurgy Laboratory Testing Services - Fractographic Evaluation

It is a process of collecting information and data by observing the fracture surface of a fractured metal using visual, optical microscope, and electron microscope to determine mode of fracture.

Office or				
Division:	Materials and Process Research Division			
Classification:	Highly Technical			
Type of	G2C - Government to Citizen			
Transaction:	G2B - Government to Business Entity			
	G2G - Government to Government			
Who may avail:	All			
CHECK	LIST OF REQUIREMENTS	WHERE TO SECURE		
1. Submission	of samples			
	for testing (fracture surface must from further damage and	Company/Industry requesting for testing (samples)		
-Needs sectioning for other tests		Physical Metallurgy Laboratory (simple cutting services and sample preparation)		
	Technical Solution Services Section (TSSS), MIRDC (complex cutting services)			
	e test results, depending on nature tal grade, size of sample, etc.,			
etc.) 1.2.2 pos	emical analysis (OES, wet method, sitive material identification (PMI)  F analyzer	Chemical Laboratory, ATD, MIRDC or from any other chemical laboratory of choice		
1.2.3 ten	sile test dness test	Mechanical Testing Laboratory, ATD, MIRDC or from any other mechanical laboratory of choice  Non-destructive Testing		
	n-destructive tests (radiography, c, magnetic particle, penetrant)	Laboratory, ATD, MIRDC or from any other non-destructive laboratory of choice		
	er tests not identified above but necessary upon assessment			



1.1 Relevant documents (incident report, photos on site of incident, materials specification and technical requirements, maintenance and inspection record, etc)      1.2 For students: Write Letter of Request for Discount to Executive Director endorsed by			Company/Industratesting (samples School/University student is enrolled	y where the
adviser and P Metallurgy an	rovide one (1) cop d bring School ID		otadoni lo om one	
2. Claiming of		any of increase lab	Dhysical Matally	ray Titopium
Order (JO)	Original or Photoco	ppy of issued Job	Physical Metallui Building	rgy, ritanium
\ /	Original or Photoco	ppy of issued	Cashier Office, N	/IRDC-Finance
Official Recei			and Administrativ	ve Division (FAD)
Authorization Company's re	Original or Photoco Letter (for person epresentative)	other than	Company reques	sting for testing
	Company ID/Schoo	ol ID and/or one	Company reques	sting for testing
(1) governme	AGENCY	FEES TO BE	PROCESSING	PERSON
STEPS	ACTION	PAID	TIME	RESPONSIBLE
1. Submit sample for testing and other requirements to Physical Metallurgy, Titanium Building	1.1 Evaluate sample/s and discuss additional required tests not available in physical metallurgy laboratory  1.2 Label sample/s (preliminary) submitted and mark agreed orientation/test area	None	1 hour	Senior Science Research Specialist, Physical Metallurgy Laboratory or Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory
				Laboratory



	1.4 Update Google Monitoring Sheet		3 minutes	
2. Review and sign two (2) copies of JO.  Receive one (1) copy of JO.	2.1 Review and Sign JO by Receiving staff 2.2 Issue a copy of JO to client	None	5 minutes	- same as step 1 -
3. Present Visitor's Pass for signature	3.1 Sign and return Visitor's Pass	None	1 minute	- same as step 1 -
4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO  4.2 Create Order of Payment manually.  4.3 Reflect invoice details or application of deposit if there is any;  4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section



<u></u>	T	ı		T
5. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.  If payment is in the form of check, review the check as to amount, date and signatory.  5.3 Release to Customer Official Receipt and all billing documents except accounting copy.	Fractographic Evaluation PhP 7,000.00/ sample plus  Physical Metallurgy Test Fees (as deemed necessary) Refer to Table of Fees below	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division
6. None	6.1 Conduct visual inspection  6.2 Thorough labeling/taggin g of sample/s (if necessary, such as in wire ropes)	None	2 days	Senior Science Research Specialist Physical Metallurgy Laboratory or Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metals Technologist II Physical Metallurgy Laboratory



6.3 Conduct Preparation and Macroexaminat ion	5 d	Senior Science Research ays Specialist Physical Metallurgy Laboratory
6.4 Conduct Selection, Preparation, and Microexaminati on	4 days	Senior Science Research Specialist Physical Metallurgy Laboratory
6.5 Fracture determination or fracture mode	2 d	Senior Science Research Specialist Physical Metallurgy Laboratory
6.6 Correlation of results with other submitted test results	1 0	Senior Science Research Specialist Physical Metallurgy Laboratory
6.7 Final analysis and conclusion	1 0	Senior Science Research Specialist Physical Metallurgy Laboratory
6.8 Encode/ Print/ Sign Test Certificate/s by Analyst and Technician	1 0	Senior Science Research Specialist Physical Metallurgy Laboratory
6.9 Checking and signing of Test Certificate/s and Failure	1 0	Supervising Science Research Specialist



	Analysis Report			Physical Metallurgy Laboratory and Chief Science Research Specialist Physical Metallurgy Laboratory
7. Proceed to the Physical Metallurgy Laboratory, Titanium Building and present client's copy of JO and Official Receipt	7.1 Check JO and OR 7.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client	None	5 minutes	- same as step 1 -
8. Sign "Items retrieved by:", if applicable, on laboratory's file copy of JO; sign and receive copy of reports/ certificates and samples	8.1 Issues and explains (if requested by client) Test Reports/ Certificates 8.2 Return samples to Client	None	15 minutes	- same as step 1 -
9. Fill out Customer Satisfaction Survey and submit to Phys Met staff	9.1 Issue Customer Satisfaction Survey	None	5 minutes	- same as step 1 -
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 1 -
	TOTAL		22 days 6 hou	urs 10 minutes



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Witnessing during testing is requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Physical Metallurgy Laboratory, Titanium Building	Reckoning of target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Sample needs complex cutting.	Client to enter job in TSSS and schedule a date for the cutting of the specimen.	Technical Solution Services Section	Separate target processing time and may be added to the total duration of this service.
Up to five (5) samples can be prepared (from grinding to etching) for one day.  Mounting of first sample needs at least one (1) hour to complete. Twenty (20) minutes for every succeeding sample.	Appropriate number of days will be added for every additional five (5) samples.	Physical Metallurgy Laboratory, Titanium Building	May exceed the seven days processing time for complex process if more than five samples, depending on what sample preparations are needed.



#### **Table of Fees**

Physical Metallurgy	Cost/sample
A. Metallography (inclusive of grinding, polishing.	
etching, one (1) high magnification photo and one (1)	
low magnification photo printed in test report	
Plain Carbon Steel	1,600.00
Cast Iron	2,000.00
Aluminum/Aluminum Alloy	2,050.00
Copper/Copper Alloy	2,200.00
Thickness of Coating	2,200.00
Stainless Steel	2,250.00
Low Alloy Steel/High Alloy Steel	2,250.00
Boiler Tubes	2,500.00
Galvanized Sheet	2,500.00
Multi-layered Bearings	2,600.00
Weldments	3,500.00
Lead/Lead Alloy	3,800.00
B. Macroexamination	1,850.00
C. Photomicrography (per photograph)	80.00
D. Scanning Electron Microscopy	
Conductive Sample	2,000.00
Non-conductive Sample	2,600.00
E. Energy Dispersive Spectroscopy	2,000.00
F. Metal Classification/Certification	750.00
G. Fractographic Evaluation	7,000.00
H. Failure Investigation	25,000.00
I. Sample Preparation	
Cutting	140.00
Mounting	
Hot Mounting	80.00
Cold Mounting	360.00
Metallographic Grinding	400.00
Metallographic Polishing	350.00
Etching	120.00



# 4. Physical Metallurgy Laboratory Testing Services – In-Plant Metallographic Replication

Non-destructive sampling and inspection technique to replicate a microstructure, usually performed to plant equipment such as boilers, heaters, piping, etc.

Office or Division:	Materials and	l Process Resear	ch Division		
Classification:	Highly Technical				
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government				
Who may avail:	All				
CHECKLIST	OF REQUIRE	MENTS	WHERE 1	TO SECURE	
1. Submission of re	quest				
Letter of Request addressed to the Head of Agency. Indicated in the letter are the following:  a. Name of Plant/company and complete address where metallographic replication will be performed  b. Schedule of in-plant metallographic replication  c. Type of material of the samples/components  d. Testing Points (with photographs of the components)  e. Type of test that is required			Company/Indust testing	ry requesting for	
2. Claiming of test	2. Claiming of test certificates				
2.1. One (1) Origital Job Order (JO)	nal or Photoco	py of issued	Physical Metallu Building	rgy, Titanium	
2.2. One (1) Origi	nal or Photoco	py of issued	Cashier Office, MIRDC-Finance		
Official Receipt	nal or Photoco	ny of	and Administrative Division (FAD)		
Authorization Lett	2.3. One (1) Original or Photocopy of Authorization Letter (for person other than Company's representative)  Company's representative)		sting for testing		
2.4. One (1) Com government issue		· (1)	Company reques	sting for testing	
CLIENT STEPS	AGENCY FEES TO BE ACTION PAID		PROCESSING TIME	PERSON RESPONSIBLE	
1. Submit Letter of Request to the Chief SRS, MPRD Concerned personnel Submit Letter of SRS, MPRD Submit Letter of SRS, MPRD Concerned personnel Submit Letter of 1.1 Discuss None 1 hour Chief SRS, MPRD Submit Letter of 1.1 Discuss None 1 hour SRS, MPRD Submit Letter of 1.1 Discuss None 1 hour SRS, MPRD Submit Letter of 1.1 Discuss None 1 hour SRS, MPRD Submit Letter of 1.1 Discuss None 1 hour SRS, MPRD Submit Letter of 1.1 Discuss None 1 hour SRS, MPRD Submit Letter of None 1 hour		Chief Science Research Specialist, MPRD Supervising Science			



	1		1	
	1.2 Evaluate required test, material		3 days	Research Specialist, Physical Metallurgy Laboratory or Senior Science Research Specialist, Physical Metallurgy Laboratory  Supervising Science Research Specialist, Physical
	type, availability of materials, equipment, and personnel on the requested dates, and discuss additional processes and other terms and conditions with client, if any		1 day	Metallurgy Laboratory or Senior Science Research Specialist, Physical Metallurgy Laboratory  Senior Science Research Specialist, Physical Metallurgy Laboratory
	1.3 Prepare quotation and send to client			
2. Proceed to Physical Metallurgy Laboratory, Titanium building, present quotation	2.1 Generate Job Order (JO) in two (2) copies	None	18 minutes	Senior Science Research Specialist,



issued by MIRDC and Sign Two (2) copies of Job Order Receive one (1) copy of JO	2.2 Update Google Monitoring Sheet  2.3 Review and Sign JO by Receiving staff  2.4 Issue a copy of JO to client			Physical Metallurgy Laboratory or Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory
3. Present Visitor's Pass for signature	3.1 Sign and receive Visitor's Pass	None	1 minute	- same as step 2 -
4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO  4.2 Create Order of Payment manually.  4.3 Reflect invoice details or application of deposit if there is any;  4.4 Forward O.P. and other documents to Cashier for	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section



	issuance of Official Receipt (O.R.).			
5. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.  If payment is in the form of check, review the check as to amount, date and signatory.  5.3 Release to Customer Official Receipt and all billing documents except accounting copy.	Metallography Test Fees (Refer to table of fees below)  plus  Php 600.00/ replica for sputter coating	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division



C. Nama	C 1	Ma:	7 4	Canian Caianaa
6. None	6.1a. Prepare pertinent travel documents (Travel Authority, etc.) and route for signatures	None	7 days	Senior Science Research Specialist, Physical Metallurgy Laboratory  Metals Technologist IV Physical Metallurgy
	Prepare Property Gate Pass for Materials			Laboratory or Metals Technologist II Physical Metallurgy Laboratory  Metals
	6.2 Conduct metallograp hic replication		5 days (exclusive of travel time, safety orientation and other required plant/company procedures)	Technologist IV Physical Metallurgy Laboratory and Metals Technologist II Physical Metallurgy Laboratory
	6.3. Sputter coating of replicas		1 day	Metals Technologist IV Physical Metallurgy Laboratory and Metals Technologist II Physical Metallurgy Laboratory



	6.4 Conduct of Microscope Viewing and		4 days	Senior Science Research Specialist Physical Metallurgy
	Evaluation 6.5 Encode/ Print/ Sign Test Certificate/s		2 days	Laboratory  Senior Science Research Specialist Physical Metallurgy Laboratory
	6.6 Checking and signing of Test Certificate/s		1 day	Supervising Science Research Specialist Physical Metallurgy Laboratory and Chief Science Research Specialist Physical Metallurgy Laboratory
7. Proceed to the Physical Metallurgy Laboratory, Titanium Building, present the JO and Official Receipt	7.1 Check JO and OR  7.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client	None	5 minutes	- same as step 2
8. Sign and receive copy of reports/ certificates	8.1 Issues and explains (if requested by client) Test	None	10 minutes	- same as step 2 -



	Reports/ Certificates			
9. Fill out Customer Satisfaction Survey and submit to Phys Mets staff	9.1 Issue Customer Satisfaction Survey	None	5 minutes	- same as step 2 -
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 2 -
	TOTAL		24 days	s 2 hours

# Table of Fees

Physical Metallurgy	Cost/replica
Metallography	
Plain Carbon Steel	1,600.00
Cast Iron	2,000.00
Aluminum/Aluminum Alloy	2,050.00
Copper/Copper Alloy	2,200.00
Thickness of Coating	2,200.00
Stainless Steel	2,250.00
Low Alloy Steel/High Alloy Steel	2,250.00
Boiler Tubes	2,500.00
Galvanized Sheet	2,500.00
Multi-layered Bearings	2,600.00
Weldments	3,500.00
Lead/Lead Alloy	3,800.00



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Up to ten (10) samples can be prepared and replicated per day.	Appropriate number of days will be added for every additional samples.	Requesting plant/ company	A maximum of 50 samples can be prepared and replicated for the estimated five (5) days conduct of metallographic replication.
More than 50 replicas were requested	Appropriate number of days will be added to viewing and evaluation for every additional samples.	Physical Metallurgy Laboratory	A maximum of 50 replicas can be viewed and evaluated for the estimated four (4) days processing time.
Total processing time does not include the time allotted by client in reviewing the quotation prior to signing of Job Order and the travel time from MIRDC to plant/company and vice versa for the actual conduct of job.			



#### 3. Physical Metallurgy Laboratory Testing Services - Macroexamination

It is a process of collecting information and data of a failed sample on a macro level by conducting visual inspection and use of stereomicroscope. Usually, this technique is a vital step in the failure analysis.

Office or Division:	Materials and Process Rese	arch Division		
Classification:	Complex			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All			
CHECKLIST O	F REQUIREMENTS	WHERE TO SECURE		
1. Submission of sam	ples			
	ting (fracture surface must n further damage and g for other tests	Company/Industry requesting for testing (samples)  Physical Metallurgy Laboratory		
	9	(simple cutting services and sample preparation)		
		Technical Solution Services Section (TSSS), MIRDC (complex cutting services)		
1.2 Relevant documents (incident report, photos		Company/Industry requesting for		
	nt, materials specification quirements, maintenance ecord, etc)	testing (samples)		
1.3 For students: Write Letter of Request for Discount to Executive Director endorsed by adviser and Provide one (1) copy to Physical Metallurgy and bring School ID		School/University where the student is enrolled		
2. Claiming of test ce	rtificates			
2.1. One (1) Original or Photocopy of issued Job Order (JO)		Physical Metallurgy, Titanium Building		
2.2. One (1) Original or Photocopy of issued     Official Receipt		Cashier Office, MIRDC-Finance and Administrative Division (FAD)		
Company's represer	(for person other than ntative)	Company requesting for testing		
2.4. One (1) Compai government issued I	ny ID/School ID and/or (1) D	Company requesting for testing		



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Submit sample for testing and other requirements to Physical Metallurgy, Titanium Building	1.1 Evaluate sample/s and discuss additional required tests not available in physical metallurgy laboratory	None	20 minutes	Senior Science Research Specialist, Physical Metallurgy
	1.2 Label sample/s (preliminary) submitted and mark agreed orientation/ test area		5 minutes	Laboratory or Metals Technologist IV Physical Metallurgy Laboratory or
	1.3 Generate Job Order (JO) in two (2) copies		5 minutes	Metals Technologist II Physical Metallurgy Laboratory
	1.4 Update Google Monitoring Sheet		3 minutes	
2. Review and sign two (2) copies of JO.  Receive one (1) copy of JO.	2.1 Review and Sign JO by Receiving staff  2.2 Issue a copy of JO to	None	5 minutes	- same as step 1 -
3. Present Visitor's Pass for signature	client 3.1 Sign and return Visitor's Pass	None	1 minute	- same as step 1 -



4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO  4.2 Create Order of Payment manually.  4.3 Reflect invoice details or application of deposit if there is any;  4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section
5. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.  If payment is in the form of check,	PhP 1,850.00/ sample	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division



	review the check as to amount, date and signatory.  5.3 Release to Customer Official Receipt and all billing documents except accounting copy.			
6. None	6.1 Conduct visual inspection	None	2 days	Senior Science Research Specialist Physical Metallurgy Laboratory or Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory
	6.2 Conduct Preparation and Document using Camera or Stereomicro scope		2 days	Senior Science Research Specialist Physical Metallurgy Laboratory



	6.3 Encode/ Print/ Sign Test Certificate/s by Analyst and Technician		4 hours	Senior Science Research Specialist Physical Metallurgy Laboratory
	6.4 Checking and signing of Test Certificate/s and Failure Analysis Report		1 day	Supervising Science Research Specialist Physical Metallurgy Laboratory and Chief Science Research Specialist Physical Metallurgy Laboratory
7. Proceed to the Physical Metallurgy Laboratory, Titanium Building and present client's copy of JO and Official Receipt	7.1 Check JO and OR  7.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client	None	5 minutes	- same as step 1 -
8. Sign "Items retrieved by:", if applicable, on laboratory's file copy of JO; sign and receive copy of reports/ certificates and samples	8.1 Issues and explains (if requested by client) Test Reports/ Certificates 8.2 Return samples to Client	None	10 minutes	- same as step 1 -
9. Fill out Customer Satisfaction Survey	9.1 Issue Customer	None	5 minutes	- same as step 1 -



	TOTAL		5 days 5 hou	rs 20 minutes
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 1 -
and submit to Phys Met staff	Satisfaction Survey			

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Witnessing during testing is requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Physical Metallurgy Laboratory, Titanium Building	Reckoning of target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Sample needs complex cutting.	Client to enter job in TSSS and schedule a date for the cutting of the specimen.	Technical Solution Services Section	Separate target processing time.
Up to five (5) samples can be prepared (from grinding to etching) for one day.  Mounting of first sample needs at least one (1) hour to complete. Twenty (20) minutes for every succeeding sample.	Appropriate number of days will be added for every additional five (5) samples.	Physical Metallurgy Laboratory, Titanium Building	May exceed the seven days processing time for complex process if more than five samples, depending on what sample preparations are needed.



## 6. Physical Metallurgy Laboratory Testing Services - Metallography

Metallography describes the microstructure and micro constituents of a metal using microscopy.

Office or Division:	Materials and Process Research Division				
Classification:	Complex	Complex			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government				
Who may avail:	All				
CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE			
1. Submission of sa	mples				
diameter/width -Bigger/thicker additional cutting/s sample preparation	esting (cut to 25mm and height of at least 10mm) samples may require sectioning process to fit n, testing and inspection	Company/Industry requesting for testing (samples)  Physical Metallurgy Laboratory (simple cutting services and mounting)			
machines and equ -Smaller/thinne additional mountin	r samples may require	Technical Solution Services Section (TSSS), MIRDC (complex cutting services)			
1.2 Following information, if available, 1.2.1 grade of metal or chemical analysis 1.2.2 heat treatment history information 1.2.3 hardness		Company/Industry requesting for testing			
1.3 For students: Write Letter of Request for Discount to Executive Director endorsed by adviser and Provide one (1) copy to Physical Metallurgy and bring School ID		School/University where the student is enrolled			
2 Claiming of test of					
2.1. One (1) Original or Photocopy of issued Job Order (JO)		Physical Metallurgy, Titanium Building			
<ol><li>2.2. One (1) Original or Photocopy of issued Official Receipt</li></ol>		Cashier Office, MIRDC-Finance and Administrative Division (FAD)			
Authorization Lette Company's repres		Company requesting for testing			
2.4. One (1) Comp (1) government iss	oany ID/School ID and/or one sued ID	Company requesting for testing			



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Submit sample for testing and other requirements to Physical Metallurgy Laboratory, Titanium Building	1.1 Evaluate sample/s and discuss additional processes, if necessary  1.2 Label sample/s submitted and mark agreed orientation/te st area  1.3 Generate Job Order (JO) in two (2) copies  1.4 Update Google Monitoring Sheet	None	30 minutes  10 minutes  5 minutes	Senior Science Research Specialist, Physical Metallurgy Laboratory or Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory Laboratory
2. Review and sign two (2) copies of JO.  Receive one (1) copy of JO.	2.1 Review and Sign JO by Receiving staff  2.2 Issue a copy of JO to client	None	5 minutes	- same as step 1 -
Present Visitor's     Pass for signature	3.1 Sign and return Visitor's Pass	None	1 minute	- same as step 1 -
4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO 4.2 Create Order of	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II,



	Payment manually.  4.3 Reflect invoice details or application of deposit if there is any;  4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).			Financial Management Section Or Administrative Officer V Financial Management Section
5. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.  If payment is in the form of check, review the check as to amount, date and signatory.	Plain Carbon Steel PhP 1,600.00/ sample  Cast Iron PhP 2,000.00/ sample  Aluminum/ aluminum alloy PhP 2,050.00 /sample  Copper/Cop per Alloy PhP 2,200.00/ sample	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division



5.3 Release to Customer Official Receipt and all billing documents except accounting copy.	Stainless Steel; Low Alloy and High Alloy Steel PhP 2,250.00/ sample  Boiler Tubes; Galvanized Sheet Php 2,500.00/ sample  Multi-layered Bearings Php 2,600.00/ sample  Weldments PhP 3,500.00/ sample  Lead/Lead Alloy PhP 3,800.00/ sample  Fees inclusive of grinding, polishing, etching, 1 high mag and 1 low		Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division
--	--	--	---



		Other Fees: Refer to Metallurgical Sample Preparation		
6. None	6.1 Conduct sample preparation (cutting, mounting, grinding, polishing, etching)	None	2 days	Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory
	6.2 Conduct of Microscope Viewing	None	4 hours	Senior Science Research Specialist Physical Metallurgy Laboratory
	Evaluation of Microstructur es		2 days	Senior Science Research Specialist Physical Metallurgy Laboratory
	6.4 Encode/ Print/ Sign Test Certificate/s by Analyst and Technician		1 hour	Senior Science Research Specialist Physical Metallurgy Laboratory
	6.5 Checking and signing of Test Certificate/s		1 day	Supervising Science Research Specialist Physical Metallurgy Laboratory and



				Chief Science Research Specialist Physical Metallurgy Laboratory
7. Proceed to the Physical Metallurgy Laboratory, Titanium Building and present client's copy of JO and Official Receipt	7.1 Check JO and OR  7.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client	None	5 minutes	- same as step 1 -
8. Sign "Items retrieved by:", if applicable, on laboratory's file copy of JO; sign and receive copy of reports/ certificates and samples	8.1 Issues and explains (if requested by client) Test Reports/ Certificates  8.2 Return samples to Client	None	10 minutes	- same as step 1 -
9. Fill out Customer Satisfaction Survey and Submit to Phys Met Staff	9.1 Issue Customer Satisfaction Survey	None	5 minutes	- same as step 1 -
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 1 -
	TOTAL		5 days 6 hou	rs 35 minutes



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Witnessing during testing is requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Physical Metallurgy Laboratory, Titanium Building	Reckoning of target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Sample needs complex cutting.	Client to enter job in TSSS and schedule a date for the cutting of the specimen.	Technical Solution Services Section	Separate target processing time.
Up to five (5) samples can be prepared (from grinding to etching) for one day.  Mounting of first	Appropriate number of days will be added for every additional five (5) samples.	Physical Metallurgy Laboratory, Titanium Building	May exceed the seven days processing time for complex process if more than five samples, depending on what sample preparations are needed.
sample needs at least one (1) hour to complete. Twenty (20) minutes for every succeeding sample.			110000



# 7. Physical Metallurgy Laboratory Testing Services - Metallurgical Sample Preparation

It is a key step prior to subjecting the sample to different metallurgical, mechanical and chemical tests. It often requires sectioning/cutting, mounting, course grinding, fine grinding, polishing, and etching.

	ffice or Division:	Materials and Process Research Division			
CI	assification:	Simple			
	Type of G2C - Government to Citizen G2B - Government to Business G2G - Government to Government		•		
W	ho may avail:	All			
	CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE		
1.	Submission of s	amples			
	1.1 Sample/s -Bigger/thicker samples may require additional cutting/sectioning process to fit sample preparation, testing and inspection machines and equipment based on actual assessment, depending on the geometry and orientation of the sample.		Company/Industry requesting for testing (samples)  Physical Metallurgy Laboratory (simple cutting services and mounting)  Technical Solution Services		
	-Smaller/thinner samples may require additional mounting process.		Section (TSSS), MIRDC (complex cutting services)		
	1.2 Information on	type and grade of metal	Company/Industry requesting for testing		
	Discount to Execu	Write Letter of Request for utive Director endorsed by de one (1) copy to Physical ing School ID	School/University where the student is enrolled		
2	Claiming of test				
	2.1. One (1) Original or Photocopy of issued Job Order (JO)		Physical Metallurgy, Titanium Building		
	2.2. One (1) Original or Photocopy of issued Official Receipt		Cashier Office, MIRDC-Finance and Administrative Division (FAD)		
	2.3. One (1) Original or Photocopy of Authorization Letter (for person other than Company's representative)		Company requesting for testing		
	2.4. One (1) Com (1) government is	pany ID/School ID and/or one sued ID	Company requesting for testing		



CLIENT STEPS	AGENCY	FEES TO	PROCESSING	PERSON
CLIENT STEPS	ACTION	BE PAID	TIME	RESPONSIBLE
Submit sample     to Physical     Metallurgy,     Titanium Building	1.1 Evaluate sample/s and discuss additional processes, if necessary	None	20 minutes	Senior Science Research Specialist, Physical Metallurgy Laboratory or
	1.2 Label sample/s submitted and mark agreed orientation/te st area		10 minutes	Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II
	1.3 Generate Job Order (JO) in two (2) copies		5 minutes	Physical Metallurgy Laboratory
	1.4 Update Google Monitoring Sheet		3 minutes	
2. Review and sign two (2) copies of JO.  Receive one (1) copy of JO.	2.1 Review and Sign JO by Receiving staff  2.2 Issue a	None	5 minutes	- same as step 1 -
3. Present Visitor's	copy of JO to client  3.1 Sign and	None	1 minute	- same as step
Pass for signature	return Visitor's Pass			1 -



4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO  4.2 Create Order of Payment manually.  4.3 Reflect invoice details or application of deposit if there is any;  4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section
5.4. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.	Cutting PhP 140.00 / sample  Hot Mounting PhP 80.00/ sample  Cold Mounting PhP 360.00/ sample  Metallographic Grinding Php 400.00/ sample	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division



6. None	If payment is in the form of check, review the check as to amount, date and signatory.  5.3 Release to Customer Official Receipt and all billing documents except accounting copy.  6.1 Cutting	Metallographic Polishing PhP 350.00/ sample Etching Php 120.00/ sample	4 hours	Metals
	6.2 Mounting		3 hours	Technologist IV Physical
	6.3 Grinding		3 hours	Metallurgy Laboratory or
	6.4 Polishing		2 hours	Metals Technologist II
	6.5 Cleaning (ultrasonic)		30 minutes	Physical Metallurgy Laboratory
	6.6 Etching		15 minutes	Laboratory
7. Proceed to the Physical Metallurgy Laboratory, Titanium Building and present client's copy of JO and Official Receipt; or samples will be endorsed to appropriate MIRDC laboratory for subsequent testing.	7.1 Check JO and OR  7.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client	None	5 minutes	- same as step 1 -



8. Sign "Items retrieved by:" on laboratory's file copy of JO and receive samples	8.1 Return samples to Client	None	5 minutes	- same as step 1 -
9. Fill out Customer Satisfaction Survey and submit to Phys Met staff	9.1 Issue Customer Satisfaction Survey	None	5 minutes	- same as step 1 -
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 1 -
	TOTAL		1 day 6 hou	rs 5 minutes

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Witnessing during testing is requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Physical Metallurgy Laboratory, Titanium Building	Reckoning of target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Sample needs complex cutting.	Client to enter job in TSSS and schedule a date for the cutting of the specimen.	Technical Solution Services Section	Separate target processing time.
Up to five (5) samples can be prepared (from grinding to etching) for one day.  Mounting of first sample needs at least one (1) hour to complete. Twenty (20) minutes for every succeeding sample.	Appropriate number of days will be added for every additional five (5) samples.	Physical Metallurgy Laboratory, Titanium Building	May exceed the seven days processing time for complex process if more than five samples, depending on what sample preparations are needed.



#### 8. Physical Metallurgy Laboratory Testing Services - Metal Classification/ Certification

This process determines the probable type and grade of a metal given the result of chemical analysis and based on available reference standard.

Office or Division:	Materials and Process Research Division					
Classification:	Complex					
Type of	G2C - Government to Citizen					
Transaction:	Transaction: GZB - Government to Busines					
		ment to Governm	nent			
Who may avail:	All					
CHECKLIST	OF REQUIRE	MENTS	WHERE T	O SECURE		
1. Submission of ch	nemical analys	is results				
1.1 If client has no			Company/Indust	•		
		to MIRDC-ATD-	testing (sample f			
	zed Receiving a		analysis and met	tals identification)		
	cedure on Cherentification serv					
1.2 If client has ch				_		
	etallurgy Labora		Company/Indust	ry requesting for		
Research Sec	0,5	<b>3</b> /	testing			
1.3 For students:		•	School/University			
Discount to Execu			student is enrolle	ed		
adviser and Provi	. ,	to Physical				
Metallurgy and bri 2. Claiming of test						
2.1. One (1) Origin		v of issued lob	Physical Metallui	ray Titanium		
Order (JO)	nar or i notocop	y or issued dob	Building	gy, mamam		
2.2. One (1) Origin	nal or Photocop	y of issued	Cashier Office, M	/IRDC-Finance		
Official Receipt			and Administrativ	ve Division (FAD)		
2.3. One (1) Origin			_			
Authorization Lett		ther than	Company reques	sting for testing		
	Company's representative)					
2.4. One (1) Company ID/School ID and/or one (1) government issued ID			Company reques	sting for testing		
ACENCY FEES TO BE			PROCESSING	PERSON		
CLIENT STEPS	ACTION	PAID	TIME	RESPONSIBLE		
1. Submit chemical	1.1	None	5 minutes	Senior Science		
analysis result and	Generate			Research		
other applicable	Job Order			Specialist,		
requirements to	(JO) in two			Physical		
Physical	(2) copies			Metallurgy		
Metallurgy,				Laboratory		



Titanium Building (for clients with chemical analysis already); otherwise, avail Metals Identification service from ATD- DHO. Skip to Step 6 to claim results.	1.2 Update Google Monitoring Sheet		3 minutes	or Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory
2. Review and sign two (2) copies of JO.  Receive one (1) copy of JO.	2.1 Review and Sign JO by Receiving staff 2.2 Issue a copy of JO to client	None	5 minutes	- same as step 1 -
3. Present Visitor's Pass for signature	3.1 Sign and return Visitor's Pass	None	1 minute	- same as step 1 -
4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO  4.2 Create Order of Payment manually. 4.3 Reflect invoice details or application of deposit if there is any;  4.4 Forward O.P. and other documents to Cashier	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section



	for issuance of Official Receipt (O.R.).			Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section Officer V Financial Management Section
5. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.  If payment is in the form of check, review the check as to amount, date and signatory.  5.3 Release to Customer Official	PhP 750.00/ sample	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division



	Receipt and all billing documents except accounting copy.			
6. None	6.1 Evaluate the result against available reference standard and handbook	None	2 days	Senior Science Research Specialist Physical Metallurgy Laboratory
	6.2 Encode/ Print/ Sign Test Certificate/s by Analyst and		50 minutes	Senior Science Research Specialist Physical Metallurgy Laboratory
	Technician 6.3 Checking and signing of Test Certificate/s		1 day	Supervising Science Research Specialist Physical Metallurgy Laboratory and Chief Science Research Specialist Physical Metallurgy Laboratory
7. Proceed to the Physical Metallurgy Laboratory, Titanium Building and present client's copy of JO and Official Receipt	7.1 Check JO and OR  7.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client	None	5 minutes	- same as step 1 -



8. Sign and receive copy of reports/ certificates	8.1 Issues and explains (if requested by client) Test Reports/ Certificates	None	5 minutes	- same as step 1 -
9. Fill out Customer Satisfaction Survey and submit to Phys Met staff	9.1 Issue Customer Satisfaction Survey	None	5 minutes	- same as step 1 -
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 1 -
	TOTAL		3 days 1 hou	ur 40 minutes



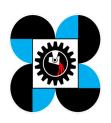
## 9. Physical Metallurgy Laboratory Testing Services - Photomicrography

Printing only of photographs of microstructures using optical microscope. Description and evaluation of the photograph is not included.

Office or Division:	Materials and Process Research Division			
Classification:	Complex			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All			
CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE		
1. Submission of sa	amples			
-Bigger/thicker	e viewed under microscope. samples may require additional process to fit viewing platform	Company/Industry requesting for testing (samples)  Physical Metallurgy Laboratory		
	er samples may require	(simple cutting services and mounting)		
		Technical Solution Services Section (TSSS), MIRDC (complex cutting services)		
samples should ha	of microstructure is requested, ave been ground, polished and ropriate sample preparation will	Physical Metallurgy Laboratory (sample preparation)  Technical Solution Services Section (TSSS), MIRDC (complex cutting services)		
Discount to Execu	Write Letter of Request for tive Director endorsed by de one (1) copy to Physical ng School ID	School/University where the student is enrolled		
2. Claiming of test				
Order (JO)	nal or Photocopy of issued Job	Physical Metallurgy, Titanium Building		
2.2. One (1) Origii Official Receipt	nal or Photocopy of issued	Cashier Office, MIRDC-Finance and Administrative Division (FAD)		
Authorization Lette Company's repres		Company requesting for testing		
2.4. One (1) Comp (1) government is:	pany ID/School ID and/or one sued ID	Company requesting for testing		



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSI NG TIME	PERSON RESPONSIBLE
1. Submit sample for testing and other requirements to Physical Metallurgy, Titanium Building	1.1 Evaluate sample/s and discuss additional processes, if necessary	None	10 minutes	Senior Science Research Specialist, Physical Metallurgy Laboratory or
	1.2 Label sample/s submitted and mark agreed orientation/tes t area		10 minutes	Metals Technologist IV Physical Metallurgy Laboratory or Metals
	1.3 Generate Job Order (JO) in two (2) copies		5 minutes	Technologist II Physical Metallurgy Laboratory
	1.4 Update Google Monitoring Sheet		3 minutes	
2. Review and sign two (2) copies of JO. Receive one (1) copy of JO.	2.1 Review and Sign JO by Receiving staff  2.2 Issue a copy of JO to client	None	5 minutes	- same as step 1 -
3. Present Visitor's Pass for signature	3.1 Sign and return Visitor's Pass	None	1 minute	- same as step 1 -
4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO 4.2 Create Order of Payment manually.	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II,



	4.3 Reflect invoice details or application of deposit if there is any; 4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).			Financial Management Section Or Administrative Officer V Financial Management Section
5. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.  If payment is in the form of check, review the check as to amount, date and signatory.  5.3 Release to Customer Official Receipt and all billing documents except accounting copy.	PhP 80.00 per photo- micrograph  plus  Other Fees: Refer to Metallurgical Sample Preparation	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division



6. None	6.1 Conduct sample preparation (cutting, mounting, grinding, polishing, etching), if needed	None	2 days	Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory
Micro Viewi 6.3 E Print/ Test Certif by Ar Tech 6.4 C and s Test	6.2 Conduct of Microscope Viewing 6.3 Encode/		4 hours	Senior Science Research Specialist Physical Metallurgy Laboratory
	Print/ Sign Test Certificate/s by Analyst and Technician  6.4 Checking and signing of		1 hour	Senior Science Research Specialist Physical Metallurgy Laboratory
			1 day	Supervising Science Research Specialist Physical Metallurgy Laboratory and Chief Science Research Specialist Physical Metallurgy Laboratory
7. Proceed to the Physical Metallurgy Laboratory, Titanium Building and present client's copy of JO and Official Receipt	7.1 Check JO and OR 7.2 Record OR No. and Amount on JO	None	5 minutes	- same as step 1 -



	(Phys Met copy) and return OR to client			
8. Sign "Items retrieved by:", if applicable, on laboratory's file copy of JO; sign and receive copy of reports/ certificates and samples	8.1 Issues and explains (if requested by client) Test Reports/ Certificates  8.2 Return samples to Client	None	10 minutes	- same as step 1 -
9. Fill out Customer Satisfaction Survey and submit to Phys Met staff	9.1 Issue Customer Satisfaction Survey	None	5 minutes	- same as step 1 -
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 1 -
	TOTAL		3 days 6 ho	urs 15 minutes



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Witnessing during testing is requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Physical Metallurgy Laboratory, Titanium Building	Reckoning of target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Sample needs complex cutting.	Client to enter job in TSSS and schedule a date for the cutting of the specimen.	Technical Solution Services Section	Separate target processing time.
Up to five (5) samples can be prepared (from grinding to etching) for one day.	Appropriate number of days will be added for every additional five (5) samples.	Physical Metallurgy Laboratory, Titanium Building	May exceed the seven days processing time for complex process if more than five samples, depending on what sample preparations are
Mounting of first sample needs at least one (1) hour to complete. Twenty (20) minutes for every succeeding sample.			needed.



# 10. Physical Metallurgy Laboratory Testing Services - Scanning Electron Microscope (SEM)

Evaluation of samples using the Scanning Electron Microscope.

Office or Division:	Materials and Process Research D	Division		
Classification:	Complex			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All			
CHECKLIS	T OF REQUIREMENTS	WHERE TO SECURE		
1. Submission of s	amples			
1.1 Sample/s for to width, 3 inches	esting (maximum of 4 inches in s in height)	Company/Industry requesting for testing (samples)		
<ul> <li>Bigger/thick</li> </ul>	cker samples may require cutting/sectioning process to fit in	Physical Metallurgy Laboratory (simple cutting services and mounting)		
	ninner samples may require mounting process	Technical Solution Services Section (TSSS), MIRDC (complex cutting services)		
Discount to Ex adviser and Pi	Write Letter of Request for secutive Director endorsed by rovide one (1) copy to Physical d bring School ID	School/University where the student is enrolled		
2 Claiming of test	certificates			
Order (JO)	nal or Photocopy of issued Job	Physical Metallurgy, Titanium Building		
2.2. One (1) Original or Photocopy of issued Official Receipt		Cashier Office, MIRDC-Finance and Administrative Division (FAD)		
Letter (for person representative)	nal or Photocopy of Authorization other than Company's	Company requesting for testing		
2.4. One (1) Comgovernment issue	pany ID/School ID and/or one (1)	Company requesting for testing		



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Submit sample for testing and other requirements to Physical Metallurgy, Titanium Building	1.1 Evaluate sample/s and discuss additional processes, if necessary  1.2 Label sample/s submitted and mark agreed orientation/tes t area	None	10 minutes 10 minutes	Senior Science Research Specialist, Physical Metallurgy Laboratory or Metals Technologist IV Physical Metallurgy Laboratory or con
	1.3 Generate Job Order (JO) in two (2) copies		5 minutes	Metals Technologist II Physical Metallurgy Laboratory
	1.4 Update Google Monitoring Sheet		3 minutes	
2. Review and sign two (2) copies of JO.  Receive one (1) copy of JO.	2.1 Review and Sign JO by Receiving staff  2.2 Issue a copy of JO to client	None	5 minutes	- same as step 1 -
3. Present Visitor's Pass for signature	3.1 Sign and return Visitor's Pass	None	1 minute	- same as step 1 -
4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO  4.2 Create Order of Payment manually.	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II,



	4.3 Reflect invoice details or application of deposit if there is any;  4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).			Financial Management Section Or Administrative Officer V Financial Management Section
5. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.  If payment is in the form of check, review the check as to amount, date and signatory.  5.3 Release to Customer Official Receipt and all billing documents except	Conductive Sample Php 2,000.00/ sample  Non-conductive Sample Php 2,600.00/ sample plus  Other Fees: Refer to Metallurgical Sample Preparation	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division



	accounting copy.			
6. None	6.1 Conduct sample preparation (cutting, mounting), if necessary	None	1 day	Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory
	6.2 Conduct of SEM Viewing and Evaluation		1 day 4 hours	Senior Science Research Specialist Physical Metallurgy Laboratory
	6.3 Encode/ Print/ Sign Test Certificate/s by Analyst and Technician		1 hour	Senior Science Research Specialist Physical Metallurgy Laboratory
	6.4 Checking and signing of Test Certificate/s		1 day	Supervising Science Research Specialist Physical Metallurgy Laboratory and Chief Science Research Specialist Physical Metallurgy Laboratory



7. Proceed to the Physical Metallurgy Laboratory, Titanium Building and present client's copy of JO and Official Receipt and Official Receipt	7.1 Check JO and OR  7.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client	None	5 minutes	- same as step 1 -
8. Sign "Items retrieved by:", if applicable, on laboratory's file copy of JO; sign and receive copy of reports/ certificates and samples	8.1 Issues and explains (if requested by client) Test Reports/ Certificates  8.2 Return samples to Client	None	10 minutes	- same as step 1 -
9. Fill out Customer Satisfaction Survey and submit to Phys Met staff	9.1 Issue Customer Satisfaction Survey	None	5 minutes	- same as step 1 -
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 1 -
	TOTAL		3 days 6 hou	rs 15 minutes



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Witnessing during testing is requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Physical Metallurgy Laboratory, Titanium Building	Reckoning of target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Sample needs complex cutting.	Client to enter job in TSSS and schedule a date for the cutting of the specimen.	Technical Solution Services Section	Separate target processing time.
Up to five (5) samples can be prepared (from grinding to etching) for one day.  Mounting of first sample needs at least one (1) hour to complete. Twenty	Appropriate number of days will be added for every additional five (5) samples.	Physical Metallurgy Laboratory, Titanium Building	May exceed the seven days processing time for complex process if more than five samples, depending on what sample preparations are needed.
(20) minutes for every succeeding sample.			



## 11. Physical Metallurgy Laboratory Testing Services – Thickness of Coating

It is a measurement of the thickness of coating material/s on a particular substrate using optical microscope.

Office or Division:	Materials and	Process Research	n Division		
Classification:	Simple				
Type of	G2C - Government to Citizen				
Transaction:		nment to Business	•		
Trunouotioni	G2G - Government to Government				
Who may avail:	All				
CHECKLIST	OF REQUIRE	MENTS	WHERE T	O SECURE	
1. Submission of sam					
1.1 Sample/s for ev			Company/Indust		
-May need addi	tional mounting	g process	testing (samples)	)	
			   Physical Metallur	ray Laboratory	
			(mounting proces		
1.2 Information on	coating materia	al and substrate,	Company/Industr		
if known	Ü	,	testing	, , ,	
1.3 For students: V			School/University		
Discount to Execut			student is enrolle	ed	
adviser and Provid	, , ,	to Physical			
Metallurgy and brin					
2 Claiming of test ce			DI : 1.14 ( II	<del></del>	
2.1. One (1) Origin	al or Photocop	y of issued Job	Physical Metallur	gy, Litanium	
Order (JO)	al ar Dhatasan	v of icqued	Building Office A	MDDC Finance	
2.2. One (1) Origin Official Receipt	ai oi Photocop	y or issued	Cashier Office, N	e Division (FAD)	
2.3. One (1) Origin	al or Photocop	v of Authorization	Company/Industr	, ,	
Letter (for person of			testing	y requesting for	
representative)			10011119		
2.4. One (1) Comp	any ID/School	ID and/or one (1)	Company/Industr	ry requesting for	
government issued	ID		testing		
CLIENT STEPS	AGENCY	FEES TO BE	PROCESSING	PERSON	
	ACTION	PAID	TIME	RESPONSIBLE	
1. Submit sample for	1.1	None	20 minutes	Senior Science	
testing and other requirements to	Evaluate			Research Specialist,	
Physical Metallurgy,	sample/s and discuss			Physical	
Titanium Building	additional			Metallurgy	
Thailian Dallang	required			Laboratory	
	tests not			or	
	available in				



	physical metallurgy laboratory  1.2 Label sample/s (preliminary ) submitted and mark agreed orientation/t est area  1.3 Generate Job Order (JO) in two (2) copies  1.4 Update Google Monitoring Sheet		5 minutes 5 minutes	Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory
2. Review and sign two (2) copies of JO.  Receive one (1) copy of JO.	2.1 Review and Sign JO by Receiving staff  2.2 Issue a copy of JO to client	None	5 minutes	- same as step 1 -
3. Present Visitor's Pass for signature	3.1 Sign and return Visitor's Pass	None	1 minute	- same as step 1 -



4. Proceed to Cashier's Office "Order of Payment" Window and present the JO for payment	4.1 Receive and Review the JO  4.2 Create Order of Payment manually.  4.3 Reflect invoice details or application of deposit if there is any;  4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).	None	15 minutes	Administrative Officer IV Financial Management Section Or Administrative Assistant II, Financial Management Section Or Administrative Officer V Financial Management Section
5. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of JO stamped "PAID"	5.1 Receive documents and process Official Receipt based on the Order of Payment.  5.2 Receive payment (cash) Stamp "PAID" all documents.  If payment is in the form of check,	PhP 2,200.00/ sample  plus  Other Fees Hot Mount PhP 80.00/ sample  Cold Mount PhP 360.00/ sample	5 minutes	Administrative Officer V Cashier, Finance and Admin Division or Administrative Officer II Cashier, Finance and Admin Division



	review the check as to amount, date and signatory.  5.3 Release to Customer Official Receipt and all billing documents except accounting copy.			
6. None	6.1 Mount the sample	None	1 hour	Metals Technologist IV Physical Metallurgy Laboratory or Metals Technologist II Physical Metallurgy Laboratory
	6.2 Conduct Measureme nt using optical microscope 6.3 Encode/ Print/ Sign		4 hours	Senior Science Research Specialist Physical Metallurgy Laboratory
	Test Certificate/s by Analyst and Technician		1 hour	Senior Science Research Specialist Physical Metallurgy Laboratory
	6.4 Checking and signing of Test Certificate/s		1 day	Supervising Science Research Specialist



	and Failure Analysis Report			Physical Metallurgy Laboratory and Chief Science Research Specialist Physical Metallurgy Laboratory
7. Proceed to the Physical Metallurgy Laboratory, Titanium Building and present client's copy of JO and Official Receipt	7.1 Check JO and OR  7.2 Record OR No. and Amount on JO (Phys Met copy) and return OR to client	None	5 minutes	- same as step 1 -
8. Sign "Items retrieved by:", if applicable, on laboratory's file copy of JO; sign and receive copy of reports/ certificates and samples	8.1 Issues and explains (if requested by client) Test Reports/ Certificates  8.2 Return samples to Client	None	10 minutes	- same as step 1 -
9. Fill out Customer Satisfaction Survey and submit to Phys Met staff	9.1 Issue Customer Satisfaction Survey	None	5 minutes	- same as step 1 -
10. Present MIRDC Visitor's Pass for signature	10.1 Sign and return MIRDC Visitor's Pass	None	1 minute	- same as step 1 -
	TOTAL		1 day 7 hou	rs 20 minutes



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
Witnessing during testing is requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Physical Metallurgy Laboratory, Titanium Building	Reckoning of target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Sample needs complex cutting.	Client to enter job in TSSS and schedule a date for the cutting of the specimen.	Technical Solution Services Section	Separate target processing time.



### **III. Additive Manufacturing Services**

### 1. Additive Manufacturing Services - Fused Filament Fabrication

3D printing of polymer materials using fused filament fabrication.

Office or Division:	Materials and Process Research Division		
Classification:	Highly Technical		
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business G2G - Government to Governr		
Who may avail:	All		
CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE	
1. Submission of files	s		
1.1 3D file specifications 1.1.1 3D model with maximum dimensions and minimum detail tolerance of:  • 500mm x 500mm x 2000mm; ±0.6 mm  • 330mm x 240mm x 300mm; ±0.25 mm  • 300mm x 300mm x 400mm; ±0.4 mm  1.1.2 3D files should be in STEP/STP, STL, OBJ, 3MF, AMF format  1.1.3 Detailed and signed fabrication drawing of components and assembly, as applicable		Company/Industry/Indiv- idual requesting for printing	
1.2 The following information, if available 1.2.1 Material requirements 1.2.2 Mechanical requirements 1.2.3 Dimensional requirements		Company/Industry/Indiv- idual requesting for printing	
1.3 For students/faculty:     1.3.1 Letter of Request for Discount addressed to Executive Director endorsed by adviser/immediate supervisor     1.3.2 School ID		School/University where the student/faculty is enrolled/employed	
2. 2. Submission of signed Job Order (JO), raw materials, and other consumables			
2.1 (1) Original Signed Job Order		Company/Industry/Individua I requesting for printing	
2.2 Raw materials applicable	, and other consumables, as	Company/Industry/Individua I requesting for printing	



3. Releasing of 3D Printed Parts/Components		
3.1. (1) Original or Photocopy of issued Job Order (JO)	Process Research Section	
3.2. (1) Original of issued Official Receipt (OR)	Cashier Office, MIRDC- Finance and Administrative Division (FAD)	
<ul><li>3.3. (1) Original or Photocopy of Authorization Letter (for person other than Company's representative)</li></ul>	Company requesting for printing	
3.4. (1) Company ID/School ID and/or (1) government issued ID	Company requesting for printing	
PHASE 1: SUBMISSION OF DESIGN FILES AND OTHER REQUIREMENTS		

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS ING TIME	PERSON RESPONSIBLE
1. Proceed to	1.1 Evaluate files	None	90 minutes	Senior Science
the Process	and discuss with			Research
Research	the client			Specialist
Section	the product			and/or
(AMCen	specifications,			Science
Bldg.) to	parameters			Research
inquire about	and print settings			Specialist II
the availability				and/or
of printers,	1.2 Discuss the			Metals
and to submit	details for material			Technologist V
design files	and consumables			and/or
and other	provision			Metals
requirements				Technologist III,
				Process
				Research
				Section (AMCen)
2.Receive electronic	2.1 Generate the Quotation and	None	3 days	
copy of the	send an electronic			
Quotation,	copy to the client			
carefully	for review and			
review	signing			- same as step 1
contents, and	Signing			-
sign conforme				
upon				
approval.				
арріочаі.				
PHASE 1: SUBMISSION OF DESIGN FILES			3 days, 1 ho	our, 30 minutes
AND OTHER R	<b>EQUIREMENTS PRO</b>	CESSING		
TIME				



	PHASE 2: JOB PROCESSING			
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS ING TIME	PERSON RESPONSIBLE
3. Submit signed Quotation and receive Job Order (JO)	3.1 Discuss the target date with the client  3.2 Generate two (2) hard copies of the Job Order and give one to the client for review	None	60 minutes	Senior Science Research Specialist and/or Science Research Specialist II
4. Review and sign the Job Order (JO), and submit customer-supplied material as agreed	4.1 Receive signed Job Order (JO)  4.2 Inspect the materials, put proper labels, and store them in a designated area  4.3 Provide the Property Entry/Exit Slip (PEES)	None	30 minutes	-same as step 3-
5. Fill-out Property Entry/Exit Slip (PEES) for all materials supplied/ provided	5.1 Receive the filled out and signed Property Entry/Exit Slip (PEES)	None	10 minutes	-same as step 3-
None	5.2 Execution of the 3D printing service.  5.3 Evaluate 3D printed product (conduct measurement for dimensional accuracy), if necessary	None	15 calendar days	- same as step 3
PHASE 2: JOB	PROCESSING TIME		15 Days, 1 h	nour, 40 minutes



PHASE 3: RELEASE OF 3D PRINTED PRODUCTS				
CLIENT	AGENCY ACTION	FEES TO	PROCESS	PERSON
6. Receive notice of job completion	6.1 Notify the client through email upon completion of the requested service.	None	10 minutes	- same as step 3
7. Inspect the 3D printed product/s. Receive and sign the Delivery Receipt (DR)	7.1 Present product/s to the client  7.2 Generate and provide five (5) copies of the Delivery Receipt (DR) to client	None	45 minutes	- same as step 3 -
8. Proceed to the Cashier's Office "Order of Payment" Window	None	None	10 minutes	None
9. Present copy of requirements to the Cashier	9.1 Receive and review documents presented. As needed, ask the customer to receive invoice/SOA  9.2 Create Order of Payment (O.P.).  9.3 Reflect invoice details or application of deposit if there is any;  9.4 Forward O.P. and other documents to Cashier for issuance of Official	None	5 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section or Administrative Officer V, Financial Management Section



10. Pay the required fee (if paying in cash) and Receive Official Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receive Official Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receive Official Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receipt based on the Order of Payment.    10. Pay the required fee (if paying in cash) and Receipt based on the Order of Payment.    10. Paying in cash) and Receipt based on the Order of Payment.    10. Paying in cash) and Receipt based on the Order of Payment.    10. Paying in cash) and Receipt based on the Order of Payment value in the maximum dimension of 500mm value value in the maximum value val
281.67/hr



11. Proceed to Process Research Section (AMCen Bldg.) and present the OR and the stamped DR	11.1 Record the OR No. and the amount paid	None	15 minutes	- same as step 3 -
12. Secure PEES and Customer's copy of DR and receive the 3D printed product/s	12.1 Issue filled out and signed PEES, and stamped "RELEASED" on the DR  12.2 Retrieve both Master's and Extra copy of the DR  12.3 Release product/s to client	None	30 minutes	- same as step 3 -
13. Fill out the Citizen/Client Satisfaction Survey (CCSS)	13.1 Receive the filled out CCSS from the client	None	15 minutes	- same as step 3 -
PHASE 3 RELEASE OF 3D PRINTED PRODUCTS PROCESSING TIME TOTAL PROCESSING TIME			s, 15 minutes nours 25 minutes	

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If the client's job request exceed the following dimensions	Inform the client that the duration of the 3D printing service will	Process Research Section,	Target date of completion will be reflected in the Job
or parameters:  For files with	exceed 15 days.  Set a target date with	AMCen	Order to be conformed by the client
maximum dimension of 500mm x 500mm x 2000mm	the appropriate number of days added to		
Volume: 400mm x 400mm x 1000mm Infill: 10%	accommodate the client's request as		



Approx. Weight: 25600g Print speed: 40mm/s Layer height 0.5mm  Files with maximum dimension of 330mm x 240mm x 300 mm Volume: 320mm x 230mm x 290mm Infill: 20% Approx. Weight: 5750g Print speed: 60mm/s Layer height 0.2mm  Files with maximum dimension of 300mm x 300mm x 400mm Volume: 285mm x 290mm x 390mm Infill: 10% Approx. Weight 4960g Print speed: 40mm/s Layer height: 0.3mm Witnessing during 3D printing preparation requested by client.	witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Process Research Section, AMCen	Target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Printed items additional machining and quality assurance requirements	Client to enter job in TSSS.	Technical Solution Services	Separate target processing time.
Client requests for copy of printing parameters used for the JO	MIRDC can provide Printing Parameter Sheet, if available	Process Research Section, AMCen	Available upon request



## 2. Additive Manufacturing Services - Fused Granular Fabrication

3D printing of polymer materials using pellets.

Office or Division:	Materials and Process Research Division			
Classification:	Highly Technical			
Olassincation.	G2C - Government to Citizen			
Type of Transaction:				
Type of Transaction.	G2G - Government to Government			
Who may avail:	All			
	OF REQUIREMENTS	WHERE TO SECURE		
1. Submission of files		WILKE TO SESSIVE		
1.1 3D file specifications				
•	n maximum dimensions and			
minimum deta				
	50mm x 620mm; ±3.0 mm			
	0mm x 600mm; ±2.0 mm	Company/Industry/Individual		
	ld be in STEP/STP, STL,	requesting for printing		
OBJ, 3MF, AM	· · · · · · · · · · · · · · · · · · ·			
1	signed fabrication drawing of			
	nd assembly, as applicable.			
1.2 Following information				
1.2.1 Material re		Company/Industry/Individual		
1.2.2 Mechanica		requesting for printing		
1.2.3 Dimension	ial Requirements			
1.3 For students/faculty:				
1.3.1 Letter of Request for Discount addressed		School/University where the		
to Executive I	Director endorsed by adviser/	student/faculty is		
immediate su	pervisor	enrolled/employed		
1.3.2 School ID				
2. Submission of sign	ed Job Order (JO), raw matei	rials, and other consumables		
2.1 (1) Original Sign	ned Job Order	Company/Industry/Individual		
. , , ,		requesting for printing		
The state of the s	and other consumables, as	Company/Industry/Individual		
applicable		requesting for printing		
3. Releasing of 3D Printed Parts/Components				
3.1. (1) Original or P (JO)	hotocopy of issued Job Order	Process Research Section		
3.2. (1) Original or Photocopy of issued Official Receipt  Cashier Office, MIR Finance and Admin Division (FAD)		Cashier Office, MIRDC-		
3 3 (1) Original or P	hotocopy of Authorization	,		
Letter (for person oth	• •	Company requesting for		
representative)		printing		
'				



3.4. (1) Company ID/School ID and/or (1) government issued ID			Company requesting for printing	
PHASE 1: S	UBMISSION OF DES	SIGN FILES AN	ID OTHER RE	QUIREMENTS
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS ING TIME	PERSON RESPONSIBLE
1. Proceed to the Process Research Section (AMCen Bldg.) to inquire about the availability of printers, and to submit design and other requirements.	1.1 Evaluate files and discuss with the client product specifications, parameters, and print settings  1.2 Discuss the details for material and consumables provision	None	90 minutes	Senior Science Research Specialist and/or Science Research Specialist II and/or Metals Technologist V and/or Metals Technologist III, Process Research Section (AMCen)
2. Receive electronic copy of the Quotation, carefully review contents, and sign conforme upon approval	2.1 Generate the Quotation and send an electronic copy to the client for review and signing	None	3 days	- same as step 1 -
	MISSION OF DESIGI REMENTS PROCES	_	3 days, 1 ho	ur, 30 minutes
	PHASE 2:	JOB PROCES	SING	
3. Submit signed Quotation, receive Job Order (JO)	3.1 Discuss the target date with the client.  3.2 Generate two (2) hard copies of the Job Order, and give one to	None	60 minutes	Senior Science Research Specialist and/or Science Research Specialist II



	the client for review.			
4. Review, and sign the Job Order (JO) and submit customer supplied material as agreed	4.1Receive signed Job Order (JO).  4.2 Inspect the materials, put proper labels, and store them in a designated area.  4.3 Provide the Property Entry/Exit slip (PEES)	None	30 minutes	- same as step 3
5. Fill-out Property Entry/Exit Slip (PEES) for all materials supplied / provided	5.1 Receive the filled out and signed Property Entry/Exit Slip (PEES)	None	10 minutes	- same as step 3 -
None	5.2 Execution of the 3D printing service.  5.3 Evaluate 3D printed product (conduct measurement for dimensional accuracy), if necessary.	None	15 calendar days	- same as step 3 -
PHASE 2: JOB	PROCESSING TIME		15 days, 1 h	our, 40 minutes
	PHASE 3: RELEASE			TS
6. Receive notice of job completion	6.1 Notify the client through email upon completion of the requested service	None	10 minutes	- same as step 3 -
7. Inspect the 3D printed product/s. Receive and	7.1 Present product/s to the client	None	45 minutes	- same as step 3 -



sign the Delivery Receipt (DR)  8. Proceed to the Cashier's Office	7.2 Generate and provide five (5) copies of the Delivery Receipt (DR) to client	None	10 minutes	None
9. Present copy of requirements to the Cashier	9.1 Receive and review documents presented. As needed, ask the customer to receive invoice/SOA  9.2 Create Order of Payment (O.P.).  9.3 Reflect invoice details or application of deposit if there is any;  9.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).	None	5 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section or Administrative Officer V, Financial Management Section
10. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of Delivery Receipt and other billing documents	10.1 Receive documents and process Official Receipt based on the Order of Payment.	Files with maximum dimension of 1100mm x 8500mm x 620mm PhP 895.38/hr	5 minutes	Administrative Officer V, Administrative and General Services Section or Administrative Officer II, Administrative and General Services Section



PRODUCTS PR	OCESSING TIME		40 da - 51	ours, 25 minutes
PHASE 3 RELE	ASE OF 3D PRINTE	D	2 hours	, 15 minutes
Survey (CCSS)				
Satisfaction	from the client			
Citizen/Client	filled out CCSS	INOTIC	10 minutes	- Same as step 3
13. Fill out the	13.1 Receive the	None	15 minutes	- same as step 3
	12.3 Release product/s to client			
	Extra copy of the DR			
	Master's and			
	12.2 Retrieve both			-
product/s				- same as step 3
3D printed	the DR			
copy of DR and receive the	and stamp "RELEASED" on			
Customer's	and signed PEES,			
PEES and	out			
12. Secure	12.1 Issue filled	None	30 minutes	
stamped DR		_		
the OR and the				
(AMCen Bldg.) and present				
Section				
Research	amount paid			
Process	OR No. and the			-
11. Proceed to	11.1 Record the	None	15 minutes	- same as step 3
		Material		
		supports Other Fees:		
		removing		
		inclusive of		
		Fees		
		044.02/111		
		344.32/hr		
		600mm PhP		
		760mm x		
		600mm x		
		dimension of		



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If the client's job request exceeds the following dimensions or parameters:  For files with maximum dimension of1100mm x 850mm x 620mm Volume: 950mm x 750mm x 470mm Infill: 50% Approx. Weight: 157300g Print speed: 25mm/s Layer height 2mm  Files with maximum dimension of 600mm x 760mm x 600 mm Volume: 575mm x 750mm x 600mm Infill: 70% Approx. Weight:	Inform the client that the duration of the 3D printing service will exceed 15 days.  Set a target date with the appropriate number of days added to accommodate the client's request as agreed by both parties.	Process Research Section, AMCen	Target date of completion will be reflected in the Job Order to be conformed by the client
177500g Print speed: 25mm/s Layer height 2mm			
Witnessing during 3D printing preparation requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Process Research Section, AMCen	Target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Printed items additional machining and quality assurance requirements	Client to enter job in TSSS.	Technical Solution Services	Separate target processing time.
Client requests for copy of printing parameters used for the JO	MIRDC can provide Printing Parameter Sheet, if available	Process Research Section, AMCen	Available upon request



## 3. Additive Manufacturing Services - Powder Bed Fusion

Brief Description of the Service: 3D printing of metal using metallic powders

Office or Division:	Materials and Process Research Division
Classification:	Highly Technical
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government
Who may avail:	All

CHECKLIST OF REQUIREMENTS	WHERE TO SECURE				
1. Submission of files					
<ul> <li>1.1 3D file specifications</li> <li>1.1.1 3D model with maximum dimensions and minimum detail tolerance of:</li> <li>● 250mm x 250mm x 300mm; ±60µm</li> <li>1.1.2 3D files should be in STL, OBJ, 3MF, AMF format</li> <li>1.1.3 Detailed and signed fabrication drawing of components and assembly, as applicable</li> </ul>	Company/Industry/Individual requesting for printing				
<ul><li>1.2 Following information, if available</li><li>1.2.1 Material requirements</li><li>1.2.2 Mechanical requirements</li><li>1.2.3 Dimensional requirements</li></ul>	Company/Industry/Individual requesting for printing				
For students/faculty:         1.3.1 Letter of Request for Discount         addressed to Executive Director         endorsed by adviser/immediate         supervisor         1.3.2 School ID	School/University where the student/faculty is enrolled/employed				
2. Submission of signed Job Order (JO), raw m	aterials, and other consumables				
2.1 (1) Original Signed Job Order	Company/Industry/Individual requesting for printing				
2.2 Raw materials, and other consumables, as applicable	Company/Industry/Individual requesting for printing				
3. Releasing of 3D Printed Parts/Components					
3.1. (1) Original or Photocopy of issued Job Order (JO)	Process Research Section				
3.2. (1) Original or Photocopy of issued Official Receipt (OR)	Cashier Office, MIRDC-Finance and Administrative Division (FAD)				
3.3. (1) Original or Photocopy of Authorization Letter (for person other than Company's representative)	Company requesting for printing				



3.4. (1) Company ID	/School ID and/o	r (1)			
government issued I		( )	Company request	ing for printing	
PHASE 1: SUBMISSION OF DESIGN FILES AND OTHER REQUIREMENTS					
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
1. Proceed to the Process Research Section (AMCen) to inquire about the availability of printers, and to submit design files and other requirements	1.1 Evaluate files and discuss internally parameters printer settings and additional post-processing requirement  1.2 Discuss and agree with the client on the parameters, settings of the printer, additional processes including post-processing requirements	None	90 minutes	Senior Science Research Specialist and/or Science Research Specialist II and/or Metals Technologist V and/or Metals Technologist III, Process Research Section (AMCen)	
2.Receive electronic copy of the Quotation, carefully review contents, and sign conforme upon approval.	2.1 Generate the Quotation and send an electronic copy to the client for review and signing	None	3 Days	- same as step 1 -	
	PHASE 1: SUBMISSION OF DESIGN FILES AND OTHER REQUIREMENTS PROCESSING TIME			our, 30 minutes	
	PHASE 2: JOB PROCESSING				
3. Submit signed quotation, and receive Job Order (JO)	3.1 Discuss the target date with the client	None	60 minutes	Senior Science Research Specialist and/or	



	3.2 Generate two (2) hard copies of the Job Order and give one to			Science Research Specialist II
	the client for review			
4. Review and sign the Job Order (JO), and submit customer-supplied material as agreed	4.1 Receive signed Job Order (JO)  4.2 Inspect the materials, put proper labels, and store them in a designated area	None	30 minutes	-same as step 3 -
	4.3 Provide the Property Entry/Exit Slip (PEES)			
5. Fill-out Property Entry/Exit Slip (PEES) for all materials supplied / provided	5.1 Receive the filled out and signed Property Entry/Exit Slip (PEES)	None	10 minutes	-same as step 3 -
None	5.2 Conduct the execution of the 3D printing service.	None	15 calendar days	-same as step 3-
	5.3 Evaluate 3D printed product (conduct measurement for dimensional accuracy), if necessary			
PHASE 2: JOB PRO			15 Days, 1 hou	r, 40 minutes



	PHASE 3: PART	REMOVAL V	IA MACHINING	
6. Receive notice of job 3D printing completion	6.1 Notify the client through email upon completion of the requested service.	None	10 minutes	-same as step 3-
7. Proceed to TSSS for wire cutting of the 3D print	None	None	10 minutes	-none-
8. Notify Process Research Section (AMCen) of the Technical Service Request (TSR) for the metal 3D print	8.1 Verify the TSR with TSSS  8.2 Turnover the metal 3D print for wire cutting	None	1 hour	-same as step 3-
9. Notify the Process Research Sections (AMCen) once the TSR is complete	9.1 Receive the machined 3D printed products from TSSS	None	1 hour	-same as step 3 -
PHASE 3: PART RE	MOVAL VIA MA	CHINING	2 hours, 20 mir	nutes
	IASE 4: RELEAS	SE OF 3D PRIN	ITED PRODUCTS	S
10. Receive notice of job completion	10.1 Notify the client through email upon completion of the requested service.	None	10 minutes	-same as step 3-
11. Inspect the 3D printed product/s. Receive and sign the Delivery Receipt (DR)	11.1 Present product/s to the client  11.2 Generate and provide five (5) copies of the Delivery Receipt (DR) to client	None	45 minutes	- same as step 3 -



12. Proceed to the Cashier's Office "Order of Payment" Window	None	None	10 minutes	- same as step 3 -
13. Present copy of requirements to the Cashier	13.1 Receive and review documents presented. As needed, ask the customer to receive invoice/SOA  13.2 Create Order of Payment (O.P.).  13.3 Reflect invoice details or application of deposit if there is any;  13.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).	None	5 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section or Administrative Officer V, Financial Management Section
14. Pay the required fee (if paying in cash) and Receive Official Receipt, copy of Delivery Receipt and other billing documents	14.1 Receive documents and process Official Receipt based on the Order of Payment.	Files with maximum dimension of 250mm x 250mm x 300mm PhP 2,559.63/hr	5 minutes	Administrative Officer V, Administrative and General Services Section or Administrative Officer II, Administrative and General Services Section



		Post- Processing  Sintering Furnace: PhP 281.67/hr  Shot Peening: PhP 297.45/hr		
15. Proceed to Process Research Section (AMCen Bldg.), and present the OR and the stamped DR	15.1 Record the OR No. and the amount paid	None	15 minutes	- same as step 3 -
16. Secure PEES and Customer's copy of DR and receive the 3D printed product/s	16.1 Issue filled out and signed PEES and stamp "RELEASED" on the DR  16.2 Retrieve both Master's and Extra copy of the DR  16.3 Release product/s to client	None	30 minutes	- same as step 3
17. Fill out the Citizen/Client Satisfaction Survey (CCSS)	17.1 Receive the filled out CCSS from the client	None	15 minutes	- same as step 3 -
PHASE 4: RELEAS PRODUCTS PROCI		ED	2 hours,15 min	utes
TOTAL TIME			18 days, 7 hour	rs, 45 minutes



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If the client's job request exceeds the following dimensions or parameters:	Inform the client that the duration of the 3D printing service will exceed 15 days.	Process Research Section, AMCen	Target date of completion will be reflected in the Job Order to be conformed by the
For files with maximum dimension of 250mm x 250mm x 300mm Volume: 160mm x 160mm Infill: 100% Approx. Weight: 11000g Resolution: 30µm	Set a target date with the appropriate number of days added to accommodate the client's request as agreed by both parties.		client
Witnessing during 3D printing preparation requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Process Research Section, AMCen	Target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Printed items additional machining and quality assurance requirements	Client to enter job in TSSS.	Technical Solution Services	Separate target processing time.
Client requests for copy of printing parameters used for the JO	MIRDC can provide Printing Parameter Sheet, if available	Process Research Section, AMCen	Available upon request



## 4. Additive Manufacturing Services - Stereolithography

3D printing of polymer materials using Stereolithography

Office or Division:	Materials and Process Research Division	
Classification:	sification: Highly Technical	
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity	
Who may avail:	G2G - Government to Government All	

who may avail:					
CHECKLIST OF REQUIREMENTS	WHERE TO SECURE				
1. Submission of files					
1.1 3D file specifications 1.1.1 3D model with maximum dimensions and minimum detail tolerance of:  145mm x 145mm x 175mm; ±0.10mm 1.1.2 3D files should be in STEP/STP, STL, OBJ, 3MF, AMF format 1.1.3 Detailed and signed fabrication drawing of components and assembly, as applicable	Company/Industry/Individual requesting for printing				
1.2 Following information, if available 1.2.1 Material requirements 1.2.2 Mechanical requirements 1.2.3 Dimensional requirements	Company/Industry/Individual requesting for printing				
1.3 For students/faculty:	School/University where the student/faculty is enrolled/employed				
2. Submission of signed Job Order (JO), raw materials, and other consumables					
2.1 (1) Original Signed Job Order	Company/Industry/Individual requesting for printing				
2.2 Raw materials, and other consumables, as applicable	Company/Industry/Individual requesting for printing				
3. Releasing of 3D Printed Parts/Components					
3.1. (1) Original or Photocopy of issued Job Order (JO)	Process Research Section				
3.2. (1) Original or Photocopy of issued Official Receipt (OR)	Cashier Office, MIRDC-Finance and Administrative Division (FAD)				
3.3. (1) Original or Photocopy of Authorization Letter (for person other than Company's representative)	Company requesting for printing				



3.4. (1) Company ID/School ID and/or (1) government issued ID				mpany requesting for printing		
CLIENT	AGENCY	FEES TO BE PA	VID.	PROCESS-	PERSON	
STEPS	ACTION	TELOTO BETA	11D	ING TIME	RESPONSIBLE	
1. Proceed to	1.1 Evaluate	None		90 minutes	Senior Science	
the Process	files and				Research	
Research	discuss with				Specialist	
Section	client the				and/or	
(AMCen	product				Science	
Bldg.) to	specifications,				Research	
inquire about	parameters				Specialist II	
the availability	and print				and/or	
of printers,	settings				Metals	
and to submit					Technologist V	
design files	1.2 Discuss				and/or	
and other	the details for				Metals	
requirements.	material and				Technologist III,	
	consumables				Process	
	provision				Research	
					Section	
					(AMCen)	
2. Receive	2.1 Generate	None		3 days	- same as step	
electronic	the Quotation				1 -	
copy of the	and send an					
Quotation,	electronic					
carefully	copy to the					
review	client for					
contents, and	review and					
sign conforme	signing					
upon approval						
	PHASE 1: SUBMISSION OF DESIGN FILES AND OTHER REQUIREMENTS PROCESSING TIME			3 days, 1 h	our, 30 minutes	
		SE 2: JOB PROC	ESS	ING		
3. Submit	3.1 Discuss	None		60 minutes		
signed	the target					
Quotation,	date with the				0 . 0 .	
and receive	client				Senior Science	
Job Order					Research	
(JO)	3.2 Generate				Specialist	
, ,	two (2) hard				and/or	
	copies of the				Science	
	Job and give				Research	
	one to the				Specialist II	
	client for					
	review					



4. Review, and sign theJob Order (JO) and submit customer- supplied material as agreed	4.1 Receive signed Job Order  4.2 Inspect the materials, out proper labels, and store them in a designated area  4.3 Provide the Property Entry/Exit Sleep (PEES)	None	30 minutes	- same as step 3 -
5. Fill-out Property Entry/Exit Slip (PEES) for all materials supplied/ provided	5.1 Receive the filled out and signed Property Entry/Exit Slip (PEES)	None	10 minutes	- same as step 3-
	5.2 Execution of the 3D printing service 5.3 Evaluate 3D printed product (conduct measurement for dimensional accuracy), if necessary	None	15 calendar days	- same as step 3-
PHASE 2: JOB	PROCESSING			our, 40 minutes
		LEASE OF 3D PRINTEI		
6. Receive notice of job completion	6.1 Notify the client through email upon completion of the requested service	None	10 minutes	- same as step 3 -



7. Inspect the 3D printed product/s. Receive and sign the Delivery Receipt (DR)	7.1 Present product/s to the client  7.2 Generate and provide five (5) copies of the Delivery Receipt (DR) to client	None	45 minutes	- same as step 3 -
8.Proceed to the Cashier's Office "Order of Payment" window	None	None	10 minutes	None
9. Present copy of requirements to the Cashier	9.1 Receive and review documents presented. As needed, ask the customer to receive invoice/SOA 9.2 Create Order of Payment (O.P.)  9.3 Reflect invoice details or application of deposit if there is any;  9.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.)	None	5 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section or Administrative Officer V, Financial Management Section
10. Pay the required fee (if	10.1 Receive documents	Files with maximum dimensions	5 minutes	
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paying in cash) and Receive Official Receipt, copy of Delivery Receipt and other billing documents	and process Official Receipt based on the Order of Payment.	of 145mm x 145mm x 175mm		Administrative Officer V, Administrative and General Services Section or Administrative Officer II, Administrative and General Services Section
11. Proceed to the Process Research Section (AMCen Bldg.), and present the OR and the stamped DR	11.1 Record OR No. and amount paid on JO and return OR to client	None	15 minutes	- same as step 3 -
12. Secure PEES and Customer's copy of DR, and receive the 3D printed product/s	12.1 Issue filled out and signed PEES, and stamp "RELEASED" on the DR  12.2 Retrieve both Master's and Extra copy of the DR  12.3 Release product/s to client	None	30 minutes	- same as step 3 -
13. Fill out the Citizen/Client Satisfaction Survey (CCSS)	13.1 Receive the filled out CCSS from the client	None	15 minutes	- same as step 3 –



PHASE 3 RELEASE OF 3D PRINTED PRODUCTS PROCESSING TIME	2 hours, 15 minutes
TOTAL PROCESSING TIME	18 days, 5 hours and 20 minutes

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If the client's job request exceeds the following dimensions or parameters: For files with maximum dimension of 145mm x 145mm x 175mm Volume: 140mm x 140mm x 168mm Approx. Weight: 3970g Resolution: 50 microns	Inform the client that the duration of the 3D printing service will exceed 15 days.  Set a target date with the appropriate number of days added to accommodate the client's request as agreed by both parties.	Process Research Section, AMCen	Target date of completion will be reflected in the Job Order to be conformed by the client
Witnessing during 3D printing preparation requested by client.	Witnessing can be accommodated on an agreed schedule and therefore will move the target completion on a later date.	Process Research Section, AMCen	Target date of completion will start only after witnessing has been completed, and not on the date job was accepted.
Printed items additional machining and quality assurance requirements	Client to enter job in TSSS.	Technical Solution Services	Separate target processing time.
Client requests for copy of printing parameters used for the JO	MIRDC can provide Printing Parameter Sheet, if available	Process Research Section, AMCen	Available upon request



## OFFICE OF THE EXECUTIVE DIRECTOR

## **External Services**



#### Metalcasting, Metalworking and Heat Treatment Jobs

#### A. Metalcasting

The MIRDC specializes in metalcasting of ferrous and non-ferrous alloys. Using specialized metalcasting technologies such as investment casting and its conventional casting capabilities, MIRDC undertakes prototype production of engineered and decorative products. Likewise, casting product localization, alloy formulation can also be accommodated through contract research activity. MIRDC also offers rental of facilities to SME's through a time-sharing scheme.

#### **FACILITIES AND CAPABILITIES:**

#### **Conventional Casting Section**

**Patternshop** - capable of producing wood, polymer and metal patterns.

**Molding Shop** - employs green sand molding process utilizing pin-lift molding machines and Furan molding process using a 4-ton capacity continuous mixer.

**Melting Shop** - Consists of:

- crucible furnace for melting non-ferrous alloys with the following capacities:
  - 50 kg

300 kg

- 600 kg
- high frequency induction furnaces capable of melting ferrous alloys, with the following capacities:
  - 10 kg

150 kg

500 kg

• 50 kg

250 kg

#### **Precision Casting Section**

**Investment Casting** (Ceramic Shell Process) - This process involves dipping the entire cluster of heat-disposable pattern into a ceramic slurry and coating with ceramic material until a self-supporting shell has been formed. The coated cluster is then dewaxed, fired at high temperature and poured with molten metal. MIRDC has complete facilities for this process.

**Shell Molding** - This process produces castings with relatively accurate and smooth surfaces. Cores and molds are considerably strong and can be easily mass produced. MIRDC has the following facilities:

- Resin Coated Sand Mixer cold sand high speed mixer with a capacity of 60 kg per batch
- 3 Shell Core Shooters
- 3 Shell Molding Machines



Die Casting Machines - MIRDC has three die casting machines. These are:

Hot Chamber Die Casting Shinozuka Model: SD-25-OHA

Cold Chamber Die Casting "TOSHIBA" Model: DC 25OC

Machine Dimension: 5.4 x 1.7 x 2.5m

Low Pressure Die Casting Type: SK-110

Pattern Size: 660 x 660 x 260mm

#### Casting Design and Process/Quality Control Capabilities:

In order to attain its quality objectives and meet the specified requirements of the customers, MIRDC utilizes different control and testing equipment to ensure the quality of cast products.

**Solstar Solidification Simulation Software** - A simulation program to predict, simulate and analyze the likelihood of defects during actual casting as well as optimizes the casting process. It has the following features:

- Solid Modelling
- Thermal Analysis
- Solidification Simulation

**Meltlab Carbon Equipment (CE Meter)** - provides reliable means to analyze and evaluate the composition of gray and ductile iron.

Shimadzu Optical Emission Spectrometer - quantitative determination of trace and major elements in ingots and castings. It has a maximum of 64 channels and is capable of analyzing 32 elements at present.

#### **Sand Testing Equipment**

- Compressive Strength
- Moisture Teller
- Permeability Meter
- Mold Hardness Tester

- Bending Strength Tester
- Rotap Machine
- Clay Content Determinator

**Metallurgical Microscope** – Olympus

Ultrasonic Tester - Kraut Krammer 0.4 - 20 mhz

#### **Pyrometers**

- Minolta Spot Meter 600-3,000°C
- Immersion Type
  - Type K, -70 1370°C
  - Type S. 25 1770°C

Aside from short series experimental production and product development, MIRDC also offers time-sharing of its facilities to foundries with limited capabilities.



#### **B.** Metalworking

Metalworking is working with metals and metal products to create individual parts. The Center utilizes conventional and specialized machining processes in the development of tools, dies, molds, jigs and fixtures, and components.

Its heat treating capability includes:

- direct hardening
- case hardening (pack carburizing)
- softening processes (tempering, annealing, normalizing, stress relieving)

There is a wide range of technologies that are used within metalworking to create all types of products such as small pieces of jewelry all the way to building components and large-scale constructions.

Metal working services in MIRDC include conventional lathe machining, conventional milling, CNC lathe machining, CNC milling, 5-axis machining, gear hobbing, Electrical Discharge Machining (EDM), Plastic Injection, Grinding, Mold Repair, Dimensional Inspection, and Welding Processes (SMAW, GMAW, GTAW).

#### C. Heat Treatment

The Center offers (1) Vacuum Heat Treatment and (2) Conventional Heat Treatment to enable MSMEs to meet prevailing and future requirements of the M&E industries.



# A. Service request on the use of equipment (Facility Sharing - Time Sharing Jobs)

Division/ Office:		Office of the Deputy Executive Director for Research and Development - Technical Solutions Services Section (TSSS)				
Classification:		Complex				
Type of Transaction:		G2B - Governme	G2C - Government to Citizen, G2B - Government to Business Entity, G2G - Government to Government			
Who may avail	:	All				
		OF REQUIREMEN	NTS	WHER	E TO SECURE	
and duration 3. Raw materianeeded)	quire of u als, t	s of Machinist quirements (type of machine		1-3. Customer requesting for rental of facilities		
4. Certificate of	f Co	mpetency	FEES	4. MIRDC-T	SSS MOCG	
CLIENT STEPS		GENCY ACTION	TO BE PAID	PROCESS ING TIME	PERSON RESPONSIBLE	
1. Proceed to TSSS Office – inquire for the availability of required facility/ies.	1.	1 Determine the required type of machine/s and duration of use.  2 Check the availability of machines and tools to be used.  3 Inform customers on the schedule of fees.	none	20 minutes	Production Cost Estimator II or Production Cost Estimator III, TSSS	
2. Request for the use of facility/ies.	2.	1 Prepare and issue Technical Service Request (TSR) form.	none	5 minutes	Science Research Specialist II or Production Cost Estimator II or Production Cost Estimator III Or	



	T	I		0.0.
				Sr. Science Research Specialist, TSSS
3. Review and sign TSR.	3. Request customer to proceed to Cashier for payment of deposit for Machine Bond.	none	10 minutes	Science Research Specialist II or Production Cost Estimator II or Production Cost Estimator III TSSS
4. Pay to the Cashier a Deposit for Machine Bond and show O.R. to TSS staff.	4. Request for Issuance of Acknowledge ment Receipt for Time Sharing (form MIRDC 011).	P2,500 deposit for every machine to be used	15 minutes	Production Cost Estimator II Or Production Cost Estimator III, TSSS
5. Provide raw materials, other tools and accessories.	5.1 Inspect the materials, put proper labels and store them in a designated area.  5.2 Provide the Property Entry & Exit Pass Slip (PEES)	none	1 hour	Metals Technologist III or Administrative Aide IV, TSSS
6. Fill-out Property Entry Exit Slip (PEES) for all materials supplied provided	<ul><li>6.1 Receive the filled out and signed PEES</li><li>6.2 Forward the TSR to the shop.</li></ul>	none	5 minutes	Science Research Specialist II or Production Cost Estimator II or Production Cost Estimator III Or Sr. Science Research Specialist, TSSS



7.1 Proceed to the designated shop, check and use/operate the MIRDC machine.  7.2 Fill out the Authorization Slip for Machine Utilization at the end of use of the machine during the day.	7.1 Validate and approve the Authorization Slip for Machine Utilization  7.2 Fill up Billing Slip for Time Sharing Job Order.	None	20 minutes (Total time of machine utilization depends on the customer's product and operator's efficiency)	Metals Technologist III Or Science Research Specialist II, TSSS
8 Secure PEES and DR at TSSS.	8. Prepare Delivery Receipt (DR)	None	10 minutes	Science Research Specialist II or Production Cost Estimator III, TSSS
9. Proceed to the Cashier's Office "Order of Payment" Window and present the DR.	9.1 Receive and review the document presented.  9.2 Create Order of Payment (O.P.) manually.  9.3 Reflect invoice details or application of deposit if there is any;  9.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).	none	10 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section Or Administrative Officer V, Financial Management Section



10. Pay the required fee (if paying in cash) and receive OR, copy of DR and other billing documents	10.1. Receive documents and process OR based on the OP. Indicate details e.g., TIN, address, business style, if required by customer.  If payment is in the form of a check, review the check as to amount, date and signatory.  10.2. Receive payment (cash). Stamp "PAID" all documents.  10.3. Release OR and all billing documents except accounting copy.	As stated in the Order of Payment	5 minutes	Administrative Officer V, Administrative and General Services Section or Administrative Officer II, Administrative and General Services Section
10. Proceed to TSSS and present the OR and stamped DR	10.1 Get the OR number and indicate in the ONEShop the release of the items  10.2 Stamp the DR "released"	None	10 minutes	Science Research Specialist II or Production Cost Estimator III, TSSS



11. Fill up the Survey				Production Cost Estimator III
Questionnai re using the Customer Satisfaction Measureme nt System		None	10 minutes	or Science Research Specialist II, TSSS
	Total		3 hours	and 10 minutes



# B. Service request on job processing (Facility Sharing - Actual Time Jobs)

Division:	Office of the Deputy Executive Director for Research and Development - Technical Solutions Services Section			
Classification:	Highly Technical			
Type of Transaction:	G2C - Government to Citizen, G2B - Government to Business Entity, G2G - Government to Government			
Who may avail:	All			
CHECKLIST OF	REQUIREMENTS	Ī	WHERE TO S	ECURE
<ol> <li>Product Drawin</li> <li>Sample Product</li> <li>Casting Pattern</li> <li>Customer-supp</li> </ol>	, if needed	for use of fa	ndustry reques acilities with th to operate the	•
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS ING TIME	PERSON RESPONSIBLE
1. Proceed to the TSSS Office – provide the sample product or product drawing and specifications. Inquire about the availability of required facility/ies and machine operator/s.	<ul> <li>1.1 Evaluate the product sample or product drawing if within the Center's capability.</li> <li>1.2 Check and evaluate customer supplied materials.</li> <li>1.3 Determine the scope of work, required process/es, available machine/s, operators, &amp; tools.</li> <li>1.4 Inform the customer on</li> </ul>	none	1 hour	Science Research Specialist II or Production Cost Estimator II or Production Cost Estimator III, TSSS



	the schedule of fees.			
2. Request for job based on actual time of processing	2.1 Prepare and issue Technical Service Request (TSR) form.	none	5 minutes	Science Research
3. Review and sign TSR and submit customer-supplied materials	3.1 Receive the materials, put proper labels and store them in a designated area.  3.2 Provide the Property Entry & Exit Pass Slip (PEES)	none	1 hour	Specialist II or Production Cost Estimator II or Production Cost Estimator III, TSSS
4. Fill-out Property Entry Exit Slip (PEES) for all materials supplied / provided	4.1 Receive the filled out and signed PEES	none	10 minutes	Production Cost Estimator II or Production Cost Estimator III, TSSS
5. Verify the Target Completion Date.	<ul> <li>5.1 Forward the documents and materials to the shop.</li> <li>5.2 Determine Target Completion Date (TCD) and schedule the job</li> <li>5.3 Issue job ticket for monitoring of job/s.</li> </ul>	none	20 minutes	Metals Technologist III Or Metals Technologist IV Or Metals Technologist V or Administrative Aide IV or Sup. Science Research Specialist or



				Sr. Science Research Specialist or Science Research Specialist II TSSS
6.Track the status of service request at mirdc.dost.go v.ph/tracking using the issued TSR as reference number	<ul><li>6.1. Process the job.</li><li>6.2 Retrieve the job tickets for the completed job</li></ul>	none	18 days	Metals Technologist III, TSSS
7. Secure PEES and DR at TSSS.	7. Prepare DR based on job tickets.	none	10 minutes	Science Research Specialist II Or Production Cost Estimator III, TSSS
9. Proceed to the Cashier's Office "Order of Payment" Window and present the DR.	9.1 Receive and review the document presented.  9.2 Create Order of Payment (O.P.) manually.  9.3 Reflect invoice details or application of deposit if there is any;  9.4 Forward O.P. and other documents to Cashier for	none	10 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section Or Administrative Officer V, Financial Management Section Section Section



	issuance of Official Receipt (O.R.).			
10. Pay the required fee (if paying in cash) and receive OR, copy of DR and other billing documents	10.1. Receive documents and process OR based on the OP. Indicate details e.g., TIN, address, business style, if required by customer.  If payment is in the form of a check, review the check as to amount, date and signatory.  10.2. Receive payment (cash). Stamp "PAID" all documents.  10.3. Release OR and all billing documents except accounting copy.	As stated in the Order of Payment	5 minutes	Administrative Officer V Administrative and General Services Section  or  Administrative Officer II Administrative and General Services Section
10. Fill up the Survey Questionnair e using the Customer Satisfaction Measurement System	10.1 Assist the customer in filling up the CSM.	None	10 minutes	Production Cost Estimator III Or Science Research Specialist II, TSSS
	Total		_	s, 3 hours, 45 inutes



### C. Service Requests for Heat Treatment Jobs

Division:	Technical Solutions Services			
Classification:	Highly Technical			
Type of Transaction:	G2C - Government to C G2B - Government to B G2G - Government to G	usiness Entity,		
Who may avail:	All			
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CHECKLIST OF REQUIREMENTS	WHERE TO SECURE
Products / Sample     Required Parameters / Product     Specifications	Company/Industry requesting for service

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Proceed to the TSSS Office. Submit the products/sam ple for heat treatment.	<ul><li>1.1 Evaluate the products and materials.</li><li>1.2 Determine the scope of work, required heat treatment process/es.</li></ul>	none	30 minutes	Science Research Specialist II or Production Cost Estimator II or Production Cost Estimator IISSS
Request for heat treatment job	2. Prepare and issue Technical Service Request (TSR) form and Waiver	none	5 minutes	Science Research Specialist II or Production Cost Estimator II
3. Review and sign TSR and submit it to the TSSS Office.	3.1 Receive signed TSR.  3.2 Review and approve TSR.  3.3 Put proper labels to submitted materials and store them in a designated area.	none	10 minutes	or Production Cost Estimator III, or Senior Science Research Specialist, TSSS



4. Fill-out Heat Treatment Waiver form	4.1 Receive the filled out and signed Heat Treatment Waiver form  4.2 Sign Heat Treatment Waiver form as witness.  4.3 Forward the documents and materials to the shop.  4.4 Endorse to shop for determination of Target Completion Date (TCD) and scheduling.	none	15 minutes	Science Research Specialist II or Production Cost Estimator II or Production Cost Estimator III, TSSS
5.Track the status of service request at mirdc.dost.gov. ph/tracking using the issued TSR as reference number	5. Process the heat treatment job.	none	18 days	Metals Technologist III
6.1 Proceed to the TSS Office and present theTSR. 6.2 Secure DR.	6. Prepare DR for the completed job based on TSR.	none	10 minutes	Science Research Specialist II or Production Cost Estimator III, TSSS
7. Proceed to the Cashier's Office "Order of Payment"	7.1 Receive and review the document presented.	none	10 minutes	Administrative Officer IV, Financial Management Section



Window and present the DR.	7.2 Create Order of Payment (O.P.) manually.  7.3 Reflect invoice details or application of deposit if there is any;  7.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).			or Administrative Assistant II, Financial Management Section Or Administrative Officer V, Financial Management Section
8. Pay the required fee (if paying in cash) and receive OR, copy of DR and other billing documents	8.1. Receive documents and process OR based on the OP. Indicate details e.g., TIN, address, business style, if required by customer.  If payment is in the form of check, review the check as to amount, date and signatory.  8.2. Receive payment (cash). Stamp "PAID" all documents.  8.3. Release OR and all billing documents except accounting copy.	As stated in the Order of Payment	5 minutes	Administrative Officer V Administrative and General Services Section  or  Administrative Officer II Administrative and General Services Section



9. Fill up the Survey	9 Assist the customer in filling			Production Cost Estimator III
Questionnaire using the Customer Satisfaction Measurement System	up the CSM.	None	10 minutes	or Science Research Specialist II, TSSS
	Total		18 days, 1 ho	ur, 45 minutes



## D. Jobs Requiring Quotations (Customer-supplied materials)

	Г <u></u>				
Division:	Office of the Deputy Executive Director for Research and Development - Technical Solutions Services Section				
Classification:	Highly Technical				
Type of Transaction:	G2C - Governmen G2B - Governmen G2G - Governmen	t to Business	•		
Who may avail:	All				
CHECKLIS	T OF REQUIREME	NTS	WHERE	TO SECURE	
<ol> <li>Sample Pro</li> <li>Approved I</li> </ol>	Technical Drawing and Specifications     Sample Product     Approved MIRDC Quotation     Production Materials			ny/Industry or Machining, abrication, I & Investment	
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS ING TIME	PERSON RESPONSIBLE	
1. Proceed to the TSSS Office. Present the approved quotation and technical drawing and request for TSR.	1.1 Review the approved quotation and technical drawing.  1.2 Prepare and issue TSR.		10 minutes	Science Research Specialist II or	
2.Review and sign TSR and submit customer-supplied materials	2.1 Check the submitted materials, put proper labels and store them in a designated area.  2.2 Provide the Property Entry & Exit Pass Slip (PEES)		10 minutes	Production Cost Estimator II or Production Cost Estimator III, TSSS	
3. Fill-out Product Entry Exit Slip (PEES) for all materials	3.1 Receive the filled out and signed PEES	none	5 minutes	Science Research Specialist II or	



supply provided.	3.2 Forward the documents and materials to the shop.  3.4 Endorse to shop for determination of Target Completion Date (TCD) and			Production Cost Estimator II or Production Cost Estimator III, Or Senior Science Research Specialist, TSSS
	scheduling.			
4. Track the status of service request at mirdc.dost.g ov.ph/trackin g using the issued TSR as reference number	4. Process the technical service request.		18 days	Metals Technologist II Or Metals Technologist III, TSSS
5.1 Proceed to the TSS Office and present the TSR. 5.2 Secure PEES and DR.	5. Prepare DR for the completed job based on TSR.	none	10 minutes	Science Research Specialist II Or Production Cost Estimator III, TSSS
6. Proceed to the Cashier's Office "Order of Payment" Window and present the DR.	6.1 Receive and review the document presented. 6.2 Create Order of Payment (O.P.) manually. 6.3 Reflect invoice details or application of deposit if there is any; 6.4 Forward O.P. and other	none	10 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section Or Administrative Officer V, Financial Management Section Section Officer V, Financial Management Section



	documents to Cashier for issuance of Official Receipt (O.R.).			
7. Pay the required fee (if paying in cash) and receive OR, copy of DR and other billing documents	7.1. Receive documents and process OR based on the OP. Indicate details e.g., TIN, address, business style, if required by customer.  If payment is in the form of a check, review the check as to amount, date and signatory.  7.2. Receive payment (cash). Stamp "PAID" all documents.  7.3. Release OR and all billing documents except	As stated in the Order of Payment	5 minutes	Administrative Officer V Administrative and General Services Section  or  Administrative Officer II Administrative and General Services Section
	accounting copy.			
8. Proceed to TSSS and present the OR and the stamped DR  9. Inspect the product/sample	8.1 Record the OR number and update the ONEShop for the release of the items  9. Release the product/sample	None	10 minutes	Science Research Specialist II Or Production Cost Estimator III, TSSS
productioninple	and stamp the DR "released"			



10. Fill up the Survey Questionnaire using the Customer Satisfaction Measurement System	10.1 Assist the customer in filling up the CSM.	None	10 minutes	Science Research Specialist II Or Production Cost Estimator III TSSS
	Total		18 days & 5	5 minutes

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
For multiple job requests received within the day	Heat Treatment, Machining, Metal Fabrication, Metal Casting and Heat Treatment will be on scheduled basis depending on the availability of machine and personnel after completion of the prior job/s.	Shop	Queueing system (First in First out)
If the drawing contains more than 8 pages (A3 or A4 size paper).	Meeting with engineers and technician	TSS Office	Review of drawings will take longer time in order to visualize the product.
If the number of workpiece is more than 3 pcs / the size is more than 1 foot in length or width or height:	Assign additional machines of the same type and operator.  The workpieces will queue if the other same type machines are not available.	Shop	Turning Process will consume longer set-up time and machining time
If the number of workpiece is more than 3 pcs / the size is more than 1 meter in length or width or height.	Assign additional machines of the same type and operator.  The workpieces will queue if the other same type machines are not available.	Shop	Gear Hobbing/ Welding Process will consume longer set-up time and machining time



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If the workpiece has multi-part features.	Meeting with engineers and technicians  Assign additional programmer	TSS Office	Preparation (and analysis of gear using gear software KissSoft for (Gear Hobbing) and providing CAM program as required (with tooling inventory as reference to programming) / Prepare and analyze gear using gear software (KissSoft) and provide CAM program as required (with tooling inventory as reference to programming)will consume longer in designing, encoding, drawing and programming.
If the number of workpiece is more than 3 pcs / the size is more than 1 meter in length or width or height.	Set the cooling time overnight	Shop	Air cooling time of workpiece will take longer
If the number of workpiece is more than 3 pcs / the size is more than 1 foot in length or width or height:	Assign to additional QA machines and operators.  The workpieces will queue if other QA machines are not available	QA Room	Set-up workpiece /Perform quality assurance procedure / Measurements of Job will consume longer set-up time and machining time



### **Schedule of Fees**

I	Foundry Services	As Qu	As Quoted		
II.	Metal Casting Services	Rate p	er Hour		
	A. Conventional Casting	Time Sharing	Actual Time		
	1. Molding				
	Furan Mixer	670.00	810.00		
	Sand Reclaimer	110.00	290.00		
	Forklift	280.00	430.00		
	2. Fettling				
	Shot Blasting	1,660.00	1,800.00		
	Angle Grinder	100.00	275.00		
	Pneumatic Chipping Hammer	210.00	630.00		
	Silicon Arc Air Gouging Machine	3,550.00	3,700.00		
	Oxyacetylene Kit	20.00	230.00		
	3. Pattern Shop				
	Drill Press	80.00	260.00		
	Bandsaw	80.00	260.00		
	Wood Lathe	70.00	265.00		
	Rotary Machine	50.00	245.00		
	Bench Table Saw	80.00	260.00		
	Wood Planer	170.00	320.00		
	Disc Grinder	150.00	305.00		
	B. Investment Casting				
	1. Wax Pattern				
	Wax Melting Tank	90.00	280.00		
	Wax Curing Tank	120.00	290.00		
	Wax Injection Machine	100.00	330.00		
	Hot Plate/Soldering Iron	110.00	280.00		
	2. Ceramic Mold Making				
	Slurry Mixer with parts	130.00	300.00		
	Fluidized Bed	70.00	240.00		
	Dust Collector	80.00	260.00		
	3. Dewaxing				
	Autoclave Machine	680.00	850.00		
	4. Shellfiring				
	Shellfiring Furnace	130.00	405.00		
	5. Fettling				



Sand Blasting	200.00	370.00
Knockoff Machine	160.00	350.00
Cut-off Machine	210.00	380.00
Denyu Belt Sander/Polishing	120.00	290.00
Compressor (Sullair)	1,240.00	1,410.00
C. Melting (Conventional/Investment)		
50 Kg Induction Furnace - Non Ferrous	2,050.00	2,220.00
50 Kg Induction Furnace - Ferrous	2,380.00	2,550.00
100 Kg Induction Furnace (New)	3,530.00	3,700.00
150 Kg Induction Furnace (New)	4,850.00	5,020.00
150 Kg Induction Furnace (Old Inductotherm)	4,265.00	4,500.00
250 Kg Induction Furnace (Old Inductotherm)	6,760.00	6,930.00
500 Kg Induction Furnace (Old Inductotherm)	12,270.00	12,430.00
Crucible Furnace	1,670.00	1,840.00

III	Heat Treatment					
	A. Conventional					
	Direct Hardening (without tempering)	PhP 2,060.00 (up to 25Kg); additional Php 82.00 per Kg above 25Kg				
	B. Pack Carburizing (without tempering					
	Tempering/Stress Relieving	PhP 1,560.00 (up to 25Kg); additional Php 62.00 per Kg above 25Kg				
	Annealing/Normalizing	PhP 1,860.00 (up to 25Kg); additional Php 62.00 per Kg above 25Kg				
	C. Vacuum Heat Treatment					
	Hardening (without tempering)	PhP 15,100.00 (up to 30Kg); additional Php 500.00 per Kg above 30Kg				
	Tempering	PhP 7,600.00 (up to 30Kg); additional Php 250.00 per Kg above 30Kg				



Met	al Working Technology Services	Rate per	hour
l.	Advance Machining, Tool and Die Shop	Time Sharing	Actual Time
	A. CNC MACHINES		
	CNC EDM Sinker (Sodick A50)	230.00	610.00
	CNC EDM Sinker (Mitsubishi EA12D)	540.00	860.00
	EDM Drill (Sodick K1C)	170.00	535.00
	EDM Drill (Oscarmax SD550)	230.00	590.00
	CNC EDM Wirecut (Sodick A500W)	570.00	930.00
	CNC EDM Wirecut (Robocut α-C600i)	870.00	1,180.00
	CNC Milling Machine (Mazak FJV25)	890.00	1,080.00
	CNC Milling Machine (Mazak VTC16)	840.00	1,020.00
	CNC Milling Machine (Mazak VCS 430A)	1,200.00	1,390.00
	CNC Milling Machine (Samsung Rhino LCV850)	1,380.00	1,560.00
	CNC Milling Machine - High Speed (Makino F5)	1,390.00	1,580.00
	CNC Milling Machine - CNC/Manual (Makino KE55)	750.00	940.00
	CNC Lathe w/ Milling Machine (Takisawa LA200M)	930.00	1,110.00
	CNC Lathe (Mazak QT6T)	740.00	920.00
	CNC Lathe (Mazak Quick Turn Smart 150s)	950.00	1,130.00
	CNC 5-Axis Milling (Mazak Variaxis j-600/5X)	1,800.00	2,010.00
	CNC 5-Axis Lathe (Mazak Integrex i-200)	1,930.00	2,150.00
	CNC 5-Axis Milling Machine (Okuma MU 6300V)	2,790.00	3,010.00
	B. DIE AND MOLD REPAIR		
	Laser Welding Machine (Sisma SWA150)	440.00	740.00
	Mould Repair (TechnoCoat MicroDepo)	220.00	555.00
	C. MEASUREMENT AND QUALITY CONTROL		
	CMM Robotic Arm (Romer Multi Gauge 6-Axis)	270.00	650.00
	CMM (Mitutoyo Beyond 504)	26.000	610.00
	CMM (Mitutoyo Crysta-Apex S 7106)	930.00	1,390.00
	Profile Projector (Sigmascope MT:500-933)	100.00	470.00
	D. GRINDERS		
	Surface Grinder - Big (Perfect PFG 80150AHR)	510.00	795.00
	Surface Grinder - Small (Perfect PFG 60100AHR)	440.00	740.00
	Surface Grinding Machine (Kuroda GS-62Z)	370.00	680.00
	Surface Grinding Machine (Jones and Shipman 540H)	140.00	515.00
	Cylindrical Grinding Machine (Palmery)	630.00	890.00



II.	PLASTIC INJECTION SHOP		
	I. PLASTIC INJECTION MACHINES		
	Sumitomo 80T	370.00	540.00
	Sumitomo 150T	590.00	760.00
	Sumitomo 350T	1,060.00	1,230.00
	Mitsui Pre-heating	90.00	325.00
	Plastic Crusher	80.00	330.00
III.	GEAR MAKING FACILITY		
	A. GEARMAKING MACHINES		
	CNC Gear Hobber (Mitsubishi GE 25A)	2,510.00	2,720.00
	CNC Gear Shaper (Mitsubishi ST 25CNC)	2,680.00	2,900.00
	CNC Gear Shaver (Mitsubishi FE30A)	1,670.00	1,880.00
	Gear Software (KISSSoft/KISSSys)	1,020.00	1,230.00
	CMM Gear Measuring System (Zeiss Duramax RT)	860.00	1,070.00
	Dynamic Balancer (CIMAT CMTI500HZP)	700.00	1,200.00
	Internal Broaching Machine (AXISCO CHI0510)	750.00	1,060.00
IV.	CONVENTIONAL MACHINING SHOP		
	A. CONVENTIONAL MACHINES		
	Turning (Lathe Machines)	500.00	650.00
	Milling (Milling Machines)	320.00	500.00
	Grinding (Grinding Machines)	210.00	370.00
	Drilling (Drilling Machines)	210.00	360.00
	Press working (Press working Machines)	200.00	350.00
	Fabrication (Fabrication Machines)	160.00	310.00
	SMAW (Welding Machines)	160.00	360.00
٧.	WELDING AND FABRICATION SHOP		
	A. WELDING MACHINES		
	MIG/TIG-Welding (MillerDynasty 350)	240.00	410.00
	TIG-Welding (Miller Sychrowave 200)	260.00	430.00
	TIG-Welding (Miller Diversion 165)	210.00	380.00
	TIG-Welding (OTC-Accutig 300P)	400.00	570.00
	MIG/TIG-Welding (OTC-Digital Dyna Autp XD 350S)	470.00	630.00
	MIG/TIG-Welding (Miller Thunderbolt XL)S)	530.00	700.00
	Spot Welding Machine (Tecna)	490.00	660.00
	B. PRESSES AND ROLLERS		
	Power Press with Uncoiler (Chin Fong)	690.00	890.00
	Hydraulic Die Spotting Press (Taitian)	1,150.00	1,720.00
	Turret Punch Press (Amada)	1,520.00	2,470.00



Press Brake (Amada RG-60)	450.00	615.00
Universal Rolling Machine (Nanjing Shengda)	540.00	1,250.00
C. CUTTING, DRILLING AND POLISHING MACHINES		
Hydraulic Shear (Amada GXII 1230)	930.00	1,100.00
Shearing Machine	390.00	560.00
Cutting machine (Thermal Dynamics 120S)	820.00	990.00
Polishing Machine (Metabo)	170.00	340.00
Drilling Machine (Magnetic Drill)	170.00	340.00
Portable Drilling Machine	280.00	450.00
Air Compressor (Ingersoll Rand)	280.00	450.00



## OFFICE OF THE EXECUTIVE DIRECTOR

## **Internal Services**



#### I. Review of Contracts

Contracts are reviewed to check for its legality, compliance with DOST Policies and other legal issuances before the parties can sign the instrument

Of	fice/Division:		Office of the Executive Director				
CI	assification:		Simple				
	pe of Transac						
Who may avail:			MIRDC employees handling transactions which require				
execution of contracts							
			EQUIREMEN			O SECURE	
				<u> </u>	proval of the Gov	erning Council	
1.	Copy of the Co		•				
	Agreement, C		•				
	Research Con						
	and below), pr			and in		lleer/	
2	the prescribed			ntraata		User /	
	Backgrounder Comment/s of				Project	Leader	
٥.	any	uie oui	iei paity oi pa	arues, ii			
4	For Research	Contrac	ct submit cor	ov of the			
ļ '·	approved Con						
CL	JENT STEPS		GENCY	FEES	PROCESSING	PERSON	
		А	CTION	TO BE	TIME	RESPONSIBLE	
1	Submit			TO BE PAID	TIME		
1.	Submit requirements	1.1 Re	eceived the	PAID			
1.	Submit requirements	1.1 Re	eceived the ements		TIME 2 minutes		
1.		1.1 Re require from re	eceived the	PAID			
1.		1.1 Re require from re 1.2 Re	eceived the ements equester	None None	2 minutes		
1.		1.1 Re require from re 1.2 Re	eceived the ements equester eview the act, revised	PAID			
1.		1.1 Re require from re 1.2 Re contra or ame applica	eceived the ements equester eview the act, revised end, if able	None None	2 minutes	Attorney IV, Office of the	
1.		1.1 Reference from re	eceived the ements equester eview the ect, revised end, if able endorse the	None None	2 minutes	Attorney IV, Office of the Executive	
1.		1.1 Reference from re	eceived the ements equester eview the act, revised end, if able endorse the draft of the	None None	2 minutes	Attorney IV, Office of the	
1.		1.1 Re require from re 1.2 Re contra or ame applica 1.3 En Final contra	eceived the ements equester eview the act, revised end, if able adorse the draft of the act to End-	None None	2 minutes 2 days	Attorney IV, Office of the Executive	
1.		1.1 Reference from require from reference from refe	eceived the ements equester eview the end, if able endorse the draft of the ect to End-Project	None None	2 minutes	Attorney IV, Office of the Executive	
1.		1.1 Reference from re	eceived the ements equester eview the act, revised end, if able endorse the draft of the act to End-Project er for	None None	2 minutes 2 days	Attorney IV, Office of the Executive	
1.		1.1 Referedured from reference from	eceived the ements equester eview the act, revised end, if able address the draft of the act to End-Project er for ure of the	None None	2 minutes 2 days	Attorney IV, Office of the Executive	
1.		1.1 Reference from re	eceived the ements equester eview the act, revised end, if able address the draft of the act to End-Project er for ure of the second end and the act to End-Project er for the second end	None None	2 minutes 2 days 5 minutes	Attorney IV, Office of the Executive	
1.		1.1 Reference from re	eceived the ements equester eview the act, revised end, if able endorse the draft of the act to End-Project er for	None None	2 minutes 2 days	Attorney IV, Office of the Executive	
1.		1.1 Referedured from reference from	eceived the ements equester eview the act, revised end, if able address the draft of the act to End-Project er for ure of the	None None	2 minutes 2 days	Attorney IV, Office of the Executive	



Office/Division:	Office of the Executive Director				
Classification:	Complex and Highly Technical	Complex and Highly Technical			
Type of Transaction:	G2G - Government to Government				
Who may avail:	MIRDC employees handling transactions which require				
	execution of contracts				
CHECKLIST OF REQUIREMENTS WHERE TO SECURE					
B. For Contracts to be presented for approval by the Governing Council					
during its Regular	Meeting				
4. Consider the Company of Marine and Aller of					

 Copy of the Contract (Memorandum of Agreement, Memorandum of Understanding, Contract of Lease Research Contract with a budget of more than P2M), preferably in soft copy

2. Contact details of the other Party, preferably their email address

- 3. Backgrounder on the project or contracts
- 4. For Research Contract, submit copy of the approved Contract Research Proposal

End-User / Project Leader

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1.Submit requirements	1.1 Received the requirements from requester	None	2 minutes	
	1.2 Review the contract, revised, if applicable	None	5 days For simple contracts 15 days For complex contracts	
	1.3 Endorse the draft Contract to the other Party for their review	None	2 minutes	Attorney IV, Office of the Executive
	1.3 Finalized the draft Contract	None	1 day	Director
	1.4 Request its inclusion in the Agenda for Approval by the GC in the next GC Meeting	None	5 minutes	
	1.4 Once approved by the GC, endorse copy of the	None	5 minutes	



approved		
Contract to End-		
User/ Project		
Leader for		
signing of the		
Parties		
	5 days and	
	14 minutes	
	For simple	
	contracts	
TOTAL.	Contracts	
TOTAL:	4= 1	
	15 days and	
	14 minutes for	
	complex	
	contracts	

C. For Contracts which require the immediate action/approval by the MIRDC Governing Council (GC) (approval through a referenda)							
CHECKLIS	T OF REQUIREME	WHERE TO SECURE					
Instruction to present the Contract/matter for approval through a referenda			Executive Director, MIRDC or Chairman, MIRDC GC				
Agreement, Mem	e Contract (Memora orandum of Underst Research Contract an P2M)	Attorney IV/ End-User					
Backgrounder on the action requested or contract to be approved			End-User / Project Leader				
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE			
1.None	1.1 Draft a Referenda for the Governing Council's approval and the appropriate endorsement letter addressed to the GC Members	None	2 days	Attorney IV, Office of the Executive Director Or End-User/ Project Leader			



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	1.2 Endorse copy of the Referenda, including its attachment/s to the GC Secretariat for distribution to GC Members	None	10 minutes	Attorney IV, Office of the Executive Director
	1.3 Send the referenda, with attachments to GC Members through e-mail	None	30 minutes	GC Secretariat, PMD
	1.4 Follow-up the reply of the GC Members and prepare a summary of their action	None	15 days	GC Secretariat, PMD
	1.3 Review the recommended action and make the necessary revisions, if any	None	1 day	Attorney IV, Office of the Executive Director
	1.4 Once majority of the GC members have signified their approval, endorse approved draft of the Contract to End-User/ Project Leader for the signing of the Parties	None	5 minutes	Attorney IV, Office of the Executive Director
	TOTAL:		18 days and 45 minutes	



# **Planning and Management Division**

## **Internal Services**



### I. System Development or Modification

Clients may request for modifications or enhancements to existing Information Systems maintained by PMD-MIS or for the development of new programs / systems.

The request can be done by filling-up the MIS 001 Form – IT Job Order form which can be downloaded on Center's Intranet site <a href="http://10.10.120.5/mirdcintranet">http://10.10.120.5/mirdcintranet</a>. Requests can be made by MIRDC employees, Contract of Service (CoS) or Job Order (JO) personnel endorsed by the Division Chief.

Division:	Planning and Management Division			
Classification:	Highly Technic	al		
Type of Transaction:	G2G - Governr	nent to Go	vernment	
Who may avail:	MIRDC regular Job Order (JO)		es, Contract of Se I	rvice (COS) and
Stage I – Analysis and	d design of sys	tem for de	evelopment or m	odification
CHECKLIST OF	REQUIREMEN	TS	WHERE	TO SECURE
1. Approved MIS 001 F	Form – IT Job O	rder	Intra	net site
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Client fill-up IT job order form and submit to PMD-MIS after approval of Division Chief	1. Availability of form and accessibility thru Intranet site	none	10 minutes.	Information Systems Analyst III Management Information Services Unit Or Information Systems Analyst I Management Information Services Unit



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
2. Client discusses scope, duration, time, system requirement, and cost with PMD-MIS staff. (Analysis Phase)	2.1 Prepare workplan for development or modification.  2.2 Identify business process requirements and functional design.  2.3 Prepare System requirement.	none	8 days	Information Systems Analyst III Management Information Services Unit Or Computer Programmer III Management Information Services Unit Or Information Systems Researcher II Management Information Services Unit Or Information Systems Analyst I Management Information Systems Unit
3. Client approves design solutions. (Design Phase)	3.1 Present workplan and requirements to client.  3.2 Make revisions, as necessary, until approval is secured.	none	8 days	Information Systems Analyst III Management Information Services Unit Or Computer Programmer III Management Information Services Unit Or



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	3.3 System requirement and workplan is then approved and noted.			Information Systems Researcher II Management Information Services Unit Or Information Systems Analyst I Management Information Services Unit  Division Chief, Planning and Management Division Or Planning Officer IV Planning and Management Division
4. Client conforms to completed request by signing the MIS 001 Form – IT Job Order	4. Availability and retrieval of the form	none	10 minutes.	Information Systems Analyst III Management Information Services Unit
		TOTAL (Stage I)	16 days,	20 minutes.



St	Stage II – System programming					
	CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
1.	After approval of systems design, client shall wait for the status update of the system development/ modification.	1. System programming /source code programming.	none	System programming will be based on workplan/ schedule	Information Systems Analyst III Management Information Services Unit Or Computer Programmer III Management Information Services Unit Or Information Systems Researcher II Management Information Services Unit Or Information Systems Researcher II Management Information Services Unit Or Information Services Unit Or Information Services Unit Management Information Systems Analyst I Management Information Services Unit	
2.	Client shall be required to test the system.	2. Prepare for user orientation. Prepare initial guidelines on how to use the system and powerpoint presentation	None	System testing will be based on workplan/ schedule	Information Systems Analyst III Management Information Services Unit Or Computer Programmer III Management Information Services Unit Or Information Systems Researcher II	



	•			
				Management
				Information
				Services Unit
				Or
				Information
				Systems Analyst I
				Management
				Information
				Services Unit
3. After testing and	3. Assist	none	1 Day	Concerned MIS
there are no	client on		-	staff
error/program	system			Division Chief,
bugs, client shall	testing			Planning and
approve user				Management
acceptance				Division
•				Or
				Planning Officer
				IV
				Planning and
				Management
				Division
4. If error/program	4. Collect	None	Processing	Concerned MIS
bugs found, Client	Client's test		time will	staff
shall coordinate	report		depend on the	Division Chief,
and submit testing	Topolit		complexity of	Planning and
report to			request	Management
concerned MIS			roquoot	Division
staff, until the				Or
system conformed				Planning Officer
to the Client				IV
requirements				Planning and
1 Squil Cilicitis				Management
				Division
		TOTAL	Based on	DIVIDIOII
		(Stage II)	workplan/schedule	
	<u> </u>	i (Glage II)	l '	



### 2. Technical Support

Clients can request PMD-MIS for technical support such as check-up of Information and Communications Technology (ICT) equipment (desktop, laptop, printer, scanner, wireless device, biometrics, etc.); software installation, repair and virus detection.

The request can be done by filling-up the MIS 001 Form - IT Job Order form which can be downloaded on Center's Intranet site <a href="http://10.10.120.5/mirdcintranet">http://10.10.120.5/mirdcintranet</a>. Requests can be made by MIRDC employees, Contract of Service (CoS) or Job Order (JO) personnel endorsed by the Division Chief.

Di	vision:	Planning and Management Division			
C	assification:	Complex			
	/pe of ansaction:	G2G - Government to Government			
W	ho may avail:	MIRDC regular employees, Contract of Service (COS) and Job Order (JO) personnel			
	CHECKLIST OF	REQUIREMEN	TS	WHERE	TO SECURE
1.	Approved MIS 001	Form – IT Job Oı	rder	Intra	anet site
	CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSIN G TIME	PERSON RESPONSIBLE
1.	Client fill-up IT Job Order form and submit to PMD- MIS after approval of Division Chief	1. Availability of form and accessibility thru Intranet site	none	10 minutes	Information Systems Analyst III Management Information Services Unit Or Information Systems Analyst I Management Information Services Unit



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSIN G TIME	PERSON RESPONSIBLE
2. Client provides PMD-MIS technical support staff with access to the ICT equipment for checking and provides details of request. (e.g. problem encountered)	2.1 Request is reviewed / validated through checkup and date of delivery is scheduled.	none	1 day	Administrative Assistant III Management Information Services Unit Or Data Controller II Management Information Services Unit
	2.2 Job order request is then approved and noted.			Division Chief, Planning and Management Division Or Planning Officer IV Planning and Management Division
3. Client provides PMD-MIS technical support staff with access to the IT equipment for checking.	3.1 Approved job request for tech support is rendered.  a) If Equipment is repairable by PMD-MIS – item is repaired.	none	5 days	Administrative Assistant III Management Information Services Unit Or Data Controller II Management Information Services Unit



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSIN G TIME	PERSON RESPONSIBLE
	b)If Equipment is repairable but would require external repair services – IT job recommend action form is filled out.  c)If Equipment is not anymore repairable – no further action taken.			
	3.2 Client is notified that request has been completed; external repair services is required; or equipment is unrepairable.			
4. Client conforms to completed request by signing the MIS 001 Form – IT Job Order.	4.Availability and retrieval of the form	none	10 minutes	Administrative Assistant III or Data Controller II Management Information Services Unit
		TOTAL	6 days, 20 minutes	



#### 3. Uploading of Website files and Social Media Modification

Clients can request PMD-MIS to upload information such as articles, pictures, documents, notices to the MIRDC Intranet, MIRDC website (<a href="www.mirdc.dost.gov.ph">www.mirdc.dost.gov.ph</a>) and MIRDC Social Media Pages (<a href="www.facebook.com/dostmirdc">www.facebook.com/dostmirdc</a>).

The request can be done by filling-up the MIS 001 Form – IT Job Order form which can be downloaded on Center's Intranet site <a href="http://10.10.120.5/mirdcintranet">http://10.10.120.5/mirdcintranet</a>. Requests can be made by MIRDC employees, Contract of Service (CoS) or Job Order (JO) personnel endorsed by the Division Chief and noted by the Deputy Executive Director/Executive Director.

Division:	Planning and Management Division			
Classification:	Simple			
Type of Transaction:	G2G - Government to Government			
Who may avail:	MIRDC regular employees, Contract of Service (COS) and Job Order (JO) personnel			
CHECKLIST OF	REQUIREMENT	S	WHERE T	TO SECURE
1. Approved MIS 001	Form – IT Job Ord	der	Intra	net site
2. Files to be uploaded	ed provided to PMD-MIS		Provided by re	questing employee
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Client fill-up IT Job     Order form and     submit to PMD-     MIS after approval     of Deputy     Executive     Director/Executive     Director	Availability     of form and     accessibility     thru Intranet     site	none	20 minutes.	Information Systems Analyst III Management Information Services Unit Or Information Systems Analyst I Management Information Services Unit



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
2.a) Client request for uploading to the MIRDC Intranet must be approved by the Division / Section Chief concerned.  Or  b) Client request for uploading to the MIRDC website and Social Media Pages are approved by the Deputy Executive Director/Executive	2.1 Request is reviewed and date of delivery is scheduled.	none	1 day	Information Systems Analyst I Management Information Services Unit Or Information Systems Analyst III Management Information Services Unit
Director	2.2 Job order request is then approved and noted.			Planning and Management Division Or Planning Officer IV Planning and Management Division
3. Client forwards copies of pertinent materials for uploading (e.g. articles, pictures, videos) to PMD-MIS once informed by PMD MIS that request has been approved.	3.1 Approved job request for website and social media modification is rendered.	none	1 day	Information Systems Analyst I Management Information Services Unit Or Information Systems Analyst III
	for uploading coordinated is secured from the client.			



CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	3.3 Client is notified that request has been completed.			Management Information Services Unit
4. Client conforms to completed request by signing the MIS 001 Form – IT Job Order.	4. Availability and retrieval of form	none	5 minutes	Information Systems Analyst I Management Information Services Unit Or Information Systems Analyst III Management Information Services Unit
		TOTAL	2 days, 25 minutes	



## **PROTOYPING DIVISION**

External services



### 1. Research And Development Services

Office or

Research and development (R & D) services of MIRDC apply research findings to gain new knowledge and create new or improved technologies that are marketable and economically feasible for the metals engineering and allied industries. R & D services includes design and simulation, products development, and equipment prototyping.

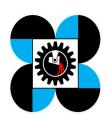
Division:	Prototyping Division				
Classification:	Highly Technical				
Type of Transaction:	G2C - Government to G2B - Government to G2G - Government to	Busii	nes	3 .	
Who may avail:	All				
CHECKLIST OF	REQUIREMENTS		WI	HERE TO SECU	IRE
One (1) original c	opy of Letter of Intent		Cli	ent	
May be required	after the inquiry				
` '	Project Proposal with Igetary requirement		Cli	ent	
May be required	during or after the in	nquiry	•		
` '	ept / Drawing / Desigr views and dimensions	1	Client		
Sample Product	/ Material		Cli	ent	
Required after th	ne approval of the pro	oposa	ı		
Six (6) sets origin	nal copies of MOA /MC	U	CI	ient	
If representative					
One (1) original consigned by principa	opy of Authorization Lo al	etter	Cli	ent	
CLIENT STEPS	AGENCY ACTION	TO E	3E	PROCESSIN G TIME	PERSON RESPONSIBLE
1. Proceed to PD-DHO	1.1 Attend to customer inquiry and check if the requirement is within MIRDC capability and priority.	None		1 hour	Division Chief, Prototyping Division or Section Chief Equipment Prototyping Section or



				Section Chief Product Development Section
	1.2 Request the customer to fill up Assistance Request Form (ARF)		5 minutes	Division Chief, Prototyping Division or
	1.3 Check the completeness of information.		5 minutes	Section Chief Equipment Prototyping Section
	1.4 Request the customer to prepare and submit a R&D Project Proposal using the prescribed format.		5 minutes	or Section Chief Product Development Section
2. Submit project proposal	2.1 Receive Project Proposal and check completeness of information.	None	30 minutes	
	2.2 Discuss and clarify project requirements and responsibilities of concerned parties.		4 hours	Division Chief, Prototyping Division or Section Chief Equipment
	2.3 Evaluate Project Proposal and submit proposed for review and approval of the R&D Committee.		5 days	Prototyping Section or Section Chief Product Development
	2.4 R&D Review Committee will review the project proposal		2 days	Section



	2.5 Once the Proposal is approved, draft and send copy of the Research contract / Memorandum of Agreement (MOA) to Customer and to MIRDC-Legal for comments		5 days	
3. Review and Provide feedback	3.1 Received the comment and make the appropriate amendments, if necessary, to the Research contract /MOA	None	1 hour	Division Chief, Prototyping Division or
4. Sign the Research Contract/Memor andum of Agreement (MOA), if agreeable to the	4.1 Received signed copy of the Contract/MOA and endorsed it to the Executive Director for his signature	None	2 day	Section Chief Equipment Prototyping Section or Section Chief Product
terms, and submit signed copy to researcher	4.2 Return signed copy of the Contract/MOA to proponent for notarization		1 day	Development Section
5. Submit copy of the notarized MOA and keep one copy	5.1Accept document  5.2 Implement Research and Development project based on approved workplan / duration	None	Depending on the agreed / required project scope and duration	



6. Accept/	6.1 Inform	None	10 minutes	Division Chief,
receive R&D	customer on the			Prototyping
Project output/s	completion of the			Division
and documents	project			or
	' '			Section Chief
	6.1 Turn-over		1 hour	Equipment
	/release the			Prototyping
	Research and			Section
	Development			or
	Project			Section Chief
	Output/s.			Product
				Development
	6.2 Prepare and		1 hour	Section
	request the			
	customer to sign			
	the Property			
	Entry/Exit Slip,			
	Acknowledgement			
	Receipt of			
	Equipment,			
	Certificate of			
	Project Completion			
	and/or Certificate of			
	Acceptance, as			
	applicable.			
	6.3 Fill-up the		10 minutes	
	Citizen/Client			
	Satisfaction Survey			
	Form			
	6.4 Return the			
	accomplished form		2 minutes	
	of Citizen/Client		2	
	Satisfaction Survey			
	Total		16 days 1 hou	
	1 Juli		(actual implemer	ntation excluded

SITUATION	ACTION	LOCATION	REMARKS
If the inquiry in	Meeting with	Platinum	Will take longer time
Agency Action 1.1	experts/ researches	Conference Room	depending on the
requires more than	may be required		assessments /
one engineering /			arguments of
science field			experts/ researchers



SITUATION	ACTION	LOCATION	REMARKS
If the R&D Review Committee has concerns / comments that need to be addressed in Agency Action 2.4	Coordinate with the client and inform them on the concerns / comments.  Provide necessary actions to address the concerns / comments.	Platinum Conference Room	Will take longer time depending on the next schedule of review of the R&D Review Committee
If the Budget for the Contract Research is more than P2M in Agency Action 2.5	Proposal will be submitted for approval of the Governing Council	Depending on the venue for the Governing Council Meeting	Will take longer time depending on the assessments / arguments of the Governing Council
The duration of project in Agency Action 5.2 is based on approved workplan as agreed by MIRDC and the customer.	Categorize the project on a short term and long term basis:  Short term: less than 6 months to less than 1 year  Long term: 1 year to 2 year	Platinum Conference Room	The project workplan is always a case to case basis.
If the methodology of the research requires certification from Philippine Standards, licenses from LGU / other	Implement the methodology needed in the research	Various places	Will take longer time as needed in the methodology
Government Agencies, validation of results from a specific laboratory, and other related method. Refer to Agency action 5.2			The Client may be involved in the methodology of the research
If the Client request for formal turn-over which will be publicized	Set Program and activities for the formal turn-over	Platinum Auditorium	Additional 10 days for the program preparation, invitation, advertisement, and program proper.



## **TECHNOLOGY DIFFUSION DIVISION**

### **External Services**



### I. Industrial Training Services\*

### A. Industrial Training Services - Packaged Training Programs

Package training program is a revenue generating training activity designed exclusively to an individual and/or group/organization/association to be held in-plant or at MIRDC or other venue mutually agreed upon by both parties.

Division:	Technology Diffusion Division - Industrial Training Section (ITS)
Classification:	Highly Technical
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government
Who may avail:	All

CHECKLIST OF REQUIREMENTS	WHERE TO SECURE
Accomplished Training Inquiry Form (TIF)	MIRDC/TDD- ITS Office
Letter of Request (LER)	Client

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Supply information required on the Training Inquiry Form (TIF) or submit Letter of Request (LER)	1.1 Receive TIF or LER.  1.2 Conduct Training Requirement Analysis (TRA) to assess the client's training needs and evaluate if within MIRDC's capability.  1.3 Prepare Quotation, and send approved Quotation to client.	None	5 minutes  2 days  2 days & 4 hours	Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit



2. Submit acceptance letter (through fax, email or submit personally)	2.1 Received acceptance letter  2.2 Prepare the materials and the logistics necessary to hold the training  2.3 Inform client on the date/s of training	None	5 minutes  4 days and 40 minutes	Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit
3. Present copy of Registration Form and other billing documents if applicable, e.g. Invoice, S/A, to Cashier's Office "Order of Payment" window.	3.1 Receive and review documents presented. If needed, ask the customer to receive invoice/SOA.  3.2 Create Order of Payment (O.P.) manually.  3.3 Reflect on the Invoice/SOA details or application of deposit if there is any;  3.4 Forward O.P. and other documents to Cashier for issuance of		5 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section Or Administrative Officer V, Financial Management Section



	Official Receipt (O.R.)			
4. Pay the required fee and Receive Official Receipt, Registration Form and other billing documents  Note: In case of various checks for various companies/ participants, ITS staff shall gather checks altogether and its corresponding RFs and forward to Cashier's Office for processing of OP and issuance of OR on the same day.	4.1 Receive Order of Payment, Registration Form and other billing documents. Prepare Official Receipt based on Order of Payment. Indicate details e.g. TIN, address, business style, if required by customer.  4.2 Accept payment and stamp "PAID" all documents.  4.3 Release Official Receipt, Registration Form, and other billing documents	As indicated in the Order of Payment	5 minutes	Administrative Officer V Administrative and General Services Section  or  Administrative Officer II Administrative and General Services Section
5. Attend the training  Trainee must submit the postexamination and submit a training	5.1 Conduct Training	None	Depends on the program	Resource Speaker



evaluation after the training. Proof of payment must be presented to claim the			
certificate.			
	Total	8 days and 5 ho	ours

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If the training requested by the client is not within the MIRDC capability	Inform the client and/or refer to the appropriate institution.	ITS Office	



## B. Industrial Training Services - Regional Training Programs

Regional training program is a non-revenue generating training activity conducted to different government institutions, associations, academe and/or group through a resource-sharing scheme.

Division:	Technology Diffusion Division-Industrial Training Section (ITS)		
Classification:	Highly Technical		
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government		
Who may avail:	All		
CHECKLIST	OF REQUIREMENTS	WHERE TO SECURE	
Accomplished Training Inquiry Form (TIF)		MIRDC/TDD - ITS Office	
Original copy of L	etter of Request (LER)	Client	

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
1. Supply information required on the Training Inquiry Form (TIF) or submit Letter of Request (LER)	1.1 Receive TIF or LER.  1.2 Conduct Training Requirement Analysis (TRA) to assess the client's training needs and evaluate if within MIRDC's capability.	None	5 minutes  2 days	Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit or



training. Trainee must submit the postexamination and	the Training	None	program	
3.Attend	2.3 Inform client on the date/s of training 3. Conduct	None	Depends on the	
	2.2 Prepare the materials and the logistics necessary to hold the training		4 days & 40 minutes	Training Specialist III, Program Design and Promotion (PDP) Unit
2. Submit signed Terms and Conditions (through fax, email or submit personally)	2.1 Received Signed Terms and Conditions.	None	5 minutes	and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or
	1.3 Prepare training program proposal and send the approved training proposal to client.		2 days & 4 hours	Training Specialist I, Program Design



SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If the training requested by the client is not within the MIRDC capability	Inform the client and/or refer to the appropriate institution.	ITS Office	



### C. Industrial Training Services - Regular Training Programs

Regular training program is a revenue generating activity being offered regularly to the public at specific scheduled dates and is conducted at MIRDC.

Division:	Technology Diffusion Division-Industrial Training Section (ITS)		
Classification:	Highly Tec	hnical	
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government		
Who may avail:	All		
CHECKLIST OF REQUIREMENTS		WHERE TO SECURE	
1. Filled-up Reservation Form		MIRDC website, ITS Official email, Fax, Training Office	
Curriculum Design provided to the client		ITS Official email, Fax, Training Office	

CLIENT STEPS	AGENCY	FEES TO	PROCESS-	PERSON
	ACTION	BE PAID	ING TIME	RESPONSIBLE
1. Submit filled out Seminar Reservation Form (RF) to Industrial Training Section (through fax, email, or submit personally)	1.1 Check and review the entries in the Reservation Form (RF) 1.2 Log in the Reservation Form (RF) Monitoring Sheet	None	5 minutes	Training Specialist I, Program Design and Promotion (PDP) Unit or Training Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit or Unit Or



2. Confirm reservation	2.1 Inform clients on the status of their reservation (confirmed or waitlisted) through phone or email		10 minutes	Training
	2.2 Prepare the materials and the logistics necessary to hold the training		4 days & 40 minutes	Specialist I, Program Design and Promotion (PDP) Unit or Training
3. Request for Statement of Account (SOA)	3.1 Forward the accomplished Billing Request Form together with their Reservation Form to Cashiering Office  3.2 Send approved SOA through email or fax (Original SOA will be given to the participants upon attendance to training)	As per approved MIRDC Training Fees	10 minutes	Specialist II, Program Design and Promotion (PDP) Unit or Training Specialist III, Program Design and Promotion (PDP) Unit
4. Present copy of Registration Form and other billing documents if applicable, e.g. Invoice, S/A, to Cashier's Office "Order of Payment" window.	4.1 Receive and review documents presented. If needed, ask the customer to receive invoice/SOA.  4.2 Create Order of Payment (O.P.) manually.		5 minutes	Administrative Officer IV, Financial Management Section or Administrative Assistant II, Financial Management Section Or Administrative Officer V,



	4.3 Reflect on the Invoice/SOA details or application of deposit if there is any;  4.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.)			Financial Management Section
5. Pay the required fee and Receive Official Receipt, Registration Form and other billing documents  Note: In case of various checks for various checks companies/partic ipants, ITS staff shall gather checks altogether and its corresponding RFs and forward to Cashier's Office for processing of OP and issuance of OR on the same day.	5.1 Receive Order of Payment, Registration Form and other billing documents. Prepare Official Receipt based on Order of Payment. Indicate details e.g. TIN, address, business style, if required by customer.  5.2 Accept payment and stamp "PAID" all documents.  5.3 Release Official Receipt, Registration Form, and other billing documents	As indicated in the Order of Payment	5 minutes	Administrative Officer V Administrative and General Services Section  or  Administrative Officer II Administrative and General Services Section



6. Attend training	6.1 Conduct	None	Depends	
(Trainee must	Training.		on the	Resource
submit the post-	_		program	Speaker
examination and				
Training				
eevaluation				
after the training				
Proof of payment				
must be				
presented to				
claim the				
certificate.				
		Total	4 days, 1 he minutes	our and 15

SITUATION	ACTION	LOCATION OF ACTION	REMARKS
If Agency Action 2.1 needs changes: If the reserved participant is unable to attend	Ask client for the replacement of participant	ITS Office	The name of the participant will be enrolled on the list.
If no replacement	Cancel the reservation	ITS Office	The name of the reserved participants will be marked "Cancelled"
If cancellation of reservation is made less than 3 days before the scheduled seminar	Ask for a letter of cancellation.  Call-up Waitlisted Clients on the available slot and inform if they could attend the scheduled seminar	ITS Office	Cancellation of reserved participants.



### MIRDC REGULAR SEMINAR/TRAINING FEES

ANALYSIS AND TESTING			
Title of Program /Duration/Course Description	Seminar Fee		
Dimensional Metrology 1 Basic Measurement (24 hours) Discusses the history and basic concept of measurement and focuses on its uncertainty. It aims to provide the necessary knowledge and skills in proper handling and maintenance of different measuring instruments	PhP 5,800.00		
Dimensional Metrology 2 Basic Length Calibration (Prerequisite: DM1-Basic Measurement) (24 hours) Explains the calibration and traceability concepts, general requirements for calibration and actual application using different instruments.	PhP 5,800.00		
Dimensional Metrology 3 Limits & Fits & Inspection of Geometrical Tolerances (Prerequisite: DM1-Basic Measurement) (14 hours) Covers the general concept of ISO Limits and Fits, Geometric Tolerances and CMM application on Geometric Tolerance Inspection.	PhP 4,000.00		
Uncertainty of Measurement Length Calibration Application (Prerequisite: DM2- Basic Length Calibration) (16 hours) Aims to understand and compute for the uncertainty of measurement in length calibration based on NATA Assessment of Uncertainties of Measurement (with reference to ISO-GUM)	PhP 4,000.00		
Industrial Calibration (12 hours) Covers calibration principles and procedures on pressure, temperature, and mass.	PhP 4,000.00		



Verification of Common Laboratory Instruments (12 hours) Discusses verification vs. calibration, immediate checking process, verification of common laboratory instruments and analysis of verification data using control charts	PhP 5,000.00
Metals Identification & Selection (16 hours) Discusses the different properties of metals, classification and uses of ferrous and non-ferrous metals, and pointers on metal selection.	PhP 4,000.00
Nondestructive Testing (40 hours) Covers liquid penetrant testing, magnetic particle inspection, radiography and ultrasonic testing methods.	PhP 8,400.00
Introduction to Advanced Ultrasonic Testing (Phased-Array Ultrasonic Testing-PAUT) (18 hours) Discusses the difference between conventional and advanced ultrasonic testing (PAUT), principle of PAUT, different basic techniques used in PAUT and perform basic calibration PAUT.	PhP 7,000.00



ENGINEERING, PRODUCTION AND PLANNING	
Title of Program /Duration/Course Description	Seminar Fee
Establishment of Preventive Maintenance System (20 hours) Focuses on the steps in setting up preventive maintenance program and Computerized Maintenance Management System (CMMS).	PhP 4,500.00
Product Costing (16 hours) Discusses the basic cost concepts, ways of cost classification and types of product costing system. It also includes the preparation of standard cost for specific products.	PhP 4,000.00
Production Planning & Control (18 hours) Discusses the role of PPC in an industrial firm, its principles, importance and various functions.	PhP 4,500.00
Cost Estimation for Machining Jobs (18 hours) Discusses the basic preparation of Cost Estimation of a simple machine products and determine the elements of costs and standard rates.	PhP 4,200.00

HIGH MACHINING TECHNOLOGY	
Title of Program /Duration/Course Description	<u>Seminar Fee</u>
Application of CAD/CAM (Computer-Aided Design/Computer-Aided Manufacturing) (40 hours) Covers NC Programming using CAD/CAM softwares. Import product models from CAD softwares. Create toolpaths and simulate cutting movements of CNC machines using Cimatron Mastercam software.	PhP 9,600.00
CNC Milling Programming & Operation (38 hours) Provides knowledge in operation and programming of CNC milling machines, coding and encoding of programs using G-codes, M-codes	PhP 10,200.00
Plastic Injection Molding Machine Programming & Operation	



(40 hours) Aims to provide skills and knowledge in machining using the SUMITOMO Plastic Injection Molding Machine.	PhP 8,900.00
CNC EDM Sinking Programming & Operation (40 hours) Provides knowledge in creating CNC-Wire Cutting EDM program and discusses the different types of wires and materials use in CNC-EDM Wire Cutting machine.	PhP 9,600.00
CNC EDM Wire Cutting, Programming & Operation (40 hours) Provides knowledge in the EDM Sinking process and discusses the functions of Die Electric Fluid and EDM Sinker Electrode.	PhP 9,600.00

MANAGEMENT AND PRODUCTIVITY IMPROVEMENT PROGRAM	
Title of Program /Duration/Course Description	Seminar Fee
Value Analysis/ Value Engineering I (38 hours)  Deals with the improvement of cost consciousness throughout the organization through an application of a systematic and team approach of an effective cost reduction in both product and service.	PhP 8,000.00
Project Management (30 hours) Discusses the project management framework, steps to project management process, application of computer software in project management.	PhP 7,000.00



METALWORKING TECHNOLOGY		
Title of Program /Duration/Course Description	Seminar Fee	
Electroplating Processes (18 hours) Focuses on the principles and process of electroplating, decorative chromium, hard chromium, gold/silver and zinc plating.	PhP 5,200.00	
Heat Treatment of Steels (30 hours) Covers the different heat treatment processes of steel, i.e. annealing, normalizing, spheroidizing, tempering, stress relieving, direct hardening, carburizing, carbonitriding, tufftriding and flame hardening.	PhP 7,400.00	
Metal Fabrication (30 hours) Covers the fabrication processes applied to fabricate metal products, and the typical fabrication materials used.	PhP 8,200.00	
Shielded Metal Arc Welding (SMAW) (24 hours) Covers welding of metals in different positions and welding joints, common problems, causes and remedies in SMAW operation, knowledge of properties of metals & use of personal protective equipment as a standard working procedure.	PhP 9,000.00	
TIG Welding on Carbon Steel Plates-Module I (30 hours) Provides knowledge and skills in TIG process, principle, advantages, limitation, techniques, causes and prevention of discontinuities encountered.	PhP 13,800.00	
GMAW/MIG-MAG Welding on Carbon Steel Plates – Module I (30 hours) Provides knowledge and skills in MIG/MAG process, principle, advantages, limitation, techniques, causes and prevention of discontinuities encountered.	PhP 12,100.00	



QUALITY MANAGEMENT SYSTEM	
Title of Program /Duration/Course Description	Seminar Fee
Customer Satisfaction Measurement	PhP 4,000.00
(16 hours)	
Focuses on the fundamental concept of customer satisfaction	
measurement through statistical analysis and interpretation of	
survey data.	
Internal Quality Audit	DI D 0 000 00
(24 hours)	PhP 6,300.00
Aims to realize the importance of internal quality audit as a tool in	
identifying improvement opportunities in the QMS; interpret	
requirements of ISO 9001 in the context of audit; describe the	
roles and responsibilities of internal auditors; plan and conduct an audit in accordance with ISO 19011:2012 Standard.	
Awareness Seminar on ISO 9001:2015	
(8 hours)	PhP 2,500.00
Discusses the eight (8) Management Principles and the highlights	FIIF 2,500.00
of the ISO 9001:2015 standard.	
Root Cause Analysis	
(16 hours)	PhP 5,000.00
Discusses the application of various Root Cause Analysis	1111 0,000.00
techniques for continual improvement.	
Awareness on Risk Management	
(Based on ISO 31000:2018)	PhP 2,500.00
(8 hours)	
Discusses the Risk Management Principles, Risk Management	
Framework and Process, Risk Assessment and Risk Treatment	
Techniques.	
Effective Skills for Audit Reporting	
(8 hours)	PhP 2,500.00
Discusses the Risk Management Principles, Risk Management	
Framework and Process, Risk Assessment and Risk Treatment	
Techniques.	
Developing and Implementing a Laboratory Quality	
Management System Based on ISO/IEC 17025	PhP 6,000.00
(24 hours)	
Covers understanding the clauses of ISO/IEC 17025, preparation	
of the required documentation, practical guidance to	
documentation, implementation and accreditation.	
(Prices may increase without prior notice)	



### II. Technology Advisory and Business Development Services

### A. Technology Advisory and Business Development Services - Shortterm Consultancy Services

Consultancy is requested by an individual, company or association designed to suit their specific requirements.

A Short-term Consultancy Service is a one (1) day or less engagement that is conducted on-the-spot or as scheduled and is free of charge or with fee required.

Division:	Technology Diffusion Division – Technology Advisory and Business Development Section			
Classification:	Highly Technical			
Type of Transaction:	G2C - Government to Citizen G2B - Government to Business Entity G2G - Government to Government			
Who may avail:	All			

CHECKLIST OF REQUIREMENTS	WHERE TO SECURE
1. Request Letter / one (1) copy	Requesting Party

1. Troquost Estisi / t	5.16 (1) copy	rtoquooti		
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS -ING TIME	PERSON RESPONSIBLE
1. Inquire or request for technical assistance/ consultancy services through letter, phone, fax, email or personally	1. Evaluate client's inquiry/request and/or accomplish Technical Assistance Request Report (TARRF) Form,	None	10 minutes	Science Research Specialist or Senior Science
2. Provide information based on required intervention	2.1 Provide on- the-spot expert advice thru on-line platform or face to face  2.2 Recommend to client if further on-site consultancy visit is required and/or provide	None	2 hour	Research Specialist or Supervising Science Research Specialist of TABDS



Researd Specialis TABDS
3. Fill-up Customer Satisfaction Survey (CSS) Form  3. File CSS  Science Research Specialist Senior Science Research Specialist Supervision Science Sc
correspondence (i.e. letter, email)  2.3 Prepare TARRF



### B. Technology Advisory and Business Development Services - Longterm Consultancy Services

Consultancy is requested by an individual, company, or association designed to suit their specific requirements. A long-term consultancy service is more than one (1) day engagement classified as Free or Package.

A Package Consultancy Service is rendered with a specified duration and under a cost-sharing arrangement or fully paid, specified in the consultancy contract.

Division:	Technology Diffusion Division – Technology Advisory and Business Development Section					
Classification:	Highly Technical	Highly Technical				
Type of Transaction:	G2C - Governmer G2B - Governmer G2G - Governmer	nt to Bu	sines	,		
Who may avail:	All					
CHECKLIST (	OF REQUIREMEN	TS		WHERE T	O SECURE	
Request Lette			Req	uesting Party		
2. Signed Consultacopy	ancy Contract / one	e (1)	Req	uesting Party		
3. Billing Statemer	nt / one (1) original	сору	TAE	BDS, FAD-FM	S	
4. Payment (cash	or check)		Req	uesting Party		
CLIENT STEPS	AGENCY ACTION	FEES BE P		PROCESS ING TIME	PERSON RESPONSIBLE	
1. Inquire or request for technical assistance/ consultancy services through letter, phone, fax, email or personally	1. Evaluate client's inquiry/request and/or accomplish Technical Assistance Request Report (TARRF) Form,		e	10 minutes	Science Research Specialist or Senior Science Research Specialist or Supervising Science	
2. Agree to onsite consultancy visit through phone, email or text/SMS.	2.1 Provide tentative schedule of visit.	None			Research Specialist of TABDS	



	2.2 Check availability of consultant and/or technical staff  2.3 Prepare a proposal, including costing if the consultant and/or technical expert is non-TABDS personnel.  2.4 Send a proposal to the client.		45 minutes	Science Research Specialist or Senior Science Research Specialist or Supervising Science Research
3. Confirm the conduct of onsite consultancy by sending back the signed proposal	3.1 Finalize schedule of visit with the client.  3.2 Organize consultant and/or technical staff.  3.3 Request and approval of Authority to Travel, if required. Prepare Job Order.	None	2 hours, 10 minutes	Specialist of TABDS
	3.4 Consultant and/or technical staff travel to the site on the scheduled date		1 day	Consultant and/or Technical Staff



4. Attend on-site consultancy activities.	4.1 Provide on- the-spot expert advice. The visit can be in conjunction with a conduct of seminar/ training program. (*Duration may depend on the agreed proposal)	Refer to Standard Rates on Consultan cy and Other Fees or computed based on applicable circulars	3 days*	
	4.2 Consultant and/or technical staff reports back to office after on-site visit on schedule date	None	1 day	Consultant and/or Technical Staff
	4.3 Prepare Consultancy Report	None	3 days	
	4.4 Request for billing based on agreement and forward to the client.			
5. Pay the billing statement	5.1.Receive billing statement.  5.2 Create Order of Payment (O.P.) manually.  5.3 Reflect SOA details if there are any.	None	5 minutes	Administrative Officer IV, Financial Management Section or Administrativ e Assistant II, Financial Management Section or Administrative Officer V,



	5.4 Forward O.P. and other documents to Cashier for issuance of Official Receipt (O.R.).			Financial Management Section
6. Give cash/check payment and receive Official Receipt.	6.1 Receive cash/check and O.P. 6.2 Prepare Official Receipt (O.R.) 6.3 Stamp "PAID" on all billing documents and release O.R.	As stated in the order of payment	5 minutes	Administrative Officer V, Administrative and General Services Section or Administrative Officer II, Administrative and General Services Section
7. Receive and verify recommended course of action per consultancy report or verbal recommendation .	7.1. Send consultancy report, if required, through fax, email or courier	None	15 minutes	Science Research Specialist or Senior Science Research Specialist or Supervising
8. Fill up the Customer Satisfaction Survey (CSS) Form	8.1 File CSS	None	5 minutes	Science Research Specialist of TABDS
		TOTAL	8 days, 3 ho 35minutes	ours and



#### STANDARD RATES ON CONSULTANCY AND OTHER FEES

Rev. 3 / Effectivity Date: 06 November 2019

### **Establishment of Quality Management System Conforming to ISO 9001**

Activity	No. of Hours	Honoraria of External / Consultant	Consultancy Fee
Consultancy			
Assessment (Initial) on 5S Implementation	8 to 16	No. of hours x 0.023 x MSRmin	Php 500.00 / Mn-Hour
Gap Analysis on Existing QMS	4 to 16	No. of hours x 0.023 x MSRmin	Php 500.00 / Mn-Hour
Evaluation of New/Updated QMS Documents	8 to 24	No. of hours x 0.023 x MSRmin	Php 500.00 / Mn-Hour
Implementation Audit and Monitoring	8 to 32	No. of hours x 0.023 x MSRmin	Php 500.00 / Mn-Hour
Corrective Action Planning on NC after Implementation Audit	8 to 16	No. of hours x 0.023 x MSRmin	Php 500.00 / Mn-Hour
Correction Action Planning on NC found during Certification Audit	4 to 8	No. of hours x 0.023 x MSRmin	Php 500.00 / Mn-Hour
Assessment and Planning prior to Surveillance Audit	8 to 24	No. of hours x 0.023 x MSRmin	Php 500.00 / Mn-Hour
Competency Development of Internal Auditors	8 to 18	No. of hours x 0.023 x MSRmin	Php 500.00 / Mn-Hour
Actions to Address Risks and Opportunities thourough Risk Management Process	8 to 16	No. of hours x 0.023 x MSRmin	Php 500.00 / Mn-Hour



Technologies and Process Improvements and related Concerns						
Activity	No. of Hours	Honoraria of External / Consultant	Consultancy Fee			
Consultancy						
Advisory on Metalworking, Metalcasting, Heat Treatment and Electroplating Technologies and Process Improvements and related Concerns	4 (minimum)	No. of hours x 0.023 x MSRmin	Php 500.00 / Mn-Hour			
Calibration Measurement Audit Report	n/a	n/a	Php 1,000.00 / report/ artefact			
Others						
Local Transportation Allowance (PUV, Venue to MIRDC, v.v.)	n/a	Php 800.00 / visit				



# B. Technology Advisory and Business Development Services - Conduct Of Measurement Audit

Measurement Audit is the comparison of laboratory results to values established by a reference laboratory. It takes into account the measurement uncertainties assigned to the reference value and those reported by the participating laboratory. Performance is evaluated by the internationally accepted method of calculating  $E_n$  ratios and is reported in the Measurement Audit Report.

Division:		Technology Diffusion Division – Technology Advisory and Business Development Section				
Classificatio	n:	Highly T	Technical Technical			
Type of Transaction:		G2B - G	Sovernment to E	Business Entity		
Who may av	ail:	All				
CHECKL	IST OF F	REQUIF	REMENTS	WHERE TO	SECURE	
1. Endorseme photocopy	ent/Reque	est Lette	` ,	Philippine Accreditatio advance to MIRDC	n Bureau; sent in	
2. Signed Job copy	Order F	orm / or	ne (1) original	TABDS		
3. Calibration copy	Certifica	te / one	(1) original	Requesting company		
4. Calibration one (1) copy	4. Calibration Certificate of Reference Lab /			MIRDC Laboratory		
CLIENT STEPS	AGEN ACTIO		FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
1. Sign Job Order Form and submit client calibration certificate, if available.	1.1 Cheravailabil PAB endorse /request letter in Calibrati Lab and TSR Forgenerate by ATD the art-fat	ion led for act	None	10 minutes (may take additional depending on the quantity of the measurement audit reports requested)	Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS	



2. Proceed to Cashier. Present JO form, pay the corresponding sees and receive the Official Receipt. The client has the option to pay the fees on a separate date but should be prior to the completion of the Measurement Audit Report.	2. Direct client to the Cashier	P1,000 /artifact (refer to Standard Rates of Consultancy Fees)	1 minute	Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS
3. Pay the required fee stated in the J.O. form	3.1 Receive J.O. form;  3.2 Create Order of Payment (O.P.) manually.  3.3 Reflect SOA details if there are any.  3.4 Forward O.P. and other documents to Cashier for issuance of Official	None	5 minutes	Administrative Officer IV of Financial Management Section or Administrativ e Assistant II of Financial Management Section or Administrative Officer V of Financial Management Section



		1		
	Receipt			
	(O.R.).			
4. Give cash/check payment and receive Official Receipt	4.1 Receive cash/check and O.P.  4.2 Prepare Official Receipt (O.R.)  4.3 Stamp "PAID: on all billing documents and release O.R.	As stated in the order of payment	5 minutes	Administrative Officer V of Administrative and General Services Section or Administrative Officer II of Administrative and General Services Section
5. Confirm submission of Measureme nt Audit Report to PAB by MIRDC-TABDS	5.1 Claim Calibration Certificate from ATD. Refer to procedure on Analysis and Testing Services.  Note: Release of certificate is dependent on the agreed date between the client and the calibration lab which is reflected in the TSR.	Refer to ATD Services Fees	15 minutes	Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS
	5.2 Typing/ Encode, checking and signing		2 days	Science Research Specialist or Senior Science



	of Measuremen t Audit Report and cover letter.			Research Specialist or Supervising Science Research Specialist of TABDS
	5.3 Release to CRO the original copies of the Measuremen t Audit Report for conveyance to PAB.		10 minutes	Messenger
6. Fill up the Client/Cust omer Satisfaction Survey (CCSS) form.	6. File CCSS	None	5 minutes	Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS
		TOTAL	2 days, 51minutes	



# C. Technology Advisory and Business Development Services - Technology Licensing

Technology Licensing pertains to activities involving transfer of knowledge for the manufacture, application or rendering of service of MIRDC-developed technologies and processes which involve the transfer, assignment or licensing of MIRDC intellectual property rights.

Division:		Technology Diffusion Division – Technology Advisory and Business Development Section				
Classification:		Highly Tech	nnical	•		
Type of Transa	ction:	G2B – Government to Business Entity				
Who may avail:		All				
STA	GE 1: REQU	EST FOR T	RANSF	ER OF TECHNOI	LOGY	
CHECKLIST OF REQUIREMENTS WHERE TO SECURE						
Phase 1: Prepare	atory for the	Transfer of T	Technolo	ogy		
1. Letter of Inter				TABDS or Requ	esting Party	
2. DTI or SEC R	egistration/o	ne (1) photo	сору	Concerned gove	ernment office	
3. Audited Finan years)/one (1) pl		nt (last 3		Requesting part	у	
4. Nondisclosure copies	agreement ,	/ six (6) origi	nal	TABDS		
Phase 2: Negotia Agreement	Phase 2: Negotiation for Terms of Licensing and Confirmation of Licensing					
5. Term Sheet/o	ne (1) c cop	y		TABDS		
Phase 3: Confirm	mation of Lic	ensing Agre	ement			
5. Fairness Opir	nion Report			TABDS		
6. Written Reco	mmendation			TABDS		
7. Signed Licens copies	sing Agreem	ent/six (6) or	riginal	TABDS		
CLIENT STEPS	AGENCY	ACTION	FEES TO BE PAID	PROCESSING PERSON RESPONSIB		
1. Proceed to TABDS Office	1. Evaluate technology requirement give inform MIRDC-device technology requested.	ats and ation of veloped es. Provide	None	2 hours	Science Research Specialist or Senior Science Research Specialist or Supervising Science	



				Research Specialist of TABDS
2. Fill-up and send the Proforma Letter of Intent or the customer's own request letter	2. Receive for processing Letter of Intent or Request client to submit Letter of Intent on a later date, if undecided.	None	5 minutes	Science Research Specialist or Senior Science Research Specialist or Supervising
3. Submit supporting documents (i.e. DTI/SEC registration, Financial Reports)	3. If available, request the client to submit supporting documents as proof of business identity and capacity to support licensing requirements.	None	5 minutes	Science Research Specialist of TABDS
4. Sign the Nondisclosure agreement	4. Prepare Nondisclosure Agreement (NDA)	None	20 minutes	
	E1: PREPARATORY FO SFER OF TECHNOLOG		2 hours, 30 minutes	

Activities are based on Republic Act No. 10055 (Technology Transfer Law), its IRR and DOST policies.

	PHASE 2: NEGOTIATION FOR TERMS OF LICENSING AND CONFIRMATION OF LICENSING AGREEMENT						
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE			
5. Concur licensing terms by signing the term sheet or licensing agreement	5.1. Negotiate terms for licensing	None	2 days  Note: May require several negotiation meetings with client.	Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS			



	5.2 Prepare endorsement letter of transaction with supporting documents to FOB secretariat	None	2 hours	Science Research Specialist or Senior Science Research Specialist or Supervising Science Research Specialist of TABDS	
	5.3 Submit to Fairness Opinion Board Secretariat	None	Note: 40 days Processing of Fairness Opinion Report & Written Recommendation per RA 10055 IRR	FOB Secretariat	
LICENSING AND	OTIATION FOR TER O CONFIRMATION ( REEMENT TIME	OF	(excluding FC	ors, 30 minutes OR processing)	
PHASE STAGE	3: CONFIRMATION	OF LICENS	ING AGREEMENT		
6. Final confirmation to the licensing agreement	6.1 Inform client upon receipt of Fairness Opinion Report (FOR) and Written Recommendation	None	15 minutes	Science Research Specialist,	
	6.2 Send to the client copy of the final licensing agreement (only if the client concurred to the licensing terms in the term sheet; omit this step if the client has signed a licensing agreement)	None	15 minutes	TABDS or Senior Science Research Specialist, TABDS or Supervising Science Research Specialist of TABDS	
	6.3 Notarize Licensing Agreement	None	2 days	Messenger	



	6.4 Send Client's copy of Licensing Agreement	None	2 days	Science Research Specialist, TABDS or Senior Science Research Specialist, TABDS or Supervising Science Research Specialist of TABDS
7. Pay licensing fee based on the licensing agreement	7.1Issue Order of Payment 7.2 Accept and Process payment	Per agreement	10 minutes	Administrative Officer V of Administrative and General Services Section or Administrative Officer II of Administrative and General Services Section
8. Implement terms of licensing	8. Implement terms of licensing	None	Per agreement	Science Research Specialist, TABDS
9. Fill up the Client/Customer Satisfaction Survey (CSSS) Form.	9. File CCSS	None	5 minutes	or Senior Science Research Specialist, TABDS or Supervising Science Research Specialist of TABDS
PHASE 3: CON AGREEMENT TI	IFIRMATION OF LIC ME	ENSING	4 days, 45 minu	utes
		TOTAL	6 days, 6 hours	s, 15 minutes



### **III. Technology Information and Promotion Services**

# A. Technology Information and Promotion Services - Simple Information Dissemination Services

Simple Information Dissemination Services refers to providing relevant information that does not require to be synthesized or culled from big data, such as the Center's technical services, developed technologies, standard procedures, metal working and other processes, general data on trade commodities of metals and related products, among others.

Division:	Technology Diffusion Division- Techn Promotion Section (TIPS)	ology Information and		
Classification:	Simple			
Type of Transaction:	G2C - Government to Citizen, G2B - Government to Business Entity,			
Who may avail:	All			
STAGE 1: ASSES	STAGE 1: ASSESSMENT OF REQUEST AND PROVISION OF REQUESTED INFORMATION			
CHECKL	WHERE TO SECURE			
1. Materials for photo	Client			
2. Official Receipt/Ori	iginal copy	Cashier		

CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS ING TIME	PERSON RESPONSIBLE
1. Present the material to be photocopied to the office of the Technology Information and Promotion Section (TIPS).	1.1. Fill-out the Photocopying Service Request Form (TIPS 003) using the details supplied by the client, indicate the number of pages to be photocopied and the corresponding fee.	None	5 minutes	Administrative Assistant III, TIPS
2. Proceed to the Cashier. Present the filled-out Photocopying Service Request	2.1. Process payment and issue an official receipt (OR)	P1.50/ page	10 minutes	Cashier Personnel



		page		
	Total	P1.50/	32 minutes	
	3.3. Provide the client the requested information/photoco pied files.			
3.2 Receive the requested information/photoco pied files	3.2. Reproduce the requested data/information. C heck completeness of pages including the data/ reading materials			Administrative Assistant III, TIPS
TIPS Staff both the Photocopying Service Request Form and the OR	of the OR in the Photocopying Service Request Form	None None	5 minutes 15 minutes	
Form and pay the corresponding fee.  3.1 Submit to the	3.1. Record details			



# B. Technology Information and Promotion Services - Synthesized Information Dissemination Services

Synthesized Information Dissemination Services refers to providing relevant information that is synthesized or culled from big data, such as data on trade commodities for specific metals and related products, and area or region-specific data of M&E sector surveyed, among others.

Division:	Technology Diffusion Division- Technology Information and Promotion Section (TIPS)			
Classification:	Complex			
Type of Transaction:	G2C - Government to G2B - Government to		s Entity,	
Who may avail:	All			
STAGE 1: ASSESS	MENT OF REQUEST		OVISION OF	REQUESTED
CHECKLIST	OF REQUIREMENTS		WHERE	TO SECURE
Filled-up Information  Form	on Dissemination Req	uest	TIPS	
2. Government Issue	d ID card		Client	
CLIENT STEPS	AGENCY ACTION	FEES TO BE PAID	PROCESS ING TIME	PERSON RESPONSIBL E
1. Supply information required on the Information Dissemination Request or submit Letter of Request (LER)	1.1 Assess the requested information/ data.  1.2 Cull from the available TIPS database the information being requested. Client is asked to return on a predetermined date for the release of the requested information.	None	30 minutes 3 days	Senior Science Research Specialist, TIPS or Administrative Officer II, TIPS or Administrative Officer I, TIPS
2. Return and proceed to TIPS office	2.1 Present the requested data/information. 2.2 Prepare Photocopying Service Request	None	5 minutes	Administrative Officer I,TIPS or Administrative Officer II, TIPS or



Total			3 days, 1 ho minutes	ur and 15
3.1 Submit to the TIPS staff both the Photocopying Service Request Form and the OR.  3.2 receive the information requested/photocopi ed files.	3.1 Record OR details in the Photocopying Service Request Form  3.2 Reproduce the requested data /information. Chec k completeness of pages including the data/reading materials  3.3. Provide the client the requested information/photoco pied files.	None	30 minutes	Administrative Assistant III, TIPS
2. Proceed to Cashier. Present Photocopying Service Request Form and pay the corresponding Fees.	Form indicating number of pages to be photocopied and corresponding fees.  2. Process payment and issue an official receipt (OR).	P1.50/ page	10 minutes	Administrative Assistant III, TIPS  Cashier Personnel



# **TECHNOLOGY DIFFUSION DIVISION**

# **Internal Services**



## I. Assistance to Staff Development Unit (SDU) of MIRDC

The Assistance to Staff Development Unit (SDU) of MIRDC is an internal service where MIRDC employees can also avail the regular training/seminar program provided by ITS for strengthening the competency of MIRDC personnel.

Division:	Technology Diffusion Division-Industrial Training Section (ITS)					
Classification:	Simple					
Type of Transaction:	G2G - Government to Government					
Who may avail:	MIRDC Personnel					
CHECKLIST OF REQUIREMENTS			WHERE TO SECURE			
Authority to Att	Authority to Attend		Administrative and General Services Section, FAD			
CLIENT STEPS	AGENCY ACTION		FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
1.Present/Submit Memorandum of Authority to Attend	1.1 Include in the list of attendees.  2.2 Prepare the materials and the logistics necessary to hold the training		None	5 minutes  4 days and 40 minutes	Training Specialist I, Design and Promotion (PDP) Unit or Training Specialist II, Design and Promotion (PDP) Unit Or Training Specialist III-Program Design and Promotion (PDP) Unit	
2. Attend training (Trainee must take the post-examination and accomplish the evaluation before it can claim the Certificate).	2.1 Conduct the Training			Depends on the program	Resource Speaker	
			TOTAL	. 4 days, 45 min	utes	



FEEDBACK AND COMPLAINTS MECHANISMS				
How to Send a Feedback?	<ul> <li>Accomplish our Customer Satisfaction Survey         (CSS) Form provided by our front-liners and         return the accomplished form to said front-liner</li> <li>Send your feedback through electronic message         accessible at MIRDC website or email it at         http://www.mirdc.dost.gov.ph, or</li> <li>Personally talk to the Executive Director of the         Center</li> </ul>			
How are Feedbacks Processed?	<ul> <li>Our front-liners collect, check for completeness, compile and record all CSS Forms</li> <li>Customer Satisfaction Rating below 3 are reported to the immediate supervisor concerned for appropriate action; the recommended action are recorded by the respective Division Chiefs.</li> <li>All survey responses are consolidated and monitored, evaluated and analyze by the PMD in order to identify opportunities for improvement.</li> </ul>			
How to File a Complaint? (For Goods-Related Complaints)	<ul> <li>Accomplish our Customer Feedback Form and send it to the Division/Section Chief concerned</li> <li>Provide details as much as possible</li> <li>Return the product/s, if advised.</li> </ul>			
How are complaints Processed?	<ul> <li>A control number will be assigned on the CSF Form</li> <li>Your complaint will be reviewed by the Division/Section Chief concerned and you will be contacted to get more details, if necessary</li> <li>You will be advised to return product/s, whenever applicable</li> <li>Goods will be tested/inspected, if applicable, and you will be informed of the findings/ recommendation</li> <li>Product will be rework/replace, whenever necessary</li> </ul>			
How to File a Complaint (For Service-Related Complaints)	<ul> <li>Accomplish our CSF Form which will be forwarded to the concerned Division</li> <li>Third party may file on behalf of the complainant provided the complainant is identified on the CSF form.</li> </ul>			



<b>How are Complaints</b>			
Processed?			

- Customer's complaint will be acted upon within 15 working days from date of receipt
- Concerned Division Chief will discuss customer's complaint with concerned unit and approves the action to be taken
- Concerned unit will take the appropriate correction/corrective action
- Feedback will be relayed to the complainant

#### **Contact Information:**

**Anti-Red Tape Authority (ARTA)** 

Presidential Complaints Center (PCC)

Contact Center ng Bayan CCB (CCB)

Legal and Public Assistance office (LPAO)

ARTA: <a href="mailto:complaints@arta.gov.ph">complaints@arta.gov.ph</a>

1-ARTA (2782)

PCC: pcc@malacanang.gov.ph

888

(02) 8736-8621

CCB: e-mail@contactcenterngbayan.gov.ph

1-6565 (hotline)

0908-881-6565 (SMS)

LPAO: (02) 8929-9436; (02) 84262075;

(02) 84262801; (02) 84262450; (02) 84262987; (02) 84262683



#### OFFICE

#### METALS INDUSTRY RESEARCH AND DEVELOPMENT CENTER

MIRDC Compound, General Santos Avenue, Bicutan, Taguig City P.O. Box 2449 MCPO 1299 Makati City

Tel No. 8837-0431 to 38, 883720-71 to 82 local 2401 Fax Nos: 8837-0430 and 8837-0613 E-mail Address: mirdc@mirdc.dost.gov.ph