

## DEPARTMENT OF SCIENCE AND TECHNOLOGY (DOST) METALS INDUSTRY RESEARCH AND DEVELOPMENT CENTER (MIRDC)





METALS INDUSTRY RESEARCH AND DEVELOPMENT CENTER

The Metals Industry Research and Development Center (MIRDC), an agency of the Department of Science and Technology (DOST), is the sole government entity directly supporting the metals and engineering industry with services designed to enhance its competitive advantage.

#### **HISTORY**

To develop and expand the metals industry of the Philippines, Republic Act No. 4724, dated June 18, 1966, established the Metals Industry Development Center (MIDC). The Center was primarily tasked to work for close rapport between the government and the industry in order to foster the advancement of metals engineering, and allied industries in the country.

This was amended by Republic Act No. 6428, dated May 31, 1972, reorganizing and renaming the MIDC into Metals Industry Research and Development Center (MIRDC), giving it corporate existence and enlarging its powers. The administration of the Center and the exercise of its corporate authority were vested exclusively in a Board of Trustees organized under this Act.

Later presidential issuances reflected the Center's change of thrust and direction. These were Executive Order No. 602, transferring the MIRDC from the then National Science Development Board (now Department of Science & Technology) to the then Ministry of Trade & Industry (now Department of Trade & Industry) for policy and program coordination and direction; Presidential Decree No. 1765, reorienting its thrust from research and development to direct assistance to the metals industry; and Executive Order No. 128, transferring the Center from the Department of Trade & Industry to the Department of Science & Technology as a separate and attached agency.

Finally, Executive Order No. 494 dated December 6, 1991 transformed the MIRDC into a regular government agency attached to the Department of Science and Technology. This was fully implemented on 27 May 1993.

#### VISION

"Center for excellence in science, technology and innovation for a globally-competitive metals, engineering and allied industries by 2025."

#### **MISSION**

"To provide both government and private sectors in the metals, engineering, and allied industries with professional management and technical expertise on the training of engineers & technicians; information exchange; quality control & testing; research and development; technology transfer; and business economics advisory services."

#### **BACKGROUND**

The Philippine automotive industry is relatively small when compared to its ASEAN neighbors such as Thailand, Malaysia and Indonesia in terms of numbers of manufacturing and production size. Knowing the backward and forward linkages of the sector, there is a need for government to continually exert efforts in promoting the expansion and improvement for technological advancement to achieve competitiveness of the local automotive industry.

The reason why this project was conceptualized is to address the challenges being faced by the automotive industry firms, both assemblers and parts manufacturers, in terms of product improvement. The "One ASEAN" policy that is implemented starting this year is one of the major reasons why this project was developed. Local parts manufacturer shall be able to produced products with high quality at a competitive cost against imported automotive parts and components manufacturers from other ASEAN member countries.

In order to develop a more competitive automotive industry in the Philippines, the DOST funded a project headed by MIRDC in coordination with the Philippine Council for Industry, Energy and Emerging Technology Research and Development (PCIEERD). The "Auto-parts Testing Facility of MIRDC" (MIRDC-ATF) was born aiming to provide testing facility for local parts manufacturers so that expenses from imported testing requirement of their products will be minimized. MIRDC launched the program, "Establishment of an Innovation Center for Motor Vehicle and Parts Development (IMoVE)," wherein the MIRDC-ATF is part. The MIRDC-ATF expanded the capabilities of MIRDC's Analysis and Testing Division to handle the testing of parts and components specific to the automotive industry.

The Analysis and Testing Division (ATD) of MIRDC is responsible for the provision of quality control, testing and calibration requirements of both government and private sectors in the metals, engineering and allied industries.

The ATD maintains ISO/IEC 17025:2005 accredited laboratories since 1996. This ensures that all test results generated by the ATD laboratories are conducted by competent personnel, use calibrated equipment, and issue results comparable with most laboratories worldwide. Laboratory accreditation is provided by the Philippine Accreditation Bureau (PAB), a signatory to the Asia Pacific Laboratory Accreditation Cooperation Mutual Recognition Arrangement (APLAC-MRA).

ATD consists of three section; Physical Laboratories Section (PLS), Physico-Chemical Laboratories (PCL) and Instrumentation and Metrology Section (IMS). These sections are also available to support the needs of automotive industries for their testing needs where existing capabilities are already offered to the different industries.

## THE PROJECT TEAM



MIRDC-ATF Project Team headed by Dr. Agustin M. Fudolig (at the center)



Instrumentation and Metrology Laboratory Accreditation Certificate



Chemical Laboratories Section Accreditation
Certificate



Physical Laboratories Section Accreditation
Certificate

## AUTO-PARTS TESTING FACILITIES OF MIRDC MIRDC — ATF

#### I. MATERIAL TESTS

Defines the physical properties and chemical composition of materials. This will guide raw material users for the appropriate type of materials to be used based on the physical properties required on their products.

## **Tension/Compression/Flexure/Deflection Test**



200T Universal Testing Machine

**Equipment: Universal Testing Machine** 

Brand : Zwick/Roell
Type : Electro-mechanical

Load Detector : Load Cell (interchangeable)

Capacity : 10kN & 2000kN
Testing Table Size : 2826 mm x 1200 mm

Max. Crosshead Travel : 1200mm Max. Crosshead Speed : 300 mm/min

Gripping System : Hydraulic Grips upto 2000 kN Extensometer : Automatic extension and

transverse strain

Test Standards Conformance: ASTM, JIS, ISO/EN

#### Test Specimen:

Metallic material sheets, thin and thick plates, small and large pipes, solid wires (low and high strength, small and large diameter round bars, reinforcing steel bars (small to large diameter), welded specimen (thin and thick joints), ordinary and high-strength bolts, other metallic products, etc.

#### **Special Features:**

- Measures drawability property of metallic materials using both extension and transverse strain measurements
- Without the hydraulic grips, crosshead travel can reach upto 2000mm
- Automatic extensometer attached to the specimen until fracture
- Zwick's "Force Constant Hold" force stabilization system reliably protects the specimen from unwanted tensile or compression forces due to material flow or grip deformation during the closing and clamping process
- Strain rate control compliant to EN/ISO 6892-1: 2009 and ASTM E8-09

## **Hardness Testing of Metallic Materials**

#### Equipment:

#### 1. Portable Brinell Hardness Tester

Brand : King Model : AA-49 Hardness Scale : HB Max. specimen thickness : 330 mm

#### 2. Nose-type Rockwell Hardness Tester

Brand : Zwick/Roell Model : ZHR – 8150SK

Hardness Scale : HRA, HRB, HRC, HR15T,

HR30T, HR45T, HR15N,

HR30N, HR45N

#### 3. Fully-automatic Vickers Hardness Testers

Brand : Zwick/Roel Model : ZHV50A Hardness Scale : HV

Special Features : Fully-automatic calibration

and measurement system, hence operator's error is

omitted.

- With photo stitching

functions

#### 4. Fully-automatic MicroVickers Hardness Testers

 $\begin{array}{lll} \text{Brand} & : & \text{Zwick/Roel} \\ \text{Model} & : & \text{ZHV}\mu\text{-A} \\ \text{Hardness Scale} & : & \text{HV \& HK} \\ \end{array}$ 

Special Features : same features as the

ZHV50A above

#### 5. Portable Leeb Hardness Tester

Brand : Proceq – Equotip 3

Hardness Scale : HL Impact Device : C

Test Standards Conformance: ASTM, JIS, ISO, DIN

#### Test Specimen:

Metallic materials, metallic products, cast iron, steel/C.l./aluminum castings, weld joints, pipes, gears, shafts, valves, cylinder sleeve, plating and annodizing material, etc.



Brinell Hardness Tester



Rockwell Hardness Tester – Nose Type



Vickers Hardness Tester



Vickers & Knoop Micro-Hardness Tester



Portable Leeb Hardness Tester

#### **Hardness Test of Rubber**



Durometer (Shore A)

#### **Equipment: Durometer**

Brand : Bareiss Hardness Scale : Shore A

Test Specimen : Rubber Materials Special Features: Portable-type

Test Standards Conformance: ASTM

**Test Description:** 

Measure the hardness of rubber materials

## Microscopy & Metallography

Equipment: Metallurgical Microscope (Upright)

Brand : Optika Model : B-500 MET

Magnifications: 50x, 100x, 200x, 500x, 1000x

Test Standards Conformance: ASTM

Special Feature: with C-mount cameras for video and still

image capturing (resolution: 2048 x 1536;

3.2 MPixel)

: with OPTIKA VISION SOFTWARE PACKAGE

Test Specimen:

Metallic Materials/Products



Metallurgical Microscope (Upright)

## **Portable Elemental Analysis**

Equipment: Portable X-ray Fluorescent Brand :Thermo Scientific

Model : NITON XL3t w/ GOLDD Technology

Standard Excitation: 50 kV/2 W, 200µAmax

#### **Elements Suites:**

Calibration Element Set (Metal Analysis):

Sb, Sn, Pd, Ag, Mo, Nb, Zr, Se, Bi, Pb, Ta, Hf, Re, W, Zn, Cu, Ni, Co, Fe, Mn, Cr, V, Ti, Ru, S, P, Si, Al and Mg

Calibration Element Set (Plastic Analysis):

Cl, Ti, V, Cr, Fe, Ni, Cu, Zn, Br, As, Se, Cd, Sn, Sb, Ba, Hg,

Au, Pb, Bi

#### Test Specimen:

Metal and Plastic materials and products



X-ray Fluorescent / (PMI)

## **Bend Test for Pipes**

**Equipment: Pipe Bending Machine** 

Type : Servo-hydraulic Bending Angle : upto  $120^{\circ}$  Pipe Sizes :  $\frac{1}{2}$  % - 2 %

Test Standards Conformance: ASTM A450/A53, PNS 26

Test Specimen:

Metallic pipe and tubings



Pipe Bending Machine

## **Surface Inspection**

Equipment: Magnetic Particle Test Bench Brand: K + D Flux-Technic

Accesory: UV Light, Photometer/Light meter

Method of Application and Color:

Wet Magnetic Particle, pouring, Fluorescent-

Yellow Green

Test Specimen:

Magnetic products and materials



Magnetic Particle Test Bench

**UT Thickness Gager** 

## **Base Metal Thickness Measurements**

Equipment: Ultrasonic Tester Thickness Gage

Brand : Olympus Model : 38DL PLUS Thickness Range: 0.2 - 5 mm

Capabilities: Thickness measurements of coated metallic

materials without coat stripping

Probes: 5 MHz Thru Coat

: 20 MHz single element transducer

Special Features: Measures thickness of coating and base

metal without paint stripping



**Roughness Tester** 

## **Roughness Testing**

**Equipment: Roughness Tester** 

Brand : Taylor Hobson

Model : Talysurf Ultra RF-2000S

Capability : Ra, Rz
Transverse Length : 0.1-50mm
Nominal Measuring Range (Z): 1mm
Stylus Arm min. : 2 µm

**Test Standards Conformance:** 

ISO 4287, ISO 13565-1-2, ISO 12085

Special Feature: Fully computerized with software

#### **Vibration Test**

**Equipment: Vibration Testing Equipment** 

Brand : Shinken Model : G-0210N

Max. Force Output : 10 kN, vector sine

: 7 kN, rms random

: 15 kN transient shock

Max. Acceleration : 908m/s2 Bare Table : 153m/s2

Vertical Table : 416m/s2 Cubic Fixture

Max. Displacement : 51mm Max. Payload : 150 kg

Test Standards Conformance: IEC, MIL, JIS



Vibration Testing Equipment

## **Data Monitoring and Analysis**

Equipment: Data Recorder/Analyzer

Brand : National Instruments

Model : CRIO-9082

Sampling Rate: 50 ks/s per channel

Sensors : Torque Sensor (100-1,000 in-lbs)

Accelerometer (10mV/g) Strain Gages (Resistance-120 $\Omega$ , gage length-5mm) Load Cell (1T, 5T &

10T)

Test Specimen:

Wheel Axle, in-vehicle vibration and strain

monitoring, etc.



Data Recorder/Analyzer with Accelerometer, Load Cell and Torque Sensor

## **Repeated Loading Test**







Fatigue Tester

Equipment: Electro-Mechanical Actuator

Brand : Zwick/Roell

Model : BX1-EZ010.A4K-001

Stroke : 400mm Max. Force : 10,000 N

Test Speed : 15,000 mm/min.

Max. Frequency

Servo-Hydraulic Actuator

: Shimadzu

: EHF-JF-20kNV-100-A10

: 1000 mm

: 20,000 N

: 10 Hz @ 1mm stroke

Test Standards Conformance: UNECE, FMVSS

Special Feature: Provided with T-slotted base plate capable to set-up different load orientations

: Both electro-mechanical and servo-hydraulic actuators are provided with Separate test

stand.

Test Specimen:

Car Seats, Head Rest, exhaust system assembly, etc.



Friction Materials Test Machine ("Chase" machine)

### **Friction Test of Brake/Clutch Lining**

**Equipment: Friction Materials Test Machine** 

Brand : Greening
Model : 1050
Variable Speed : 3-1500 rpm
Max. Friction Load : 1330 N
Maximum Drum Temp. : 510 °C

Test Standards Conformance: SAE J661

Special Feature: test drum temperature is monitored

using a thermocouple

: With coalescing filter that reduces the

accumulation of water

#### **Seat Belt Wind Round Force Tester**

Equipment: Retraction/extraction force stand

Brand : Atos Model : RF-2000S Displacement Range : 0-2000mm Max. Force : 50 N

Test Standards Conformance: UNECE R16

Special Feature: Fully programmable high accuracy

extraction/retraction speed : Servo-motor driven displacement

Test Specimen:

Seat Belt mechanism assembly



Retraction/extraction force test stand

## **Seat Belt Angle Lock Tester**

Equipment: Retractor Tilt Locking test stand

Brand : Atos

Model : RT-24SE/AVZ

Angle Accuracy : 0.1°

Fully Automatic Testing: 1 - 24 directions

Test Standards Conformance: UNECE R16

Special Feature: Fully programmable lock detection

system with load cell and programmable lock threshold: Servo-motor driven displacement

Test Specimen:

Seat Belt mechanism assembly



Retractor Tilt Locking test stand

### **Simulated Crash Analysis**

Equipment: Transport Body Impact Tester

Type : Pendulum Type Variable Energy : upto 54 kJ

Accessories:

High Speed Camera: 1280x1024 pixel

: 2,000 fps

: 20ms to 4 µs shutter speed

Data Logger : Sirius-HD 16xSTGS

: Linear Strain Gages

: Accelerometer

Special Feature: impact simulation of chassis body; i.e.

jeepney, mini-bus, truck, etc.

Test Specimen:

Body/Chassis of vehicles, i.e. customized road

vehicles, trucks, bus and cars



**Transport Body Impact Tester** 

## **Tire Endurance Testing**

1. Drum Testing Machine

Brand : Allwell

Model : AW-TT-1A-150/10,000-M2 (Truck &

Bus Tire)

Suitable Tire Size: Tire Width: 200-400mm Tire Diameter: 850-1200mm diameter

Test Stations : Two positions Test Speed : 20-150km/hr

Test Load : 1000-10,000 kgs by hydraulic oil

cvlinder

Tire Broken Detector: 1. Detecting Bar - near O.D.

surface of tire

2. Proximity Switch - to check

over stroke of tire

Test Standards Conformance: UNECE R54

2. Drum Testing Machine

Brand: Allwell

Model: AW-TT-4A-300/2800-M2 (Passenger, Light Truck,

Motor Cycle and Scooter Tire)
Suitable Tire Size: Tire Width, max.: 350mm
Tire Diameter : 350-800mm diameter

Test Stations : Two positions
Test Speed : 40-300km/hr

Test Load : 110-2,800 kgs by hydraulic oil cylinder

Tire Broken Detector: 1. Detecting Bar - near O.D.

surface of tire

2. Proximity Switch - to check over

stroke of tire

Test Standards Conformance: UNECE R75, UNECE R30

Test Specimen: Light Trucks, Passenger Car, Motor Cycle

and Scooter Tire conforming to the tire size

above.



**Drum Testing Machine** 

## **Coating Thickness Measurement**



Portable Coating Thickness Tester

Equipment: Portable Coating Thickness Tester
Brand : ElectroPhysik

Model : MiniTest 720

Measuring Principle: magnetic induction and

eddy current method

Measuring Range : 0 – 5 mm (F5 Sensor)

: 0 – 2.5 mm (N2.5 Sensor)

Test Standards Conformance: ASTM B499

Test Specimen:

All automotive painted components

### **Accelerated Corrosion Tests**

Equipment: Cyclic Corrosion Tester

Brand: Atlas

Model: CCX 2000

Exposure Volume: 20 cu ft

Exposure Volume : 20 cu. ft. Internal Dimension : 50"x29"x25"

Features: Automatic cycling between salt fog,

high humidity, dry-off, dwell and

optional cycles

Exposure Zone: Temperature up to 71 °C

**Test Standards Conformance:** 

SAE J2334, Ford BI-123-01, Ford APGE, GM9540P

Test Specimen:

All automotive components as long as it fits inside the chamber



Cyclic Corrosion Tester

## **Coating Thickness Measurement**

**Equipment: Galvano Test** 

Brand : ElectroPhysik

Model : Galvano Test 3000

Measuring Principle: coulometric de-plating

method

Measuring Range : 0.05 – 75 μm

Test Standards Conformance: DIN 50 955 and ISO 2177

Test Specimen:

All electroplated automotive components



Galvano Test

## **High Temperature Coating Test**

**Equipment: Furnace** 

Brand : Linn High Therm Model : KK-500.27 Heating Power : 25 kW

Inner Dimension: 610 x 900 x 920 mm

Maximum Temp.: 1340 °C

Test Standards Conformance: SAE, ASTM

Test Specimen: All automotive coated components



Furnace

## OTHER ATD TESTING SERVICES

#### I. MECHANICAL TESTING

### **Tension/Compression/Flexure/Deflection Test**



50kN UTM

#### Equipment:

1. 2000kN Universal Testing Machine

Brand : Shimadzu

Type : Servo-Hydraulic
Load Detector : Pressure Cell
Capacity : 2000kN

Testing Table Size : 850mm x 850mm

Maximum Crosshead Travel: 300mm Maximum Crosshead Speed: 100mm/min

2. 50kN Universal Testing Machine

Brand : Shimadzu

Type : Electro-mechanical

Load Detector : Load Cell Capacity : 50kN

Testing Table Size :450mm x 220mm

Maximum Crosshead Travel: 900mm Maximum Crosshead Speed: 500mm/min

Test Standards Conformance: ASTM, JIS, ISO

#### Test Specimen:

Metallic material sheets, pipes, solid wires, small round bars, small reinforcing steel bars, small welded specimen, small bolts, other metallic materials and products

#### **Hardness Tests of Metallic Materials**



Vickers and Rockwell Hardness Testers

#### Equipment:

1. Rockwell Hardness Test

Rockwell Hardness Scales: Regular Rockwell (HRA, HRB,

HRC)

: Superficial Hardness (HR15T, HR30T, HR45T, HR15N, HR30N,

HR45N)

2. Vickers Hardness Test, HV

Load Range : 1-50kg

3. Portable Ultrasonic Contact Impedance (UCI) Hardness Test

Hardness Scale : HV convertible to HRC, HRB,

HRA, HBW

Test Specimen: Large forging, Machinery parts, Shaftings

Test Standards Conformance: ASTM, JIS, ISO

Test Description:

Measure the hardness of surface under test and establish hardness profile on a weld joints

Test Specimen:

Metallic materials, forged products, heat treated mechanical parts; i.e. gears, shafting, valves, etc.; other metallic products, weld joints, etc.

## **Impact Test of Metallic Materials**



**Charpy Impact Tester** 

**Equipment: Pendulum Impact Tester** 

Brand: Amsler Model: RKP300

Test Standards Conformance: ASTM, JIS, ISO

#### Test Description:

Establishing the rate of crack propagation under dynamic loading conditions either at room or at low temperature

#### **Test Ambient Conditions:**

- 1. Low Temperature (up to -65 °C using Ethanol Bath cooled using solid carbon dioxide, dry ice, continuously agitated) and,
- 2. room temperature

#### Test Specimen:

Metallic Materials, Metallic Products, Weld Joints, etc.

#### **Ultrasonic Test**



Ultrasonic Inspection

Equipment: GE Inspection Technologies

Model Base Metal Thickness: USM 35X

Range of detection: 8-9999 mm

Capabilities : Flaw Detection for weld

joints, casting, forged materials, thickness gauging of base material

Probes: Normal (Single & Dual Crystal), Angle (45°, 60° & 70°)

Special Features: Distance Amplitude Curve (DAC) based on

AWS and JIS

: Semi-automatic calibration

## **Radiographic Test**

Equipment: 300 kVA GE Siefert X-Ray Machine

- Agfa Struturix Film Dryer
- Transmission Densitometer
- · Radiographic Film Viewer

#### Recording Media:

- Agfa D7 Film
- Agfa Developer & Fixer

#### Penetrameters:

- ASTM Standards
- DIN Standards

#### Test Description:

Can detect internal defects on products and materials

#### Test Specimen:

Metallic products and materials including aluminum, bronze, brass, steels, weld joints, composites etc.



Radiographic Testing

## **Dye Penetrant Test**

## **Magnetic Particle Test**



Dye Penetrant (Wet-visible) Inspection



**Magnetic Particle Inspection** 

#### Equipment:

- UV Light
- Photometer/Light meter

#### Classification:

- 1. Type I Fluorescent Penetrant Examination; Method C – Solvent Removable
- 2. Type II Visible Penetrant Examination; Method B – Solvent Removable

#### Test Description:

Can detect open-to-surface indications on non-porous materials

#### Test Specimen:

Metallic products and materials including aluminum, bronze, brass, steels, weld joints, etc.

#### Equipment:

- Electro-Magnetic Yoke
- UV Light
- Photometer/Light meter

#### Method of Application and Color:

- 1. Wet Magnetic Particle, Spraying, Visible-Black
- 2. Wet Magnetic Particle, Spraying, Fluorescent-Yellow Green

#### Test Description:

Can detect open-to-surface and near surface indications on magnetic materials

#### Test Specimen:

Magnetic products and materials.

## **Wet Analysis**



Titrimetric Analysis (Cr, Mn, Sn)



Electro-Gravimetric Analysis (Cu)



Gravimetric Analysis (Si, Ni, Ag)

## **Instrumental Analysis**



Atomic Absorption Spectrophotometer, AAS (Alloying elements)



Carbon-Sulfur Analyzer



Optical Emission Spectrometer, OES – Spark (Ferrous & Nonferrous materials - Cu, Al & Sn)



UV Visible Spectrophotometer (Mo & P)

## **Physical and Electrical Calibration**

MIRDC offers calibration services for the following measuring devices:

- 1. Temperature sensors
- 2. Ancillary temperature instruments
- 3. Temperature enclosures
- 4. Pressure gauges
- 5. Torque
- 6. Weighing devices
- 7. Force
- 8. Electrical

In-house and In-Plant calibration for the following tools/equipment:

- 1. Digital Multi-meter
- 2. High Voltage Probe
- 3. Resistors
- 4. Ultrasonic Tester
- 5. Weighing Scales (including Analytical Balance)
- 6. Temperature enclosure
- 7. Glass Thermometers
- 8. Digital Thermometers
- 9. Thermohygrograph,



Calibration of pressure gauge using dead weight tester



Calibration of standard platinum resistance thermometer using ice-point reference



Calibration of electrical calibrator using a standard DMM

#### **Length Measurement**



Verification of laser interferometer system



Calibration of Gauge Block using automatic gauge block comparator and grade 00 gauge block



Calibration of length standards, glass scale, metal rules using HP Laser and universal measuring machine

The Metrology Laboratory offers calibration of the following:

- 1. Limit gauges
- 2. Engineering metrology equipment
- 3. Machine tools
- 4. Surface topography
- 5. Length and angle standards
- 6. Dimensional precision instruments

In-house dimensional calibration for the following tools:

- 1. Vernier Caliper
- 2. Outside/Internal Micrometer
- 3. Gauge Block (Gr 0, Gr & Gr 2)
- 4. Dial Gauge
- 5. Height Master
- 6. Bevel Protractor
- 7. Spirit Level
- 8. Glass Scale
- 9. Steel Rule
- 10. Feeler Gauge
- 11. Plug Gauge
- 12. Pin Gauge
- 13. Depth Micrometer
- 14. Precision Square Master
- 15. Micrometer Head
- 16. Bore Gauge
- 17. Microindicator
- 18. Mu Checker
- 19. Caliper Checker
- 20. Calibration Tester
- 21. Setting Rod
- 22. Combination Set

In-Plant dimensional calibration of the following equipment:

- 1. Tool Makers Microscope
- 2. Profile Projector
- 3. Rockwell Hardness Tester (Rockwell B & C scale, Superficial Hardness Scale: HR30N & HR30T)
- 4. Universal Testing Machine (Force Calibration)
- 5. Layout Machine
- 6. Surface Plate
- 7. Universal Measuring Machine (UMM)
- 8. Measurement of Jigs and Fixtures
- 9. Calibration of Machines



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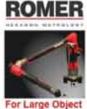
MICRO-VU- 3D Vision Measuring System

**PVA TEPLA- Scanning Acoustic** Microscope

Others: Salt Spray, Oven

# AEDAN





Measurement









Renishaw Probes









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**Ultrasonic Flaw Detector / Eddy Current** 











OmniScan MX

Eagle Wings Enterprises is a trader company that has been engaging in the trading business since June 2001. The nature of these is duty authorized to engage in: Business of trading goods such as; NDT Equipment, Chemicals and Accessories, Industrial & Laboratory equipment, U.S. Military Approved Chemicals, Aircraft parts and Gen Maintenance chemicals, Ground support equipment & chemicals, Safety equipment, Lube Oil/Lubricants/ Hydraulic Fluid/ Grease/ adhesive/Sealants(MIL specs), Electroplating equipment, chemicals & Services.



## Excellence in Science



Servo-hydraulic Actuator for Dynamic Testing



Electro-mechanical **Universal Testing Machine** 

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Universal Testing Machine (USA)

Instruments for tensile, compression, impact and fatigue testing of metals, plastics, rubber, textile and paper test application CEAST MATERIAL TESTING & EVALUATION Specimen Test Preparation, Hollow Die Punch, Notching Device Pendulum Impact Testers, Melt Flow Index, Capillary Rheometers

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## FOR ALL YOUR NON DESTRUCTIVE TESTING NEEDS

- Magnetic Particle Testing (MPI Benches)
- Liquid Penetrant Testing (PT) (PT Lines)
- Ultrasonic Testing (Immersion Test System)
- Eddy Current Testing ( Wheel Inspection System )
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